

8 3 10
 DATES AND REASONS FOR REVISIONS 3/24/75 - Added Safety check, Items VI-3 thru VI-7, for clarification. Also changed model number to agree with current listing - NNM/GRB - 273071

Ad Note #3 to 7 det

DESCRIPTIVE INFORMATION

VI

Description of Test.

A. Test - (cont'd)

2. Pick up gun and visually inspect for:
 - a. Safety - Inspect chamber and Magazine - both must be empty-
 - b. Caliber - To verify for shooters personal safety in selecting ammunition for test.
 - c. Proof mark on Barrel (REP) - Must be present; right rear side, ahead of magnaflux stamp.
 - d. Proof Mark on Bolt (1) - Prick punch mark must be present at bottom of Bolt handle.
 - e. Visual Defects - If not within visual Specifications for items a-d, reject gun at this point.
3. With Safe in "OFF" position - close Bolt crisply on empty chamber.
 - a. Firing Pin must not follow down as Bolt came shut.
 - b. Must not fire on closing.
4. Move safet to "ON" position - Try to raise Bolt.
 - a. Must not raise or open.
5. With Safet still "ON" - pull Trigger firmly.
 - a. Gun must not fire.
6. With finger off Trigger - move safet to "OFF" position.
 - a. Gun must not fire as safe is moved to "OFF" position.
7. With safe in "OFF" position - raise bolt slowly and open to rearward position.
 - a. Gun must not fire as Bolt is raised.
8. With Action open, position gun in device and clamp.
9. Lower line-o-sighter and adjust device to point gun on target paper if necessary.
10. Remove line-o-sighter.
11. Load Magazine to capacity - see table, Item IV-A, for capacity by caliber.
12. Hold cartridges down in Magazine, start Bolt over Cartridge column and close Bolt on empty chamber.

PERFORM
CHECK THREE
TIMES.

*pull -
To insure proper
operation of 10/c.*

PART NAME Gallery Test - Target COOLANT SET UP MODEL No. 600 OPEN. No. 300
 TYPE Procedure and Specifications MACHINE HRS. 85 DEPT. No. 8 PAGE 0 OF 11
 MACHINE