

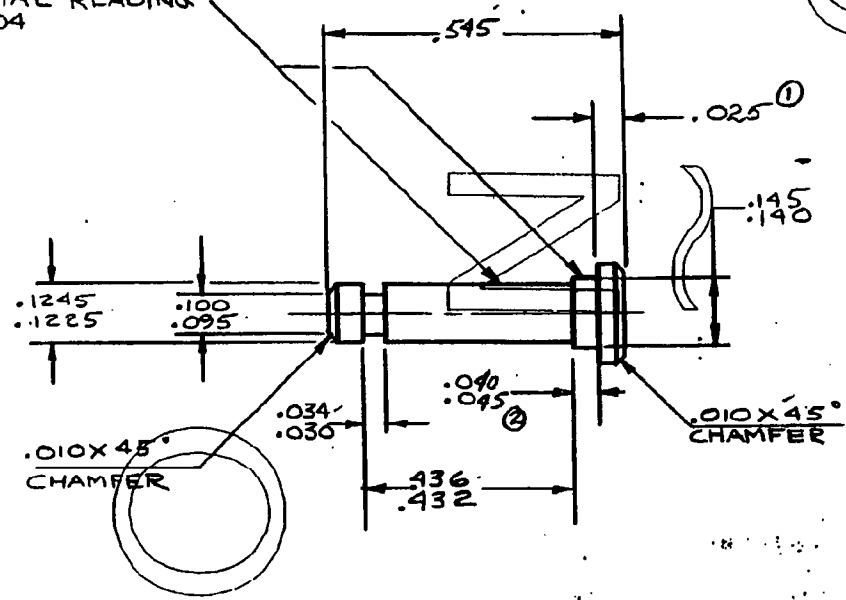
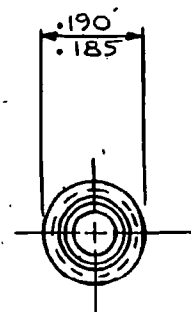
81616-B

DO NOT SCALE THIS DRAWING; WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) - TOLERANCE $\pm .015$
2 PLACE (.01) - TOLERANCE $\pm .010$
3 PLACE (.001) - TOLERANCE $\pm .005$
4 ON FRACTIONAL DIMENSIONS $\pm .1/64$
5 ON ANGULAR DIMENSIONS $\pm .05^\circ$
FINISHES ARE DESIGNATED BY ROOT BEAM
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE $1/8$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL .08/.20 PL CARB. STEEL
HEAT TREAT _____
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS				
ALT.	WAS	REP.	BY	DATE
1	WAS .030	11646	DB	8/2/87
2	WAS .040/.035	"	"	"
3	ADD USE 7LW7	11647	"	7/7/82

MAX. ECCENTRICITY .002
TOTAL DIAL READING
.004



AUTHORIZED
JAN 24 1983

③ 7LW7	SAFETY PIVOT PIN
MCHAWK	SAFETY PIVOT PIN
600	
700	
VAR	
40X-B	
600	
XP100	
700	
BDL	
700	
ADL	
40XCF	SAFETY PIVOT PIN

FOR FINISH DRAWING
SEE 8-17043

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

MODEL	PART NO.	PART USE
DES. BY DATE	ENL. BY DATE	APP. BY DATE
4-15-80	4-17-80	4-8-80
TITLE	SCALE	SUPERSEDED
PIN BLANK	5X	11/30/81
NUMBER	REFERENCE	
B-91918	102	
REMINGTON ARMS CO. INC.		
ILION RESEARCH DIV.		