

(5)

F

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED

TOLERANCES ON DECIMAL DIMENSIONS ARE:

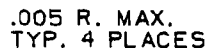
1 PLACE .010	TOLERANCE $\pm .015$
2 PLACE .001	TOLERANCE $\pm .010$
3 PLACE .001	TOLERANCE $\pm .005$

ON FRACTIONAL DIMENSIONS $\pm 1/64$
ON ANGULAR DIMENSIONS $\pm 00^{\circ} 30'$

FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED,

FINISH ROUGHNESS TO BE $\sqrt{\text{LESS}}$ OR BETTER.

MATERIAL AISI C-1095, A50100 OR A52100
HEAT TREAT NEUTRAL SALT 1500-1550 F
HARDNESS R45N 43-49

[illegible]

SCALE 10:1

AUTHORIZED

1 - 19-94

PROCESS ENGINEERING

XP-100	98849	TRIGGER PIVOT PIN
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MODEL

PART NO.

PART USE

ATT. BY DATE

DEC. BY DATE

EXP. BY DATE

CHG. BY DATE

ATT. BY DATE

TITLE TRIGGER PIVOT PIN

PLUMES

SCALE

SUPERSEDES

REFERENCE

B-98849

4:1

1

DOI-13000

REMINGTON ARMS CO. INC.
ILLION RESEARCH DIV.

ILION RESEARCH DIV.

CV FILENAME - RES.XP100.B98849.TRIGGER-PIVOT-PIN.MDK

KINZER V. REMINGTON

R2522780

CV FILENAME - RES.NBAR.REAR-SPACER-MAX.EAK

-B

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DO NOT SCALE THIS DRAWING; WORK TO FIGURES
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TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) - TOLERANCE $\pm .015$
2 PLACE (.01) - TOLERANCE $\pm .010$
3 PLACE (.001) - TOLERANCE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm 1/64$
& ON ANGULAR DIMENSIONS $\pm 00^{\circ} 30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE $\sqrt{125}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL _____

HEAT TREAT _____

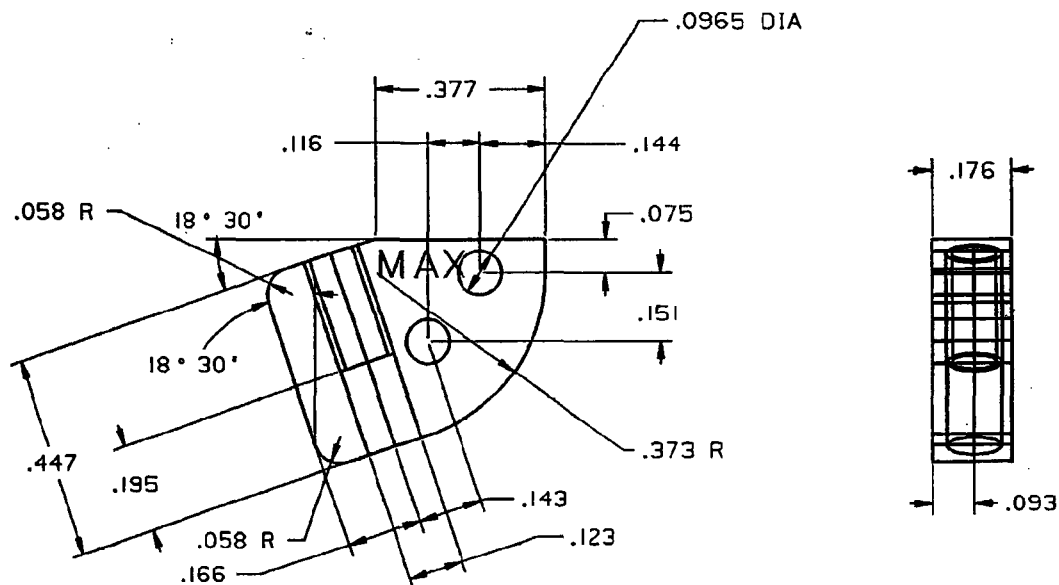
HARDNESS _____

COLOR _____

HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS

ALT.	REAS	REF.	BY	DATE



CREATED: 1-5-88

MODEL	PART NO.	PART USE	
DES. BY DATE	ORN. BY DATE	CHK. BY DATE	APP. BY DATE
TITLE			
NUMBER	SCALE	SUPERSEDES	REFERENCE
B-MAX		REMINGTON ARMS CO. INC. ILION RESEARCH DIV.	

CV FILENAME - RES.NBAR.REAR-SPACER-MAX.EAK

KINZER V. REMINGTON

R2522783795

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 HINGTON ARMS COMPANY, INC.**

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TOLERANCES ON DECIMAL DIMENSIONS ARE:

