

NUMBER		REMINGTON ARMS CO. INC.	
		RESEARCH & DEV. DEPT.	
SCALE		SUPERSEDES REFERENCE	
TITLE RIVET			
DES. BY DATE	CHK. BY DATE	CHK. BY DATE	APP. BY DATE
FOR DETAILS, SEE PROCESS RECORD			
MODEL	PART USE	QUAN.	SEE
4158	AMERICAN STANDARD SMALL SOLID	13135	
4158	" " " "	13135	
4158	" " " "	13135	
4158	" " " "	13135	

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED. TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm \frac{1}{64}$
& ON ANGULAR DIMENSIONS $\pm 00^{\circ}30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE, UNLESS OTHERWISE
SPECIFIED. FINISH ROUGHNESS TO BE
125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL **STEEL**

HEAT TREAT

HARDNESS

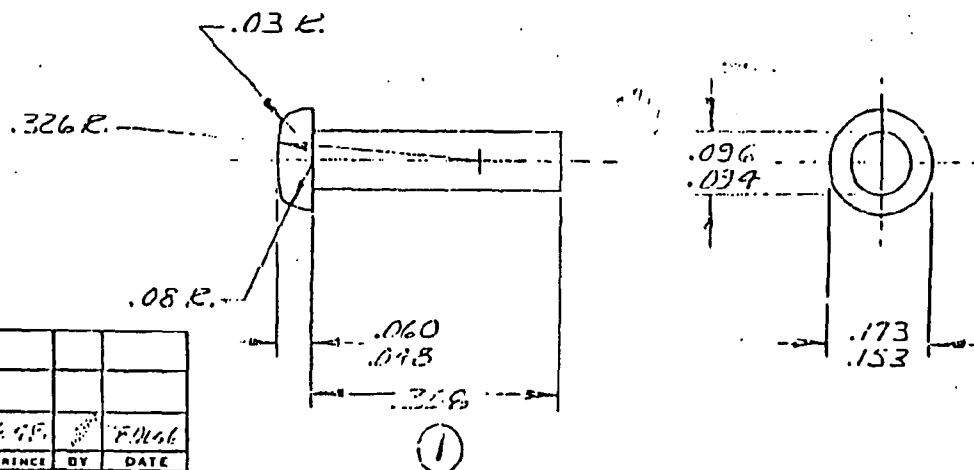
COLOR

HEAT TREAT AND COLOR TO BE DONE BY REMINGTON

APPR. BY DATE

RIVET: AMERICAN STANDARD SMALL SOLID
TYPE: PAN HEAD

NOTE: ALL RADII ARE APPROXIMATE



ALT.	WAS	REFERENCE	BY	DATE
1	4158	7/6/46	FM/66	
ALTERATIONS				

TFA-3 REV. 1