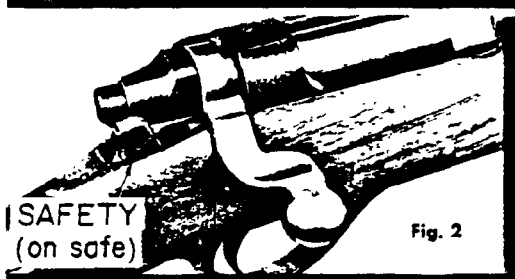
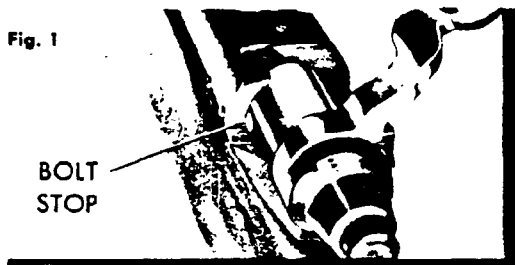


Remington**HIGH POWER RIFLE****FIXED BOX MAGAZINE****MODEL****600****BOLT ACTION REPEATER****INSTRUCTION FOLDER and PARTS LIST**

Fig. 1



The Remington Model 600 is a light weight, compact length rifle with a ventilated rib barrel. The Monte Carlo stock is full length and has a pistol grip. The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed from rifle for takedown purposes.

TO PUT BOLT IN RIFLE — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into rifle.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from rifle.

SAFETY — (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Slide lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" rifle. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire rifle. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear—free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from rifle.

TO LOAD MAGAZINE — Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — **Caution:** Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle. Repeat until magazine is empty.

SIGHTS — The Remington Model 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise bullet impact at target. With eyepiece lowered, range will shorten or bullet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move bullet impact to left.

RIFLE CLEANING AND CARE — **Caution:** Make sure rifle is empty of live ammo (before cleaning). To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

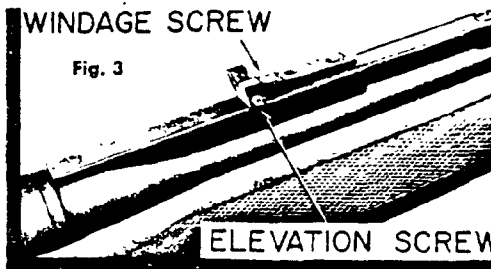
CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt—top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

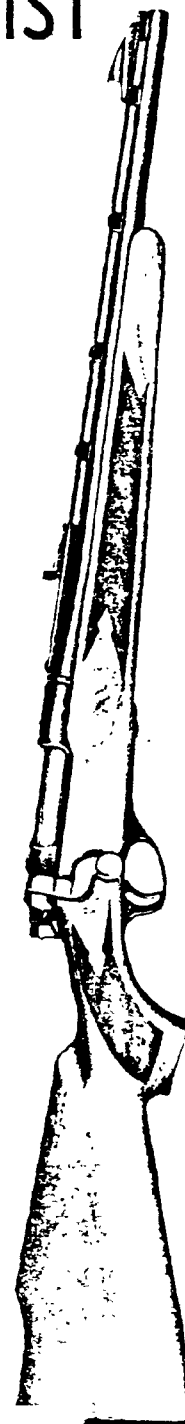
TO DISASSEMBLE BOLT PARTS — Remove bolt from rifle. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

WINDAGE SCREW

Fig. 3



ELEVATION SCREW



REMINGTON ARMS COMPANY, INC.

Ilion, New York, U.S.A.

EXHIBIT "G" 11

CF 3:

ADDITIONAL CALIBERS

(Not Shown in Sectional View)

Remington**COMPONENT PARTS****BOLT ACTION—HIGH POWER RIFLE****35 Rem., 222 Rem.****MODEL****600**

Note: Caliber part numbers not listed below same as 308. See page CF 38.

Part No.	NAME OF PART	Part No.	NAME OF PART
26682	Barrel Assembly, 35 Rem. (includes Barrel, Barrel Bracket, Barrel Stud (6), Receiver)		
26681	Barrel Assembly, 222 Rem. (includes Barrel, Barrel Bracket, Barrel Stud (6), Receiver)		
26775	Bolt Assembly, 35 Rem. and 222 Rem. (includes Bolt Body Assembly and Bolt Handle)		
26701	Bolt Final Assembly, 35 Rem. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly (not shown)		
26770	Bolt Final Assembly, 222 Rem. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly (not shown)		
15852	Ejector, 222 Rem.		
15850	Extractor, 222 Rem.		
27340	Extractor Rivet, 222 Rem.		
27261	Magazine Assembly, 222 Rem. (includes Magazine and Magazine Support)		
17975	Magazine Follower, 222 Rem.		
17983	Magazine Spring, 222 Rem.		

COMPONENT PARTS

*Remington***MODEL
600****BOLT ACTION—HIGH POWER
Rifle**

ALWAYS ORDER COMPONENTS BY PART NUMBER AND PART NAME

Part No.	NAME OF PART	Part No.	NAME OF PART
26680	Barrel Assembly (includes Barrel, Barrel Bracket, Barrel Stud (6), Receiver)	15727	Rear Sight Base
26705	Bolt Assembly (includes Bolt Body Assembly and Bolt Handle)	15733	Rear Sight Elevation Screw
26700	Bolt Final Assembly (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly) (not shown)	15726	Rear Sight Eyepiece
15409	Bolt Plug	15728	Rear Sight Leaf
15412	Bolt Stop	15418	Rear Sight Nut
24484	Bolt Stop Pin	15732	Rear Sight Windage Screw
15413	Bolt Stop Spring	15778	Rear Sight Wrench (not shown)
15741	Butt Plate	17034	Receiver Plug Screw
25410	Butt Plate Screw	15488	Rib
17017	Ejector	15417	Rib Screw
17676	Ejector Pin	26795	Safety Assembly (includes Safety and Safety Thumbpiece)
17019	Ejector Spring	26850	Safety Detent Ball
16254	Extractor	15432	Safety Detent Spring
27340	Extractor Rivet	17043	Safety Pivot Pin
15410	Firing Pin	17044	Safety Snap Washer
26715	Firing Pin Assembly (includes Bolt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin Head, Main Spring)	26590	Sear and Safety Cam Assembly (includes Sear Safety Cam)
17022	Firing Pin Cross Pin	24476	Sear Pin
23321	Firing Pin Head	17047	Sear Spring
15414	Front Guard Screw	27650	Stock Assembly (includes Butt Plate, Butt Plate Screw and Stock)
27365	Front Sight Assembly (includes Front Sight and Front Sight Base)	15435	Trigger
27260	Magazine Assembly (includes Magazine and Magazine Support)	17049	Trigger Adjusting Screw
17056	Magazine Follower	26730	Trigger Assembly (includes Trigger Housing, Sear and Safety Cam Assembly, Sear Spring, Trigger, Trigger Adjusting Screw, Trigger Connector, Trigger Pin, Trigger Spring, Trigger Stop Screw) (not shown)
17891	Magazine Spring	15436	Trigger Connector
15416	Magazine Support Screw	15437	Trigger Guard
15411	Main Spring	15429	Trigger Housing
17580	Rear Guard Screw	24477	Trigger Pin
26841	Rear Sight Assembly (includes Rear Sight Elevation Screw, Rear Sight Base, Rear Sight Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw) (not shown)	17978	Trigger Spring
		17053	Trigger Stop Screw

Basic 308 Caliber listed above. See Sectional View for proper identity of parts. See added page for other caliber part listings.

DELIVERIES ARE F.O.B. ILION, N. Y.

ADDITIONAL CALIBERS *Remington* **COMPONENT PARTS**
(Not Shown in Sectional View)

BOLT ACTION—HIGH POWER RIFLE
35 Rem., 222 Rem.

MODEL
600

Note: Caliber part numbers not listed below same as 308. See page CF 38.

Part No.	NAME OF PART	Part No.	NAME OF PART
26682	Barrel Assembly, 35 Rem. (includes Barrel, Barrel Bracket, Barrel Stud (6), Receiver)		
26681	Barrel Assembly, 222 Rem. (includes Barrel, Barrel Bracket, Barrel Stud (6), Receiver)		
26775	Bolt Assembly, 35 Rem. and 222 Rem. (includes Bolt Body Assembly and Bolt Handle)		
26701	Bolt Final Assembly, 35 Rem. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly (not shown)		
26770	Bolt Final Assembly, 222 Rem. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly (not shown)		
15852	Ejector, 222 Rem.		
15850	Extractor, 222 Rem.		
27340	Extractor Rivet, 222 Rem.		
27261	Magazine Assembly, 222 Rem. (includes Magazine and Magazine Support)		
17975	Magazine Follower, 222 Rem.		
17983	Magazine Spring, 222 Rem.		

Printed in U.S.A.

REMINGTON ARMS COMPANY, INC. • Ilion, N.Y., U.S.A.

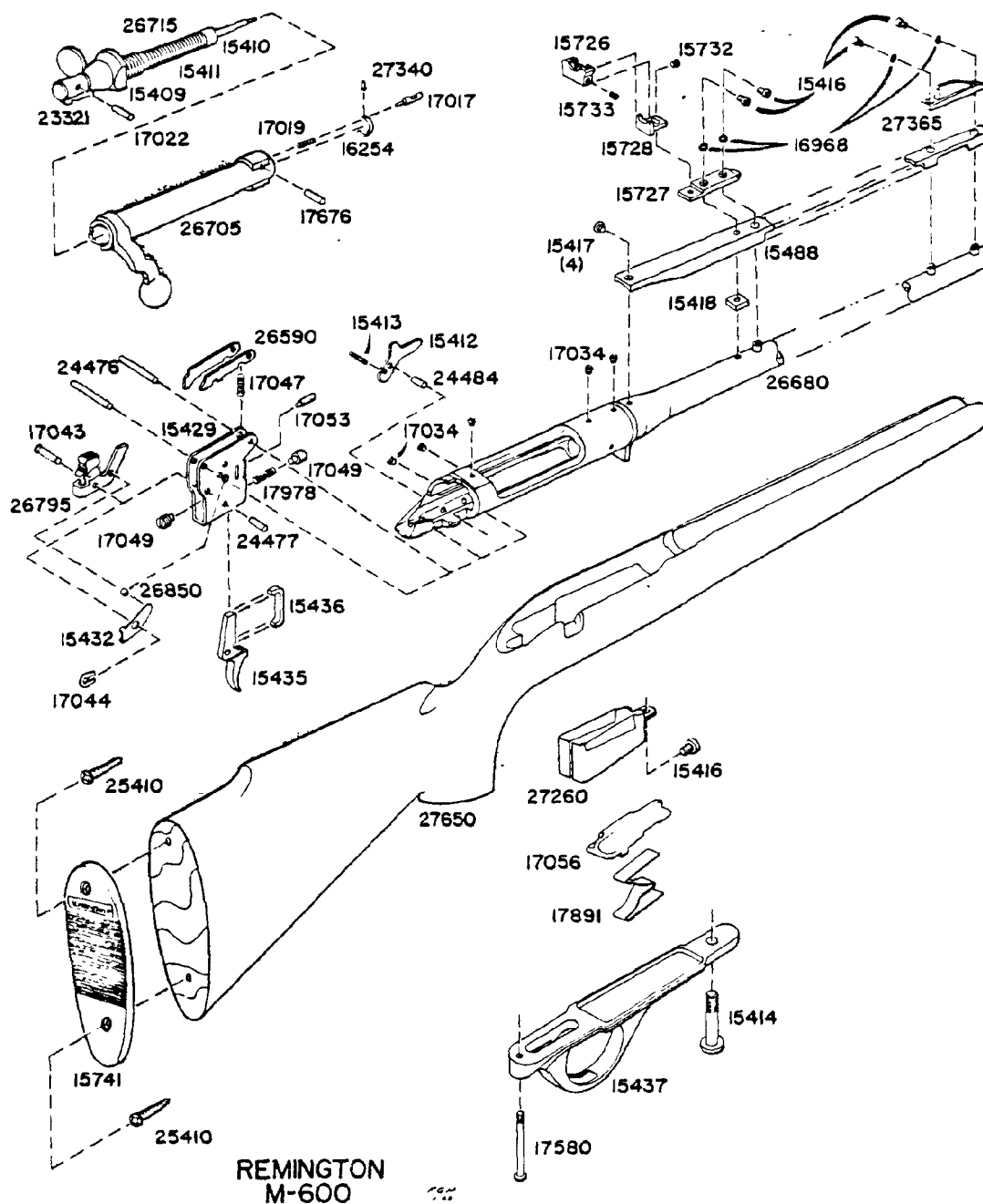
CF 39

Send all guns for factory service and inquiries on
service and parts to
REMINGTON ARMS COMPANY, INC.
Arms Service Division
Ilion, New York

All other inquiries are to be addressed to
REMINGTON ARMS COMPANY, INC.
Bridgeport, Connecticut

**MODEL
600**

SECTIONAL VIEW



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

CF 40

TO COCK BOLT — Bolt must remain cocked to put into rifle. If bolt becomes "unlocked" firing pin head will be forward and show as nearly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle nut. Cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry to rifle.

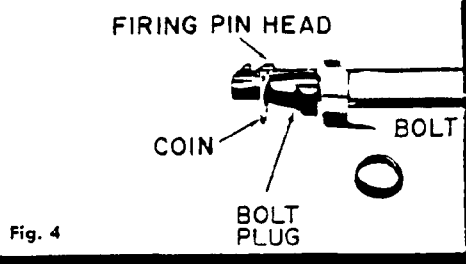


Fig. 4

ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

When ordering parts — please order by part number and part name. Give also model name and number of gun, serial number (if any), and state caliber or gauge. Please identify from the component parts, picture or section view.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

We will furnish parts for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in complete line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making
shipment to the Firearms Plant at
ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — to avoid all possible delay in starting work on your gun a parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner we can reship your gun or parts at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

We will make repairs on discontinued models as long as the supply of parts is available. However, we cannot make repairs for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

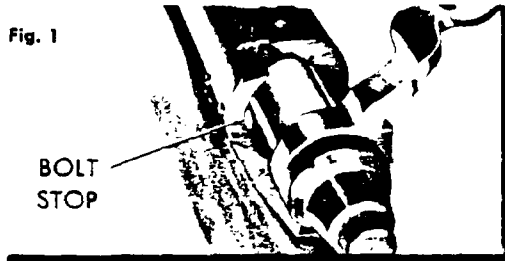
If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.
ARMS SERVICE DIVISION
Ilion, New York

Remington**HIGH POWER CARBINE****FIXED BOX MAGAZINE****MODEL****600****BOLT ACTION REPEATER****INSTRUCTION FOLDER and PARTS LIST**

Fig. 1

**BOLT
STOP**

The Remington Model 600 is a light weight, compact length carbine with a ventilated rib barrel. The Monte Carlo stock is full length and has a pistol grip. The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed from gun for takedown purposes.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

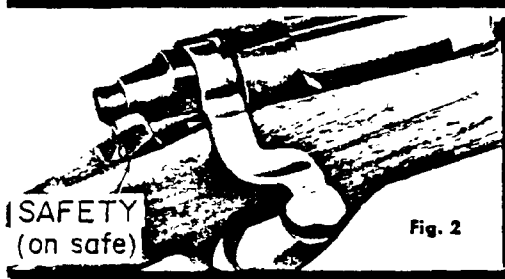
**SAFETY
(on safe)**

Fig. 2

SAFETY — (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Slide lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" gun. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire gun. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE — Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — **Caution:** Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from gun. Repeat until magazine is empty.

SIGHTS — The Remington Model 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise bullet impact at target. With eyepiece lowered, range will shorten or bullet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move bullet impact to left.

CLEANING AND CARE — **Caution:** Make sure gun is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from gun. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

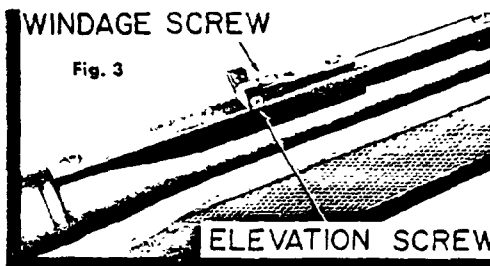
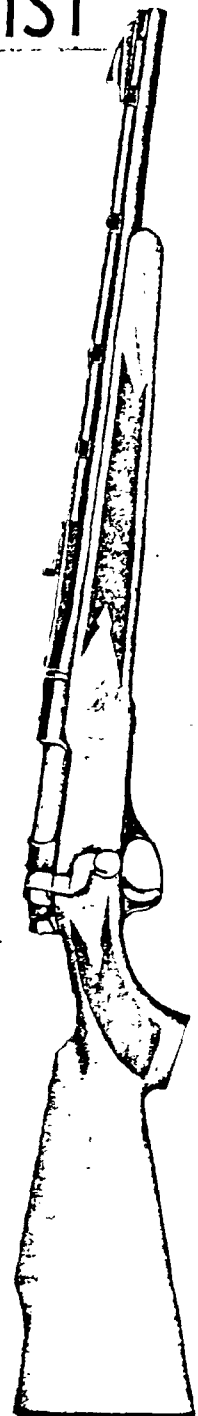
CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt from gun. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

WINDAGE SCREW

Fig. 3

**ELEVATION SCREW****REMINGTON ARMS COMPANY, INC.**

Ilion, New York, U.S.A.

FORM 0013166 J

CF 37

COMPONENT PARTS*Remington***MODEL****600****BOLT ACTION — HIGH POWER
CARBINE****308 Win., 35 Rem., 222 Rem.**

ALWAYS ORDER COMPONENTS BY PART NUMBER AND PART NAME

Part No.	NAME OF PART	Part No.	NAME OF PART
26680	Barrel Assembly, 308 Win. (includes Barrel, Barrel Bracket, Barrel Stud (6), Receiver)	18186	Reinforcing Screw (not shown)
26705	Bolt Assembly, 308 Win. (includes Bolt Body Assembly and Bolt Handle)	15488	Rib
26700	Bolt Final Assembly, 308 Win. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly) (not shown)	15417	Rib Screw
15409	Bolt Plug	26795	Safety Assembly (includes Safety and Safety Thumbpiece)
15412	Bolt Stop	26850	Safety Detent Ball
24484	Bolt Stop Pin	15432	Safety Detent Spring
15413	Bolt Stop Spring	17043	Safety Pivot Pin
15741	Butt Plate	17044	Safety Snap Washer
25410	Butt Plate Screw	26590	Sear and Safety Cam Assembly (includes Sear Safety Cam)
17017	Ejector	24476	Sear Pin
17676	Ejector Pin	17047	Sear Spring
17019	Ejector Spring	15416	Sight Screw
16254	Extractor	16968	Sight Washer
27340	Extractor Rivet	27650	Stock Assembly (includes Butt Plate, Butt Plate Screw (2), and Stock)
15410	Firing Pin	15435	Trigger
26715	Firing Pin Assembly (includes Bolt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin Head, Main Spring)	17049	Trigger Adjusting Screw
17022	Firing Pin Cross Pin	26730	Trigger Assembly (includes Trigger Housing, Sear and Safety Cam Assembly, Sear Spring, Trigger, Trigger Adjusting Screw, Trigger Connector, Trigger Pin, Trigger Spring, Trigger Stop Screw) (not shown)
23321	Firing Pin Head	15436	Trigger Connector
15414	Front Guard Screw	15437	Trigger Guard
27365	Front Sight Assembly (includes Front Sight and Front Sight Bead)	15429	Trigger Housing
27260	Magazine Assembly (includes Magazine and Magazine Support)	24477	Trigger Pin
17056	Magazine Follower	17978	Trigger Spring
17891	Magazine Spring	17053	Trigger Stop Screw
15416	Magazine Support Screw		
15411	Main Spring		
17580	Rear Guard Screw		
26841	Rear Sight Assembly (includes Rear Sight Elevation Screw, Rear Sight Base, Rear Sight Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw) (not shown)		
15727	Rear Sight Base		
15733	Rear Sight Elevation Screw		
15726	Rear Sight Eyepiece		
15728	Rear Sight Leaf		
15418	Rear Sight Nut		
15732	Rear Sight Windage Screw		
15778	Rear Sight Wrench (not shown)		
17034	Receiver Plug Screw		

See Sectional View for proper identity of parts.

PARTS SUBJECT TO CHANGE WITHOUT NOTICE

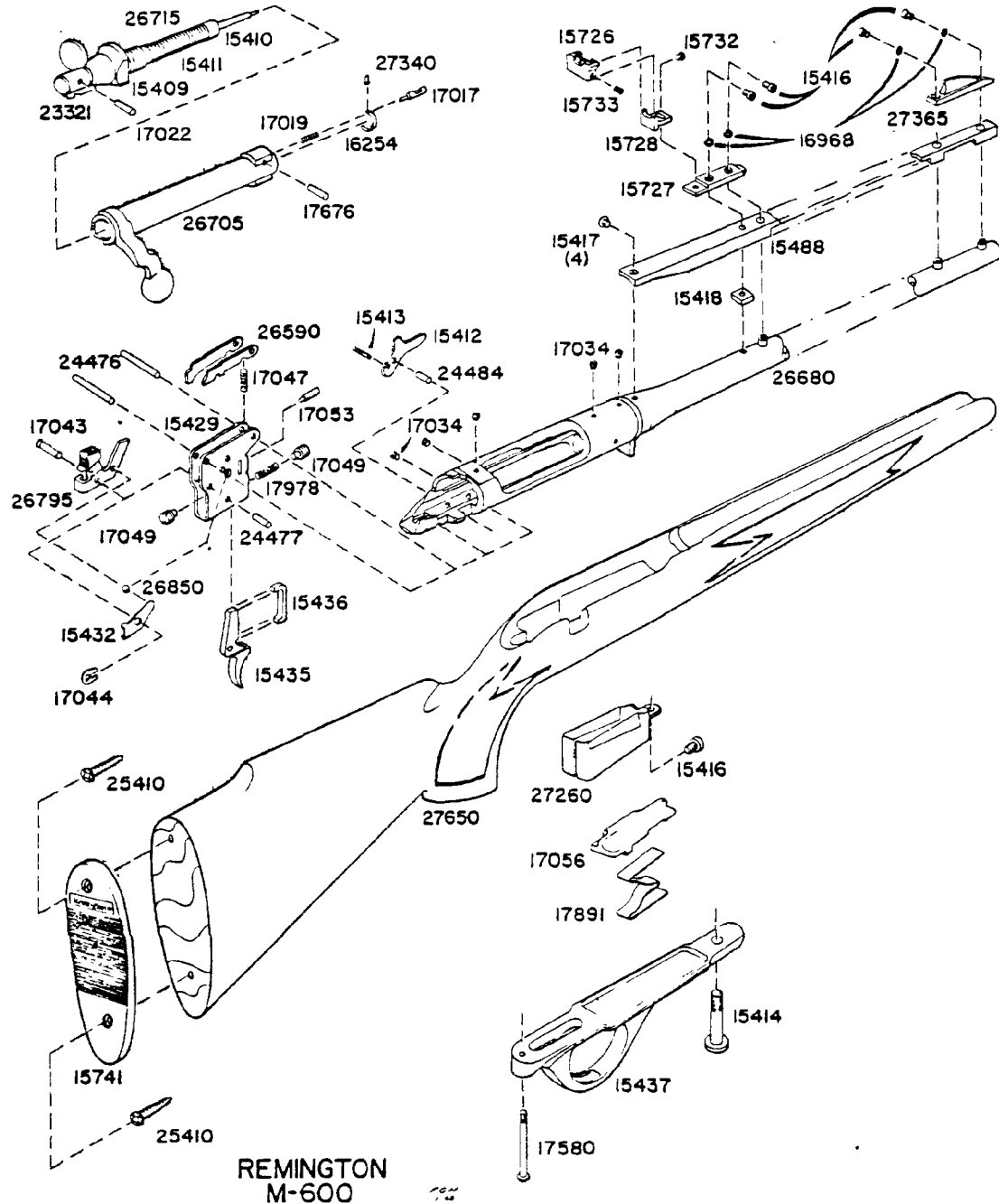
DELIVERIES ARE F.O.B. ILION, N.Y.

Send all guns for factory service and inquiries on
service and parts to
REMINGTON ARMS COMPANY, INC.
Arms Service Division
Ilion, New York

All other inquiries are to be addressed to
REMINGTON ARMS COMPANY, INC.
Bridgeport, Connecticut

**MODEL
600**

SECTIONAL VIEW



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

CF 39

TO COCK BOLT — Bolt must remain cocked to put into gun. If bolt becomes "uncocked" firing pin head will be forward and show as nearly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry to gun.

