

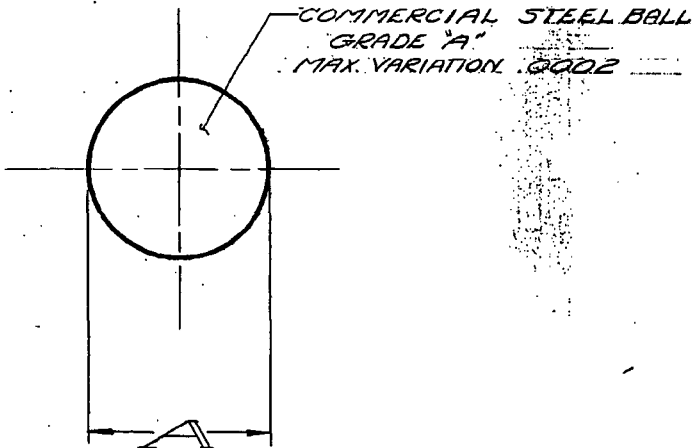
B-2220

DO NOT SCALE THIS DRAWING. WORK TO FIGURES
UNLESS OTHERWISE NOTED. TOLERANCES
ON DECIMAL DIMENSIONS ARE .008
ON FRACTIONAL DIMENSIONS $\pm$.04
ON ANGULAR DIMENSIONS $\pm 30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE
SPECIFIED. FINISH ROUGHNESS TO BE .125
OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL MIL-STD-1700
HEAT TREAT _____
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALT	WAB	REV	BY	DATE
33	REVISED 1.000000	8179	OK	10-3-45
34	ADD USE	8470	R	10-27-45
35	ADD USE	8499	R	11-10-45
36	ADD-USE MOHAWK-4B	8680	F	5-3-46
37	ADDED USE	9356	H	7-16-46
38	ADDED USE - MOHAWK 600	9967	W	5-11-47
39	ADDED USE - XP-100	10204	W	1-1-48



DIMENSION 'A'	PART NO.
3/16	23225
3/32	23220
1/8	23221
5/32	23222
9/64 (.1406)	23223
1/4	23224

39	XP-100	SAFETY DETENT BALL	23222
38	MOHAWK 600	SAFETY DETENT BALL	23222
36	MOHAWK 4B	SAFETY DETENT BALL	23223
35	MOHAWK 600	SAFETY DETENT BALL 12/16/20	23223
34	MOHAWK 600	" " " 12GA	23223

34	870LW MAG.	23223	SAFETY DETENT BALL
	870LW	23223	SAFETY DETENT BALL
	MILON 77	23224	SAFETY DETENT BALL
	MILON 66	23224	SAFETY DETENT BALL
	742	23223	ORTICE BALL
	742	23223	SAFETY DETENT BALL
	352	23223	SAFETY DETENT BALL
	572	23223	SAFETY DETENT BALL
	760	23223	SAFETY DETENT BALL
	1100	23223	SAFETY DETENT BALL
	870	23223	SAFETY DETENT BALL
	40XB 175	23222	SAFETY DETENT BALL
	40XB	23223	TRIGGER ADJ. BALL
	40XB	23222	SAFETY DETENT BALL
	40XCF	23222	SAFETY DETENT BALL
	40XCF	23223	TRIGGER ADJ. BALL
37	1100	23222	OPERATING HANDLE BALL DETENT 12-16-20
	M/700	23222	SAFETY DETENT BALL
	MIGDEL	PART NO.	PART USE
	USE BY DATE	USE BY DATE	USE BY DATE
	12-3-48	12-3-48	12-3-48
	TITLE		
	BALL		
	NUMBER	SCALE	DATE
	B-23220	NONE	5-10-48
	REMINGTON ARMS CO. INC.		

BARBER - PRESALE R 0121725