

226-2

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

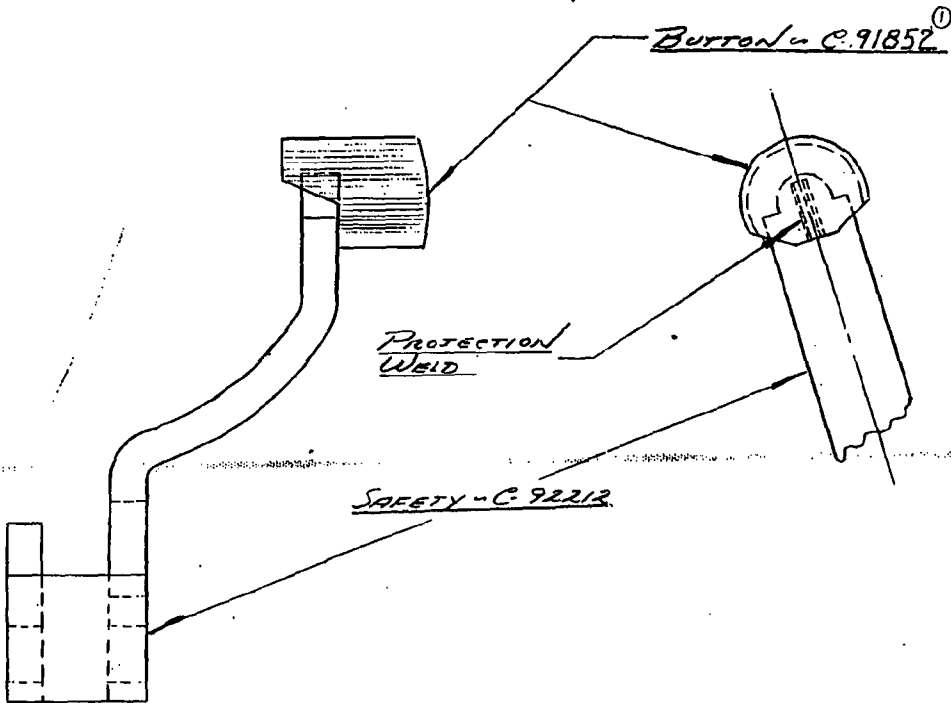
DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .005$
4 ON FRACTIONAL DIMENSIONS $\pm 1/64$
5 ON ANGULAR DIMENSIONS $\pm .05^\circ - .30^\circ$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE $\sqrt{V}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL CARBIDE
HEAT TREAT PP-92
HARDNESS R1N PP-92
COLOR BLACK OXIDE
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON R51 2/15/82

ALTERATIONS

ALT.	WAS	REF.	BY	DATE
1	C-14578	11783	Jay	9-1-83
2	ADD USE	"	"	"



40XR	92297	SAFETY ASSEMBLY
40XC	"	"
40XBR	"	"
700 VAR	92297	SAFETY ASSEMBLY
40XB-CA	92297	"
40XB-B	92297	"
700 BDL	92297	"
700 RDL	92297	"
MODEL	PART NO.	PART USE
DES. BY DATE	DRN. BY DATE	CHK. BY DATE
11/15/82	2-15-82	1/15/82
TITLE	ASSEMBLY	
NUMBER	SCALE	SUPERSEDER
B-92297	4:1	2/15/82
REFERENCE		
11534		
REMINGTON ARMS CO. INC.		
ILION RESEARCH DIV.		

RECOMMENDED MATERIAL AND HEAT TREAT			
DO NOT SCALE THIS DRAWING. WORK TO FIGURES UNLESS OTHERWISE NOTED. 1 PLACE (1) - TOLERANCE $\pm .015$ 2 PLACE (2) - TOLERANCE $\pm .010$ 3 PLACE (3) - TOLERANCE $\pm .008$ 4 ON FRACTURAL DIMENSIONS $\pm .005$ 5 ON ANGULAR DIMENSIONS $\pm .005$ PARTS ARE MANUFACTURED BY REMINGTON ARMS CO. INC. UNLESS OTHERWISE SPECIFIED. FIGURES DIMENSIONS TO BE $\pm .005$ OR BETTER.			
MATERIAL HEAT TREAT <i>Case Alteming</i> HARDNESS <i>Rockwell C-28</i> COLOR <i>Black Oxide</i> HEAT TREAT AND COLOR TO BE DONE BY REMINGTON RS-J 4476			

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ALTERATIONS			
ALT.	WAS	REV.	DATE
1	C-14578	11/23/82	11/23/82
2	ADD USE		

SAFETY ASSEMBLY			
401R	72297		
401C			
401B			
401A			
401D			
401E			
401F			
401G			
401H			
401I			
401J			
401K			
401L			
401M			
401N			
401O			
401P			
401Q			
401R			
401S			
401T			
401U			
401V			
401W			
401X			
401Y			
401Z			

Assembly			
401R	72297		
401C			
401B			
401A			
401D			
401E			
401F			
401G			
401H			
401I			
401J			
401K			
401L			
401M			
401N			
401O			
401P			
401Q			
401R			
401S			
401T			
401U			
401V			
401W			
401X			
401Y			
401Z			

Remington Arms Co. Inc.			
401R	72297		
401C			
401B			
401A			
401D			
401E			
401F			
401G			
401H			
401I			
401J			
401K			
401L			
401M			
401N			
401O			
401P			
401Q			
401R			
401S			
401T			
401U			
401V			
401W			
401X			
401Y			
401Z			