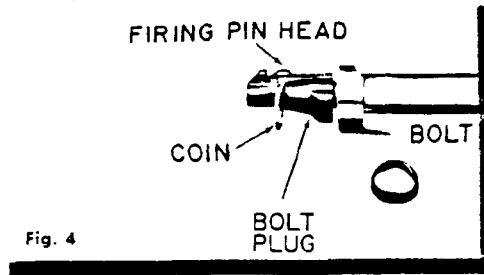


Fig. 4

ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

When ordering parts — please order by part number and part name. Give also model name and number of gun, serial number (if any), and state caliber or gauge. Please identify from the component parts, picture or section view.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

We will furnish parts for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in complete line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making
shipment to the Firearms Plant at
ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner we can reship your gun or parts at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

We will make repairs on discontinued models as long as the supply of parts is available. However, we cannot make repairs for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.
ARMS SERVICE DIVISION
Ilion, New York

Remington**HIGH POWER CARBINE****FIXED BOX MAGAZINE****MODEL****600****BOLT ACTION REPEATER****INSTRUCTION FOLDER and PARTS PRICE LIST**

Fig. 1

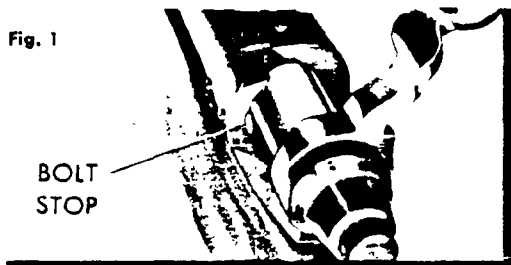
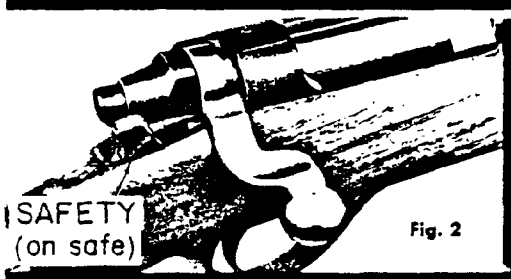
BOLT
STOPSAFETY
(on safe)

Fig. 2

The Remington Model 600 is a light weight, compact length carbine with a ventilated rib barrel. The Monte Carlo stock is full length and has a pistol grip. The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed from gun for takedown purposes.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY — (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Slide lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" gun. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire gun. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE — Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — **Caution:** Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from gun. Repeat until magazine is empty.

SIGHTS — The Remington Model 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise bullet impact at target. With eyepiece lowered, range will shorten or bullet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move bullet impact to left.

CLEANING AND CARE — **Caution:** Make sure gun is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from gun. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

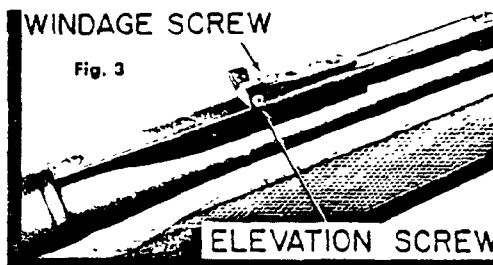
CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

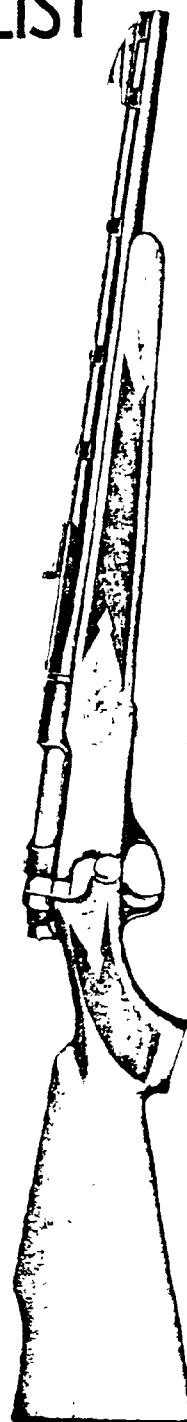
TO DISASSEMBLE BOLT PARTS — Remove bolt from gun. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

WINDAGE SCREW

Fig. 3



ELEVATION SCREW



REMINGTON ARMS COMPANY, INC.

Ilion, New York, U.S.A.

CF 37

COMPONENT PARTS

*Remington***MODEL
600****BOLT ACTION — HIGH POWER
CARBINE****308 Win., 35 Rem., 222 Rem., 6MM Rem.**

ALWAYS ORDER COMPONENTS BY PART NUMBER AND PART NAME

Part No.	NAME OF PART	List Price	Part No.	NAME OF PART	List Price
26680	Barrel Assembly, 308 Win. (includes Barrel, Barrel Bracket, Barrel Stud (6), Receiver) . . .	Price on Application	26850	Safety Detent Ball	\$.25
26705	Bolt Assembly, 308 Win. (includes Bolt Body Assembly and Bolt Handle)		15432	Safety Detent Spring35
26700	Bolt Final Assembly, 308 Win. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly) (not shown)		17043	Safety Pivot Pin25
15409	Bolt Plug		17044	Safety Snap Washer25
15412	Bolt Stop35	26590	Sear and Safety Cam Assembly (includes Sear Safety Cam)	1.65
24484	Bolt Stop Pin25	24476	Sear Pin25
15413	Bolt Stop Spring25	17047	Sear Spring25
15741	Butt Plate60	15416	Sight Screw25
25410	Butt Plate Screw25	16968	Sight Washer25
17017	Ejector55	27650	Stock Assembly (includes Butt Plate, Butt Plate Screw (2), and Stock)	26.95
17676	Ejector Pin25	15435	Trigger90
17019	Ejector Spring25	17049	Trigger Adjusting Screw25
16254	Extractor	1.35	26730	Trigger Assembly (includes Trigger Housing, Sear and Safety Cam Assembly, Sear Spring, Trigger, Trigger Adjusting Screw (2), Trigger Connector, Trigger Pin, Trigger Spring, Trigger Stop Screw) (not shown)	9.00
27340	Extractor Rivet35	15436	Trigger Connector35
15410	Firing Pin	2.70	15437	Trigger Guard90
26715	Firing Pin Assembly (includes Bolt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin Head, Main Spring)	7.50	15429	Trigger Housing	2.40
17022	Firing Pin Cross Pin25	24477	Trigger Pin25
23321	Firing Pin Head	1.00	17978	Trigger Spring25
15414	Front Guard Screw25	17053	Trigger Stop Screw25
27365	Front Sight Assembly (includes Front Sight and Front Sight Bead)	1.20	ACCESSORIES		
27260	Magazine Assembly (includes Magazine and Magazine Support)90	26990	Sling Strap Assembly and Mountings complete	\$ 8.00
17056	Magazine Follower60	15357	Front Swivel Nut25
17891	Magazine Spring80	15356	Front Swivel Screw60
15416	Magazine Support Screw25	15358	Rear Swivel Screw60
15411	Main Spring35	26625	Sling Strap Assembly	3.00
17580	Rear Guard Screw25	26555	Swivel Assembly, Q.D. (each)	2.10
26841	Rear Sight Assembly (includes Rear Sight Elevation Screw, Rear Sight Base, Rear Sight Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw) (not shown)	3.00	ADDITIONAL CALIBERS		
15727	Rear Sight Base50	(Not Shown in Sectional View)		
15733	Rear Sight Elevation Screw35	26682	Barrel Assembly, 35 Rem.	Price on Application
15726	Rear Sight Eyepiece	1.50	26681	Barrel Assembly, 222 Rem.	
15728	Rear Sight Leaf60	26683	Barrel Assembly, 6MM Rem.	
15418	Rear Sight Nut25	26706	Bolt Assembly, 35 Rem.	
15732	Rear Sight Windage Screw35	26775	Bolt Assembly, 222 Rem.	Price on Application
15778	Rear Sight Wrench (not shown)25	26701	Bolt Final Assembly, 35 Rem.	
17034	Receiver Plug Screw25	26770	Bolt Final Assembly, 222 Rem.	
18186	Reinforcing Screw (not shown)25	15852	Ejector, 222 Rem.90
15488	Rib	1.20	15850	Extractor, 222 Rem.	1.35
15417	Rib Screw25	27342	Extractor Rivet, 222 Rem.35
26795	Safety Assembly (includes Safety and Safety Thumbpiece)	1.20	27261	Magazine Assembly, 222 Rem.90
See Sectional View for proper identity of parts.			27262	Magazine Assembly, 35 Rem.90
			16793	Magazine Follower, 222 Rem.60
			15742	Magazine Spacer, 222 Rem.35
			17983	Magazine Spring, 222 Rem.90
			15600	Rear Sight Base, 35 Rem.50

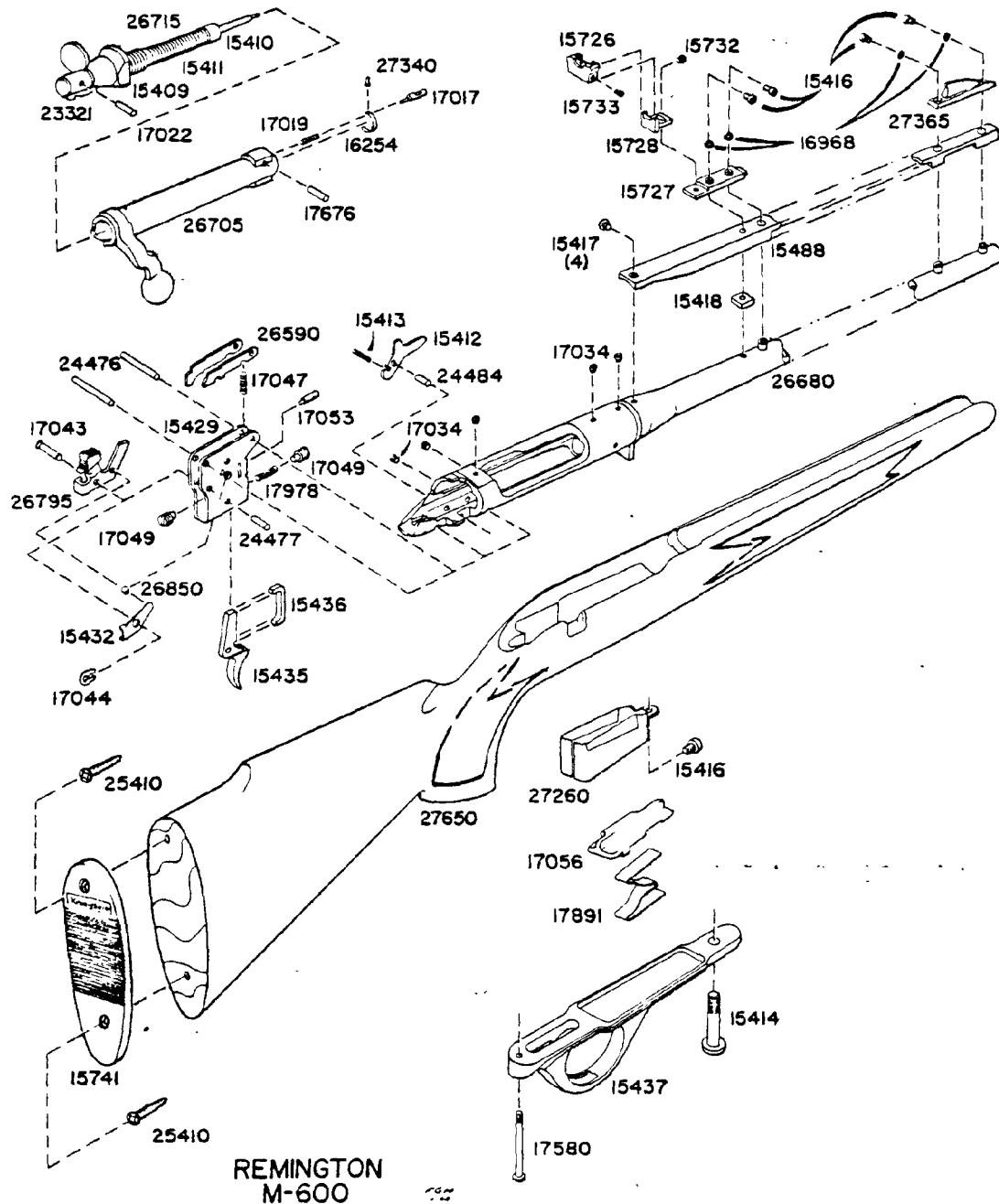
NOTE: See basic 308 Win. Parts List for parts not listed above.

Send all guns for factory service and inquiries on
service and parts to
REMINGTON ARMS COMPANY, INC.
Arms Service Division
Ilion, New York

All other inquiries are to be addressed to
REMINGTON ARMS COMPANY, INC.
Bridgeport, Connecticut

**MODEL
600**

SECTIONAL VIEW



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

CF 30

TO COCK BOLT — Bolt must remain cocked to put into gun. If bolt becomes "uncocked" firing pin head will be forward and show as nearly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry to gun.

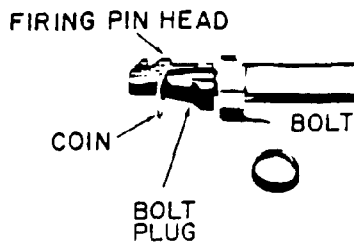


Fig. 4

ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

When ordering parts — please order by part number and part name. Give also model name and number of gun, serial number (if any), and state caliber or gauge. Please identify from the component parts, picture or section view.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

We will furnish parts for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in complete line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making
shipment to the Firearms Plant at
ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner we can reshipe your gun or parts at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

We will make repairs on discontinued models as long as the supply of parts is available. However, we cannot make repairs for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.
ARMS SERVICE DIVISION
Ilion, New York

Remington**HIGH POWER CARBINE****FIXED BOX MAGAZINE****MODEL****600****BOLT ACTION REPEATER****INSTRUCTION FOLDER and PARTS PRICE LIST**

Fig. 1

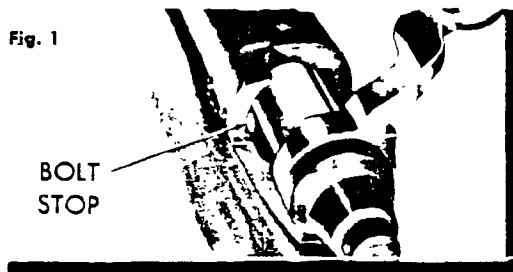
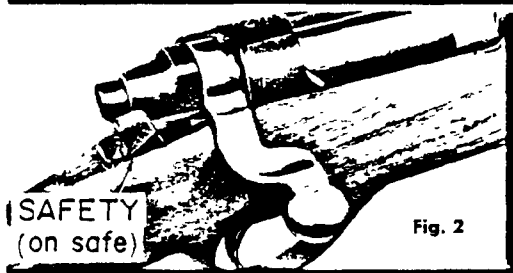
**BOLT
STOP****SAFETY
(on safe)**

Fig. 2

The Remington Model 600 is a light weight, compact length carbine with a ventilated rib barrel. The Monte Carlo stock is full length and has a pistol grip. The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed from gun for takedown purposes.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. **Note:** Bolt must remain "cocked". See **To Cock Bolt**.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY — (Fig. 2) Close bolt and rotate safety rearward to **ON SAFE** position. Slide lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" gun. When safety is **ON SAFE** bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire gun. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, **ON SAFE** position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE — Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — **Caution:** Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from gun. Repeat until magazine is empty.

SIGHTS — The Remington Model 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise bullet impact at target. With eyepiece lowered, range will shorten or bullet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move bullet impact to left.

CLEANING AND CARE — **Caution:** Make sure gun is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from gun. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

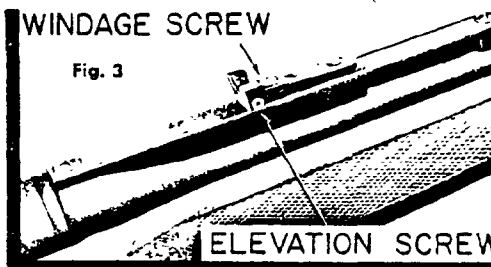
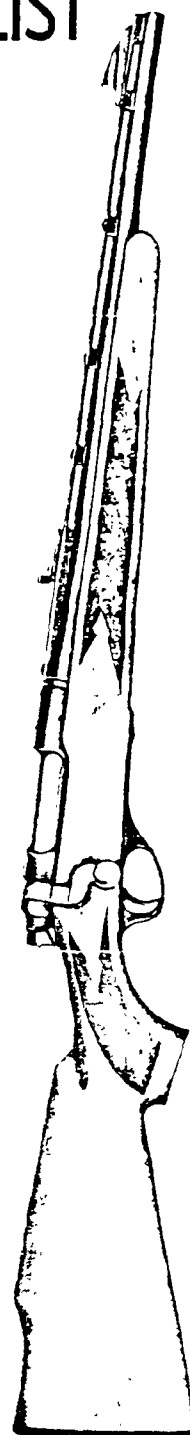
CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt from gun. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

WINDAGE SCREW

Fig. 3

**ELEVATION SCREW****REMINGTON ARMS COMPANY, INC.**

Ilion, New York, U.S.A.

CF 37

COMPONENT PARTS*Remington***MODEL****BOLT ACTION — HIGH POWER
CARBINE****600****308 Win., 35 Rem., 222 Rem., 6MM Rem.**

ALWAYS ORDER COMPONENTS BY PART NUMBER AND PART NAME

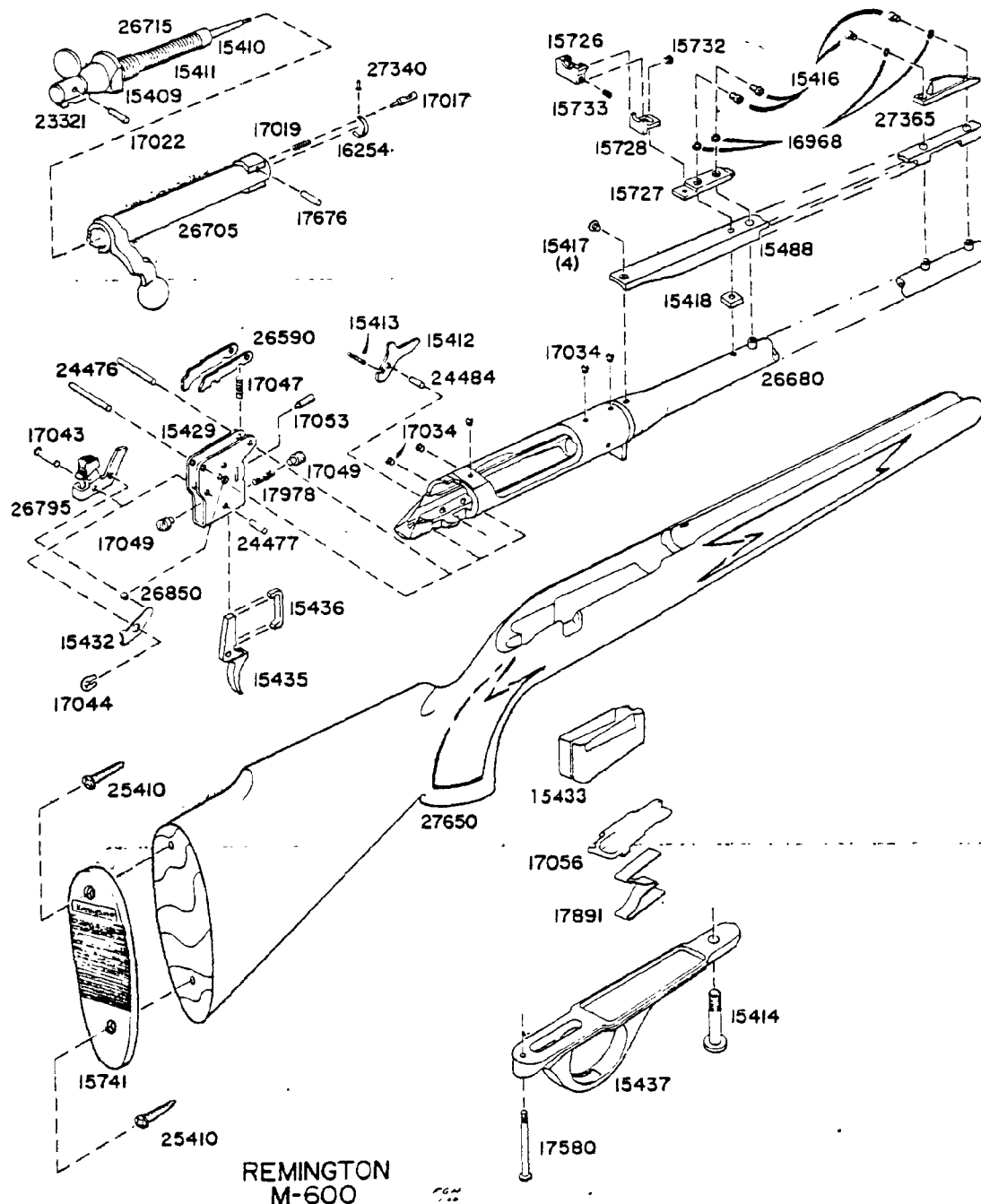
Part No.	NAME OF PART	List Price	Part No.	NAME OF PART	List Price
26680	Barrel Assembly, 308 Win. (includes Barrel, Barrel Bracket, Barrel Stud (6), Receiver)	Price on Application	26850	Safety Detent Ball	\$.25
26705	Bolt Assembly, 308 Win. (includes Bolt Body Assembly and Bolt Handle)		15432	Safety Detent Spring35
26700	Bolt Final Assembly, 308 Win. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly) (not shown)		17043	Safety Pivot Pin25
15409	Bolt Plug	\$ 2.40	17044	Safety Snap Washer25
15412	Bolt Stop35	26590	Sear and Safety Cam Assembly (includes Sear Safety Cam)	2.10
24484	Bolt Stop Pin25	24476	Sear Pin25
15413	Bolt Stop Spring25	17047	Sear Spring25
15741	Butt Plate60	15416	Sight Screw25
25410	Butt Plate Screw25	16968	Sight Washer25
17017	Ejector55	27650	Stock Assembly (includes Butt Plate, Butt Plate Screw (2), and Stock)	26.95
17676	Ejector Pin25	15435	Trigger90
17019	Ejector Spring25	17049	Trigger Adjusting Screw25
16254	Extractor	1.35	26730	Trigger Assembly (includes Trigger Housing, Sear and Safety Cam Assembly, Sear Spring, Trigger, Trigger Adjusting Screw (2), Trigger Connector, Trigger Pin, Trigger Spring, Trigger Stop Screw) (not shown)	9.00
27340	Extractor Rivet35	15436	Trigger Connector35
15410	Firing Pin	2.70	15437	Trigger Guard90
26715	Firing Pin Assembly (includes Bolt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin Head, Main Spring)	7.50	15429	Trigger Housing	2.40
17022	Firing Pin Cross Pin25	24477	Trigger Pin25
23321	Firing Pin Head	1.00	17978	Trigger Spring25
15414	Front Guard Screw25	17053	Trigger Stop Screw25
27365	Front Sight Assembly (includes Front Sight and Front Sight Bead)	1.20	ACCESSORIES		
15433	Magazine90	26990	Sling Strap Assembly and Mountings complete	\$ 8.00
17056	Magazine Follower60	15357	Front Swivel Nut25
17891	Magazine Spring80	15356	Front Swivel Screw60
15411	Main Spring35	15358	Rear Swivel Screw60
17580	Rear Guard Screw25	26625	Sling Strap Assembly	3.00
26841	Rear Sight Assembly (includes Rear Sight Elevation Screw, Rear Sight Base, Rear Sight Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw) (not shown)	3.00	26555	Swivel Assembly, Q.D. (each)	2.10
15727	Rear Sight Base50	ADDITIONAL CALIBERS		
15733	Rear Sight Elevation Screw35	(Not Shown in Sectional View)		
15726	Rear Sight Eyepiece	1.50	26682	Barrel Assembly, 35 Rem.	Price on Application
15728	Rear Sight Leaf60	26681	Barrel Assembly, 222 Rem.	
15418	Rear Sight Nut25	26683	Barrel Assembly, 6MM Rem.	
15732	Rear Sight Windage Screw35	26706	Bolt Assembly, 35 Rem.	Price on Application
15778	Rear Sight Wrench (not shown)25	26775	Bolt Assembly, 222 Rem.	
17034	Receiver Plug Screw25	26701	Bolt Final Assembly, 35 Rem.	
15651	Reinforcing Screw (not shown)25	26770	Bolt Final Assembly, 222 Rem.	Price on Application
15488	Rib	1.20	15852	Ejector, 222 Rem.	
15417	Rib Screw25	15850	Extractor, 222 Rem.	
26795	Safety Assembly (includes Safety and Safety Thumbpiece)	1.20	27342	Extractor Rivet, 222 Rem.35
See Sectional View for proper identity of parts.			15842	Magazine, 222 Rem.90
			15898	Magazine, 35 Rem.90
			15648	Magazine, 6MM Rem.90
			16793	Magazine Follower, 222 Rem.60
			15742	Magazine Spacer, 222 Rem.35
			17983	Magazine Spring, 222 Rem.90
			15600	Rear Sight Base, 35 Rem.50
			NOTE: See basic 308 Win. Parts List for parts not listed above.		

