

5-25830

RECOMMENDED MATERIAL AND FINISH
MATERIAL
FINISH
COLOR
HEAT TREAT TO COLOR BY EXAMINATION
APPROX. DATE

DO NOT SCALE THIS DRAWING; WORK TO FIGURES
UNLESS OTHERWISE NOTED, TOLERANCES
ON DECIMAL DIMENSIONS ARE ±.003
ON FRACTIONAL DIMENSIONS ARE ±.005
ON ANGULAR DIMENSIONS ARE ±.01
FINISHES ARE DESIGNATED BY FOOT/INCH
SQUARE (F.S.) MICRO-INCH SQUARE
VALUES AND ARE THE MAXIMUM ALLOWED
UNLESS OTHERWISE SPECIFIED. FINISH
ROUGHNESS TO BE
BY LETTER.

ALTERATIONS				
LET.	WAS	REFERENCE	BY	DATE
1	2-2-73	"	"	"
2	2-2-73	"	"	"
3	"	"	"	"
4	"	"	"	"
5	2-2-73	"	"	"
6	2-2-73	"	"	"
7	2-2-73	"	"	"
8	2-2-73	"	"	"

DWG. NO.	NAME	308 WIN.	222 REM.	6MM REM.	293 WIN.	6MM REM.	350 REM.	7mm BR. REM.
D-23870	BOLT ASSEMBLY	25670	29871	25670	25870	25673	25673	29870
A-17017	EJECTOR	17017		17017	17017	17017	17017	17017
A-15532	EJECTOR		15532					
A-17676	EJECTOR PIN	17676	17676	17676	17676	17676	17676	17676
A-17019	EJECTOR SPRING	17019	17019	17019	17019	17019	17019	17019
C-16254	EXTRACTOR	16254		16254	16254			
C-15550	EXTRACTOR		15550					
C-15709	EXTRACTOR				15709	15709		
C-27340	EXTRACTOR RIVET	27340	27340	27340	27340	27340	27340	27340
4-25300	FIRING PIN ASSEMBLY	25300	25300	25300	25300	25300	25300	25300
5-4669	EXTRACTOR							14669

NOTE

FOR INSTRUCTIONS ON INSTALLING EXTRACTOR, AND
INSPECTION DIMENSIONS FOR SAME, SEE TABULATION
OF CALIBER, TENSION, FREE FIT, AND MAX. PLUG
ON DWG. D-26705; ALSO LOCATION OF SERIAL
NUMBER

6	7mm Br. Rem.	25670	BOLT FINAL ASSY.	25670
5	2-2-73	"	BOLT FINAL ASSY.	"
4	2-2-73	"	BOLT FINAL ASSY.	"
3	2-2-73	"	BOLT FINAL ASSY.	"
2	2-2-73	"	BOLT FINAL ASSY.	"
1	2-2-73	"	BOLT FINAL ASSY.	"
	222 REM.	GGO	BOLT FINAL ASSY.	29871
	308 WIN.	GGO	BOLT FINAL ASSY.	25670
	6MM REM.	GGO	BOLT FINAL ASSY.	25673
	293 WIN.	GGO	BOLT FINAL ASSY.	25870
	6MM REM.	GGO	BOLT FINAL ASSY.	25673
	222 REM.	GGO	BOLT FINAL ASSY.	29871
	308 WIN.	GGO	BOLT FINAL ASSY.	25670

TFD-1 REV. 2

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