

BARBER - PRESALE R 0121723

B-232

DET	WAS	REG	ST	DATE	WAS	REG	ST	DATE
31	Returned 401B 20 x 80	8008	OK	6-17-69	ADD USE 40X-8	8729	OK	1-21-71
32	ADD USED 401B 140XCF	8179	OK	3-1-60	ADDED	5802	OK	3-20-69
					25 REMOVED	8266	OK	5-22-64
					26 ADDED	6139	OK	4-1-65
					27 ADDED USE	6479	DD	3-4-66
					28 ADDED USE 1100-870	6942	VP	7-28-66
					29 ADD USE 401B 40XCF	7110	DD	7-10-67
					30 ADD USE NVLON 77	7839	OK	5-4-64

DO NOT SCALE THIS DRAWING; WORK TO FIGURES
UNLESS OTHERWISE NOTED. TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm \frac{1}{64}$
& ON ANGULAR DIMENSIONS $\pm 00^{\circ} 30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICROINCH ROUGHNESS
VALUES AND QUALITY OF THE MATERIAL. ROUGH-
NESS ACCEPTABLE, UNLESS OTHERWISE
SPECIFIED, FINISH ROUGHNESS TO BE
125
OR BETTER.

ALLOTMENTS				
LET.	WAS	REFERENCE	BY	DATE
15	REDRAWN	9652	AR	3-23-62
16	A-23220	"	AR	"
17	A-16532	4802	P	6-5-62
18	A-17516	"	"	"
19	ADDED 1100 B-62 MBG	4948	PN	9-25-62

COMMERCIAL STEEL BALLS
GRADE A
MAX. VARIATION .0002

MAX. VARIATION 0.0002

OBsolete
Revised & Redrawn
Same Number
Rev #33
J. Ford

DIMENSION "A"	PART NUMBER
3/16	23225
3/32	23220
3/8	23221
3/32	23223
3/8 (1406)	23223
1/2	23224

(2)	4018	23223	TRIGGER HILL BALL	
(30)	77	21223	SAFETY DETENT BALL	PL
(2)	(91)			PL
(28)	1100	23223	SAFETY DET. BALL	28-410 20
(27)	870	"	"	" " 28-410
(26)	6600	23223	SAFETY DETENT BALL	PL
(24)	1139	23223	SAFETY DETENT BALL	16-20 GA.
(23)	23			
(22)	23			
(21)	23			
(19)	1100	23223	SAFETY DETENT BALL	18 GA
(25)	20			

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL 216GR5 STD
HEAT TREAT 216GR5 STD
COLOR
HEAT TREAT AND COLOR TO BE DONE BY REMINGTON

[illegible]

TFD-1 REV.5

(25) (19) (20) ³⁰3
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