Send all guns for factory service and inquiries on
service and parts to
REMINGTON ARMS COMPANY, INC.
Arms Service Division
Ilion, New York

All other inquiries are to be addressed to
REMINGTON ARMS COMPANY, INC.
Bridgeport, Connecticut

**MODEL
600**

SECTIONAL VIEW



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

CF 39

COCK BOLT — Bolt must remain cocked to put into gun. If bolt becomes "uncocked" firing pin head will be forward and show as nearly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry to gun.

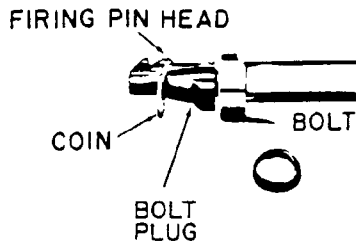


Fig. 4

ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

Please read carefully)

When ordering parts — please order by part number and part name. Give also model name and number of gun, serial number (if any), and state caliber or gauge. Please identify from the component parts, picture or sectional view.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

We will furnish parts for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in complete line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner we can reshipe your gun or parts at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

We will make repairs on discontinued models as long as the supply of parts is available. However, we cannot make repairs for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.
ARMS SERVICE DIVISION
Ilion, New York

Remington**HIGH POWER CARBINE****FIXED BOX MAGAZINE****MODEL
600****BOLT ACTION REPEATER****INSTRUCTION FOLDER and PARTS PRICE LIST**

Fig. 1

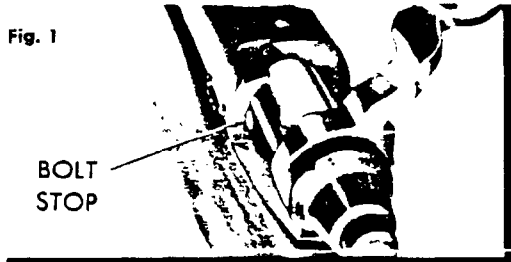
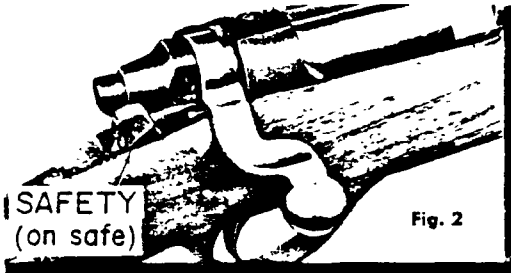
**BOLT
STOP****SAFETY
(on safe)**

Fig. 2

The Remington Model 600 is a light weight, compact length carbine with a ventilated rib barrel. The Monte Carlo stock is full length and has a pistol grip. The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed from gun for takedown purposes.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY — (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Slide lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" gun. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire gun. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE — Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — **Caution:** Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from gun. Repeat until magazine is empty.

SIGHTS — The Remington Model 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise bullet impact at target. With eyepiece lowered, range will shorten or bullet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move bullet impact to left.

CLEANING AND CARE — **Caution:** Make sure gun is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from gun. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

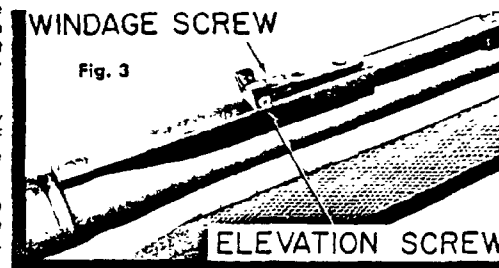
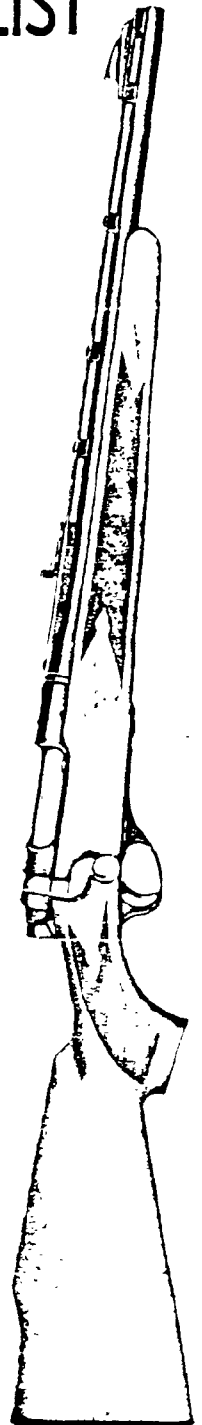
CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt from gun. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

WINDAGE SCREW

Fig. 3

**ELEVATION SCREW****REMINGTON ARMS COMPANY, INC.**

Ilion, New York, U.S.A.

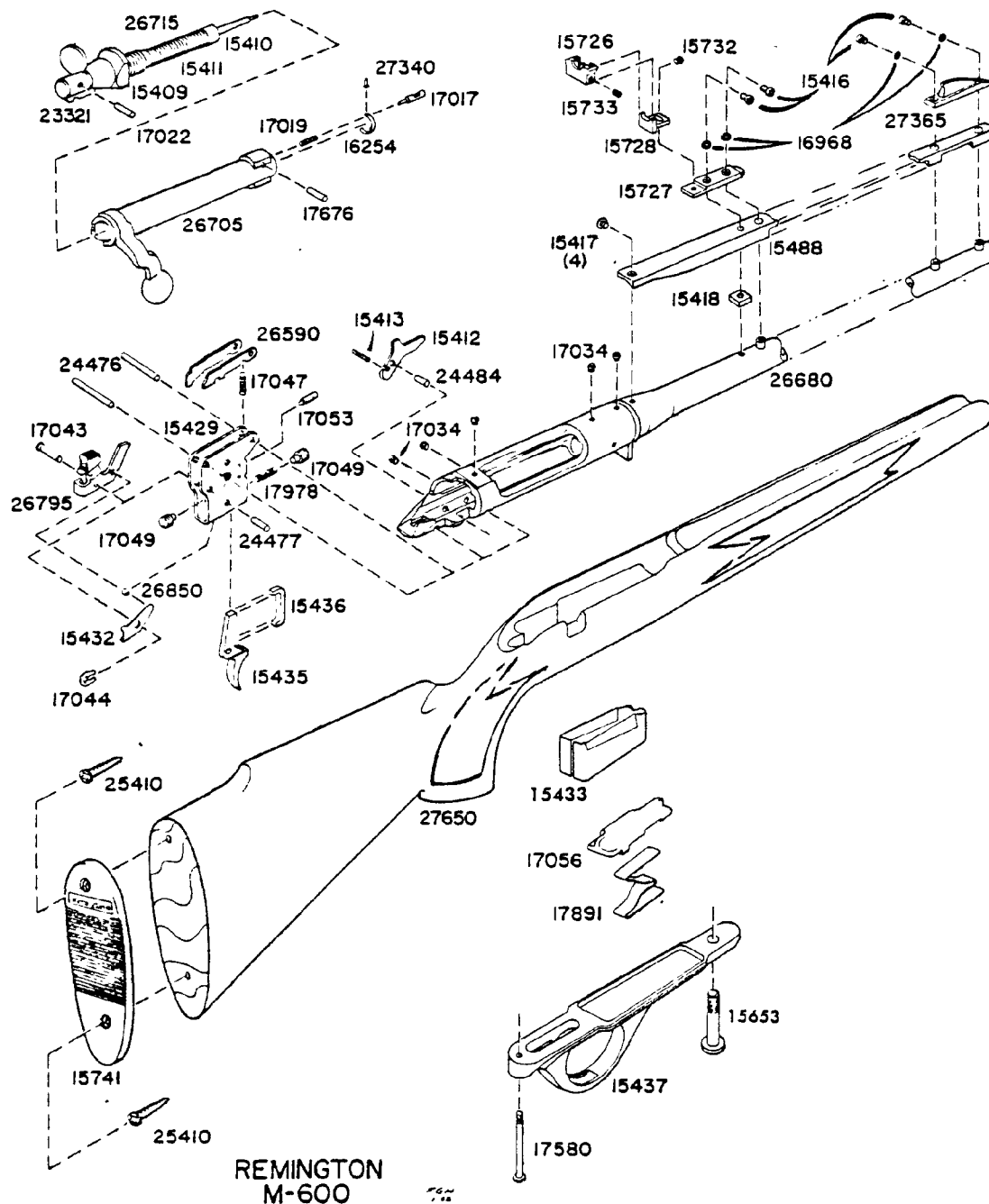
CF 37

Send all guns for factory service and inquiries on
service and parts to
REMINGTON ARMS COMPANY, INC.
Arms Service Division
Ilion, New York

All other inquiries are to be addressed to
REMINGTON ARMS COMPANY, INC.
Bridgeport, Connecticut

**MODEL
600**

SECTIONAL VIEW



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

CF 39

COMPONENT PARTS

Remington

MODEL

BOLT ACTION — HIGH POWER
CARBINE**600****308 Win., 35 Rem., 222 Rem., 6MM Rem., 243 Win.**

ALWAYS ORDER COMPONENTS BY PART NUMBER AND PART NAME

Part No.	NAME OF PART	List Price	Part No.	NAME OF PART	List Price
26680	Barrel Assembly, 308 Win. (includes Barrel, Barrel Bracket, Barrel Stud (6), Receiver)		15432	Safety Detent Spring	\$.35
26705	Bolt Assembly, 308 Win. (includes Bolt Body Assembly and Bolt Handle)		17043	Safety Pivot Pin25
26700	Bolt Final Assembly, 308 Win. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly) (not shown)		17044	Safety Snap Washer25
			26590	Sear and Safety Cam Assembly (includes Sear Safety Cam)	1.65
15409	Bolt Plug	\$ 2.40	24476	Sear Pin25
15412	Bolt Stop35	17047	Sear Spring25
24484	Bolt Stop Pin25	15416	Sight Screw25
15413	Bolt Stop Spring25	16968	Sight Washer25
15741	Butt Plate60	27650	Stock Assembly (includes Butt Plate, Butt Plate Screw (2), and Stock)	26.95
25410	Butt Plate Screw25	15435	Trigger90
17017	Ejector55	17049	Trigger Adjusting Screw25
17676	Ejector Pin25	26730	Trigger Assembly (includes Trigger Housing, Sear and Safety Cam Assembly, Sear Spring, Trigger, Trigger Adjusting Screw (2), Trigger Connector, Trigger Pin, Trigger Spring, Trigger Stop Screw) (not shown)	9.00
17019	Ejector Spring25	15436	Trigger Connector35
16254	Extractor	1.35	15437	Trigger Guard90
27340	Extractor Rivet25	15429	Trigger Housing	2.40
15410	Firing Pin	2.70	24477	Trigger Pin25
26715	Firing Pin Assembly (includes Bolt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin Head, Main Spring)	7.50	17978	Trigger Spring25
17022	Firing Pin Cross Pin25	17053	Trigger Stop Screw25
23321	Firing Pin Head	1.00			
15653	Front Guard Screw25			
27365	Front Sight Assembly (includes Front Sight and Front Sight Bead)	1.20			
27260	Magazine Assembly (includes Magazine and Magazine Support)90			
17056	Magazine Follower60			
17891	Magazine Spring80			
15416	Magazine Support Screw25			
15411	Main Spring35			
17580	Rear Guard Screw25			
26841	Rear Sight Assembly (includes Rear Sight Elevation Screw, Rear Sight Base, Rear Sight Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw) (not shown)	3.00			
15727	Rear Sight Base50			
15733	Rear Sight Elevation Screw35			
15726	Rear Sight Eyepiece	1.50			
15728	Rear Sight Leaf60			
15418	Rear Sight Nut25			
15732	Rear Sight Windage Screw35			
15778	Rear Sight Wrench (not shown)25			
17034	Receiver Plug Screw25			
18186	Reinforcing Screw (not shown)25			
15488	Rib	1.20			
15417	Rib Screw25			
26795	Safety Assembly (includes Safety and Safety Thumbpiece)	1.20			
26850	Safety Detent Ball25			

See Sectional View for proper identity of parts.

NOTE: See basic 308 Win. Parts List for parts not listed above.

TO COCK BOLT — Bolt must remain cocked to put into gun. If bolt becomes "uncocked" firing pin head will be forward and show as nearly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry to gun.

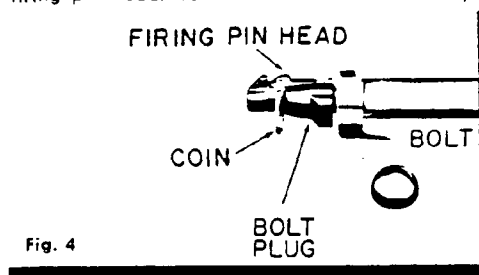


Fig. 4

ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

When ordering parts — please order by part number and part name. Give also model name and number of gun, serial number (if any), and state caliber or gauge. Please identify from the component parts, picture or section view.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

Parts will be furnished for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in Complete Line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making
shipment to the Firearms Plant at
ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

Cover only one subject in letter or order. Do not order spare parts

and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner your gun or parts can be reshipped at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.
ARMS SERVICE DIVISION
Ilion, New York

Remington**HIGH POWER CARBINE****350 REMINGTON MAGNUM****FIXED BOX MAGAZINE****BOLT ACTION REPEATER****MODEL
600
MAGNUM****INSTRUCTION FOLDER and PARTS LIST**

The new Remington MAGNUM Model 600 is, pound for pound, the most powerful carbine for big game hunting. This MAGNUM caliber model is an ideal brush gun and capable of downing the largest game on the North American Continent.

CAPACITY — of four (4) shots is possible, counting three cartridges in the fixed magazine and one in the barrel chamber.

ACTION — features the strong steel-shrouded bolt found in all Remington bolt action, high power rifles. For MAGNUM accuracy, the action is custom-bedded in a rugged, moisture resistant, laminated stock. A "Delrin"® tang support also gives action added bearing in rear of stock.

MONTE CARLO STOCK — of two-color laminate design, contains the action and barrel. The use of select wood laminates, carefully joined, shaped and sealed, guarantees strength and rigidity for this MAGNUM design. The stock is finely checkered at grip and fore-arm, and protected overall with the new Du Pont RK-W hard wearing wood finish. A recoil pad at the butt and carrying strap with quick detachable swivels is standard equipment.

MAGNUM weight barrel — is free-floating and turned extra heavy to keep the MAGNUM loads on target. On this barrel is mounted the "Delrin"® ventilated rib with factory open sights.

TELESCOPE MOUNTING (Fig. 1) — Remington is introducing a raised barrel bracket on this new MAGNUM Model 600. This newly designed bracket, located between receiver and barrel, provides a recoil shoulder or shooting support for telescope base.

For standard eye relief, or telescopes mounted at the rear position, the receiver is drilled and tapped and fitted with removable plug screws.

With long eye relief mounts, the rear sight may be removed to locate bases at forward position. This forward mounting makes loading much easier, particularly during offhand shooting.

SAFETY — (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Side lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" gun. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire gun. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE — Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — **Caution:** Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Lift free cartridge from magazine. Repeat until magazine is empty.

SIGHTS — The Remington Model 600 is factory equipped with open sights. Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation. Both sights are easily removed.

ELEVATION — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise bullet impact at target. With eyepiece lowered, range will shorten or bullet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move bullet impact to left.

CLEANING AND CARE — **Caution:** Make sure gun is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from gun. Use a good petroleum solvent for cleaning of parts.

TO REMOVE BOLT (Fig. 3) — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver. Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

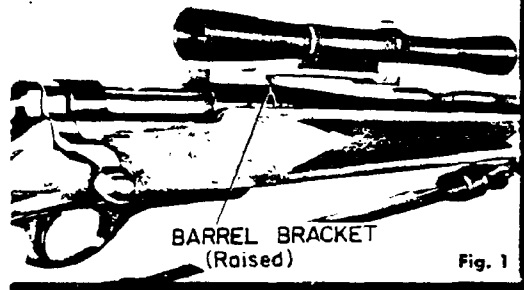


Fig. 1

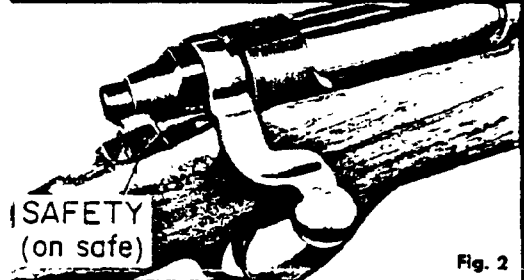


Fig. 2

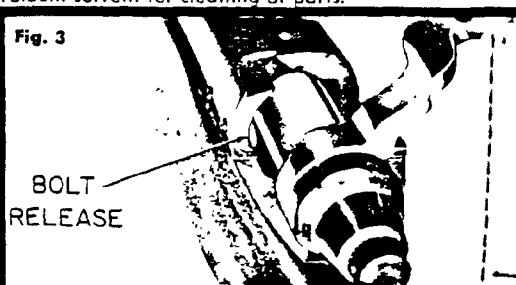
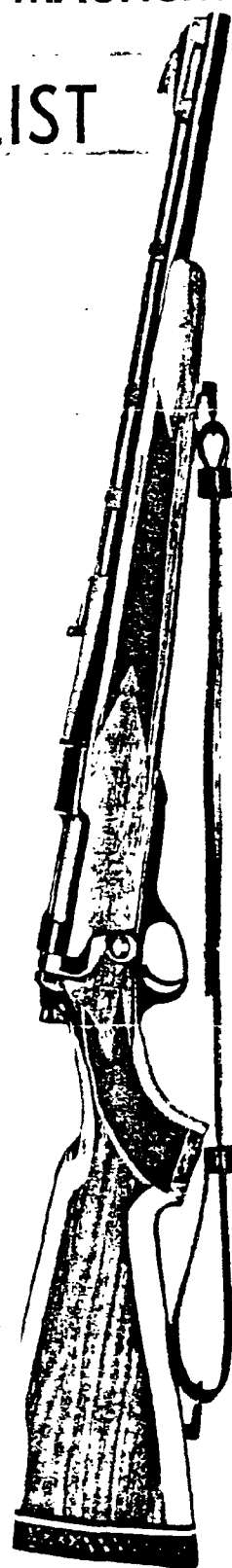


Fig. 3

BOLT
RELEASE

REMINGTON ARMS COMPANY, INC.

ILION, NEW YORK, U.S.A.

CF 41

COMPONENT PARTS**MODEL
600
MAGNUM****BOLT ACTION — HIGH POWER
MAGNUM CARBINE****350 Remington Magnum***Remington*

ALWAYS ORDER COMPONENTS BY PART NUMBER AND PART NAME

Part No.	NAME OF PART	Part No.	NAME OF PART
26684	Barrel Assembly, 350 Rem. Mag. (includes Barrel, Barrel Bracket, Barrel Stud (6), Receiver)	17034	Receiver Plug Screw
26707	Bolt Assembly, 350 Rem. Mag. (includes Bolt Body Assembly and Bolt Handle)	15651	Reinforcing Screw (not shown)
26702	Bolt Final Assembly, 350 Rem. Mag. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly) (not shown)	15488	Rib
15409	Bolt Plug	15417	Rib Screw
15412	Bolt Stop	26795	Safety Assembly (includes Safety and Safety Thumbpiece)
24484	Bolt Stop Pin	21387	Recoil Pad
15413	Bolt Stop Spring	25410	Recoil Pad Screw
17017	Ejector	26850	Safety Detent Ball
17676	Ejector Pin	15432	Safety Detent Spring
17019	Ejector Spring	17043	Safety Pivot Pin
15709	Extractor	17044	Safety Snap Washer
27341	Extractor Rivet	26590	Sear and Safety Cam Assembly (includes Sear Safety Cam)
15410	Firing Pin	24476	Sear Pin
26715	Firing Pin Assembly (includes Bolt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin Head, Main Spring)	17047	Sear Spring
17022	Firing Pin Cross Pin	15416	Sight Screw
23321	Firing Pin Head	16968	Sight Washer
15653	Front Guard Screw	26990	Sling Strap Assembly and Mountings complete Includes:
27365	Front Sight Assembly (includes Front Sight and Front Sight Bead)	15357	Front Swivel Nut
15648	Magazine	15356	Front Swivel Screw
15667	Magazine Follower	15358	Rear Swivel Screw
17891	Magazine Spring	26625	Sling Strap Assembly
15411	Main Spring	26555	Swivel Assembly, Q.D. (each)
17580	Rear Guard Screw	27651	Stock Assembly (includes Recoil Pad, Recoil Pad Screw (2), and Stock)
26841	Rear Sight Assembly (includes Rear Sight Elevation Screw, Rear Sight Base, Rear Sight Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw) (not shown)	15883	Tang Support
15727	Rear Sight Base	15435	Trigger
15733	Rear Sight Elevation Screw	17049	Trigger Adjusting Screw
15726	Rear Sight Eyepiece	26730	Trigger Assembly (includes Trigger Housing, Sear and Safety Cam Assembly, Sear Spring, Trigger, Trigger Adjusting Screw (2), Trigger Connector, Trigger Pin, Trigger Spring, Trigger Stop Screw) (not shown)
15728	Rear Sight Leaf	15436	Trigger Connector
15418	Rear Sight Nut	15437	Trigger Guard
15732	Rear Sight Windage Screw	15429	Trigger Housing
15778	Rear Sight Wrench (not shown)	24477	Trigger Pin
		17978	Trigger Spring
		17053	Trigger Stop Screw

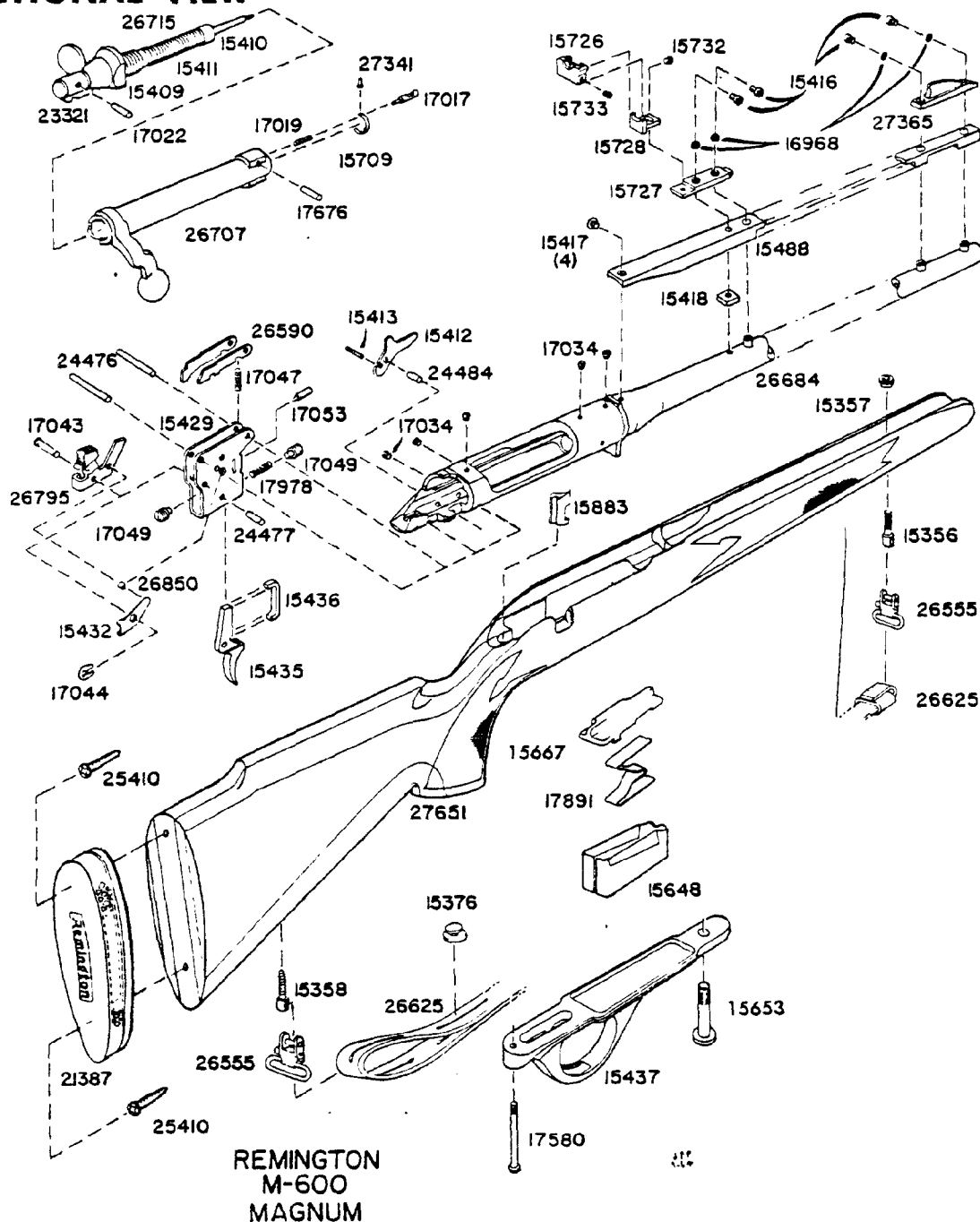
See Sectional View for proper identity of parts.

