

DATES AND REASONS FOR REVISIONS	
6/1/62 - New Model - MNW/bd	2/9/68 - Item 20b-1 - Change Trigger Pull Spec. for M/660 add Item 20b-2 for M/700 SPC/bd
8-26-66 - Revised to include M/600 JAH/cm	2/29/68 - Change Model No. 600 to 660; Revised to include M/660; Retyped; SPC/bd
1-25-67 - Item 20-b-1 was 1 1/2 to 6 lbs. - MNW/cm	3/1/70 - Item 20-B-2 - Change Trin. Pull Specs. - M/700 from 6 1/2 to 5 1/2 lbs. - SPC/bd
1/15/68 - Item 20b-1 was 3 1/2 to 6 lbs. - WAB/MNW/bd	4/5/71 - Item 19-a-1; Change Firing Pin Head protrusion rearward of Bolt Plug. Change Model No. 660 to 600. RKB/bd
DESCRIPTIVE INFORMATION	
19. <u>Safe - Function</u> - Cont'd. a. Cont'd. 1. Firing Pin head must move rearward and protrude approximately 1/16" beyond rear of Bolt Plug. b. Move Safe rearward full stroke to "on" position. 1. Must operate with tension - no excessive bind - must clear stock in all positions. 2. Must operate with normal finger pressure. - with Safe in "on" position. c. Pull Trigger with firm pressure. 1. Gun must not fire with Safe "on". 2. Trigger movement is acceptable but Trigger must retract. d. Test raising Bolt Handle for cocking. 1. Bolt must be locked in closed position with Safe "on". e. Move Safe to forward to "off" position. 1. Gun must not fire as Safe is moved to "off" position. f. Pull Trigger - with Safe "off". 1. Gun must fire. 20. <u>Trigger Pull - All Models</u> a. Open and close Bolt for cocking. - pull Trigger. 1. Pull must be short and crisp. 2. Trigger must retract. b. With gun cocked. - weigh pull three (3) times with spring scale B-70697. 1. Gun must fire with 3 1/2 to 6 pounds pressure two (2) times out of three (3) - (M/600) 2. Gun must fire with 3 to 5 1/2 pounds pressure two (2) time out of three (3) - (M/700)	
PART NAME	I. Inspection before
COOLANT	SET UP
MODEL No.	700 - 18X
OPER. No.	
TYPE	Quality Audit Gallery Test.
MACH. HRS.	
DEPT. No.	
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MACHINE	