1 PLACE (0) - TOLERANCE $\pm .015$
2 PLACE (00) - TOLERANCE $\pm .010$
3 PLACE (000) - TOLERANCE $\pm .005$

ON FRACTIONAL DIMENSIONS $\pm 1/64$
ON ANGULAR DIMENSIONS $\pm .00^\circ$

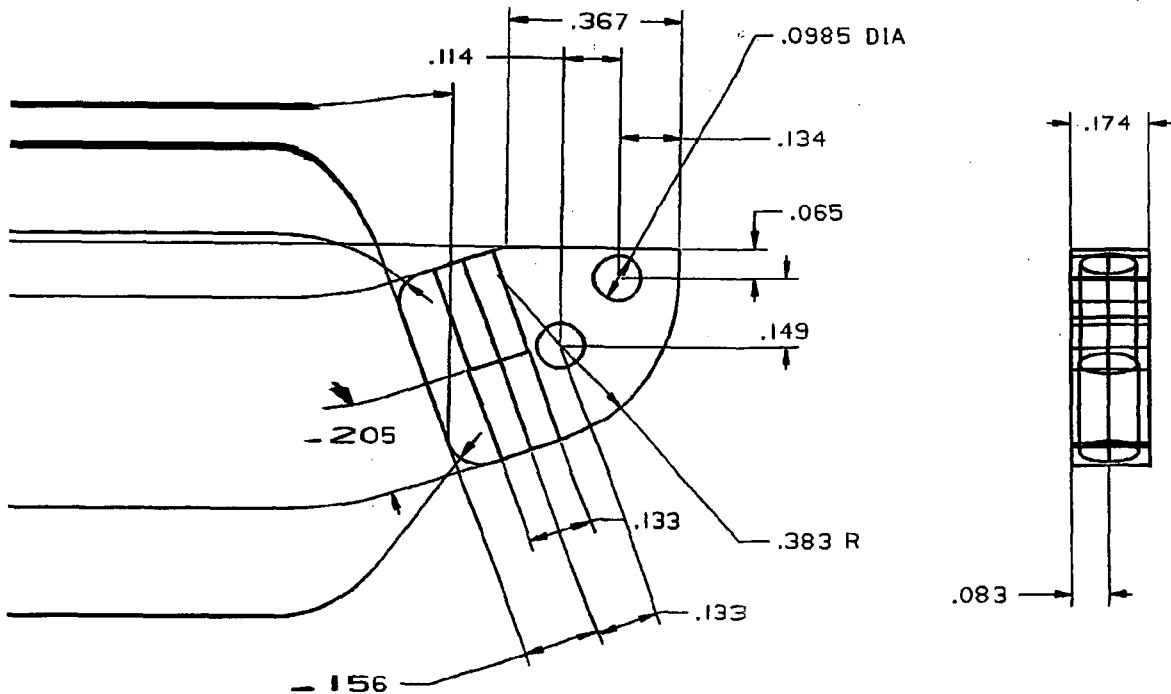
FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE UNLESS OTHERWISE SPECIFIED.

FINISH ROUGHNESS TO BE $\sqrt{160}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL _____
HEAT TREAT _____
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS

[illegible]

CREATED 1-5-88
~~10-19-85~~

[illegible]

ER-MIN.EAK

B-

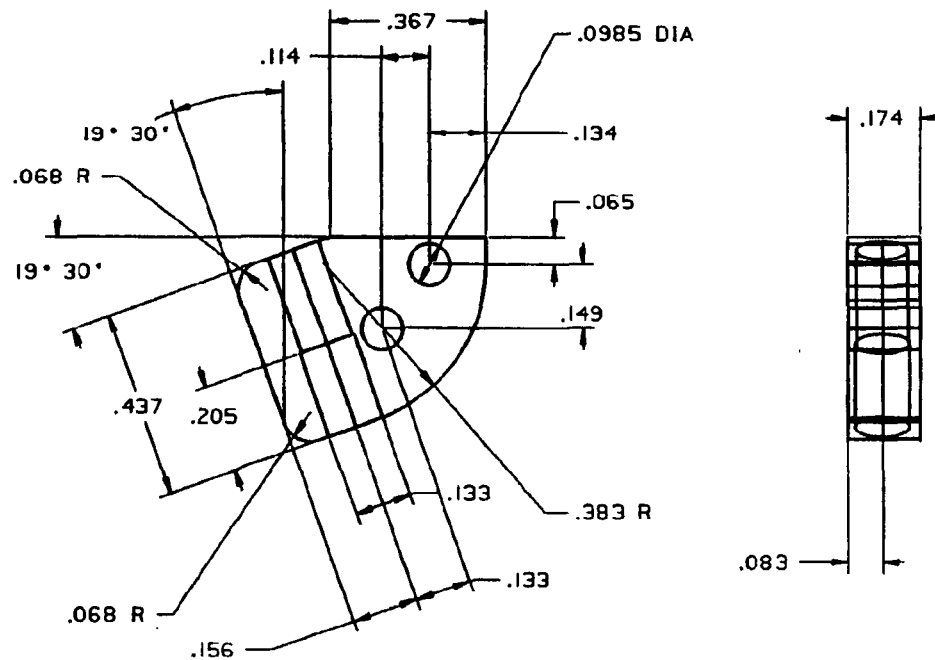
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TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE .111 - TOLERANCE $\pm .015$
2 PLACE .101 - TOLERANCE $\pm .010$
3 PLACE .1001 - TOLERANCE $\pm .005$
4 ON FRACTIONAL DIMENSIONS $\pm 1/64$
5 ON ANGULAR DIMENSIONS $\pm 00^{\circ}30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED,
FINISH ROUGHNESS TO BE $\sqrt{\text{V}}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL _____
HEAT TREAT _____
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS

[illegible]

MODEL	PART NO.	PART USE	
SER. BY DATE	DIR. BY DATE	CHK. BY DATE	APP. BY DATE
TITLE			
NUMBER	SCALE	SUPERVISOR'S	REFERENCE
	REMINGTON ARMS CO. INC. B. 10111 RESEARCH DIV.		

CV FILENAME - RES.NBAR.REAR-SPACER-MIN.EAK