

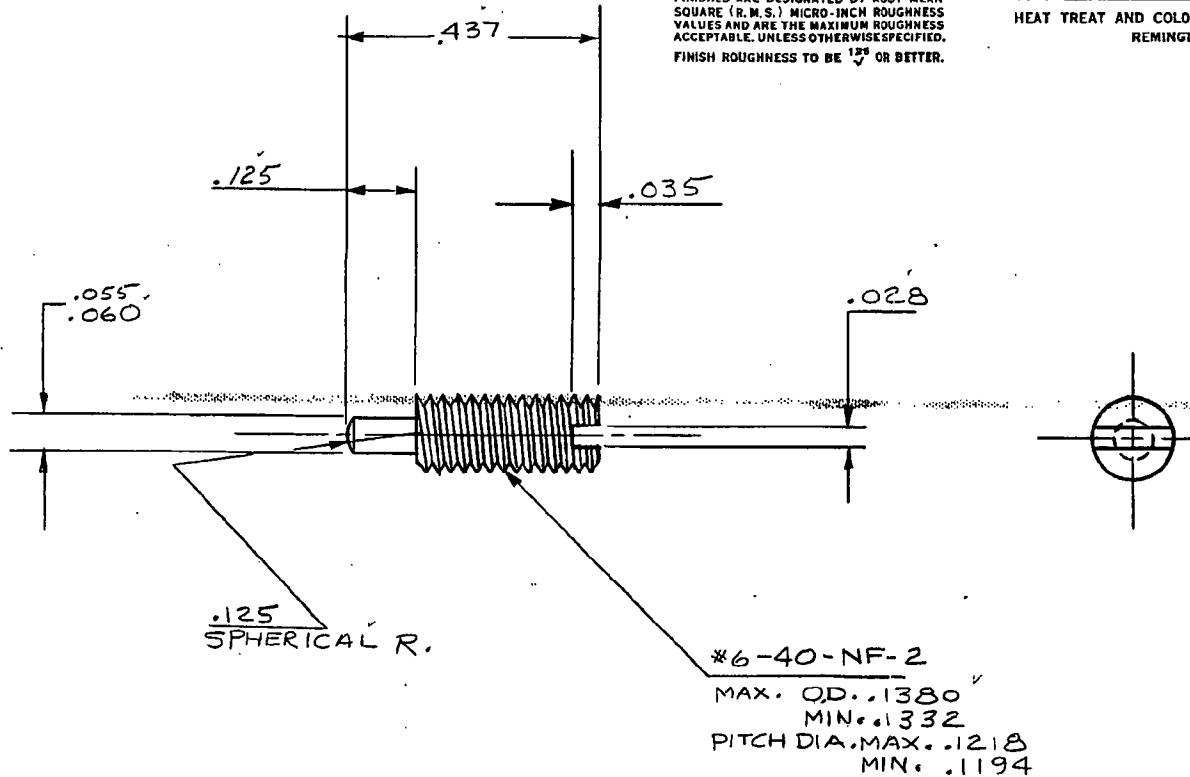
B-91920

DO NOT SCALE THIS DRAWING. WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm 1/64$
& ON ANGULAR DIMENSIONS $\pm 30''-30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE $\sqrt{125}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL: 08/20 CARB STEEL
HEAT TREAT _____
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS

ALT.	WAS	REF.	BY	DATE
1	ADD USE 7LWT	11667	018	11/1/82
2	Removed XR100 Part U90	17337	WJB	1/6/84



FOR FINISH DRAWING
SEE B-17053

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

①	7LWT		TRIG. SCREW FRONT
	MOHAWK 600		TRIGGER STOP SCR
	700 VAR		TRIGGER SCR FRONT
②	X400		SEAR BLOCK STOP SCREW
	700ADL 700BDL		TRIGGER SCR. FRONT
MODEL		PART NO.	
		PART USE	
DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE
V	B 4-15-80	HART 4-17-80	JWB 4/18/80
TITLE			
SCREW BLANK			
NUMBER	SCALE	SUPERSEDES	REFERENCE
B-91920	5X		#11204
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			

