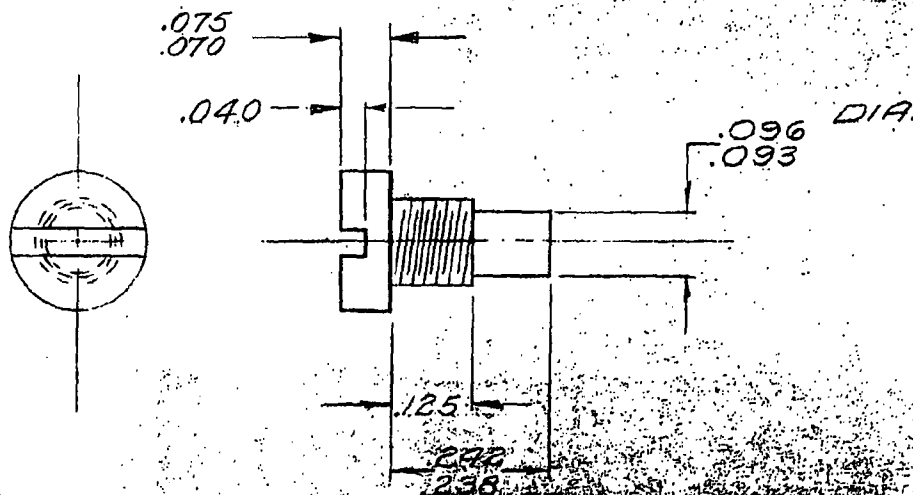


NUMBER <i>7-14-10</i>		REMINGTON ARMS CO. INC. RESEARCH & DEV. DEPT.	
SCALE <i>9:1</i>	SUPERSEDES-REFERENCE		
TITLE <i>SCREW</i>			
DES. BY DATE	DRN. BY DATE <i>5-13-66</i>	CHK. BY DATE <i>5-13-66</i>	APP. BY DATE
FOR DETAILS, SEE PROCESS RECORD			
MODEL <i>708</i>	PART USE <i>LINK CONNECTOR SCR.</i>	QUAN.	SEE <i>PL.</i>

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED. TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm \frac{1}{64}$
& ON ANGULAR DIMENSIONS $\pm 00^{\circ}30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE, UNLESS OTHERWISE
SPECIFIED. FINISH ROUGHNESS TO BE
125 $\sqrt$ OR BETTER.

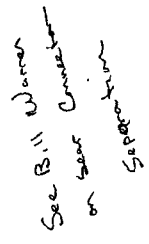
RECOMMENDED MATERIAL AND HEAT TREAT	
MATERIAL	
HEAT TREAT	<i>CYANIDE</i>
HARDNESS	
COLOR	<i>NITER BLACK</i>
HEAT TREAT AND COLOR TO BE DONE BY REMINGTON	
APPR. BY DATE	



