B-93675

THIS DRAWING OR INFORMATION IS PROPRIETARY INFORMATION TO THE REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING: WORK TO FIGURES UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) - TOLERANCE ± .015
2 PLACE (.01) - TOLERANCE ± .010
3 PLACE (.001) - TOLERANCE ± .005
& ON FRACTIONAL DIMENSIONS ± 1/64
& ON ANGULAR DIMENSIONS ± 00°-30'
FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.

FINISH ROUGHNESS TO BE 125 √ OR BETTER.

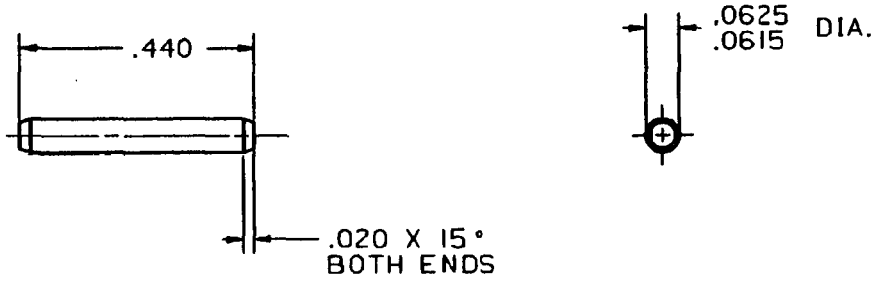
RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL .08-.20 CARBON STEEL
HEAT TREAT CYANIDE HARDEN
HARDNESS FILE HARD
COLOR BLACK OXIDE

HEAT TREAT AND COLOR TO BE DONE BY REMINGTON

ALTERATIONS

ALT.	MAG	REF.	BY	DATE



NBAR	93675	BOLT LOCK PIVOT PIN
MODEL	PART NO.	PART USE

DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE
F.MARTIN		FEM 12-3-85	

TITLE PIVOT PIN

NUMBER	SCALE	SUPERSEDES	REFERENCE
B-93675	10X	B-93674	

REMINGTON ARMS CO. INC.
ILION RESEARCH DIV.

CV FILENAME - REG.NBAR.BOLT-LATCH-PIVOT-PIN