Send all guns for factory service and inquiries on
service and parts to
REMINGTON ARMS COMPANY, INC.
Arms Service Division
Ilion, New York

All other inquiries are to be addressed to
REMINGTON ARMS COMPANY, INC.
Bridgeport, Connecticut

**MODEL
600
MAGNUM**

SECTIONAL VIEW



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

TO DISASSEMBLE BOLT PARTS — Remove bolt from gun. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

TO COCK BOLT — Bolt must remain cocked to put into gun. If bolt becomes "uncocked" firing pin head will be forward and show as nearly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry to gun.

FIRING PIN HEAD

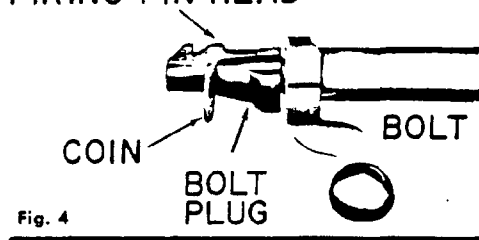


Fig. 4

ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock. When reassembling, be sure that bottom leg of magazine spring lies centrally between magazine box tabs. Magazine spring must rest on floor plate of trigger guard. Magazine can then be filled to full capacity of three (3) cartridges. Also assemble tang support to action (at rear) before reassembling action to stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

When ordering parts — please order by part number and part name. Give also model name and number of gun, serial number (if any), and state caliber or gauge. Please identify from the component parts, picture or section view.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

Parts will be furnished for discontinued models as long as the supply is available. We are unable to supply parts for models or repair

guns not listed in Complete Line Parts List.

The sale of barrels and bolts is restricted. Special tools, and gauges are required for assembly.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders.

Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making
shipment to the Firearms Plant at
ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

Cover only one subject in letter or order. Do not order spare

parts and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner we can reship your gun or parts at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.
ARMS SERVICE DIVISION
Ilion, New York

Remington**HIGH POWER CARBINE****FIXED BOX MAGAZINE****MODEL****600****BOLT ACTION REPEATER****INSTRUCTION FOLDER and PARTS PRICE LIST**

Fig. 1

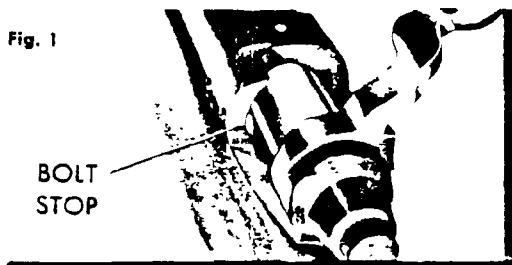
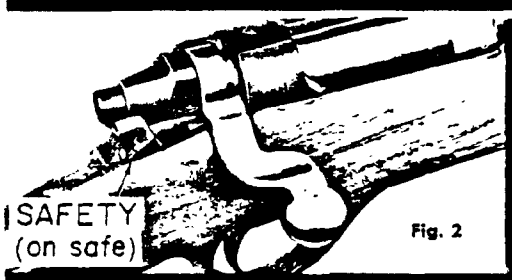
**BOLT
STOP****SAFETY
(on safe)**

Fig. 2

The Remington Model 600 is a light weight, compact length carbine with a ventilated rib barrel. The Monte Carlo stock is full length and has a pistol grip. The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed from gun for takedown purposes.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY — (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Slide lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" gun. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire gun. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE — Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — **Caution:** Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from gun. Repeat until magazine is empty.

SIGHTS — The Remington Model 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise bullet impact at target. With eyepiece lowered, range will shorten or bullet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move bullet impact to left.

CLEANING AND CARE — **Caution:** Make sure gun is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from gun. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

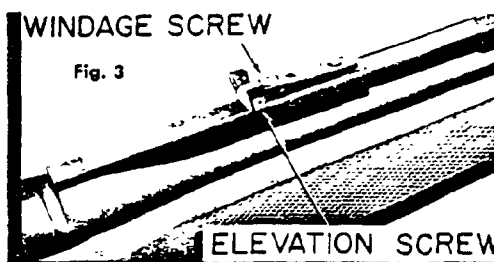
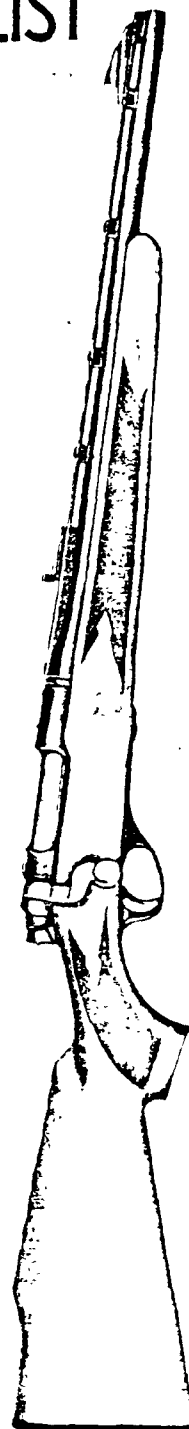
CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt from gun. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

WINDAGE SCREW

Fig. 3

**ELEVATION SCREW****REMINGTON ARMS COMPANY, INC.**

Ilion, New York, U.S.A.

CF 37

COMPONENT PARTS

Remington

MODEL

BOLT ACTION — HIGH POWER
CARBINE**600**

308 Win., 35 Rem., 222 Rem., 6MM Rem., 243 Win.

When ordering parts—Model No., Part No. and Part Name must be given.

Part No.	NAME OF PART	List Price	Part No.	NAME OF PART	List Price
26680	Barrel Assembly, 308 Win. (includes Barrel, Barrel Bracket, Barrel Stud (6), Receiver)	Price on Application	15432	Safety Detent Spring	\$.35
26705	Bolt Assembly, 308 Win. (includes Bolt Body Assembly and Bolt Handle)		17043	Safety Pivot Pin25
26700	Bolt Final Assembly, 308 Win. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly) (not shown)		17044	Safety Snap Washer25
15409	Bolt Plug		26590	Sear and Safety Cam Assembly (includes Sear Safety Cam)	1.65
15412	Bolt Stop	\$ 2.40	24476	Sear Pin25
24484	Bolt Stop Pin35	17047	Sear Spring25
15413	Bolt Stop Spring25	15416	Sight Screw25
15741	Butt Plate60	16968	Sight Washer25
25410	Butt Plate Screw25	27650	Stock Assembly (includes Butt Plate, Butt Plate Screw (2), and Stock)	26.95
17017	Ejector55	15435	Trigger90
17676	Ejector Pin25	17049	Trigger Adjusting Screw25
17019	Ejector Spring25	26730	Trigger Assembly (includes Trigger Housing, Sear and Safety Cam Assembly, Sear Spring, Trigger, Trigger Adjusting Screw (2), Trigger Connector, Trigger Pin, Trigger Spring, Trigger Stop Screw) (not shown)	9.00
16254	Extractor	1.35	15436	Trigger Connector35
27340	Extractor Rivet25	15437	Trigger Guard90
15410	Firing Pin	2.70	15429	Trigger Housing	2.40
26715	Firing Pin Assembly (includes Bolt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin Head, Main Spring)	7.50	24477	Trigger Pin25
17022	Firing Pin Cross Pin25	17978	Trigger Spring25
23321	Firing Pin Head	1.00	17053	Trigger Stop Screw25
15653	Front Guard Screw25	ACCESSORIES		
27365	Front Sight Assembly (includes Front Sight and Front Sight Bead)	1.20	26990	Sling Strap Assembly and Mountings complete	\$ 9.10
27260	Magazine Assembly (includes Magazine and Magazine Support)90	Includes:		
17056	Magazine Follower60	15357	Front Swivel Nut25
17891	Magazine Spring80	15356	Front Swivel Screw60
15416	Magazine Support Screw25	15358	Rear Swivel Screw60
15411	Main Spring35	26625	Sling Strap Assembly	3.45
17580	Rear Guard Screw25	26555	Swivel Assembly, Q.D. (each)	2.10
26841	Rear Sight Assembly (includes Rear Sight Elevation Screw, Rear Sight Base, Rear Sight Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw) (not shown)	3.00	ADDITIONAL CALIBERS		
15727	Rear Sight Base50	(Not Shown in Sectional View)		
15733	Rear Sight Elevation Screw35	26682	Barrel Assembly, 35 Rem.	Price on Application
15726	Rear Sight Eyepiece	1.50	26681	Barrel Assembly, 222 Rem.	
15728	Rear Sight Leaf60	26683	Barrel Assembly, 6MM Rem.	
15418	Rear Sight Nut25	26685	Barrel Assembly, 243 Win.	
15732	Rear Sight Windage Screw35	26706	Bolt Assembly, 35 Rem.	
15778	Rear Sight Wrench (not shown)25	26775	Bolt Assembly, 222 Rem.	
17034	Receiver Plug Screw25	26701	Bolt Final Assembly, 35 Rem.	Price on Application
18186	Reinforcing Screw (not shown)25	26770	Bolt Final Assembly, 222 Rem.	
15488	Rib	1.20	15852	Ejector, 222 Rem.	
15417	Rib Screw25	15850	Extractor, 222 Rem.	
26795	Safety Assembly (includes Safety and Safety Thumbpiece)	1.20	27342	Extractor Rivet, 222 Rem.	
26850	Safety Detent Ball25	27366	Front Sight Assembly, 6MM Rem., 243 Win.	
See Sectional View for proper identity of parts.			27261	Magazine Assembly, 222 Rem.90
			27262	Magazine Assembly, 35 Rem.90
			16793	Magazine Follower, 222 Rem.60
			15742	Magazine Spacer, 222 Rem.35
			17983	Magazine Spring, 222 Rem.90
			15600	Rear Sight Base, 35 Rem.50

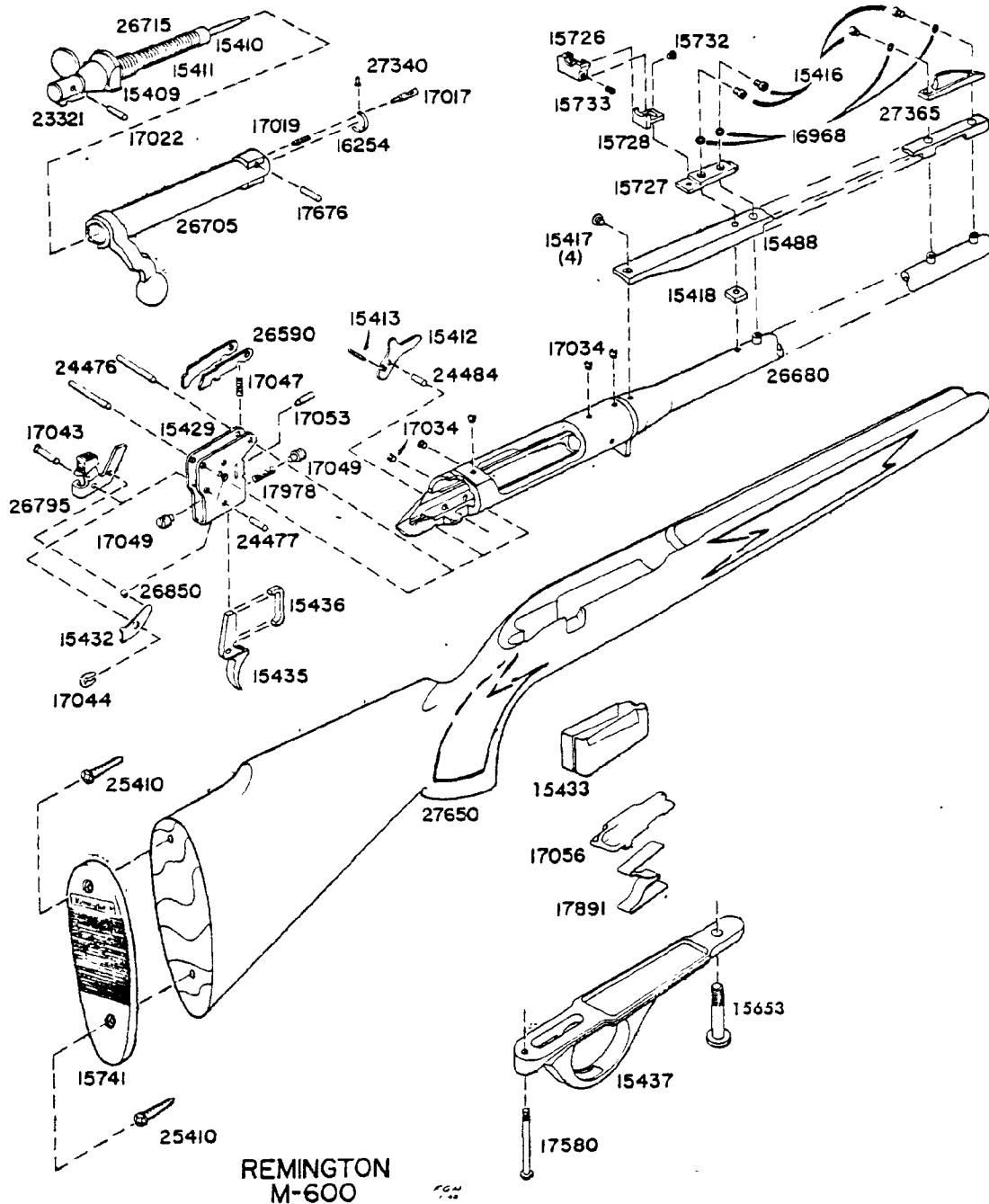
NOTE: See basic 308 Win. Parts List for parts not listed above.

Send all guns for factory service and inquiries on
service and parts to
REMINGTON ARMS COMPANY, INC.
Arms Service Division
Ilion, New York

All other inquiries are to be addressed to
REMINGTON ARMS COMPANY, INC.
Bridgeport, Connecticut

**MODEL
600**

SECTIONAL VIEW



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

CF 39

TO COCK BOLT — Bolt must remain cocked to put into gun. If bolt becomes "uncocked" firing pin head will be forward and show as nearly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry to gun.

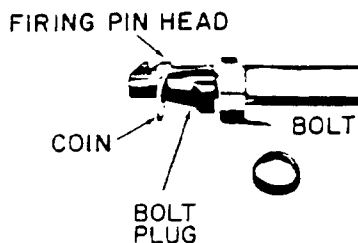


Fig. 4

ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge. Please identify from the component parts, picture or section view.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

Parts will be furnished for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in Complete Line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making
shipment to the Firearms Plant at
ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

Cover only one subject in letter or order. Do not order spare parts

and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner your gun or parts can be reshipped at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.
ARMS SERVICE DIVISION
Ilion, New York

Remington**HIGH POWER CARBINE****FIXED BOX MAGAZINE****MODEL****600****BOLT ACTION REPEATER****INSTRUCTION FOLDER and PARTS PRICE LIST**

Fig. 1

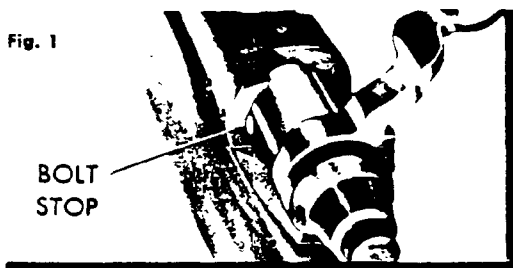
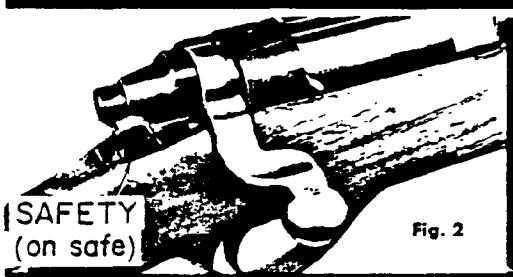
**BOLT
STOP****SAFETY
(on safe)**

Fig. 2

The Remington Model 600 is a light weight, compact length carbine with a ventilated rib barrel. The Monte Carlo stock is full length and has a pistol grip. The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed from gun for takedown purposes.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY — (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Slide lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" gun. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire gun. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE — Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — **Caution:** Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from gun. Repeat until magazine is empty.

SIGHTS — The Remington Model 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise bullet impact at target. With eyepiece lowered, range will shorten or bullet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move bullet impact to left.

CLEANING AND CARE — **Caution:** Make sure gun is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from gun. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

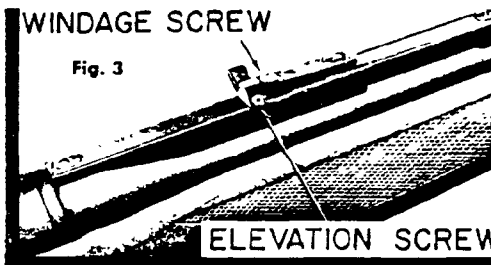
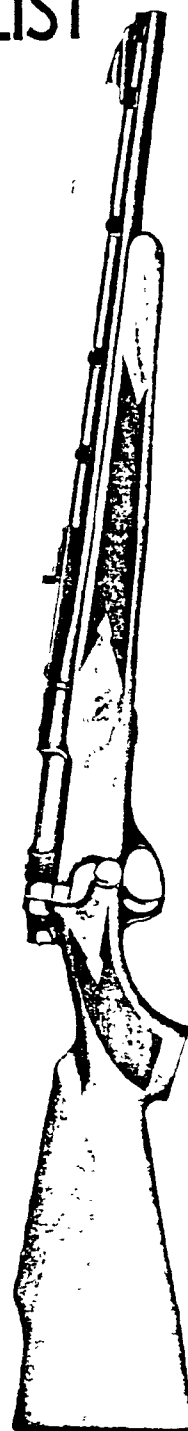
CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt from gun. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

WINDAGE SCREW

Fig. 3

**ELEVATION SCREW****REMINGTON ARMS COMPANY, INC.**

Ilion, New York, U.S.A.

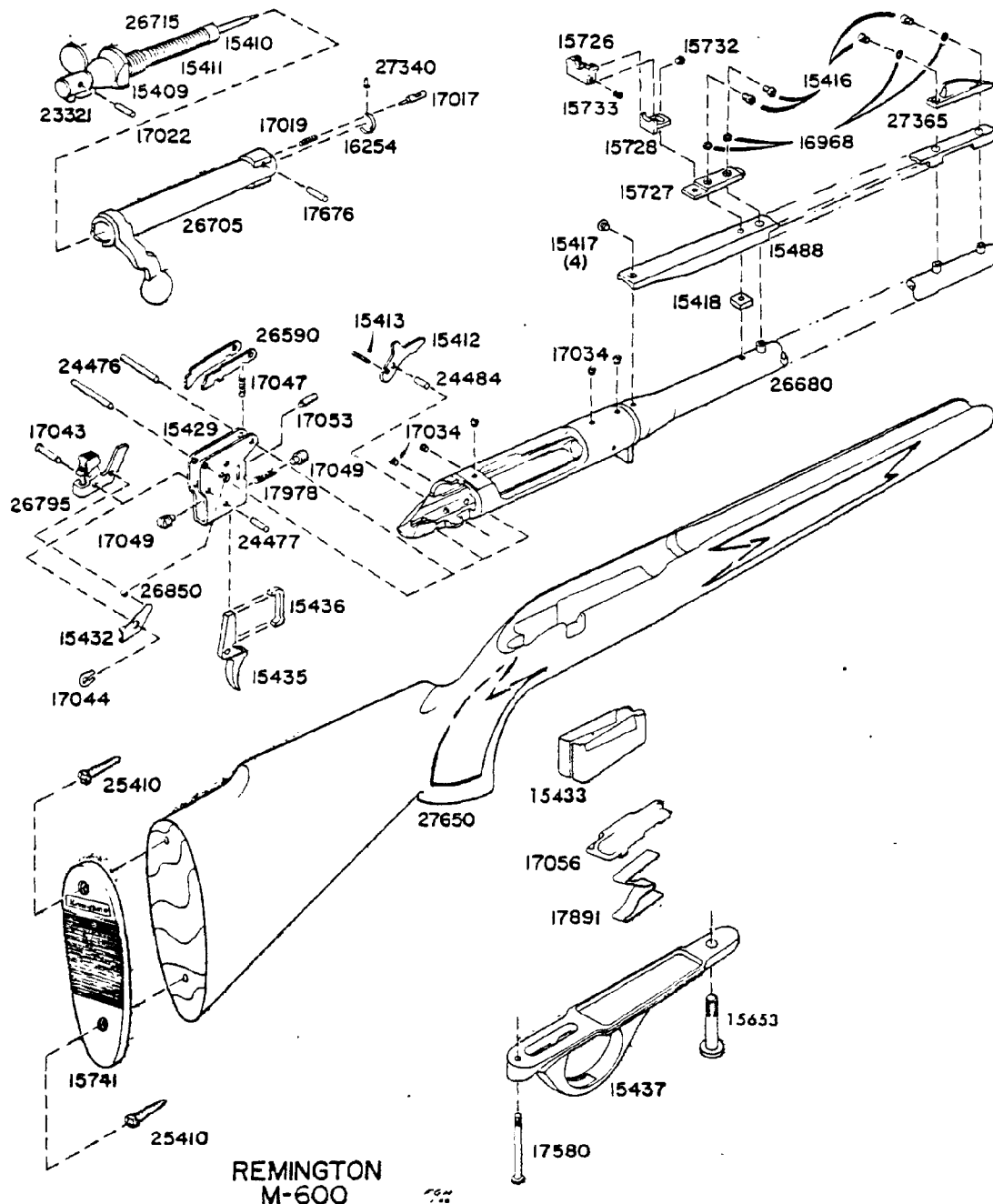
CF 37

Send all guns for factory service and inquiries on
service and parts to
REMINGTON ARMS COMPANY, INC.
Arms Service Division
Ilion, New York

All other inquiries are to be addressed to
REMINGTON ARMS COMPANY, INC.
Bridgeport, Connecticut

**MODEL
600**

SECTIONAL VIEW



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

CF 39

TO COCK BOLT — Bolt must remain cocked to put into gun. If bolt becomes "uncocked" firing pin head will be forward and show as nearly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry to gun.

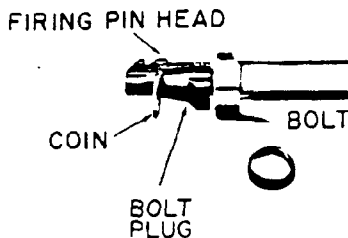


Fig. 4

ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge. Please identify from the component parts, picture or section view.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

Parts will be furnished for discontinued models as long as the sup-

ply is available. We are unable to supply parts for models or repair guns not listed in Complete Line Parts List.

The sale of barrels and bolts is restricted. Special tools, and gauges are required for assembly.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making
shipment to the Firearms Plant at
ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

Cover only one subject in letter or order. Do not order spare parts

and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner your gun or parts can be reshipped at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

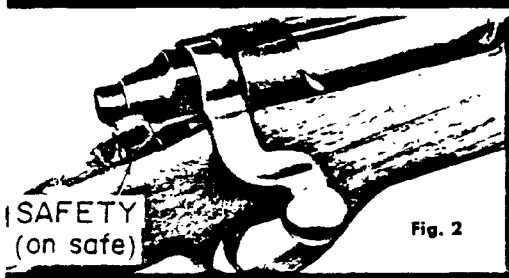
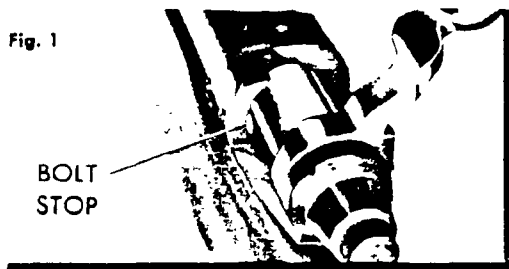
If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.
ARMS SERVICE DIVISION
Ilion, New York

Remington**HIGH POWER CARBINE****FIXED BOX MAGAZINE****MODEL
600****BOLT ACTION REPEATER****INSTRUCTION FOLDER and PARTS PRICE LIST**

Fig. 1



The Remington Model 600 is a light weight, compact length carbine with a ventilated rib barrel. The Monte Carlo stock is full length and has a pistol grip. The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed from gun for takedown purposes.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY — (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Slide lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" gun. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire gun. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE — Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — **Caution:** Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from gun. Repeat until magazine is empty.