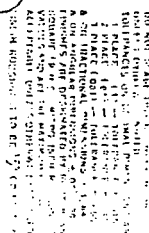
#5-90(125) FILLISTER HEAD SCREW

ALT.	WAS	REFERENCE	BY	DATE
ALTERATIONS				

174 J REV. 1



BARBER - PRESALE R 0122173 R2523161



HEAT TREAT
HEAT TREAT
HARDENING
COLOUR
HEAT TREAT AND COLOUR TO BE DONE BY
FINISHING

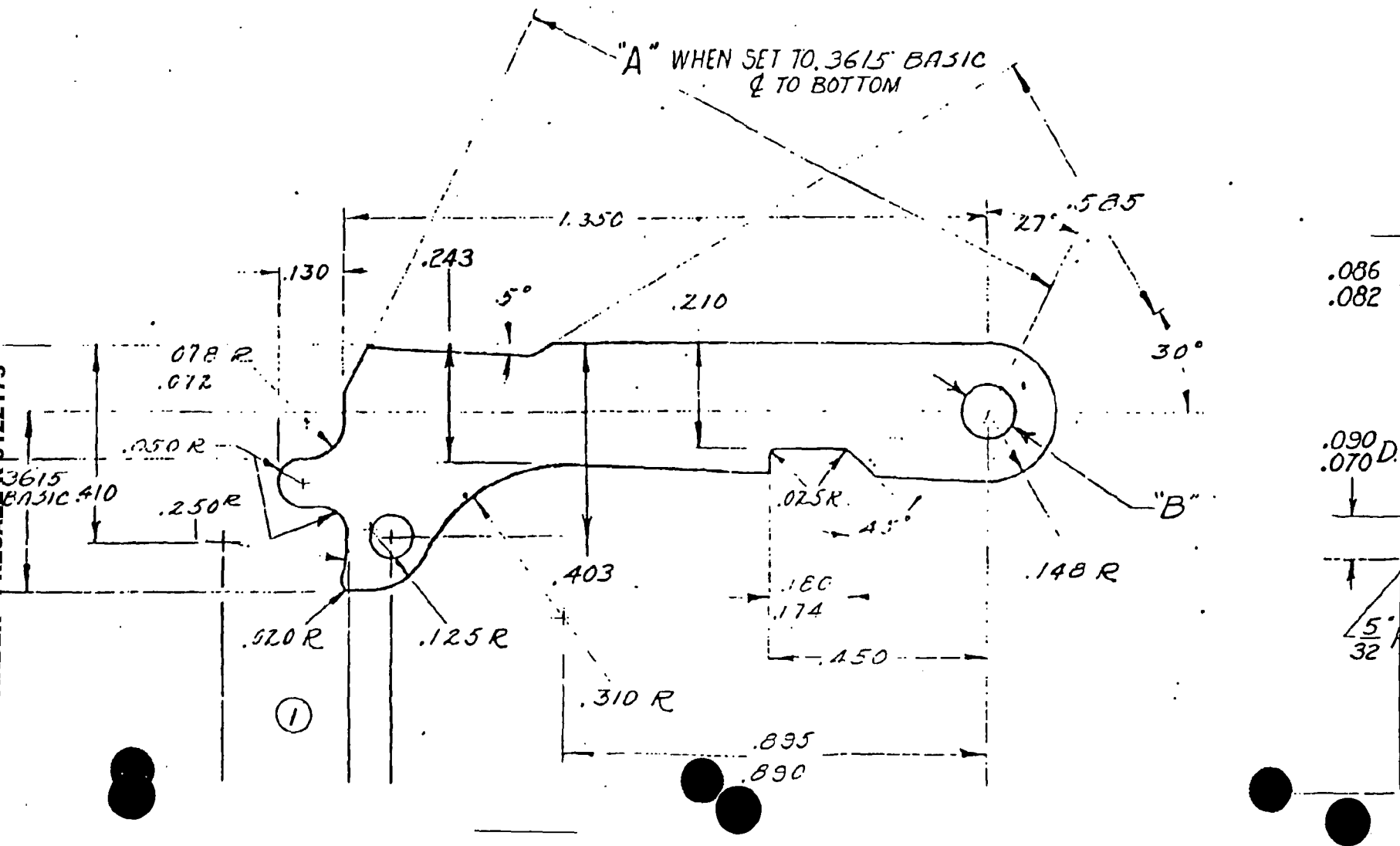
[illegible]

