

262297

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING; WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .003$
4 ON FRACTIONAL DIMENSIONS $\pm 1/104$
5 ON ANGULAR DIMENSIONS $\pm 30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICR.-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE $1\frac{1}{2}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL 3040 ALUMINUM
HEAT TREAT R500 NITRIDE
HARDNESS R50 H-P-82
COLOR BLACK OXIDE
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON R5J 4/5/82

ALTERATIONS

ALT.	WAR	REF.	BY	DATE

BUTTON C.14578

PROTECTION
WELD

SAFETY-C.92212

700 Udr.	92297	SAFETY ASSEMBLY	
40XB-CA	92297	11	11
40XB-B	92297	11	11
700 BDL	92297	11	11
701 BDL	92297	11	11
MODEL	PART NO.	PART USE	
DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE
J.F. PIVIN/10/81	2-15-82	J.W. D.	2/15/82
TITLE ASSEMBLY			
NUMBER B-92297	SCALE 2:1	SUPERSEDES B-65895 2/15/82	REFERENCE DC: 15 116: 2-2
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			

FORM TFD REV. 205, W.H.S. 10/15/79