B-93633

THIS DRAWING OR INFORMATION IS PROPRIETARY INFORMATION TO THE REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING: WORK TO FIGURES UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) - TOLERANCE ± .015
2 PLACE (.01) - TOLERANCE ± .010
3 PLACE (.001) - TOLERANCE ± .005
& ON FRACTIONAL DIMENSIONS ± 1/64
& ON ANGULAR DIMENSIONS ± 00°-30'
FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.

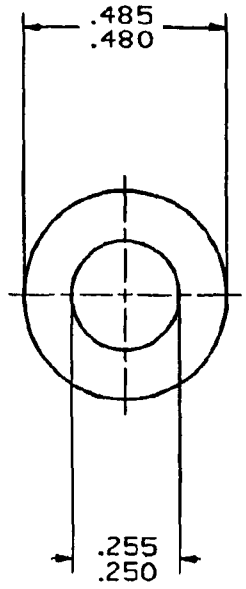
FINISH ROUGHNESS TO BE 125 √ OR BETTER.

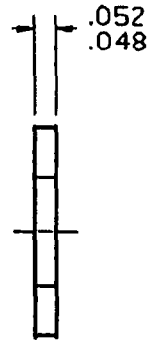
RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL 1010
HEAT TREAT CYANIDE .003/.006
HARDNESS
COLOR NITRE BLACK
HEAT TREAT AND COLOR TO BE DONE BY REMINGTON

ALTERATIONS

ALT.	ENG.	REF.	BY	DATE
3	REDRAWN		WP.	2-22-85





FOR BLANK ORDER 93632

NBAR	93633	BOLT PLUG WASHER
MODEL	PART NO.	PART USE

DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE
	W.P. 2-22-85	FEM 12-3-85	

TITLE WASHER

NUMBER B-93633 | SCALE 4X | SUPERSEDES A-14213 | REFERENCE

REMINGTON ARMS CO. INC.
ILION RESEARCH DIV.

CV FILENAME - RES.SMM.NBAR.BOLT-PLUG-WASHER