SIGHTS — The Remington Model 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise bullet impact at target. With eyepiece lowered, range will shorten or bullet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move bullet impact to left.

CLEANING AND CARE — **Caution:** Make sure gun is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from gun. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

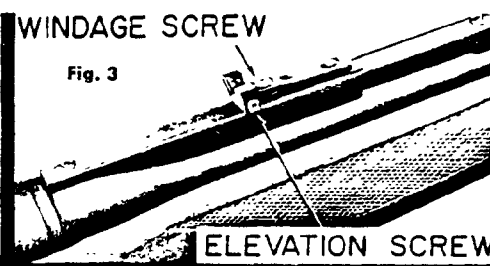
CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

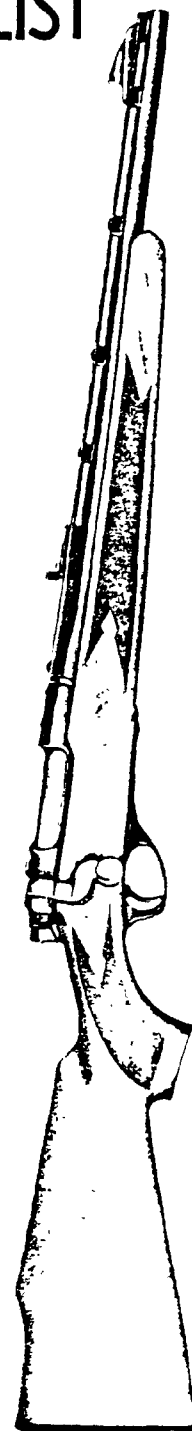
TO DISASSEMBLE BOLT PARTS — Remove bolt from gun. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

WINDAGE SCREW

Fig. 3

**REMINGTON ARMS COMPANY, INC.**

Ilion, New York, U.S.A.



CF 37

COMPONENT PARTS

Remington

MODEL

BOLT ACTION — HIGH POWER
CARBINE**600****308 Win., 35 Rem., 222 Rem., 6MM Rem., 243 Win.****When ordering parts—Model No., Part No. and Part Name must be given.**

Part No.	NAME OF PART	List Price	Part No.	NAME OF PART	List Price
26680	Barrel Assembly, 308 Win. (includes Barrel, Barrel Bracket, Barrel Stud (6), Receiver)	Price on Application	15432	Safety Detent Spring	\$.35
26705	Bolt Assembly, 308 Win. (includes Bolt Body Assembly and Bolt Handle)		17043	Safety Pivot Pin25
26700	Bolt Final Assembly, 308 Win. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly) (not shown)		17044	Safety Snap Washer25
15409	Bolt Plug		15666	Sear Safety Cam	1.65
15412	Bolt Stop	\$ 2.40	24476	Sear Pin25
24484	Bolt Stop Pin35	17047	Sear Spring25
15413	Bolt Stop Spring25	15416	Sight Screw25
15741	Butt Plate60	16968	Sight Washer25
25410	Butt Plate Screw25	27650	Stock Assembly (includes Butt Plate, Butt Plate Screw (2), and Stock)	26.95
17017	Ejector55	15435	Trigger90
17676	Ejector Pin25	17049	Trigger Adjusting Screw25
17019	Ejector Spring25	26730	Trigger Assembly (includes Trigger Housing, Sear and Safety Cam Assembly, Sear Spring, Trigger, Trigger Adjusting Screw (2), Trigger Connector, Trigger Pin, Trigger Spring, Trigger Stop Screw) (not shown)	9.00
16254	Extractor	1.35	15436	Trigger Connector35
27340	Extractor Rivet25	15437	Trigger Guard90
15410	Firing Pin	2.70	15429	Trigger Housing	2.40
26715	Firing Pin Assembly (includes Bolt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin Head, Main Spring)	7.50	24477	Trigger Pin25
17022	Firing Pin Cross Pin25	17978	Trigger Spring25
23321	Firing Pin Head	1.00	17053	Trigger Stop Screw25
15653	Front Guard Screw25	ACCESSORIES		
27365	Front Sight Assembly (includes Front Sight and Front Sight Bead)	1.20	26990	Sling Strap Assembly and Mountings complete	\$ 9.10
27260	Magazine (includes Magazine and Magazine Support)90	Includes:		
17056	Magazine Follower60	15357	Front Swivel Nut25
17891	Magazine Spring80	15356	Front Swivel Screw60
15411	Main Spring35	15358	Rear Swivel Screw60
17580	Rear Guard Screw25	26625	Sling Strap Assembly	3.45
26841	Rear Sight Assembly (includes Rear Sight Elevation Screw, Rear Sight Base, Rear Sight Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw) (not shown)	3.00	26555	Swivel Assembly, Q.D. (each)	2.10
15727	Rear Sight Base50	ADDITIONAL CALIBERS		
15733	Rear Sight Elevation Screw35	(Not Shown in Sectional View)		
15726	Rear Sight Eyepiece	1.50	26682	Barrel Assembly, 35 Rem.	Price on Application
15728	Rear Sight Leaf60	26681	Barrel Assembly, 222 Rem.	
15418	Rear Sight Nut25	26683	Barrel Assembly, 6MM Rem.	
15732	Rear Sight Windage Screw35	26685	Barrel Assembly, 243 Win.	
15778	Rear Sight Wrench (not shown)25	26706	Bolt Assembly, 35 Rem.	
17034	Receiver Plug Screw25	26775	Bolt Assembly, 222 Rem.	
18186	Reinforcing Screw (not shown)25	26701	Bolt Final Assembly, 35 Rem.	Price on Application
15488	Rib	1.20	26770	Bolt Final Assembly, 222 Rem.	
15417	Rib Screw25	15852	Ejector, 222 Rem.	
26795	Safety Assembly (includes Safety and Safety Thumbpiece)	1.20	15850	Extractor, 222 Rem.	
26850	Safety Detent Ball25	27342	Extractor Rivet, 222 Rem.	
See Sectional View for proper identity of parts.			27366	Front Sight Assembly, 6MM Rem., 243 Win.	1.20
			27261	Magazine Assembly, 222 Rem.90
			27262	Magazine Assembly, 35 Rem.90
			16793	Magazine Follower, 222 Rem.60
			15742	Magazine Spacer, 222 Rem.35
			17983	Magazine Spring, 222 Rem.90
			15600	Rear Sight Base, 35 Rem.50

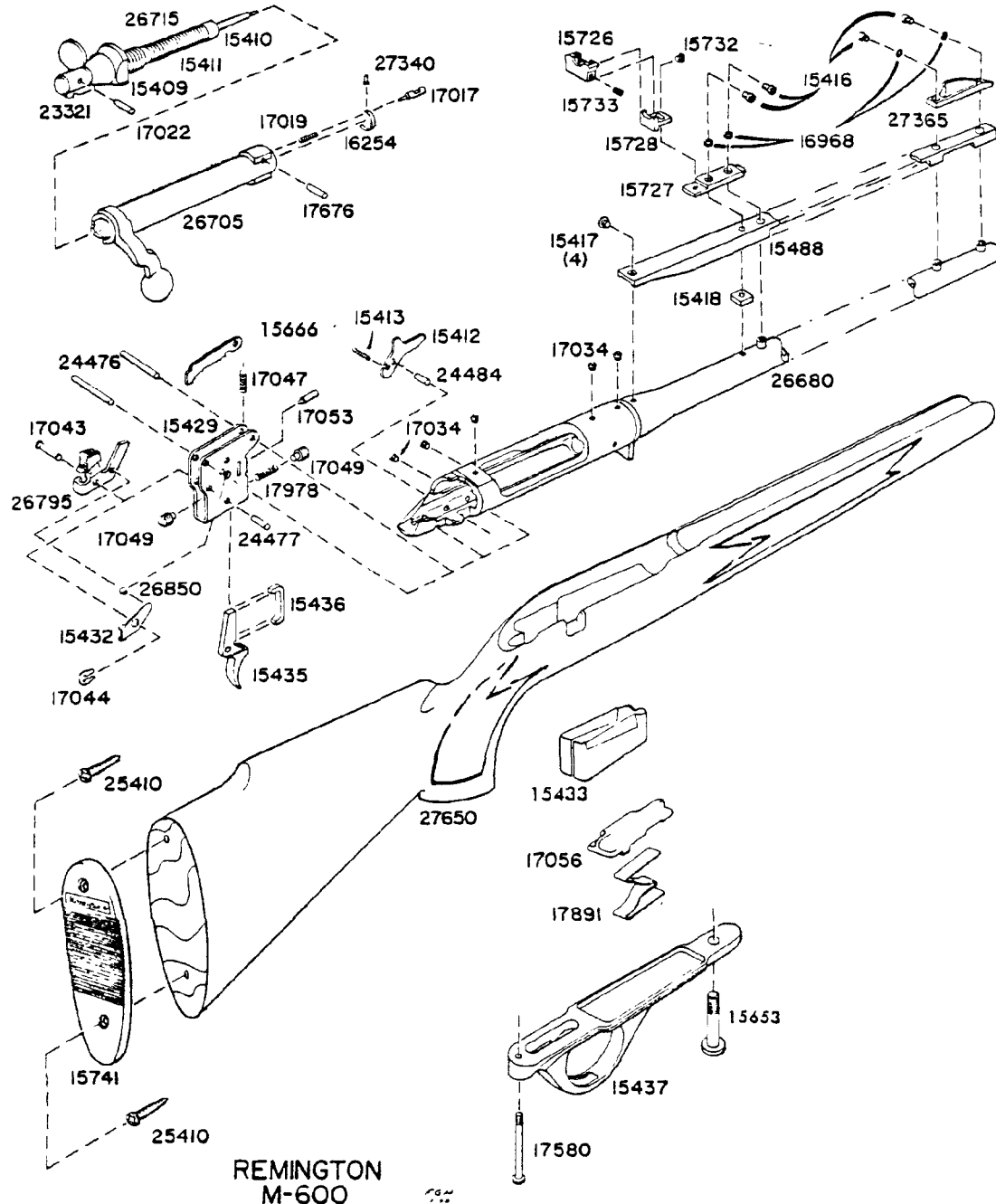
NOTE: See basic 308 Win. Parts List for parts not listed above.

Send all guns for factory service and inquiries on
service and parts to
REMINGTON ARMS COMPANY, INC.
Arms Service Division
Ilion, New York

All other inquiries are to be addressed to
REMINGTON ARMS COMPANY, INC.
Bridgeport, Connecticut

**MODEL
600**

SECTIONAL VIEW



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

CF 39

TO COCK BOLT — Bolt must remain cocked to put into gun. If bolt becomes "uncocked" firing pin head will be forward and show as nearly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry to gun.

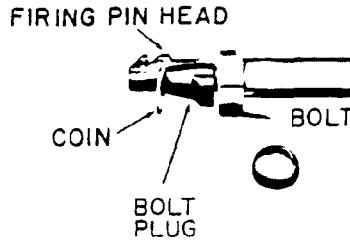


Fig. 4

ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew bolt front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS . . . MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge. Please identify from the component parts, picture or section view.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — **this delays service.**

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning **FACTORY SERVICE.**

Parts will be furnished for discontinued models as long as the sup-

ply is available. We are unable to supply parts for models or repair guns not listed in Complete Line Parts List.

The sale of barrels and bolts is restricted. Special tools, and gauges are required for assembly.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making
shipment to the Firearms Plant at
ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

Cover only one subject in letter or order. Do not order spare parts

and give instructions on repair of a gun or guns in the same letter — **this delays service.**

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner your gun or parts can be reshipped at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, **repairs cannot be made** for models which are **not listed** in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.
ARMS SERVICE DIVISION
Ilion, New York

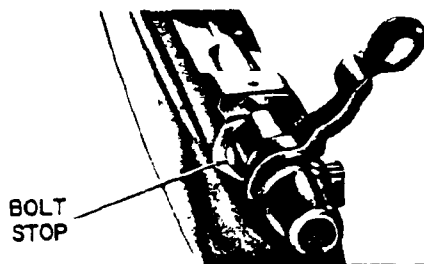
HIGH POWER CARBINE**MOHAWK
600****FIXED BOX MAGAZINE****BOLT ACTION REPEATER****INSTRUCTION FOLDER and PARTS LIST**

Fig. 1

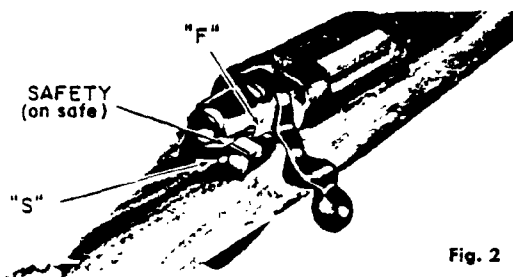


Fig. 2

SAFETY (Fig. 2) — Close bolt and rotate safety to rear stop position marked "S" on receiver. Side lever type safety is located at right rear of receiver. With safety in rear stop (ON SAFE) position, trigger cannot be pulled to fire rifle and bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety to forward stop position marked "F" on receiver. Trigger can be pulled to fire rifle and bolt handle can be raised to open action.

Caution: Before firing make sure barrel bore is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from rifle.

TO LOAD MAGAZINE — Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — **Caution:** Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle. Repeat until magazine is empty.

SIGHTS — The Mohawk 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION OR RANGE — The rear sight may be raised or lowered by adjusting the notched sight step beneath the rear eyepiece. The elevation of the rear sight will increase range or raise bullet impact at target.

WINDAGE — The rear sight eyepiece may be moved to the left by turning the windage screw clockwise. By turning the windage screw counter clockwise the rear sight eyepiece may be moved to the right. This will move bullet impact at target to right.

Note: The windage screw is located beneath the eyepiece. (Fig. 3).

CLEANING AND CARE — **Caution:** Make sure rifle is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt. Pull firing pin head back until coin or similar piece can be inserted in slot near back edge of firing pin head (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

The Mohawk 600 is a light-weight, compact length carbine. In the 308 Win., 6mm Rem. and 243 Win. calibers, capacity of five (5) cartridges is possible — four (4) in the fixed magazine and one in the barrel chamber. In the 222 Rem. caliber, magazine capacity is five (5) cartridges.

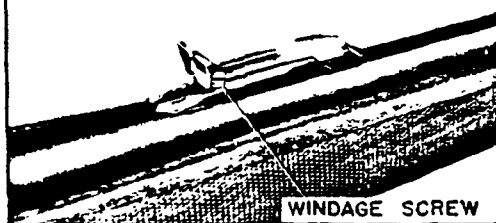
ACTION — The Mohawk 600 includes a strong, steel shrouded bolt face and a jacket type bolt plug. A solid piece bolt with close fitting handle can be easily removed for takedown purposes. The receiver is fitted with removable plug screws for receiver sights or telescope mounts.

STOCK — The full length Monte Carlo stock features a form fitting pistol grip and custom checkering. A sling strap, complete with mountings, is available as an accessory at extra cost.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. **Note:** Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

Fig. 3

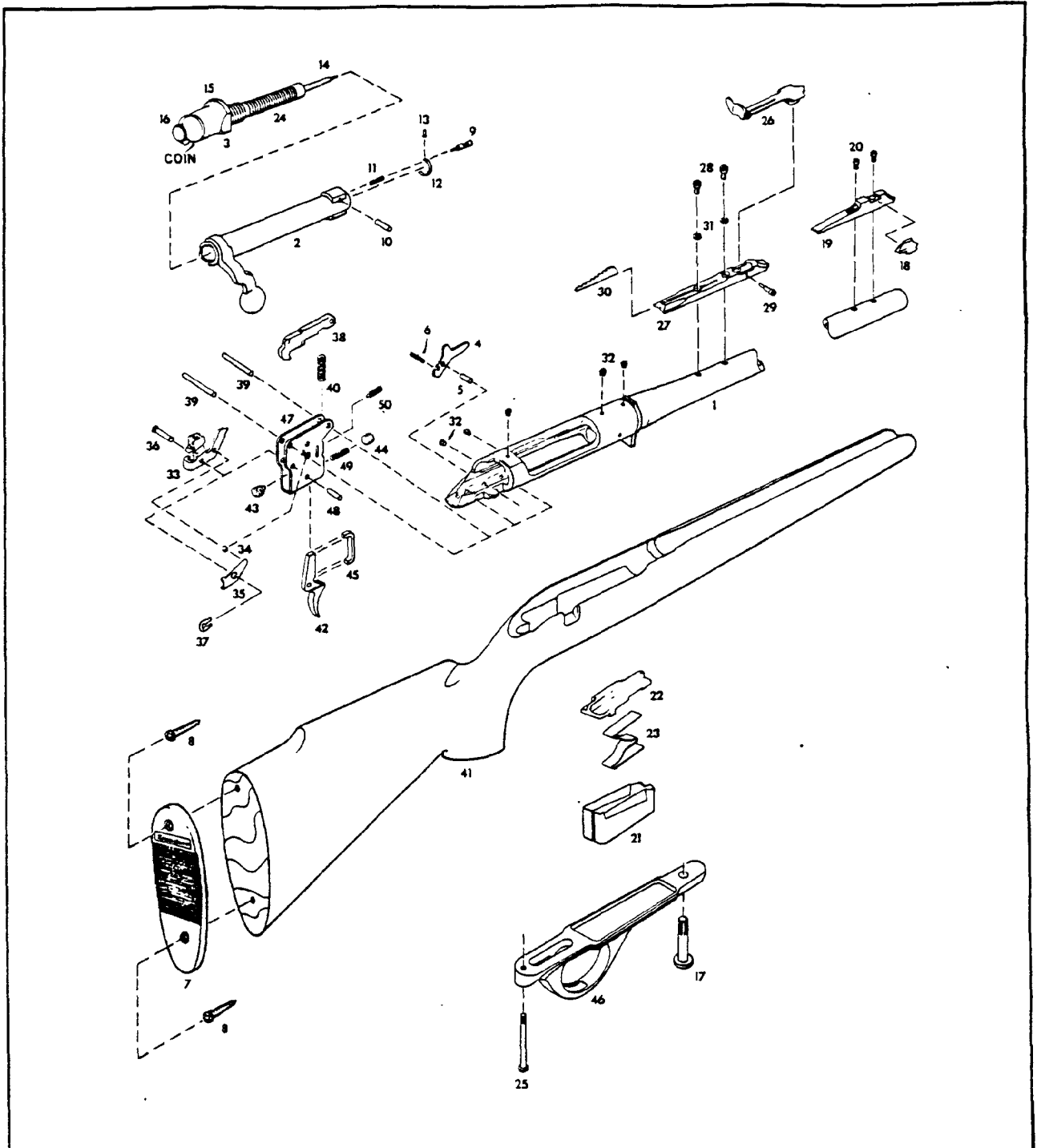


REMINGTON ARMS COMPANY, INC. • Ilion, New York, U.S.A.

Send all guns for factory service and inquiries on
service and parts to
REMINGTON ARMS COMPANY, INC.
Arms Service Division
Ilion, New York 13357

All other inquiries are to be addressed to
REMINGTON ARMS COMPANY, INC.
Bridgeport, Connecticut 06602

**MOHAWK
600**



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

COMPONENT PARTS

MOHAWK 600

BOLT ACTION — HIGH POWER CARBINE

308 Win., 222 Rem., 6mm Rem., 243 Win.,

When ordering parts — Model No., Part No. and Part Name must be given.

View No.	Part No.	NAME OF PART	View No.	Part No.	NAME OF PART
1	32435	Barrel Assembly, 308 Win. (includes Barrel, Barrel Bracket, Receiver)	25	17580	Rear Guard Screw
	32434	Barrel Assembly, 222 Rem.	26	24525	Rear Sight Assembly (includes Rear Sight Collar, Rear Sight Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw)
	32433	Barrel Assembly, 6mm Rem.	27	25313	Rear Sight Base
	32432	Barrel Assembly, 243 Win.	28	16023	Rear Sight Base Screw
2	29870	Bolt Assembly, 308 Win. (includes Bolt Body Assembly and Bolt Handle)	29	16456	Rear Sight Screw
	29871	Bolt Assembly, 222 Rem.	30	28095	Rear Sight Step (selected sizes)
	29890	Bolt Final Assembly, 308 Win. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly)	31	16968	Rear Sight Washer
	29891	Bolt Final Assembly, 222 Rem.	32	17034	Receiver Plug Screw
3	15676	Bolt Plug		15651	Reinforcing Screw
4	15412	Bolt Stop	33	26795	Safety Assembly (includes Safety and Safety Thumbpiece)
5	24484	Bolt Stop Pin	34	26850	Safety Detent Ball
6	15413	Bolt Stop Spring	35	15432	Safety Detent Spring
7	15741	Butt Plate	36	17043	Safety Pivot Pin
8	25410	Butt Plate Screw	37	17044	Safety Snap Washer
9	17017	Ejector	38	15666	Sear Safety Cam
	15852	Ejector, 222 Rem.	39	24476	Sear Pin
0	17676	Ejector Pin	40	17047	Sear Spring
1	17019	Ejector Spring	41	32445	Stock Assembly (includes Butt Plate, Butt Plate Screw (2), Butt Plate Spacer, Reinforcing Screw (2), Stock)
2	14669	Extractor	42	90377	Trigger
	15850	Extractor, 222 Rem.	43	17049	Trigger Adjusting Screw
3	27340	Extractor Rivet	44	14714	Trigger Adjusting Screw, Front
	27342	Extractor Rivet, 222 Rem.		26730	Trigger Assembly (includes Trigger Housing, Safety Snap Washer, Sear Safety Cam, Sear Spring, Trigger, Trigger Adjusting Screw (2), Trigger Connector, Trigger Pin, Trigger Spring, Trigger Stop Screw)
4	15410	Firing Pin	45	15436	Trigger Connector
5	28600	Firing Pin Assembly (includes Bolt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin Head, Main Spring)	46	15437	Trigger Guard
	17022	Firing Pin Cross Pin	47	15429	Trigger Housing
6	15673	Firing Pin Head	48	24477	Trigger Pin
7	15653	Front Guard Screw	49	17978	Trigger Spring
8	15373	Front Sight	50	17053	Trigger Stop Screw
9	28510	Front Sight Ramp			
0	28505	Front Sight Ramp Screw			
1	15433	Magazine			
	15842	Magazine, 222 Rem.			
2	17056	Magazine Follower			
	16793	Magazine Follower, 222 Rem.			
	15742	Magazine Spacer, 222 Rem.			
3	17891	Magazine Spring			
	17983	Magazine Spring, 222 Rem.			
4	15411	Main Spring			

SPECIAL ACCESSORIES

14694	Sling Strap Assembly and Mountings Complete Includes:
15356	Front Swivel Screw
15358	Rear Swivel Screw
30855	Sling Strap Assembly 7/8"
26555	Swivel Assembly, Q.D.
15357	Front Swivel Nut

DELIVERIES ARE F.O.B. ILION, N. Y.

PARTS SUBJECT TO CHANGE WITHOUT NOTICE

TO COCK BOLT — Bolt must remain cocked to put into rifle. If bolt becomes "uncocked" firing pin head will be forward and show as being deep inside bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry.

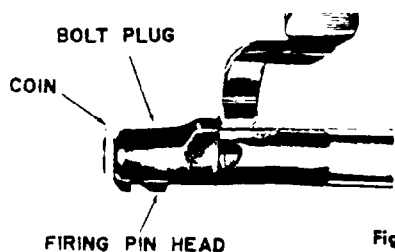


Fig. 4

ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS . . MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge and choke needed. Please identify from the component parts, picture or exploded view. When ordering interchangeable shotgun barrels, please list on separate order form. This will speed up shipment.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

The sale of barrels, bolts and receivers is restricted. Special tools and gauges are required for assembly.

Parts will be furnished for discontinued models as long as the supply is available. It is not possible to supply parts for models or repair any guns not listed in Complete Line Parts Lists.

