CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

B-93679

THIS DRAWING OR INFORMATION IS PROPRIETARY INFORMATION TO THE REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING: WORK TO FIGURES UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) - TOLERANCE ± .015
2 PLACE (.01) - TOLERANCE ± .010
3 PLACE (.001) - TOLERANCE ± .005
& ON FRACTIONAL DIMENSIONS ± 1/64
& ON ANGULAR DIMENSIONS ± 00°-30'
FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.

FINISH ROUGHNESS TO BE 125 √ OR BETTER.

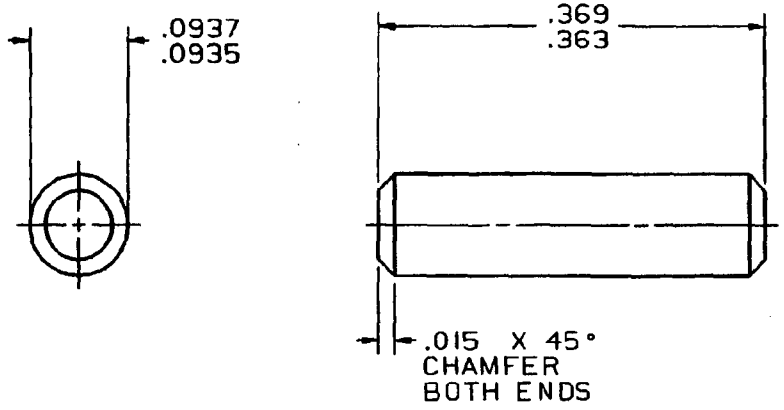
RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL AISI-52100
HEAT TREAT
HARDNESS R45N 45-48
COLOR BLACK OXIDE

HEAT TREAT AND COLOR TO BE DONE BY REMINGTON

ALTERATIONS

ALT.	WAS	REF.	BY	DATE



NBAR	93679	FIRING PIN CROSS PIN
MODEL	PART NO.	PART USE

DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE
	R.S.M. 11-7-84	FEM 12-3-85	

TITLE PIN

NUMBER	SCALE	SUPERSEDES	REFERENCE
B-93679	10X	B-142	

REMINGTON ARMS CO. INC.
ILION RESEARCH DIV.

CV FILENAME - RES.OSF.NBAR.FIRING-PIN-CROSS-PIN

R2522779