

B-31560

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE DRAWING. WORK TO FIGURES.
UNLESS OTHERWISE NOTED,
TOLERANCES ON SMALL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE .015
2 PLACE (.01) — TOLERANCE .010
3 PLACE (.001) — TOLERANCE .005
& ON FRACTIONAL DIMENSIONS .0154
& ON ANGULAR DIMENSIONS ± .01°
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL _____
HEAT TREAT _____
HARDNESS _____
COLOR Black
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

DATE	BY	CHKD	APP'D	REMARKS

BBL ASSEM. COMPLETE	CALIBER	BARREL ASSEM.	BOLT ASSEM.	EJECTOR	EJECTOR PIN	EJECTOR SPRING	EXTRACTOR	EXTRACTOR RIVET				
31560	22	26750	28751	17017	17676	17091	15850	27342				
31561	7MM BR	34950	28753	17017	17676	17091	91816	—				
31562	223 REM	34951	28751	17017	17676	17091	15850	27342				

NOT
AUTHORIZED FOR
PRODUCTION

XPI00		BBL ASSEM. COMPLETE	
MODEL	PART NO.	DATE	PART USE
DES. BY DATE	ORN. BY DATE	CHK. BY DATE	APP. BY DATE
AAH9/1-85			
TITLE		BARREL ASSEM. COMPLETE	
NUMBER	SCALE	SUPERSIDES	REFERENCE
B-31560			
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			