All parts will be shipped as ordered. Since parts are made to close dimensions, a particular part may require slight adjustment or fitting to assure proper function of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making
shipment to the Firearms Plant at
ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from factory. The return of gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to factory with gun shipment.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will make possible a more accurate list of needed repairs.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

To avoid all possible delay in starting work on gun or parts, please include in first order or letter the trouble to be corrected, any changes desired or parts to be replaced.

If an estimate is required before work is started, please advise. Otherwise we will proceed with necessary work and send you a statement of the cost. In this manner, gun or parts can be reshipped at the earliest possible date.

Remington gun parts are not interchangeable with those of any other make. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts Lists.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.
ARMS SERVICE DIVISION
Ilion, New York 13357

**MOHAWK
600**

HIGH POWER CARBINE **FIXED BOX MAGAZINE** **BOLT ACTION REPEATER** **INSTRUCTION FOLDER and PARTS LIST**

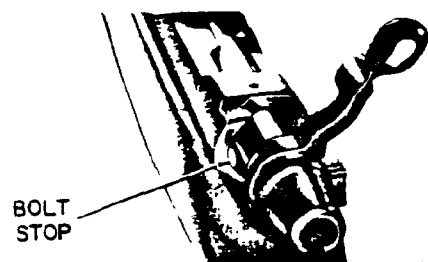


Fig. 1

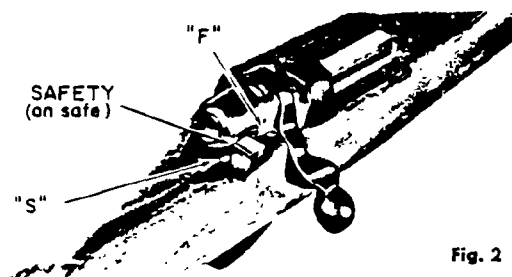


Fig. 2

SAFETY (Fig. 2) — Close bolt and rotate safety to rear stop position marked "S" on receiver. Side lever type safety is located at right rear of receiver. With safety in rear stop (ON SAFE) position, trigger cannot be pulled to fire rifle and bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety to forward stop position marked "F" on receiver. Trigger can be pulled to fire rifle and bolt handle can be raised to open action.

Caution: Before firing make sure barrel bore is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL CHAMBER — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from rifle.

TO LOAD MAGAZINE — Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — **Caution:** Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle. Repeat until magazine is empty.

SIGHTS — The Mohawk 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION OR RANGE — The rear sight may be raised or lowered by adjusting the notched sight step beneath the rear eyepiece. The elevation of the rear sight will increase range or raise bullet impact at target.

WINDAGE — The rear sight eyepiece may be moved to the left by turning the windage screw clockwise. By turning the windage screw counter clockwise the rear sight eyepiece may be moved to the right. This will move bullet impact at target to right.

Note: The windage screw is located beneath the eyepiece. (Fig. 3).

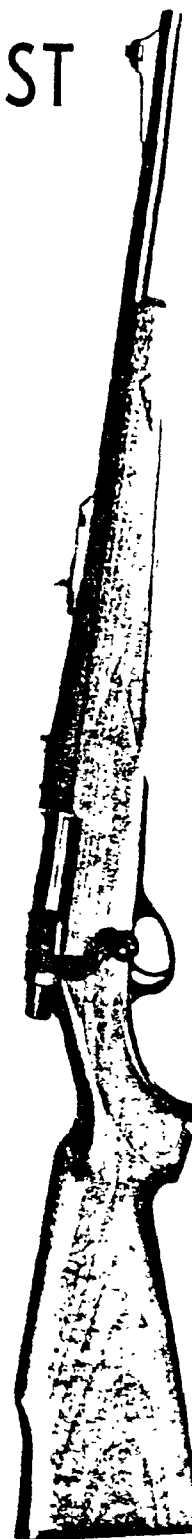
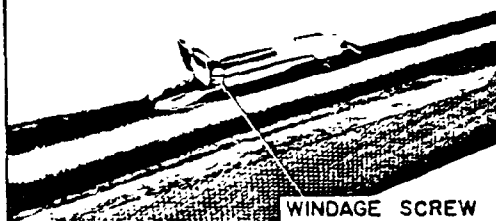
CLEANING AND CARE — **Caution:** Make sure rifle is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt. Pull firing pin head back until coin or similar piece can be inserted in slot near back edge of firing pin head (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

Fig. 3

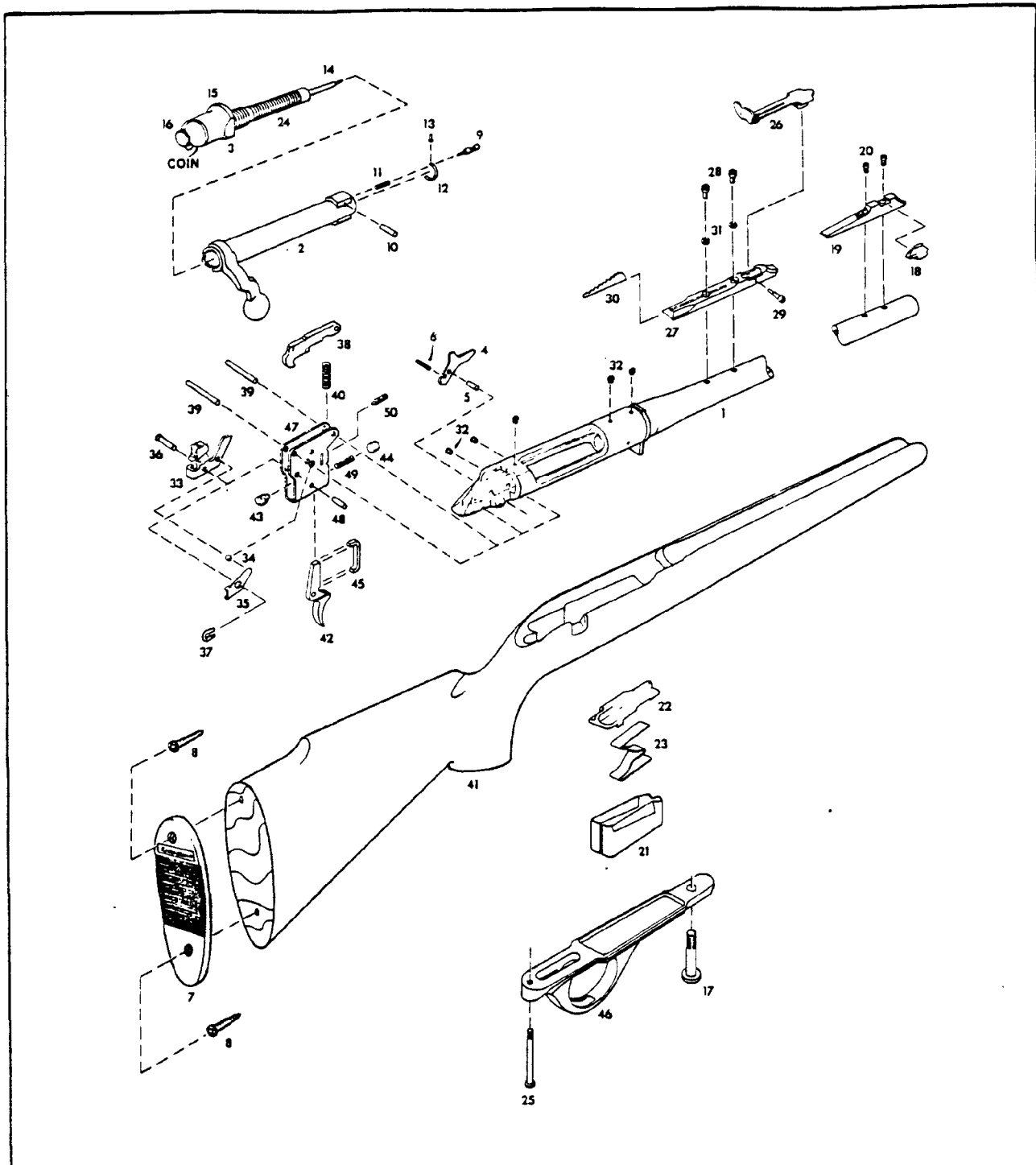


REMINGTON ARMS COMPANY, INC. • Ilion, New York, U.S.A.

Send all guns for factory service and inquiries on
service and parts to
REMINGTON ARMS COMPANY, INC.
Arms Service Division
Ilion, New York 13357

All other inquiries are to be addressed to
REMINGTON ARMS COMPANY, INC.
Bridgeport, Connecticut 06602

**MOHAWK
600**



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

COMPONENT PARTS

MOHAWK
600

BOLT ACTION — HIGH POWER CARBINE

308 Win., 222 Rem., 6mm Rem., 243 Win.,

When ordering parts — Model No., Part No. and Part Name must be given.

View No.	Part No.	NAME OF PART	List Price	View No.	Part No.	NAME OF PART	List Price
1	32435	Barrel Assembly, 308 Win. (includes Barrel, Barrel Bracket, Receiver)		25	17580	Rear Guard Screw	\$.30
	32434	Barrel Assembly, 222 Rem.		26	24525	Rear Sight Assembly (includes Rear Sight Collar, Rear Sight Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw)	4.00
	32433	Barrel Assembly, 6mm Rem.		27	25313	Rear Sight Base	1.10
	32432	Barrel Assembly, 243 Win.		28	16023	Rear Sight Base Screw	.30
2	29870	Bolt Assembly, 308 Win. (includes Bolt Body Assembly and Bolt Handle)		29	16456	Rear Sight Screw	.30
	29871	Bolt Assembly, 222 Rem.		30	28095	Rear Sight Step (selected sizes)	.30
	29890	Bolt Final Assembly, 308 Win. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly)		31	16968	Rear Sight Washer	.30
	29891	Bolt Final Assembly, 222 Rem.		32	17034	Receiver Plug Screw	.30
3	15676	Bolt Plug	\$ 2.80		15651	Reinforcing Screw	.30
4	15412	Bolt Stop	.40	33	26795	Safety Assembly (includes Safety and Safety Thumbpiece)	1.45
5	24484	Bolt Stop Pin	.30	34	26850	Safety Detent Ball	.30
6	15413	Bolt Stop Pin Spring	.30	35	15432	Safety Detent Spring	.40
7	15741	Butt Plate	.75	36	17043	Safety Pivot Pin	.30
8	25410	Butt Plate Screw	.30	37	17044	Safety Snap Washer	.30
9	17017	Ejector	.70	38	15666	Sear Safety Cam	2.55
	15852	Ejector, 222 Rem.	1.10	39	24476	Sear Pin	.30
10	17676	Ejector Pin	.30	40	17047	Sear Spring	.30
11	17019	Ejector Spring	.30	41	32445	Stock Assembly (includes Butt Plate, Butt Plate Screw (2), Butt Plate Spacer, Reinforcing Screw (2), Stock)	32.35
12	14669	Extractor	1.65	42	90377	Trigger	1.65
	15850	Extractor, 222 Rem.	1.65	43	17049	Trigger Adjustment Screw	.30
13	27340	Extractor Rivet	.30	44	14714	Trigger Adjustment Screw, Front	.30
	27342	Extractor Rivet, 222 Rem.	.40		26731	Trigger Assembly (includes Trigger Housing, Safety Snap Washer, Sear Safety Cam, Sear Spring, Trigger, Trigger Adjusting Screw (2), Trigger Connector, Trigger Pin, Trigger Spring, Trigger Stop Screw)	11.35
14	15410	Firing Pin	.30	45	15436	Trigger Connector	.40
15	28600	Firing Pin Assembly (includes Bolt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin Head, Main Spring)	9.00	46	15437	Trigger Guard	1.10
	17022	Firing Pin Cross Pin	.30	47	15429	Trigger Housing	2.90
16	15673	Firing Pin Head	1.20	48	24477	Trigger Pin	.30
17	15653	Front Guard Screw	.30	49	17978	Trigger Spring	.30
18	15373	Front Sight	1.10	50	17053	Trigger Stop Screw	.30
19	28510	Front Sight Ramp	1.80				
20	28505	Front Sight Ramp Screw	.30				
21	15433	Magazine	1.10				
	15842	Magazine, 222 Rem.	1.10				
22	17056	Magazine Follower	.75				
	16793	Magazine Follower, 222 Rem.	.75				
	15742	Magazine Spacer, 222 Rem.	.40				
23	17891	Magazine Spring	1.00				
	17983	Magazine Spring, 222 Rem.	1.10				
24	15411	Main Spring	.40				

SPECIAL ACCESSORIES

14694	Sling Strap Assembly and Mountings Complete	\$ 9.10
	Includes:	
15356	Front Swivel Screw	.60
15358	Rear Swivel Screw	.60
30855	Sling Strap Assembly 7/8"	3.45
26555	Swivel Assembly, Q.D.	2.10
15357	Front Swivel Nut	.25

DELIVERIES ARE F.O.B. ILION, N.Y.

PARTS SUBJECT TO CHANGE WITHOUT NOTICE

TO COCK BOLT — Bolt must remain cocked to put into rifle. If bolt becomes "uncocked" firing pin head will be forward and show as being deep inside bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry.

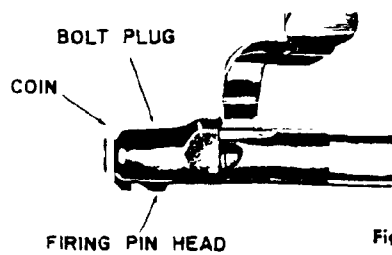


Fig. 4

ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

MAINTENANCE — Gun should be checked periodically by a competent gunsmith to ensure proper inspection and any necessary replacement of worn or damaged parts.

IMPORTANT — Remington firearms are designed, manufactured and proof tested to standards based on factory loaded ammunition. Improperly loaded handloads can be dangerous. Remington Arms Company, Inc. cannot assume responsibility for damages or injury caused by handloads or reloaded ammunition.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS . . MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge and choke needed. Please identify from the component parts, picture or exploded view. When ordering interchangeable shotgun barrels, please list on separate order form. This will speed up shipment.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

The sale of barrels, bolts and receivers is restricted. Special tools and gauges are required for assembly.

Parts will be furnished for discontinued models as long as the supply is available. It is not possible to supply parts for models or repair any guns not listed in Complete Line Parts Lists.

All parts will be shipped as ordered. Since parts are made to close dimensions, a particular part may require slight adjustment or fitting to assure proper function of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making
shipment to the Firearms Plant at
ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from factory. The return of gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to factory with gun shipment.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will make possible a more accurate list of needed repairs.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

To avoid all possible delay in starting work on gun or parts, please include in first order or letter the trouble to be corrected, any changes desired or parts to be replaced.

If an estimate is required before work is started, please advise. Otherwise we will proceed with necessary work and send you a statement of the cost. In this manner, gun or parts can be reshipped at the earliest possible date.

Remington gun parts are not interchangeable with those of any other make. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts Lists.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.
ARMS SERVICE DIVISION
Ilion, New York 13357

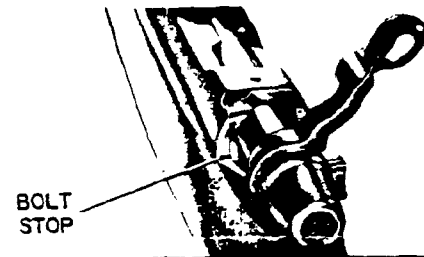
HIGH POWER CARBINE**MOHAWK
600****FIXED BOX MAGAZINE****BOLT ACTION REPEATER****INSTRUCTION FOLDER and PARTS LIST**

Fig. 1

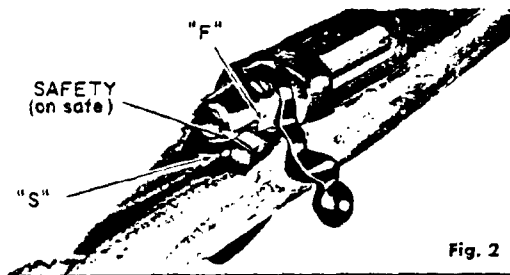


Fig. 2

The Mohawk 600 is a light-weight, compact length carbine. In the 308 Win., 6mm Rem. and 243 Win. calibers, capacity of five (5) cartridges is possible — four (4) in the fixed magazine and one in the barrel chamber. In the 222 Rem. caliber, magazine capacity is five (5) cartridges.

ACTION — The Mohawk 600 includes a strong, steel shrouded bolt face and a jacket type bolt plug. A solid piece bolt with close fitting handle can be easily removed for takedown purposes. The receiver is fitted with removable plug screws for receiver sights or telescope mounts.

STOCK — The full length Monte Carlo stock features a form fitting pistol grip and custom checkering. A sling strap, complete with mountings, is available as an accessory at extra cost.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY (Fig. 2) — Close bolt and rotate safety to rear stop position marked "S" on receiver. Side lever type safety is located at right rear of receiver. With safety in rear stop (ON SAFE) position, trigger cannot be pulled to fire rifle and bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety to forward stop position marked "F" on receiver. Trigger can be pulled to fire rifle and bolt handle can be raised to open action.

Caution: Before firing make sure barrel bore is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL CHAMBER — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from rifle.

TO LOAD MAGAZINE — Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — **Caution:** Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle. Repeat until magazine is empty.

SIGHTS — The Mohawk 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION OR RANGE — If shots are too high, loosen elevation screw and lower rear sight eyepiece. If shots are too low, rear sight eyepiece should be raised.

WINDAGE — The rear sight eyepiece may be moved left or right by loosening the windage screw. If rifle shoots to left, the rear sight eyepiece should be moved to right. Should rifle shoot to right, move rear sight eyepiece to left.

NOTE: Windage screw is located in front of the rear sight eyepiece.

CLEANING AND CARE — **Caution:** Make sure rifle is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt. Pull firing pin head back until coin or similar piece can be inserted in slot near back edge of firing pin head (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

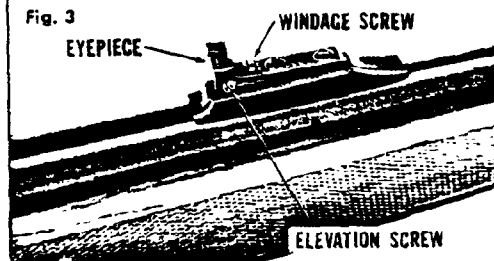


Fig. 3

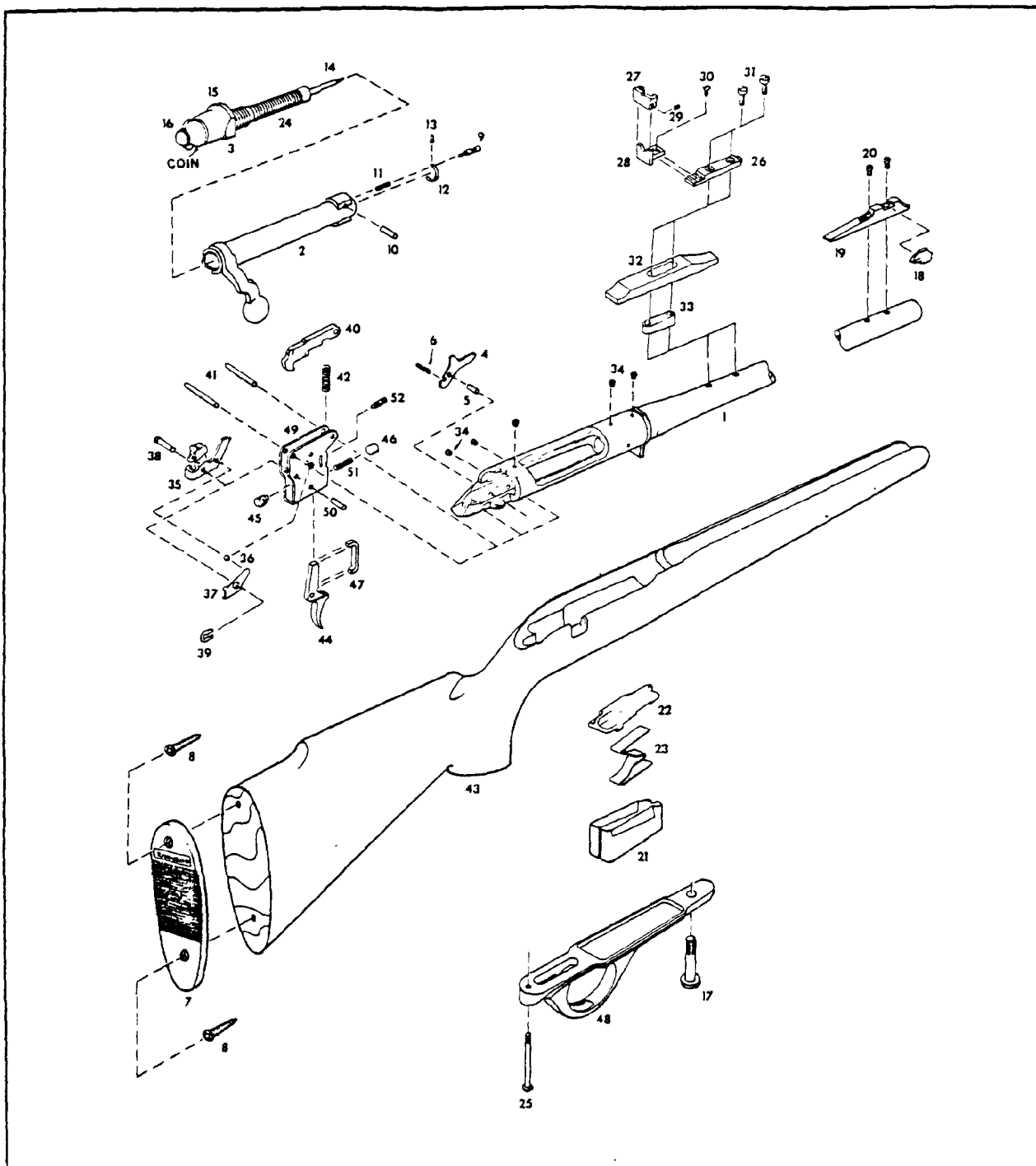


REMINGTON ARMS COMPANY, INC. • Ilion, New York, U.S.A.

Send all guns for factory service and inquiries on
service and parts to
REMINGTON ARMS COMPANY, INC.
Arms Service Division
Illion, New York 13357

All other inquiries are to be addressed to
REMINGTON ARMS COMPANY, INC.
Bridgeport, Connecticut 06602

**MOHAWK
600**



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

TO COCK BOLT — Bolt must remain cocked to put into rifle. If bolt becomes "uncocked" firing pin head will be forward and show as being deep inside bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry.

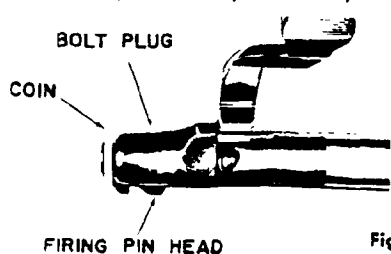


Fig. 4

ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

MAINTENANCE — Gun should be checked periodically by a competent gunsmith to ensure proper inspection and any necessary replacement of worn or damaged parts.

IMPORTANT — Remington firearms are designed, manufactured and proof tested to standards based on factory loaded ammunition. Improperly loaded handloads can be dangerous. Remington Arms Company, Inc. cannot assume responsibility for damages or injury caused by handloads or reloaded ammunition.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS . . MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge and choke needed. Please identify from the component parts, picture or exploded view. When ordering interchangeable shotgun barrels, please list on separate order form. This will speed up shipment.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

The sale of barrels, bolts and receivers is restricted. Special tools and gauges are required for assembly.

Parts will be furnished for discontinued models as long as the supply is available. It is not possible to supply parts for models or repair any guns not listed in Complete Line Parts Lists.

All parts will be shipped as ordered. Since parts are made to close dimensions, a particular part may require slight adjustment or fitting to assure proper function of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making
shipment to the Firearms Plant at
ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from factory. The return of gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to factory with gun shipment.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will make possible a more accurate list of needed repairs.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

To avoid all possible delay in starting work on gun or parts, please include in first order or letter the trouble to be corrected, any changes desired or parts to be replaced.

If an estimate is required before work is started, please advise. Otherwise we will proceed with necessary work and send you a statement of the cost. In this manner, gun or parts can be reshipped at the earliest possible date.

