B-23220

THIS DRAWING OR INFORMATION IS PROPRIETARY INFORMATION TO THE REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING: WORK TO FIGURES UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.0) - TOLERANCE ± .015
2 PLACE (.00) - TOLERANCE ± .010
3 PLACE (.000) - TOLERANCE ± .005
& ON FRACTIONAL DIMENSIONS ± 1/64
& ON ANGULAR DIMENSIONS ± 00°-30'.
FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE. UNLESS OTHERWISE SPECIFIED,

FINISH ROUGHNESS TO BE 125 √ OR BETTER.

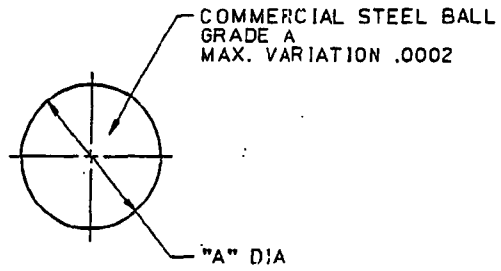
RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL MFGR'S SPEC'S
HEAT TREAT
HARDNESS
COLOR
HEAT TREAT AND COLOR TO BE DONE BY REMINGTON

ALTERATIONS

ALT.	WAS	REF.	BY	DATE
53	REVISED & REDRAWN	12778	WFP	2-7-92

DIMENSION "A"	PART NO.
3/32	23220
1/8	23221
5/32	23222
9/64 (.1406)	23223
1/4	23224
3/16	23225



MODEL	PART NO.	PART USE
7400	23223	ORIFICE BALL
1100	23222	OP. HANDLE DETENT BALL
40XB 40XC	23223	TRIGGER BALL FRONT
40XB 40XC	23222	SAFETY DETENT BALL
700 M-24	23225	SAFETY DETENT BALL
7 LW	23222	SAFETY DETENT BALL
700	23222	SAFETY DETENT BALL
XP-100	23222	SAFETY DETENT BALL
N-66	23224	SAFETY DETENT BALL
522	23223	SAFETY DETENT BALL
552/572	23223	SAFETY DETENT BALL
7400	23223	SAFETY DETENT BALL
7600	23223	SAFETY DETENT BALL
SP-10 MAG	23223	SAFETY DETENT BALL
M/870-1100	23223	SAFETY DETENT BALL

DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE
	TJP 6-6-87	DSF 6-9-87	TCD 2-6-89

TITLE BALL

NUMBER B-23220

SCALE 10X

REMINGTON ARMS CO. INC.
ELION RESEARCH DIV.

AUTHORIZED
2-26-92
PROCESS ENGINEERING

CV FILENAME - RES.1100.B23220.SAFETY-DETENT-BALL.TJP