02616-8

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .008$
4 ON FRACTIONAL DIMENSIONS $\pm 1/100$
5 ON ANGULAR DIMENSIONS $\pm 30''-30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL: 08/20 CARB STEEL

HEAT TREAT

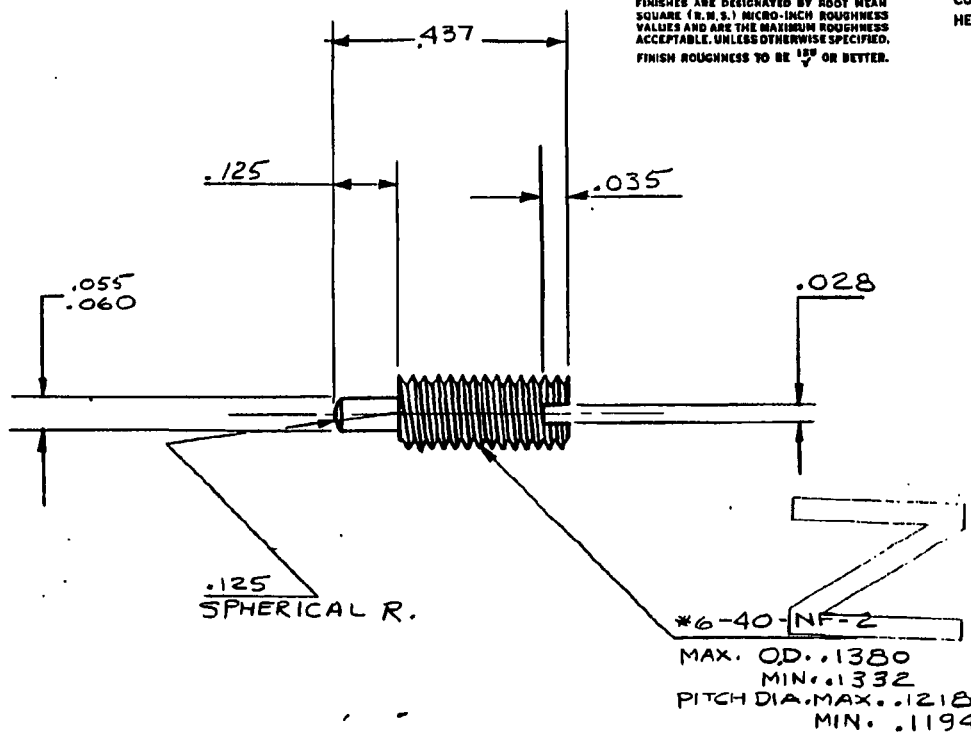
HARDNESS

COLOR

HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS

ALT.	WAS	REF.	BY	DATE
1	ADD USE 7LWT	11667	DES	1/4/62
2	Removed YR100 PART 1337	1337	DES	1/6/55



JAN 6 1989

Engineering

① 7LWT	TRIG. SCREW FRONT
MDHAWK 600	TRIGGER STOP SCR
700 VAR	TRIGGER SCR FRONT
② XPI00	SEAR STOP BROW
700AOL 740BDL	TRIGGER SCR FRONT

MODEL	PART NO	PART USE
DES. BY DATE	QCN. BY DATE	CHE. BY DATE
V 4-15-80	HART	4-17-80
	JW	4/18/80

TITLE	SCALE	SUPERSEDED	REFERENCE
SCREW BLANK	5X		DO 2
NUMBER B-91920			11/204
REMINGTON ARMS CO. INC.			
ELION RESEARCH DIV.			

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REMINGTON ARMS COMPANY, INC.

FOR FINISH DRAWING
SEE B-17053

FORM 170 REV 477 U.S.G. 10-60

