

ALTERATIONS				
ALT.	NO.	REF.	BY	DATE
3	REDRAWN		B.P.	7-25-85

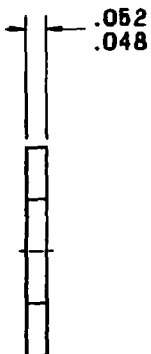
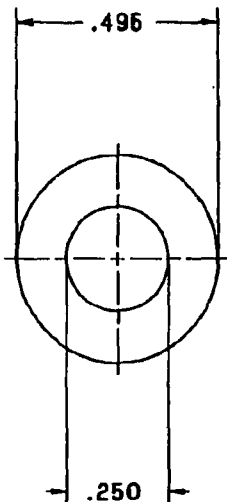
788	91335	BOLT PLUG WASHER
MODEL	PART NO.	PART USE
DES. BY DATE	DES. BY DATE	CHK. BY DATE
	U.P. 7-22-85	R.S.M. 7-19-85
TITLE BOLT PLUG WASHER		
QUANTITY	SCALE	REFERENCES
B-91335	4X	REFERENCE
REMINGTON ARMS CO. INC.		
ELTON RESEARCH DIV.		

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL BOM
 HEAT TREAT CYANIDE .003/.008
 HARDNESS _____
 COLOR NOTE BLACK
 HEAT TREAT AND COLOR TO BE DONE BY
 REMINGTON

DO NOT SCALE THIS DRAWING; WORK TO FIGURES
 UNLESS OTHERWISE NOTED.
 TOLERANCES ON DECIMAL DIMENSIONS ARE:
 1 PLACE (.1) - TOLERANCE $\pm .015$
 2 PLACE (.01) - TOLERANCE $\pm .010$
 3 PLACE (.001) - TOLERANCE $\pm .005$
 4 ON FRACTIONAL DIMENSIONS $\pm .1/64$
 6 ON ANGULAR DIMENSIONS $\pm .00^\circ$ - 30°
 FINISHES ARE DESIGNATED BY ROOT MEAN
 SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
 VALUES AND ARE THE MAXIMUM ROUGHNESS
 ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
 FINISH ROUGHNESS TO BE $125 \sqrt{\text{ }}$ OR BETTER.

THIS DRAWING OR INFORMATION IS
 PROPRIETARY INFORMATION TO THE
 REMINGTON ARMS COMPANY, INC.



FOR BLANK DRAWING
 SEE B-16290

on scale

CV FILENAME - RES.6MM.NBAR.BOLT-PLUG-WASHER