CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

B-92854

THIS DRAWING OR INFORMATION IS PROPRIETARY INFORMATION TO THE REMINGTON ARMS COMPANY, INC.

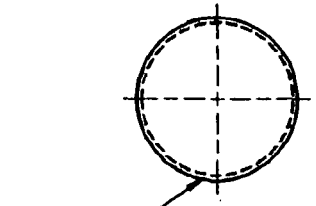
DO NOT SCALE THIS DRAWING: WORK TO FIGURES UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) - TOLERANCE ± .015
2 PLACE (.01) - TOLERANCE ± .010
3 PLACE (.001) - TOLERANCE ± .005
& ON FRACTIONAL DIMENSIONS ± 1/64
& ON ANGULAR DIMENSIONS ± 00°-30'
FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE. UNLESS OTHERWISE SPECIFIED.

FINISH ROUGHNESS TO BE 125 √ OR BETTER.

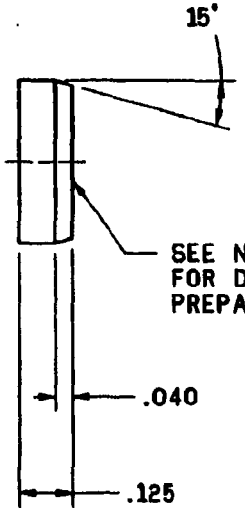
RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL DURUZ 781
HEAT TREAT
HARDNESS
COLOR
HEAT TREAT AND COLOR TO BE DONE BY REMINGTON

ALTERATIONS

ALT.	WAS	REP.	BY	DATE
2	REDRAWN		W.P.	1-30-86



NOTE:
THIS SURFACE TO BE ROUGHENED FOR BONDING PURPOSES-SAND BLAST OR EQUIVALENT ON DIE



MODEL	PART NO.	PART USE
NBAR	92854	STOCK REINFORCEMENT PLUG (2)
700 M.R.	92854	STOCK REINFORCEMENT PLUG (2)

DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE
	W.P. 1-30-86	FEM 12-3-85	

TITLE PLUG

NUMBER B-92854 | SCALE 4X | SUPERSEDES | REFERENCE

REMINGTON ARMS CO. INC.
ILION RESEARCH DIV.

CV FILENAME - RES.SWM.NBAR.STOCK-PLUG