Remington gun parts are not interchangeable with those of any other make. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts Lists.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.
ARMS SERVICE DIVISION
Ilion, New York 13357

HIGH POWER CARBINE

FIXED BOX MAGAZINE

MOHAWK 600

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS LIST

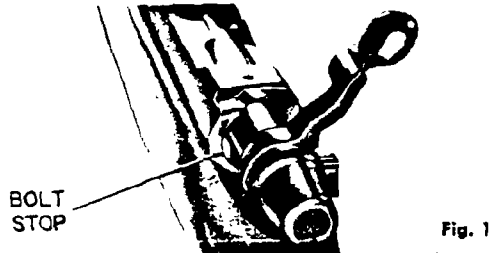


Fig. 1

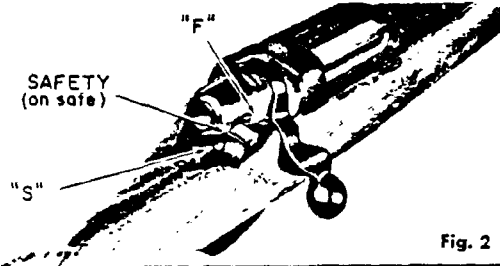


Fig. 2

The Mohawk 600 is a light-weight, compact length carbine. In the 308 Win., 6mm Rem. and 243 Win. calibers, capacity of five (5) cartridges is possible — four (4) in the fixed magazine and one in the barrel chamber. In the 222 Rem. caliber, magazine capacity is five (5) cartridges.

ACTION — The Mohawk 600 includes a strong, steel shrouded bolt face and a jacket type bolt plug. A solid piece bolt with close fitting handle can be easily removed for takedown purposes. The receiver is fitted with removable plug screws for receiver sights or telescope mounts.

STOCK — The full length Monte Carlo stock features a form fitting pistol grip and custom checkering. A sling strap, complete with mountings, is available as an accessory at extra cost.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY (Fig. 2) — Close bolt and rotate safety to rear stop position marked "S" on receiver. Side lever type safety is located at right rear of receiver. With safety in rear stop (ON SAFE) position, trigger cannot be pulled to fire rifle and bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety to forward stop position marked "F" on receiver. Trigger can be pulled to fire rifle and bolt handle can be raised to open action.

Caution: Before firing make sure barrel bore is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL CHAMBER — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from rifle.

TO LOAD MAGAZINE — Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — **Caution:** Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle. Repeat until magazine is empty.

SIGHTS — The Mohawk 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION OR RANGE — If shots are too high, loosen elevation screw and lower rear sight eyepiece. If shots are too low, rear sight eyepiece should be raised.

WINDAGE — The rear sight eyepiece may be moved left or right by loosening the windage screw. If rifle shoots to left, the rear sight eyepiece should be moved to right. Should rifle shoot to right, move rear sight eyepiece to left.

NOTE: Windage screw is located in front of the rear sight eyepiece.

CLEANING AND CARE — **Caution:** Make sure rifle is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt. Pull firing pin head back until coin or similar piece can be inserted in slot near back edge of firing pin head (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

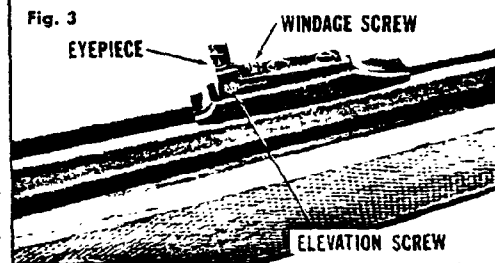
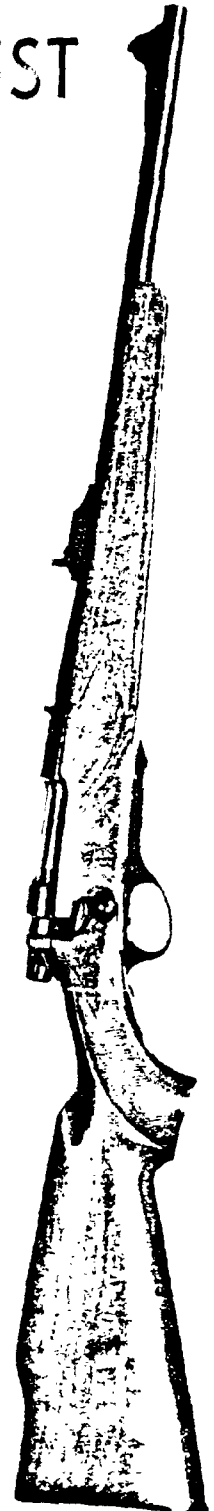


Fig. 3

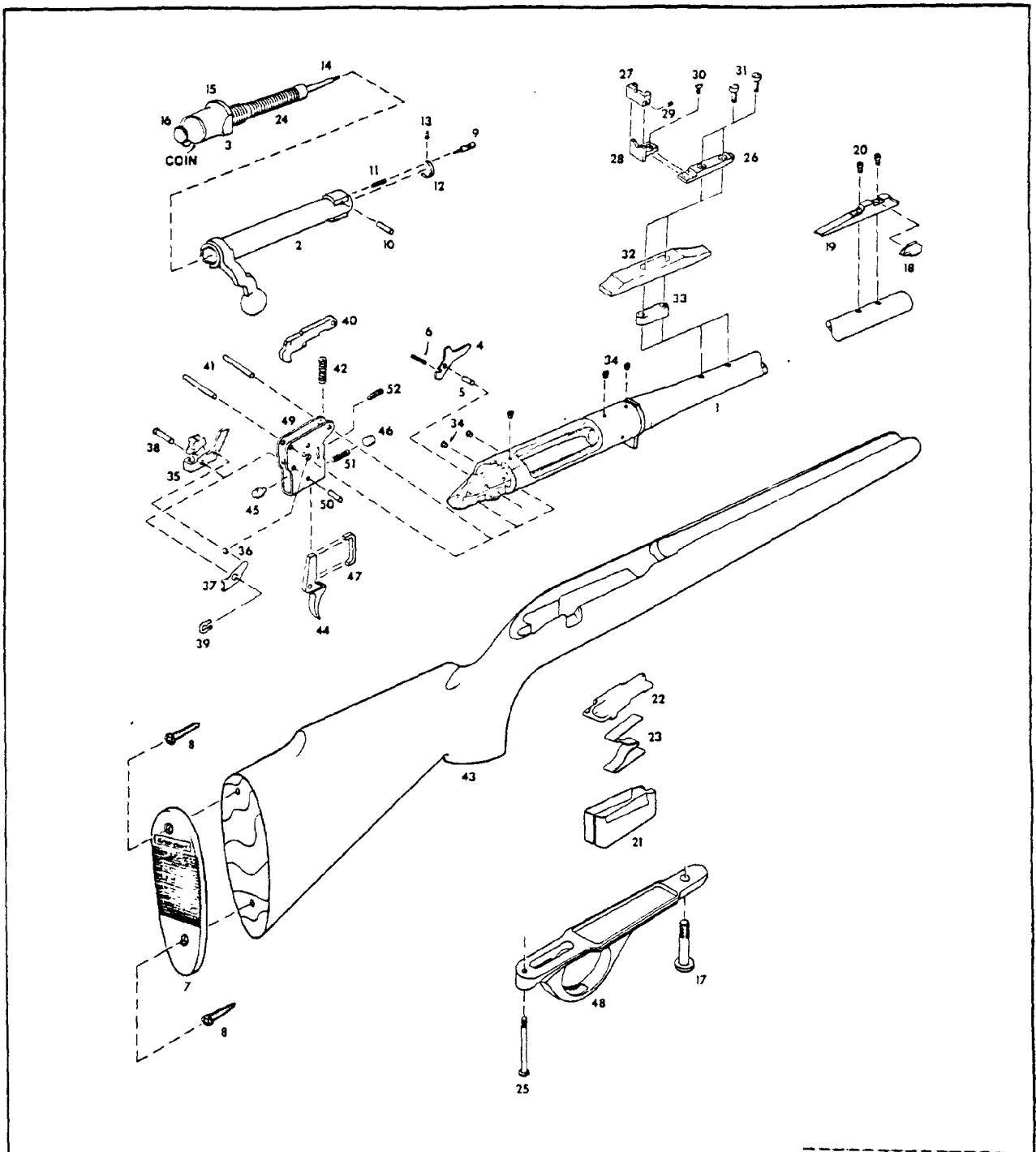


REMINGTON ARMS COMPANY, INC. • Iliion, New York, U.S.A.

Send all guns for factory service and inquiries on service and parts to
REMINGTON ARMS COMPANY, INC.
 Arms Service Division
 Ilion, New York 13357

All other inquiries are to be addressed to
REMINGTON ARMS COMPANY, INC.
 Bridgeport, Connecticut 06602

**MOHAWK
 600**



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

TO COCK BOLT — Bolt must remain cocked to put into rifle. If bolt becomes "uncocked" firing pin head will be forward and show as being deep inside bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry.

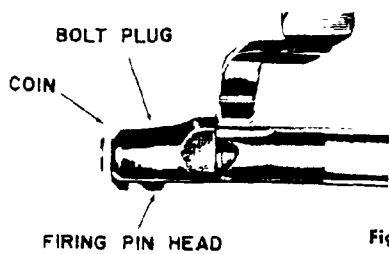


Fig. 4

ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

MAINTENANCE — Gun should be checked periodically by a competent gunsmith to ensure proper inspection and any necessary replacement of worn or damaged parts.

IMPORTANT — Remington firearms are designed, manufactured and proof tested to standards based on factory loaded ammunition. Improperly loaded handloads can be dangerous. Remington Arms Company, Inc. cannot assume responsibility for damages or injury caused by handloads or reloaded ammunition.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS . . . MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge and choke needed. Please identify from the component parts, picture or exploded view. When ordering interchangeable shotgun barrels, please list on separate order form. This will speed up shipment.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

The sale of barrels, bolts and receivers is restricted. Special tools and gauges are required for assembly.

Parts will be furnished for discontinued models as long as the supply is available. It is not possible to supply parts for models or repair any guns not listed in Complete Line Parts Lists.

All parts will be shipped as ordered. Since parts are made to close dimensions, a particular part may require slight adjustment or fitting to assure proper function of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to.

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at
ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from factory. The return of gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to factory with gun shipment.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will make possible a more accurate list of needed repairs.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

To avoid all possible delay in starting work on gun or parts, please include in first order or letter the trouble to be corrected, any changes desired or parts to be replaced.

If an estimate is required before work is started, please advise. Otherwise we will proceed with necessary work and send you a statement of the cost. In this manner, gun or parts can be reshipped at the earliest possible date.

Remington gun parts are not interchangeable with those of any other make. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts Lists.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to.

REMINGTON ARMS COMPANY, INC.
ARMS SERVICE DIVISION
Ilion, New York 13357

HIGH POWER CARBINE

FIXED BOX MAGAZINE

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS LIST

MOHAWK 600

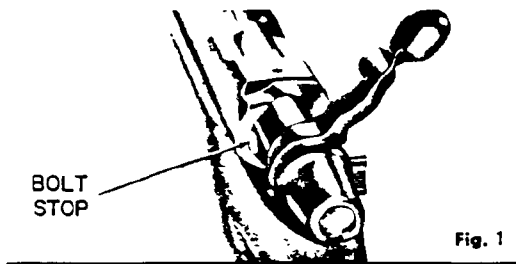


Fig. 1

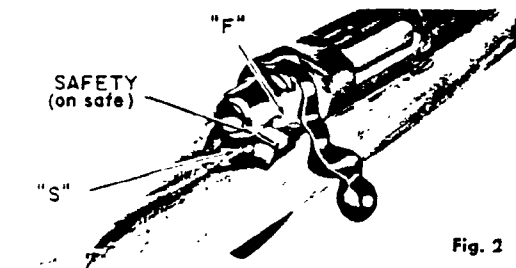


Fig. 2

"S" on receiver. In this position, trigger cannot be pulled to fire rifle and bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety to forward stop position marked "F" on receiver. Trigger can be pulled to fire rifle and bolt handle can be raised to open action. **CAUTION:** Before loading make sure barrel bore is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle and pull bolt rearward to open action. With muzzle pointed in **SAFE** direction, load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action. Rotate safety to rear **ON SAFE** position.

TO UNLOAD BARREL CHAMBER — Point muzzle in **SAFE** direction. Rotate safety to forward **FIRE** position and raise bolt handle to unlock action. Pull bolt rearward until tip of bullet clears receiver. Lift cartridge from rifle.

TO LOAD MAGAZINE — Open bolt. Point muzzle in **SAFE** direction. Load cartridges directly into magazine in conventional manner.

TO UNLOAD MAGAZINE — **Caution:** Make certain barrel chamber is empty when unloading magazine. Pull bolt rearward and then push forward until cartridge is released from magazine. Lift cartridge from rifle. Repeat until magazine is empty.

SIGHTS — The Mohawk 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION OR RANGE — If shots are too high, loosen elevation screw and lower rear sight eyepiece. If shots are too low, rear sight eyepiece should be raised.

WINDAGE — The rear sight eyepiece may be moved left or right by loosening the windage screw. If rifle shoots to left, the rear sight eyepiece should be moved to right. Should rifle shoot to right, move rear sight eyepiece to left.

NOTE: Windage screw is located in front of the rear sight eyepiece.

CLEANING AND CARE — **Caution:** Make sure rifle is empty of live ammunition before cleaning. To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt. Pull firing pin head back until coin or similar piece can be inserted in slot near back edge of firing pin head (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

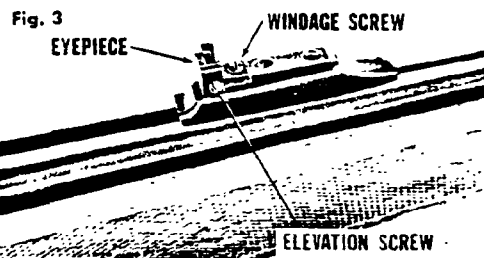


Fig. 3

The Mohawk 600 is a light-weight, compact length carbine. In the 308 Win., 6mm Rem. and 243 Win. calibers, capacity of five (5) cartridges is possible — four (4) in the fixed magazine and one in the barrel chamber. In the 222 Rem. caliber, magazine capacity is five (5) cartridges.

ACTION — The Mohawk 600 includes a strong, steel shrouded bolt face and a jacket type bolt plug. A solid piece bolt with close fitting handle can be easily removed for takedown purposes. The receiver is fitted with removable plug screws for receiver sights or telescope mounts.

STOCK — The full length Monte Carlo stock features a form fitting pistol grip and custom checkering. A sling strap, complete with mountings, is available as an accessory at extra cost.

CAUTION — While handling, carrying, loading or unloading rifle, make sure that muzzle is pointed in a safe direction.

TO PUT BOLT IN RIFLE — Align bolt lugs to receiver, rotate safety forward and slide cocked bolt into rifle.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop (located in left rear of bolt channel of receiver) with small, flat key or screw driver (Fig. 1). Allow bolt to slide back and disassemble as bolt stop is passed.

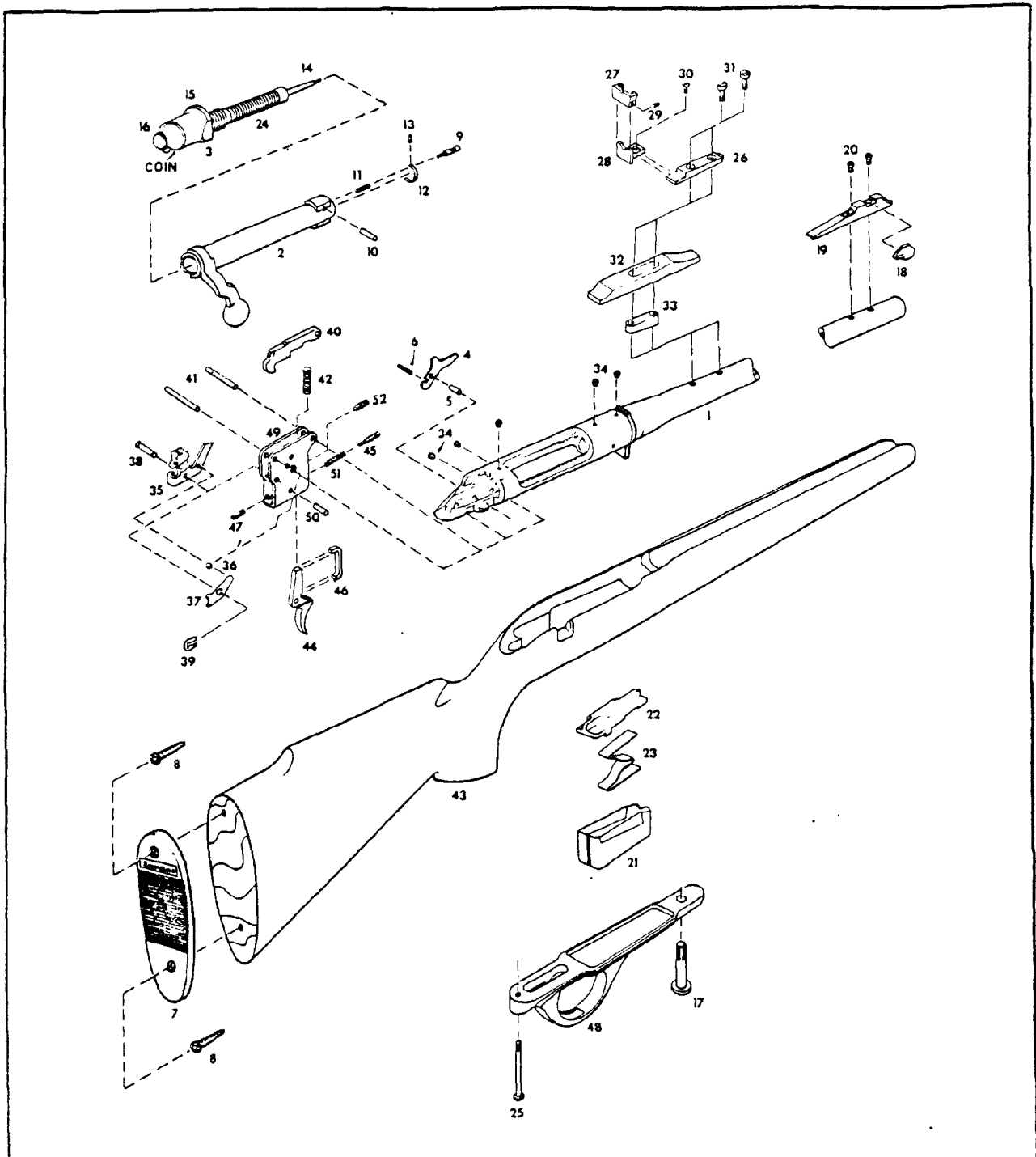
SAFETY (Fig. 2) — Side lever type safety is located at right rear of receiver. Close bolt and rotate safety to rear stop position marked

REMINGTON ARMS COMPANY, INC. • Ilion, New York, U.S.A.

Send all guns for factory service and inquiries on
service and parts to
REMINGTON ARMS COMPANY, INC.
Arms Service Division
Ilion, New York 13357

All other inquiries are to be addressed to
REMINGTON ARMS COMPANY, INC.
Bridgeport, Connecticut 06602

**MOHAWK
600**



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

TO COCK BOLT — Bolt must remain cocked to put into rifle. If bolt becomes "uncocked" firing pin head will be forward and show as being deep inside bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry.

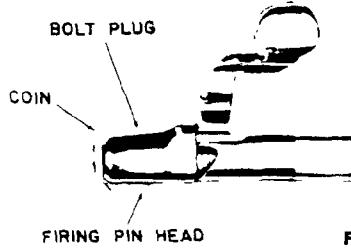


Fig. 4

ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see exploded view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

MAINTENANCE — Gun should be checked periodically by a competent gunsmith to ensure proper inspection and any necessary replacement of worn or damaged parts.

IMPORTANT — Remington firearms are designed, manufactured and proof tested to standards based on factory loaded ammunition. Improperly loaded handloads can be dangerous. Remington Arms Company, Inc. cannot assume responsibility for damages or injury caused by handloads or reloaded ammunition.

For instructions how to dress, ship and deliciously cook wild game, send for the Remington "Wild Game" Cookbook \$3.95 — Remington Sportsmen's Library, P.O. Box 432, Bridgeport, Conn. 06601.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS . . . MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge and choke needed. Please identify from the component parts, picture or exploded view. When ordering interchangeable shotgun barrels, please list on separate order form. This will speed up shipment.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

The sale of barrels, bolts and receivers is restricted. Special tools and gauges are required for assembly.

Parts will be furnished for discontinued models as long as the supply is available. It is not possible to supply parts for models or repair any guns not listed in Complete Line Parts Lists.

All parts will be shipped as ordered. Since parts are made to close dimensions, a particular part may require slight adjustment or fitting to assure proper function of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT
ARMS SERVICE DIVISION
Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making
shipment to the Firearms Plant at
ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from factory. The return of gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to factory with gun shipment.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will make possible a more accurate list of needed repairs.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

To avoid all possible delay in starting work on gun or parts, please include in first order or letter the trouble to be corrected, any changes desired or parts to be replaced.

If an estimate is required before work is started, please advise. Otherwise we will proceed with necessary work and send you a statement of the cost. In this manner, gun or parts can be reshipped at the earliest possible date.

Remington gun parts are not interchangeable with those of any other make. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts Lists.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.
ARMS SERVICE DIVISION
Ilion, New York 13357

HIGH POWER CARBINE

FIXED BOX MAGAZINE

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS LIST

**MOHAWK
600**



Fig. 1

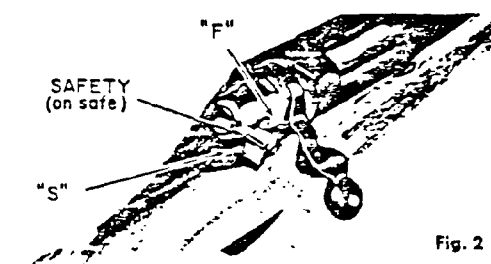


Fig. 2

The Mohawk 600 is a light-weight, compact length carbine. In the 308 Win., 6mm Rem. and 243 Win. calibers, capacity of five (5) cartridges is possible — four (4) in the fixed magazine and one in the barrel chamber. In the 222 Rem. caliber, magazine capacity is five (5) cartridges.

ACTION — The Mohawk 600 includes a strong, steel shrouded bolt face and a jacket type bolt plug. A solid piece bolt with close fitting handle can be easily removed for takedown purposes. The receiver is fitted with removable plug screws for receiver sights or telescope mounts.

STOCK — The full length Monte Carlo stock features a form fitting pistol grip and custom checkering. A sling strap, complete with mountings, is available as an accessory at extra cost.

CAUTION — While handling, carrying, loading or unloading rifle, make sure that muzzle is pointed in a safe direction.

TO PUT BOLT IN RIFLE — Align bolt lugs to receiver, rotate safety forward and slide cocked bolt into rifle.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop (located in left rear of bolt channel of receiver) with small, flat key or screw driver (Fig. 1). Allow bolt to slide back and disassemble as bolt stop is passed.

SAFETY (Fig. 2) — Side lever type safety is located at right rear of receiver. Close bolt and rotate safety to rear stop position marked "S" on receiver. In this position, trigger cannot be pulled to fire rifle and bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety to forward stop position marked "F" on receiver. Trigger can be pulled to fire rifle and bolt handle can be raised to open action. **CAUTION:** Before loading make sure barrel bore is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle and pull bolt rearward to open action. With muzzle pointed in SAFE direction, load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action. Rotate safety to rear ON SAFE position.

TO UNLOAD BARREL CHAMBER — Point muzzle in SAFE direction. Rotate safety to forward FIRE position and raise bolt handle to unlock action. Pull bolt rearward until tip of bullet clears receiver. Lift cartridge from rifle.

TO LOAD MAGAZINE — Open bolt. Point muzzle in SAFE direction. Load cartridges directly into magazine in conventional manner.

TO UNLOAD MAGAZINE — Caution: Make certain barrel chamber is empty when unloading magazine. Pull bolt rearward and then push forward until cartridge is released from magazine. Lift cartridge from rifle. Repeat until magazine is empty.

SIGHTS — The Mohawk 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION OR RANGE — If shots are too high, loosen elevation screw and lower rear sight eyepiece. If shots are too low, rear sight eyepiece should be raised.

WINDAGE — The rear sight eyepiece may be moved left or right by loosening the windage screw. If rifle shoots to left, the rear sight eyepiece should be moved to right. Should rifle shoot to right, move rear sight eyepiece to left.

NOTE: Windage screw is located in front of the rear sight eyepiece.

