

11L7L-8

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE ± .015
2 PLACE (.01) — TOLERANCE ± .010
3 PLACE (.001) — TOLERANCE ± .005
4 ON FRACTIONAL DIMENSIONS 2/164,
8 ON ANGULAR DIMENSIONS 2° 00' - 30'
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.

MATERIAL C-102D
HEAT TREAT SEE FINISH DWG
HARDNESS NONE
COLOR NONE
HEAT TREAT AND COLOR TO BE DONE BY REMINGTON

ALTERATIONS				
ALT.	WAS	REF.	BY	DATE

NOTE
MAX ALLOWABLE ECCENTRICITY
OF .2521-.2501 DIA. WITH
.374-.376 DIA. IS .002
(.006 TOTAL IND. READING)

NOTE
FOR FINISHED DWG SEE C-92709

Change to Font 6
Set up machine sec 4.
~~Font 6~~

Handwritten Calculations:

$$\begin{array}{r} .053 + \\ \text{Pin } .2497 \\ \text{Clearance } .0028 \end{array}$$

$$\begin{array}{r} .2501 \\ .0007 \end{array}$$

Lg. New Figures Lg Pin .251
Sm Hd. .250
Sm Pin .249
Clearance .003
INTERPOLATE .001

MODEL	PART NO	PART USE
M-100LMWT	92711	FIRING PIN HEAD BLANK

DES. BY DATE	APP. BY DATE	CHK. BY DATE	APP. BY DATE

TITLE
FIRING PIN HEAD BLANK

NUMBER	SCALE	SUPERSIDES	REFERENCE
B-92711	AX		

REMINGTON ARMS CO. INC.
ILION RESEARCH DIV.