



**BARBER - PRESALE R 0121786**

DO NOT SCALE THIS DRAWING: WORK TO  
UNLESS OTHERWISE NOTED.  
TOLERANCES ON DECIMAL DIMENSIONS ARE:  
1 PLACE .1/0 - TOLERANCE  $\pm .015$   
2 PLACE .001 - TOLERANCE  $\pm .010$   
3 PLACE .001 - TOLERANCE  $\pm .005$   
& ON FRACTIONAL DIMENSIONS  $\pm 1/64$   
& ON ANGULAR DIMENSIONS  $\pm 00^\circ 30'$   
FINISHES ARE DESIGNATED BY ROOT MEAN  
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS  
VALUES AND ARE THE MAXIMUM ROUGHNESS  
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED,  
FINISH ROUGHNESS TO BE  $\sqrt{125}$  OR BETTER.

MATERIAL \_\_\_\_\_  
HEAT TREAT \_\_\_\_\_  
HARDNESS \_\_\_\_\_  
COLOR \_\_\_\_\_  
HEAT TREAT AND COLOR TO BE DONE BY  
REMINGTON \_\_\_\_\_

Technical drawing of a mechanical part with the following dimensions and features:

- Overall width:  $.210$
- Overall height:  $.125$
- Top-left corner radius:  $.025$
- Top-left chamfer:  $45^\circ \times .060$
- Internal horizontal slot:  $.060$  wide,  $.010$  deep
- Internal vertical slot:  $.010$  wide,  $.010$  deep
- Internal fillet:  $.010 R$
- External fillet:  $.070 R$
- Internal feature: MIN

[illegible]

|                                               |              |                     |              |  |  |
|-----------------------------------------------|--------------|---------------------|--------------|--|--|
|                                               |              |                     |              |  |  |
|                                               |              |                     |              |  |  |
|                                               |              |                     |              |  |  |
|                                               |              |                     |              |  |  |
| NBAR                                          | 93655        | TRIGGER PLUNGER-MIN |              |  |  |
| MODEL                                         | PART NO.     | PART USE            |              |  |  |
| DES. BY DATE                                  | ENR. BY DATE | CHK. BY DATE        | APP. BY DATE |  |  |
|                                               | TJP 1-4-88   |                     |              |  |  |
| TITLE<br>PLUNGER                              |              |                     |              |  |  |
| NUMBER                                        | SCALE        | SUPERSEDES          | REFERENCE    |  |  |
| B-93655                                       | 10X          |                     |              |  |  |
| REMINGTON ARMS CO. INC.<br>LION RESEARCH DIV. |              |                     |              |  |  |

CV FILENAME - RES.NBAR.TRIG-PLUNGER-MIN.EAK