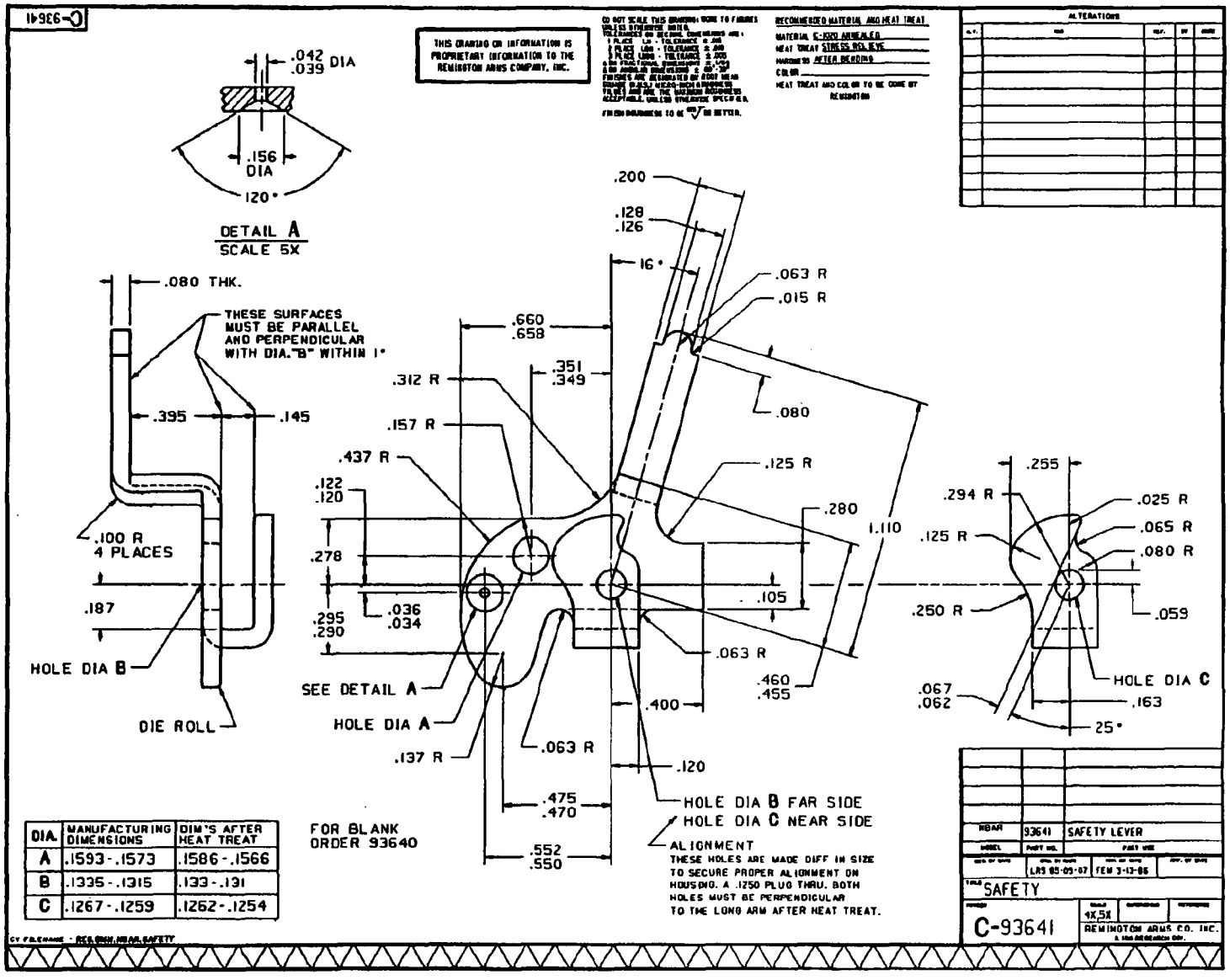
C-93641
THIS DRAWING OR INFORMATION IS PROPRIETARY INFORMATION TO THE REMINGTON ARMS COMPANY, INC.
RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL C-1020 ANNEALED
HEAT TREAT STRESS RELIEVE
HARDNESS AFTER BENDING
COLOR
HEAT TREAT AND COLOR TO BE DONE BY REMINGTON
ALTERATIONS
.042
.039 DIA
.156
DIA
120°
DETAIL A
SCALE 5X
.080 THK.
THESE SURFACES MUST BE PARALLEL AND PERPENDICULAR WITH DIA."B" WITHIN 1°
.395
.145
.100 R
4 PLACES
.187
HOLE DIA B
DIE ROLL
.200
.128
.126
16°
.063 R
.015 R
.660
.658
.351
.349
.312 R
.080
.157 R
.437 R
.125 R
.122
.120
.280
1.110
.278
.105
.295
.290
.036
.034
.063 R
SEE DETAIL A
HOLE DIA A
.460
.455
.400
.137 R
.063 R
.120
.475
.470
.552
.550
HOLE DIA B FAR SIDE
HOLE DIA C NEAR SIDE
ALIGNMENT
THESE HOLES ARE MADE DIFF IN SIZE TO SECURE PROPER ALIGNMENT ON HOUSING. A .1250 PLUG THRU. BOTH HOLES MUST BE PERPENDICULAR TO THE LONG ARM AFTER HEAT TREAT.
.255
.294 R
.025 R
.125 R
.065 R
.080 R
.250 R
.059
HOLE DIA C
.067
.062
.163
25°
FOR BLANK ORDER 93640
DIA. | MANUFACTURING DIMENSIONS | DIM'S AFTER HEAT TREAT
A | .1593-.1573 | .1586-.1566
B | .1335-.1315 | .133-.131
C | .1267-.1259 | .1262-.1254
REAR 93641 SAFETY LEVER
MODEL PART NO. PART USE
LRS 85-05-07 FEM 3-13-86
SAFETY
C-93641
4X,5X
REMINGTON ARMS CO. INC.