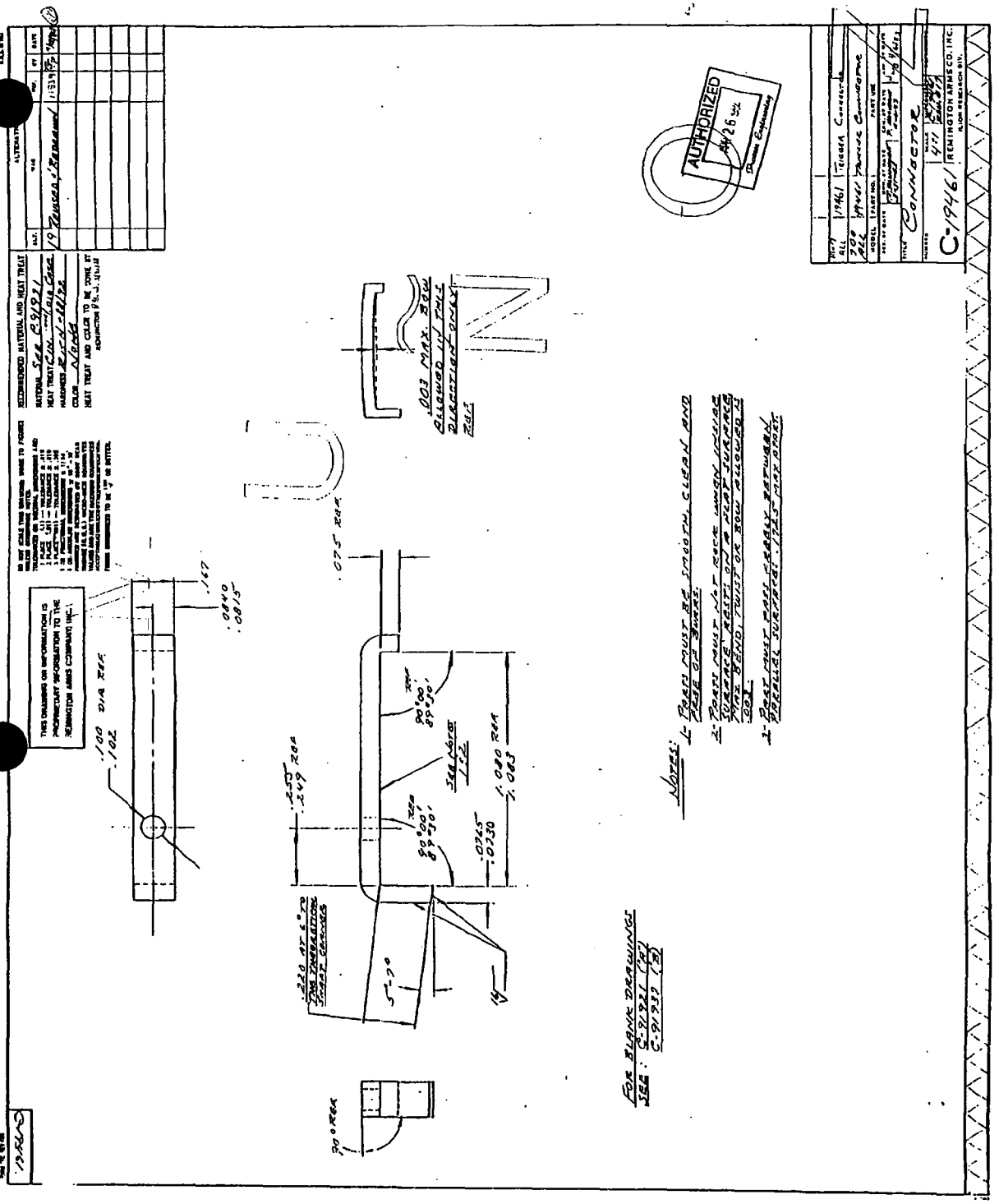
AUTHORIZED
APR 26 1961
Design Engineering
CONNECTOR
C-1946
REMINGTON ARMS CO. INC.
ELDER RESEARCH DIV.
NOTES:
1- PARTS MUST BE SMOOTH, CLEAN AND FREE OF BURRS.
2- PARTS MUST MEET SPEC. WITH MINIMUM VALUE OF ALL DIMENSIONS AND MAX. BEND, TWIST OR BOW ALLOWED.
3- PARTS MUST PASS GENERAL SURVEY. TYPES MAX. BOW.
FOR BLANK DRAWINGS
SEE: C-91921 (RT)
C-91919 (LT)
.003 MAX. BOW ALLOWED IN THIS DIRECTION ONLY
.075 RAD
.100 DIA REF
.102
.147
.0840
.0815
.250
.249 RAD
.080 RAD
.083
.0745
.0730
90°00'
89°30'
SEE NOTE 1
.220 AT 6°20
SEE DEVELOPED SHEET DRAWING
30° REF
30° REF
30° REF
30° REF
THIS DRAWING OR INFORMATION IS PROPRIETARY INFORMATION TO THE REMINGTON ARMS COMPANY INC.
RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL SEE C-91921
HEAT TREAT CU. ALLOY
HARDNESS RC 41-42
COLOR NONE
HEAT TREAT AND COLOR TO BE SAME AS REMINGTON P/N 31-11-18
DO NOT SCALE THIS DRAWING. USE TO FIGURE TRUE DIMENSIONS WITH
TOLERANCES ± .010
TOLERANCES ± .005
TOLERANCES ± .002
TOLERANCES ± .001
TOLERANCES ± .0005
TOLERANCES ± .0001
ALL DIMENSIONS ARE EXPRESSED IN DECIMALS
ALL DIMENSIONS ARE EXPRESSED IN MINUTES
ALL DIMENSIONS ARE EXPRESSED IN DEGREES
ALL DIMENSIONS ARE EXPRESSED IN MM
ALL DIMENSIONS ARE EXPRESSED IN INCHES
ALL DIMENSIONS ARE EXPRESSED IN FRACTIONS
ALL DIMENSIONS ARE EXPRESSED IN DECIMALS