

W - 6742 REV, 5-62

PROCESS RECORD CHANGE AUTHORIZATION		CHANGE NO. <u>231695</u>
☒ PERMANENT CHANGE ☐ LONG DURATION ALTERNATE CHANGE		EXPIRATION DATE: <u>1-1-78</u>
ROUTE TO:		INITIATED DATE: <u>2-2-73</u>
CONTROL OFFICE BLDG. 46-2		APPROVALS
METHODS & STDS. LEADER	J. POLINKA	DATE
PROCESS ENGR. GROUP LEADER	J. BOWEN	2-2-73
PRODUCTION SUPERVISOR	C. PAROLE	2/2/73
AND PRODUCTION FOREMAN	G. CASALE	3/4
CHIEF. & MET. SUPERVISOR		4/1
OR PROCESS ENGR. SUPERVISOR	E.R. CARR	
CONTROL OFFICE BLDG. 46-2		
PROCESS RECORDS REVISED		

MODEL NO.: <u>700</u>	REQUESTED BY: _____
PART NAME: <u>FINAL ASSEMBLY</u>	ENGINEER: <u>C. PROSSER</u>
PART NUMBER: _____	

DESCRIPTION OF CHANGE & REASON: ADD ELEMENT TO FINAL INSPECTION TO CHECK FOR POSSIBLE CONNECTOR-SEAR INTERFERENCE. AT LEAST TWENTY IN 1972, AND FOUR SO FAR IN 1973. CUSTOMER COMPLAINTS INCLUDING ONE PERSONAL INJURY ARE ATTRIBUTED TO THIS INTERFERENCE.

COMPONENT STATUS AS AFFECTED BY CHANGE - CHECK TYPE			
☒ USE PRESENT PARTS	☐ HOLD FOR SALVAGE	☐ SCRAP PARTS	☐ REWORK PARTS

EQUIPMENT COST FOR CHANGE - PUT ESTIMATED COST UNDER ITEM				
TOOLS & GAGES	CUTTING TOOLS	MACHINE OR EQUIPMENT	PLANT LAYOUT	TOTAL COST
DESCRIPTION OF COST: _____				

PRODUCT COST - PREPARED BY METHODS & STANDARDS ENGINEER:				DATE: _____	
REDUCTION IN COST		INCREASE IN COST			
ITEM	PRESENT	PROPOSED	ITEM	PRESENT	PROPOSED
PROD. FORECAST			PROD. FORECAST		75,000
STD. HRS. PER 100			STD. HRS. PER 100		1.1
DOLLARS PER 100			DOLLARS PER 100		1,400
REDUCTION DOLLARS	X		INCREASE DOLLARS	X	1,400
INVESTMENT DOLLARS	X		INVESTMENT DOLLARS	X	
PERCENT RETURN	X		PERCENT LOSS	X	

TOOLING & EQUIPMENT MUST BE AVAILABLE BEFORE PROCESS CHANGE IS INITIATED
 ATTACH PRESENT PROCESS RECORD PRINTS SHOWING CHANGES INDICATED IN
 RETURN UNACCEPTABLE REQUEST TO ISSUING ENGINEER WITH REASON