

CONSTN DWG.		REMINGTON ARMS COMPANY, INC., ELION, N.Y.	
SCALE FULL		MODEL 700 PART DWG. NO.	
PART		TRIGGER HOUSING ASSEMBLY	
TOOL		DRILL BRASS CASE	
OPERATION		FINISH ASSEMBLY	
DESIGNED	BY	DATE	APPROVED
7/10	7/10	7/10	7/10
DRAWN	BY	SUPD'S DWG. NO.	
7/10	7/10	300-75	
CHECKED	DRAWING NO.		
	D-42614		

TOLERANCES NOT OTHERWISE GIVEN			
1 PLACE (.1)-TOLERANCE ± .03			
2 PLACE (.01)-TOLERANCE ± .018			
3 PLACE (.001)-TOLERANCE ± .008			
DETAIL NO.	MATERIAL SPEC.	STOCK SIZE	AMOUNT REQ.
45-50	1-2	010002	1
45-50	2-2	010002	1
58-60	3	STD.	1
58-60	4-2	010002	2
58-60	5-3	010002	1
58-60	6	STD.	1
58-60	7-3	010002	1
58-60	8-3	010002	2
58-60	9	STD.	2
58-60	10	STD.	1
58-60	11-3	C-1020	1
58-60	12	STD.	1
58-60	13	STD.	1
58-60	14	STD.	1
58-60	15-3	010002	1
58-60	16-3	010002	1

GURES RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL AKI A-4137HEAT TREAT AUSTEMPERHARDNESS R_c 37-44

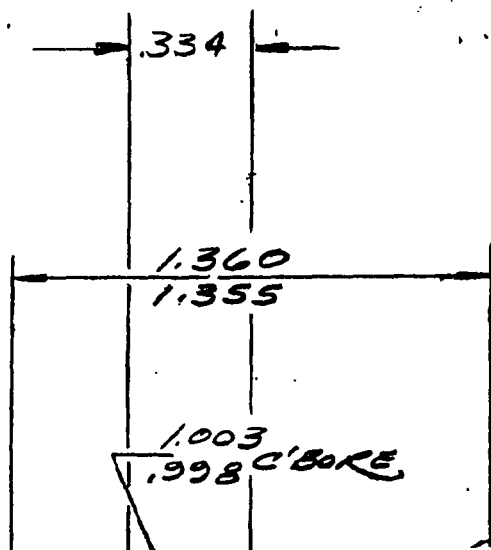
COLOR _____

HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON P.S.J. 11/11/81

ALTERATIONS

ALT.	WAS	REF.	BY	DATE
1	REMOVED .250/.230	11528	EP	11/11/81
2	REMOVED .150/.120 R.	"	"	"
3	REMOVED .412	"	"	"
4	REMOVED .130/.110	"	"	"
5	6.800 (REDIMENSION)	11530	EP	"
6	5.650 "	"	"	"

5-48 NS-2 (3 PLACES)

177
54 MINOR DIA.269
45 PITCH DIA.NOTE .025 N 45°
CHAM. ON EDGES