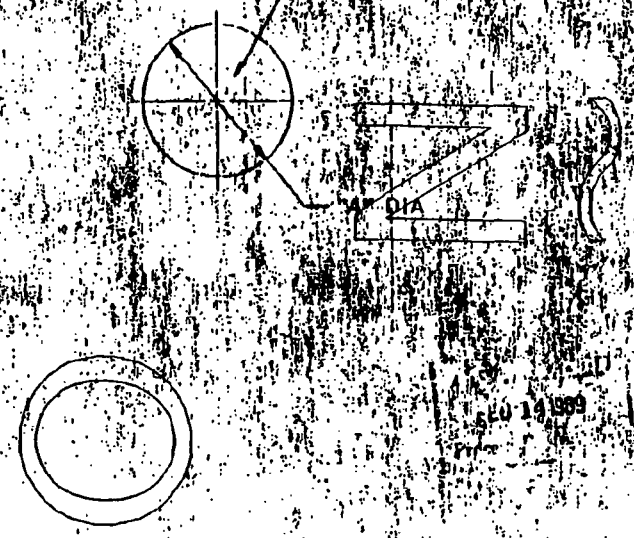
B-23220

THIS DRAWING OR INFORMATION IS PROPRIETARY INFORMATION TO THE REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING. WORK TO FIGURES UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) = TOLERANCE ± .005
2 PLACE (.01) = TOLERANCE ± .010
3 PLACE (.001) = TOLERANCE ± .005
& ON FRACTIONAL DIMENSIONS ± 1/64
& ON ANGULAR DIMENSIONS ± 00° 30'
FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES ARE THE MAXIMUM ROUGHNESS ACCEPTABLE, UNLESS OTHERWISE STATED.
FINISH ROUGHNESS TO BE [illegible]

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL: [illegible]
HEAT TREAT: [illegible]
HARDNESS: [illegible]
COLOR: [illegible]
HEAT TREAT AND COLOR TO BE DONE BY REMINGTON

DIMENSION "A"	PART NO.
3/32	23220
1/8	23221
5/32	23222
9/64 (.14061)	23223
1/4	23224
3/16	23225



48	REVISED AND REDRAWN	12/5/[illegible]	[illegible]

7400	23223	ORIFICE BALL
1100	23222	OP. HANDLE DETENT BALL
10XB	23223	TRIGGER BALL FRONT
10XB 40XC	23222	SAFETY DETENT BALL
700 M-24	23225	SAFETY DETENT BALL
17 L.W.	23222	SAFETY DETENT BALL
700	23222	SAFETY DETENT BALL
XP-100	23222	SAFETY DETENT BALL
M-66	23224	SAFETY DETENT BALL
572	23223	SAFETY DETENT BALL
552	23223	SAFETY DETENT BALL
7400	23223	SAFETY DETENT BALL
7600	23223	SAFETY DETENT BALL
SP-10 MAG	23223	SAFETY DETENT BALL
M/870-1100	23223	SAFETY DETENT BALL
MODEL	PART NO.	PART USE

DR. BY DATE [illegible] | CK. BY DATE TJP 6-9-87 | CHK. BY DATE DSF 6-9-87 | APP. BY DATE [illegible]

TITLE: BALL

DWG. NO. B-23220 | SCALE 10X | REMINGTON ARMS CO., INC.

CV FILENAME - RES.1100.B23220.43.SAFETY-DETENT-BALL.TJP

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