

HU - 6512 REV. 5-62

PROCESS RECORD CHANGE AUTHORIZATION			
☒ PERMANENT CHANGE		CHANGE NO.: <u>275943</u>	
☐ LONG DURATION ALTERNATE CHANGE		EXPIRATION DATE: _____	
ROUTE TO:		INITIATED DATE: <u>5/10/77</u>	
CONTROL OFFICE BLDG. 46-2		APPROVALS	DATE
METHODS & STDS. LEADER	J. Polivka	<i>[Signature]</i>	5/10/77
PROCESS ENGR. GROUP LEADER	J.		
PRODUCTION SUPERVISOR	W. E. Ackley	<i>[Signature]</i>	5/10/77
AND PRODUCTION FOREMAN	H. E. Lynch	<i>[Signature]</i>	5/10/77
CHECKING NET. SUPERVISOR			
OR PROCESS ENGR. SUPERVISOR	G. J. Hill	<i>[Signature]</i>	5/10/77
CONTROL OFFICE BLDG. 46-2	B. D. Piotrusik	<i>[Signature]</i>	5/10/77
PROCESS RECORDS REVISED		<i>[Signature]</i>	5/10/77

MODEL NO.: <u>m/600, 900, 788</u>	REQUESTED BY: <u>G. H. Hill</u>
PART NAME: <u>1) GALLERY TEST-TARGET</u>	ENGINEER: _____
PART NUMBER: <u>2) INSPECTION BEFORE QUALITY AUDIT GALLERY TEST</u>	

DESCRIPTION OF CHANGE & REASON: <u>CHANGE THE NUMBER OF TIMES THE FUNCTIONAL CHECK FOR SAFETY OPERATION IS PERFORMED, FROM ONE TO THREE TIMES.</u>
<u>CHECKING THE SAFETY FUNCTION THREE TIMES INSURES THE RELIABILITY OF THE TEST. TO ACCORD WITH PROVEN PRACTICE.</u>

COMPONENT STATUS AS AFFECTED BY CHANGE - CHECK TYPE			
☒ USE PRESENT PARTS	☐ HOLD FOR SALVAGE	☐ SCRAP PARTS	☐ REMARK PARTS

EQUIPMENT COST FOR CHANGE - PUT ESTIMATED COST UNDER ITEM				
TOOLS & GAGES	CUTTING TOOLS	MACHINE OR EQUIPMENT	PLANT LAYOUT	TOTAL COST
—	—	—	—	—
DESCRIPTION OF COST: _____				

PRODUCT COST - PREPARED BY METHODS & STANDARDS ENGINEER: <u>W. J. NEWKIRK</u> DATE: <u>5-10-77</u>					
ITEM	REDUCTION IN COST		ITEM	INCREASE IN COST	
	PRESENT	PROPOSED		PRESENT	PROPOSED
PROD. FORECAST			PROD. FORECAST		<u>201,727</u>
STD. HRS. PER 100			STD. HRS. PER 100		<u>551</u>
DOLLARS PER 100			DOLLARS PER 100		<u>7,529</u>
REDUCTION DOLLARS	<u>X</u>		INCREASE DOLLARS	<u>X</u>	<u>7,120</u>
INVESTMENT DOLLARS	<u>X</u>		INVESTMENT DOLLARS	<u>X</u>	
PERCENT RETURN	<u>X</u>		PERCENT LOSS	<u>X</u>	

TOOLING & EQUIPMENT MUST BE AVAILABLE BEFORE PROCESS CHANGE IS INITIATED
 ATTACH PRESENT PROCESS RECORD PRINTS SHOWING CHANGES INDICATED IN RMT
 RETURN UNACCEPTABLE REQUEST TO ISSUING ENGINEER WITH REASON