BARBER - PRESALE R 0122175

TK DIM.	BEFORE HEAT TREAT	AFTER HEAT TREAT
1.1230	1.2235/1.2256	1.223/1.225
1.120		1.1254/1.1262 FINISH DIA

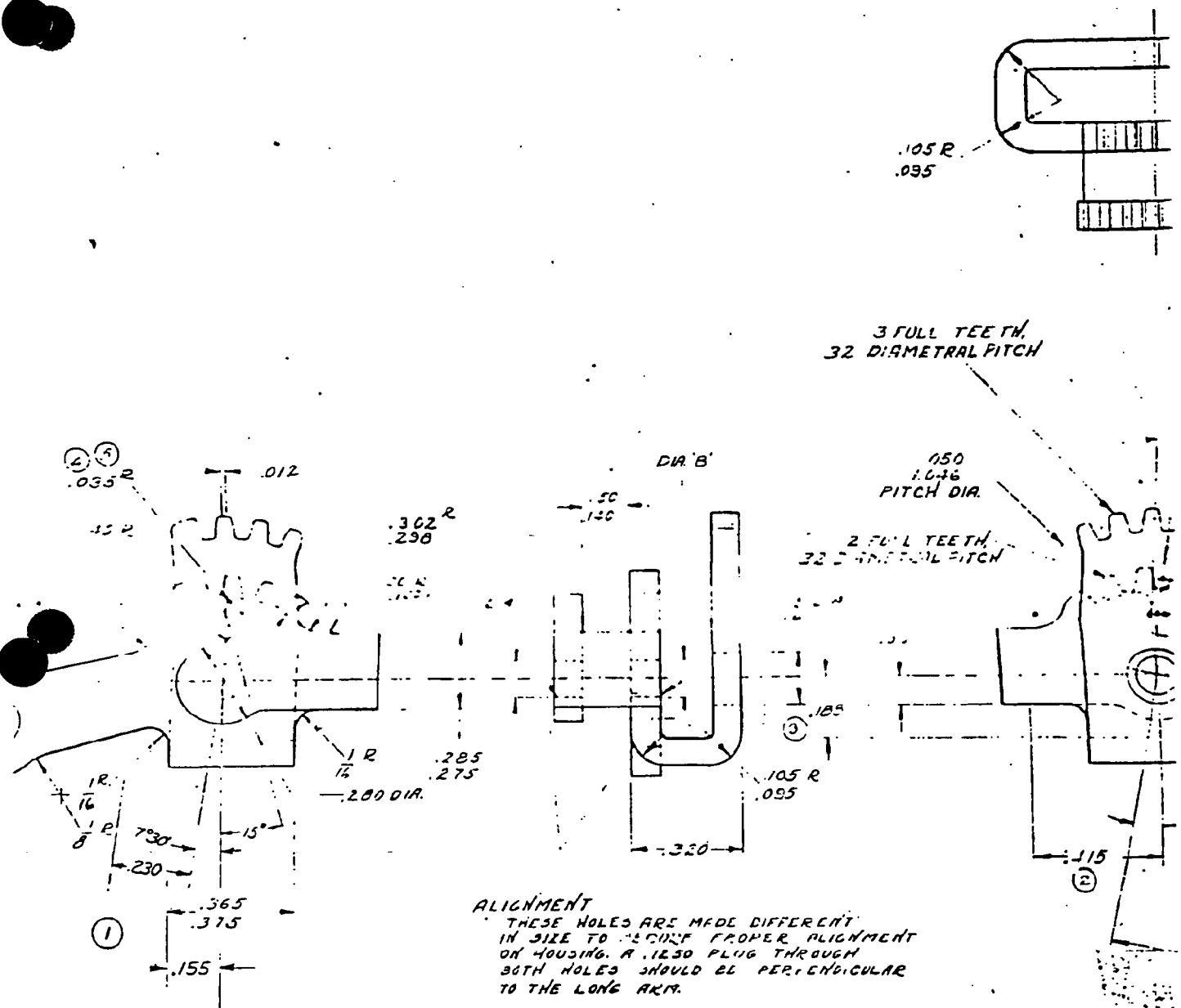
DO NOT SCALE THIS DRAWING: WORK TO FIGURES
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ON DECIMAL DIMENSIONS ARE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm \frac{1}{64}$
& ON ANGULAR DIMENSIONS $\pm 00^{\circ}.30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
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VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE, UNLESS OTHERWISE
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125 OR BETTER.

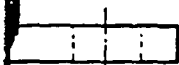
7	
1	
2	



**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - PRESALE R 0122175 R2523163





0 THICKNESS

OTH : PACE - BOTH
MENTS

74
70
CH DIA.

.165 R

11"10"

15°

DIE A

DIA.	MANUFACTURER'S DIMENSIONS	DIMENSIONS AFTER HEAT TREAT
"A"	.1593 -.1513	.1506 -.1566
"B"	.1335 -.1315	.133 -.131
"C"	.1267 -.1259	.1262 -.1254

725	SAFE
MODEL	PAB
OLD ORT DATE	DISCERN ORT
	1954

L
SAFE
H.W.Y