CLEANING AND CARE — Caution: Make sure rifle is empty of live ammunition before cleaning. To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt. Pull firing pin head back until coin or similar piece can be inserted in slot rear back edge of firing pin head (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

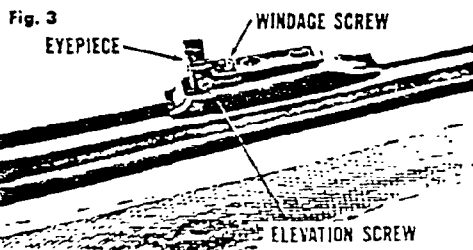
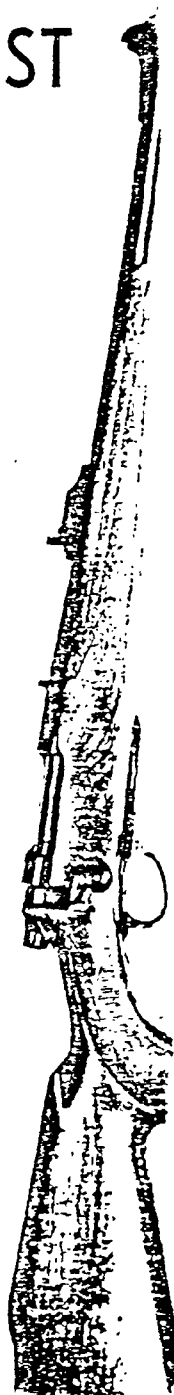


Fig. 3



REMINGTON ARMS COMPANY, INC. • Ilion, New York, U.S.A.

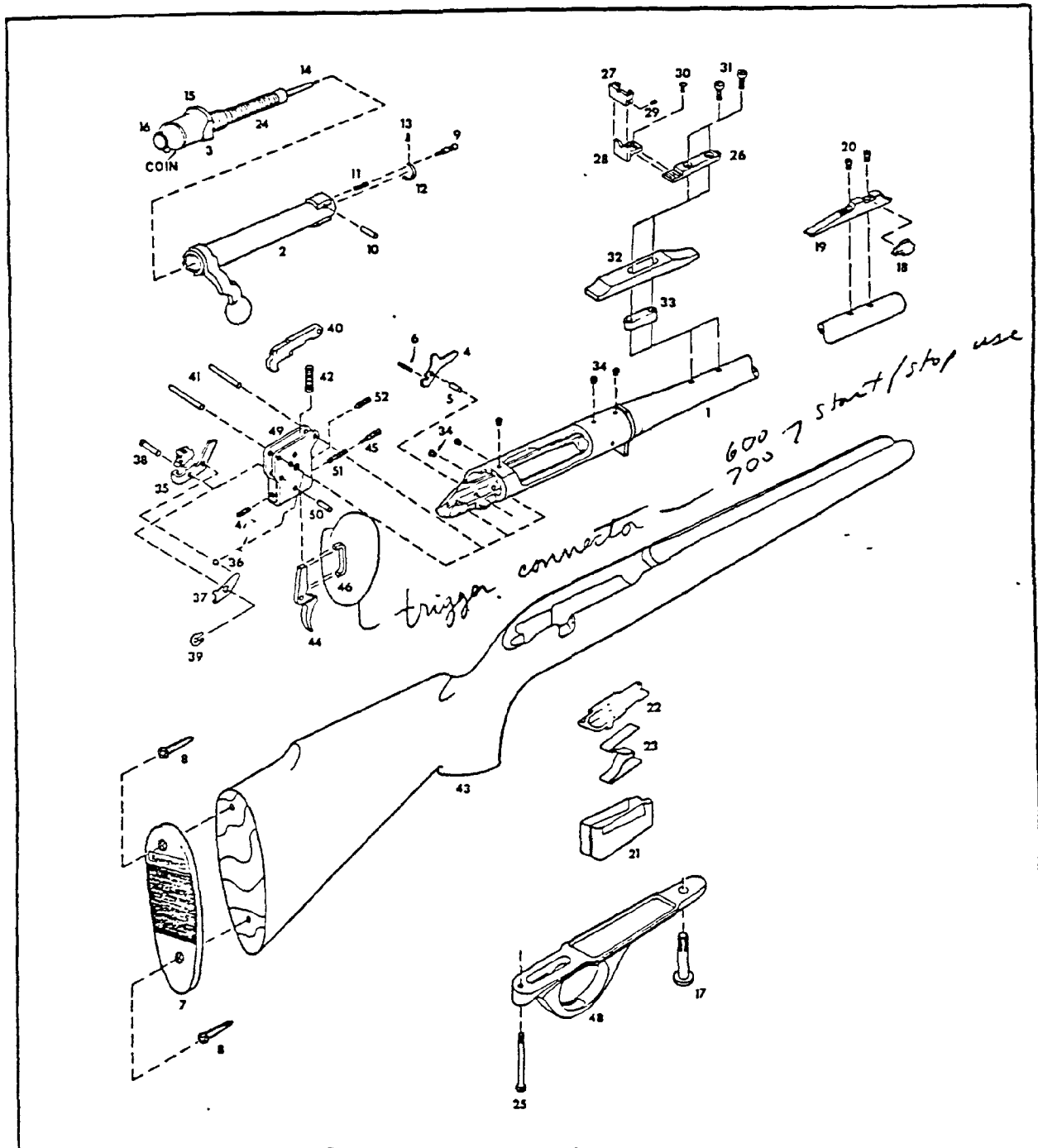
**PLAINTIFF'S
EXHIBIT**

D-9

Send all guns for factory service and inquiries on service and parts to
REMINGTON ARMS COMPANY, INC.
 Arms Service Division
 Ilion, New York 13357

All other inquiries are to be addressed to
REMINGTON ARMS COMPANY, INC.
 Bridgeport, Connecticut 06602

**MOHAWK
 600**



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

COMPONENT PARTS

MOHAWK
600

BOLT ACTION — HIGH POWER CARBINE

308 Win., 222 Rem., 6mm Rem., 243 Win.,

When ordering parts — Model No., Part No. and Part Name must be given.

View No.	Part No.	NAME OF PART	List Price	View No.	Part No.	NAME OF PART	List Price
1		Barrel Assembly, 308 Win.		35	91468	Safety Assembly	\$ 2.6
2		Bolt Assembly, 308 Win.		36	23222	Safety Detent Ball	.4
3	15676	Bolt Plug	\$ 3.85	37	15368	Safety Detent Spring	.7
4	15412	Bolt Stop	1.05	38	17043	Safety Pivot Pin	.5
5	24484	Bolt Stop Pin	.40	39	17044	Safety Snap Washer	.4
6	15413	Bolt Stop Pin Spring	.50	40	91470	Sear Safety Cam	1.4
7	15741	Butt Plate	1.20	41	24476	Sear Pin	.4
8	25410	Butt Plate Screw	.40	42	17047	Sear Spring	.4
9	17017	Ejector	1.50	43	32445	Stock Assembly	47.5
	15852	Ejector, 222 Rem.	1.50	44	15435	Trigger	2.9
0	17676	Ejector Pin	.40	45	17053	Trigger Adjustment Screw	.50
1	17019	Ejector Spring	.40		91469	Trigger Assembly	15.00
2	14669	Extractor	2.35	46	15436	Trigger Connector	.75
	15850	Extractor, 222 Rem.	2.35	47	91128	Trigger Engagement Screw	.40
3	27340	Extractor Rivet	.50	48	15437	Trigger Guard	1.95
	27342	Extractor Rivet, 222 Rem.	.50	49	26655	Trigger Housing Assembly	7.25
5	28600	Firing Pin Assembly	13.85	50	24477	Trigger Pin	.40
	17022	Firing Pin Cross Pin	.40	51	15400	Trigger Spring	.40
7	15653	Front Guard Screw	.50	52	15481	Trigger Stop Screw	.50
8	15373	Front Sight	1.65				
9	28510	Front Sight Ramp	2.80				
0	28505	Front Sight Ramp Screw	.40				
1	15433	Magazine	2.35				
	15842	Magazine, 222 Rem.	2.35				
2	17056	Magazine Follower	1.20				
	16793	Magazine Follower, 222 Rem.	1.20				
	15742	Magazine Spacer, 222 Rem.	.70				
3	17891	Magazine Spring	1.65				
	17983	Magazine Spring, 222 Rem.	1.65				
4	15411	Main Spring	.70				
5	17580	Rear Guard Screw	.50				
5	14237	Rear Sight Base	1.20				
7	14238	Rear Sight Eyepiece	1.65				
8	15728	Rear Sight Leaf	.75				
9	14236	Elevation Screw	.40				
0	14240	Windage Screw	.40				
1	91043	Rear Sight Screw	.50				
2	91041	Rear Sight Rib	.50				
3	91042	Rear Sight Rib Spacer	.60				
4	17034	Receiver Plug Screw	.40				
	15651	Reinforcing Screw	.50				

SPECIAL ACCESSORIES

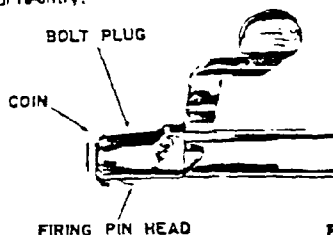
26990 Sling Strap Assembly and Mountings Complete \$ 14.00
Includes:

15356 Front Swivel Screw .80
15358 Rear Swivel Screw .90
30855 Sling Strap Assembly 7/8" 5.95
26555 Swivel Assembly, Q.D. 3.60
15357 Front Swivel Nut .50

DELIVERIES ARE F.O.B. ILION, N. Y.

PARTS SUBJECT TO CHANGE WITHOUT NOTICE

TO COCK BOLT — Bolt must remain cocked and put into rifle. If bolt becomes "uncocked" firing head will be forward and show as being deep inside bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see exploded view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

MAINTENANCE — Gun should be checked periodically by a competent gunsmith to ensure proper inspection and any necessary replacement of worn or damaged parts.

IMPORTANT — Remington firearms are designed, manufactured and proof tested to standards based on factory loaded ammunition. Improperly loaded handloads can be dangerous. Remington Arms Company, Inc. cannot assume responsibility for damages or injury caused by handloads or reloaded ammunition.

For instructions how to dress, ship and deliciously cook wild game, send for the Remington "Wild Game" Cookbook \$3.95 — Remington Sportsmen's Library, P.O. Box 432, Bridgeport, Conn. 06601.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS . . . MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge and choke needed. Please identify from the component parts, picture or exploded view. When ordering interchangeable shotgun barrels, please list on separate order form. This will speed up shipment.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

The sale of barrels, bolts and receivers is restricted. Special tools and gauges are required for assembly.

Parts will be furnished for discontinued models as long as the supply is available. It is not possible to supply parts for models or repair any guns not listed in Complete Line Parts Lists.

All parts will be shipped as ordered. Since parts are made to close dimensions, a particular part may require slight adjustment or fitting to assure proper function of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making
shipment to the Firearms Plant at
ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from factory. The return of gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to factory for repairs.

Please do not return gun accessories such as sling straps, quick release barrels, special boots, covers, telescopes, mounts or any special equipment to factory with gun shipment.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will make possible a more accurate list of needed repairs.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

To avoid all possible delay in starting work on gun or parts, please include in first order or letter the trouble to be corrected, any changes desired or parts to be replaced.

If an estimate is required before work is started, please advise. Otherwise we will proceed with necessary work and send you a statement of the cost. In this manner, gun or parts can be reshipped at the earliest possible date.

Remington gun parts are not interchangeable with those of any other make. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts Lists.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.
ARMS SERVICE DIVISION
Ilion, New York 13357

Remington**HIGH POWER CARBINE****350 REMINGTON MAGNUM****FIXED BOX MAGAZINE****BOLT ACTION REPEATER****MODEL
600
MAGNUM****INSTRUCTION FOLDER and PARTS LIST**

The new Remington MAGNUM Model 600 is, pound for pound, the most powerful carbine for big game hunting. This MAGNUM caliber model is an ideal brush gun and capable of downing the largest game on the North American Continent.

CAPACITY — of four (4) shots is possible, counting three cartridges in the fixed magazine and one in the barrel chamber.

ACTION — features the strong steel-shrouded bolt found in all Remington bolt action, high power rifles. For MAGNUM accuracy, the action is custom-bedded in a rugged, moisture resistant, laminated stock. A "Delrin"® tang support also gives action added bearing in rear of stock.

MONTE CARLO STOCK — of two-color laminate design, contains the action and barrel. The use of select wood laminates, carefully joined, shaped and sealed, guarantees strength and rigidity for this MAGNUM design. The stock is finely checkered at grip and fore-arm, and protected overall with the new Du Pont RK-W hard wearing wood finish. A recoil pad at the butt and carrying strap with quick detachable swivels is standard equipment.

MAGNUM weight barrel — is free-floating and turned extra heavy to keep the MAGNUM loads on target. On this barrel is mounted the "Delrin"® ventilated rib with factory open sights.

TELESCOPE MOUNTING (Fig. 1) — Remington is introducing a raised barrel bracket on this new MAGNUM Model 600. This newly designed bracket, located between receiver and barrel, provides a recoil shoulder or shooting support for telescope base.

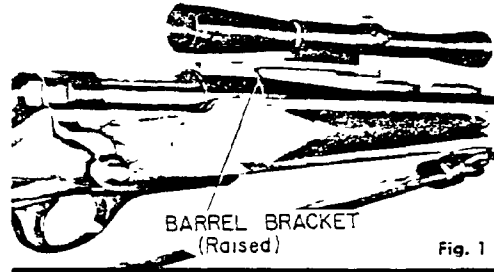


Fig. 1

For standard eye relief, or telescopes mounted at the rear position, the receiver is drilled and tapped and fitted with removable plug screws.

With long eye relief mounts, the rear sight may be removed to locate bases at forward position. This forward mounting makes loading much easier, particularly during offhand shooting.

SAFETY — (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Side lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" gun. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire gun. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE — Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — **Caution:** Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from gun. Repeat until magazine is empty.

SIGHTS — The Remington Model 600 is factory equipped with open sights. Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation. Both sights are easily removed.

ELEVATION — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise bullet impact at target. With eyepiece lowered, range will shorten or bullet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move bullet impact to left.

CLEANING AND CARE — **Caution:** Make sure gun is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from gun. Use a good petroleum solvent for cleaning of parts.

TO REMOVE BOLT (Fig. 3) — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver. Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed. Lift bolt from gun.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

Fig. 3

BOLT
RELEASE

REMINGTON ARMS COMPANY, INC.

ILION, NEW YORK, U.S.A.

CF 41

COMPONENT PARTS

MODEL
600
MAGNUM

BOLT ACTION — HIGH POWER
MAGNUM CARBINE

350 Remington Magnum

Remington

ALWAYS ORDER COMPONENTS BY PART NUMBER AND PART NAME

Part No.	NAME OF PART	Part No.	NAME OF PART
26684	Barrel Assembly, 350 Rem. Mag. (includes Barrel, Barrel Bracket, Barrel Stud (6), Receiver)	17034	Receiver Plug Screw
26707	Bolt Assembly, 350 Rem. Mag. (includes Bolt Body Assembly and Bolt Handle)	15651	Reinforcing Screw (not shown)
26702	Bolt Final Assembly, 350 Rem. Mag. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly) (not shown)	15488	Rib
15409	Bolt Plug	15417	Rib Screw
15412	Bolt Stop	26795	Safety Assembly (includes Safety and Safety Thumbpiece)
24484	Bolt Stop Pin	21387	Recoil Pad
15413	Bolt Stop Spring	25410	Recoil Pad Screw
17017	Ejector	26850	Safety Detent Ball
17676	Ejector Pin	15432	Safety Detent Spring
17019	Ejector Spring	17043	Safety Pivot Pin
15709	Extractor	17044	Safety Snap Washer
27341	Extractor Rivet	26590	Sear and Safety Cam Assembly (includes Sear Safety Cam)
15410	Firing Pin	24476	Sear Pin
26715	Firing Pin Assembly (includes Bolt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin Head, Main Spring)	17047	Sear Spring
17022	Firing Pin Cross Pin	15416	Sight Screw
23321	Firing Pin Head	16968	Sight Washer
15414	Front Guard Screw	26990	Sling Strap Assembly and Mountings complete Includes:
27365	Front Sight Assembly (includes Front Sight and Front Sight Bead)	15357	Front Swivel Nut
15648	Magazine	15356	Front Swivel Screw
17056	Magazine Follower	15358	Rear Swivel Screw
17891	Magazine Spring	26625	Sling Strap Assembly
15411	Main Spring	26555	Swivel Assembly, Q.D. (each)
17580	Rear Guard Screw	27651	Stock Assembly (includes Recoil Pad, Recoil Pad Screw (2), and Stock)
26841	Rear Sight Assembly (includes Rear Sight Elevation Screw, Rear Sight Base, Rear Sight Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw) (not shown)	15883	Tang Support
15727	Rear Sight Base	15435	Trigger
15733	Rear Sight Elevation Screw	17049	Trigger Adjusting Screw
15726	Rear Sight Eyepiece	26730	Trigger Assembly (includes Trigger Housing, Sear and Safety Cam Assembly, Sear Spring, Trigger, Trigger Adjusting Screw (2), Trigger Connector, Trigger Pin, Trigger Spring, Trigger Stop Screw) (not shown)
15728	Rear Sight Leaf	15436	Trigger Connector
15418	Rear Sight Nut	15437	Trigger Guard
15732	Rear Sight Windage Screw	15429	Trigger Housing
15778	Rear Sight Wrench (not shown)	24477	Trigger Pin
		17978	Trigger Spring
		17053	Trigger Stop Screw

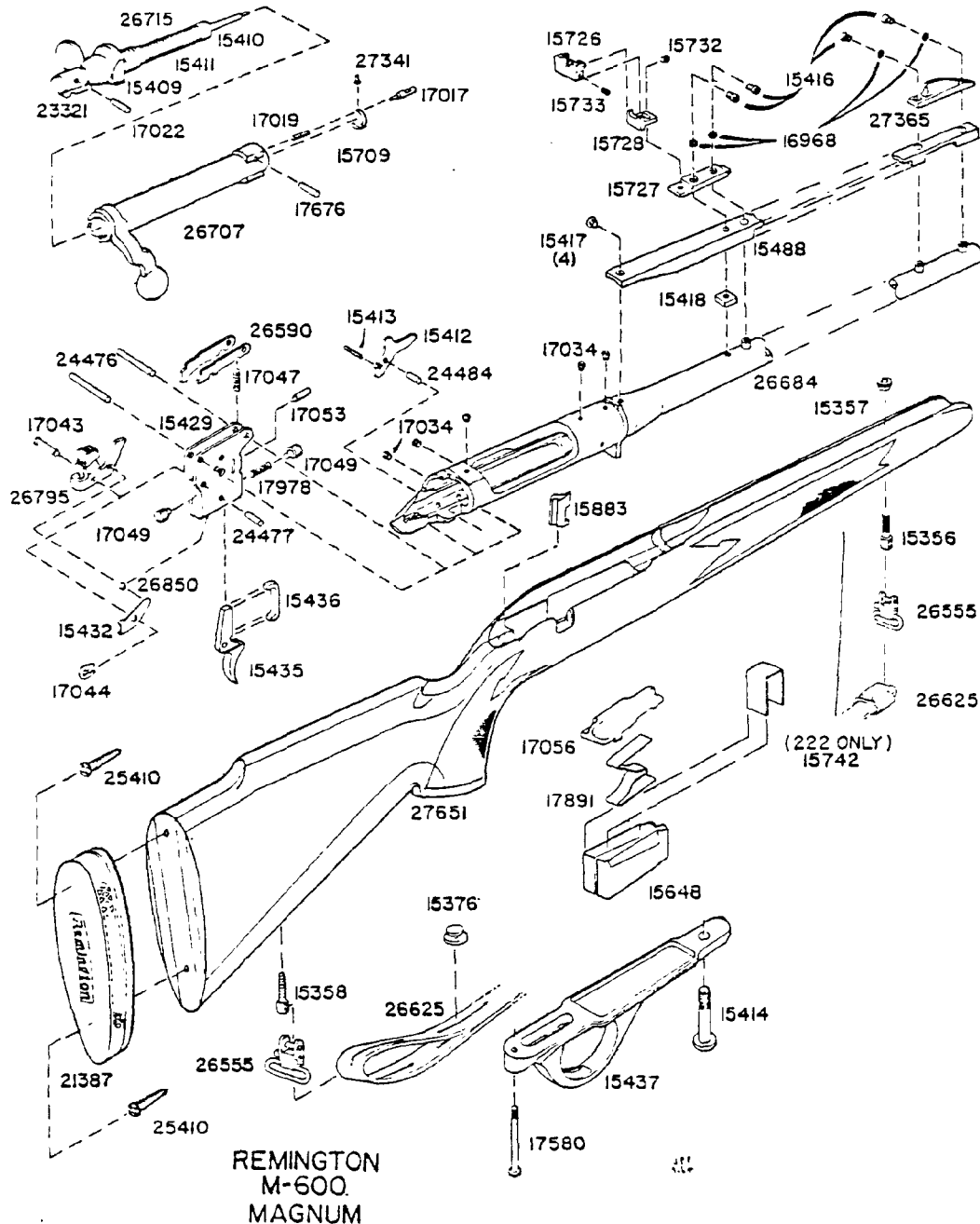
See Sectional View for proper identity of parts.

Send all guns for factory service and inquiries on service and parts to
REMINGTON ARMS COMPANY, INC.
 Arms Service Division
 Ilion, New York

All other inquiries are to be addressed to
REMINGTON ARMS COMPANY, INC.
 Bridgeport, Connecticut

MODEL 600 MAGNUM

SECTIONAL VIEW



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

CF 43

CLEANING OF BARREL — Use lightly oiled, soft brush and clean from breech to muzzle. Scrub bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

TO DISASSEMBLE BOLT PARTS — Remove bolt from gun. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

TO COCK BOLT — Bolt must remain cocked to put into gun. If bolt becomes "uncocked" firing pin head will be forward and show as nearly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry to gun.

FIRING PIN HEAD

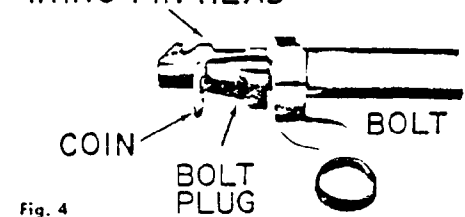


Fig. 4

ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock. When reassembling, be sure that bottom leg of magazine spring lies centrally between magazine box tabs. Magazine spring must rest on floor plate of trigger guard. Magazine can then be filled to full capacity of three (3) cartridges. Also assemble tang support to action (at rear) before reassembling action to stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

Please read carefully)

When ordering parts — please order by part number and part name. Give also model name and number of gun, serial number (if any), and state caliber or gauge. Please identify from the component parts picture, or section view.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

Parts will be furnished for discontinued models as long as the

supply is available. We are unable to supply parts for models or repair guns not listed in Complete Line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders.

Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.

PARTS DEPT.

ARMS SERVICE DIVISION

Ilion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making

shipment to the Firearms Plant at

ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

Cover only one subject in letter or order. Do not order spare

parts and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner we can reship your gun or parts at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Ilion, New York

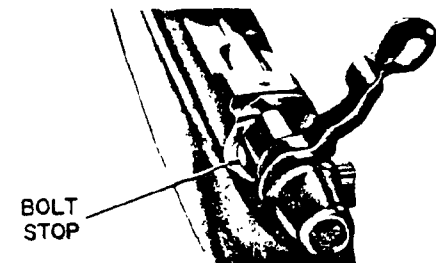
Remington**HIGH POWER RIFLES****FIXED BOX MAGAZINE****BOLT ACTION REPEATER****MODEL
660
AND
MAGNUM****INSTRUCTION FOLDER and PARTS LIST**

Fig. 1

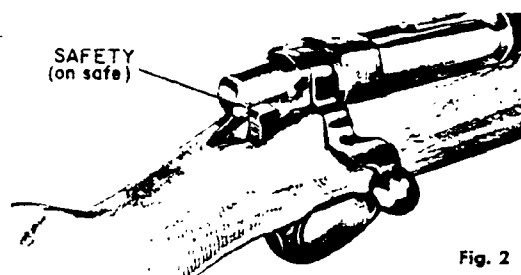


Fig. 2

O REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY — (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Side lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to fire rifle. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire rifle. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel bore is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from rifle.

TO LOAD MAGAZINE — Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — **Caution:** Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle. Repeat until magazine is empty.

SIGHTS — The Remington Model 660 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION OR RANGE — The rear sight may be raised or lowered by adjusting the notched sight step beneath the rear eyepiece. The elevation of the rear sight will increase range or raise bullet impact at target.

WINDAGE — The rear sight eyepiece may be moved to the left by turning the windage screw clockwise. By turning the windage screw counter clockwise the rear sight eyepiece may be moved to the right. This will move bullet impact at target to right.

Note: The windage screw is located beneath the eyepiece. (Fig. 3).

CLEANING AND CARE — **Caution:** Make sure rifle is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

LEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt. Pull firing pin head back until coin or similar piece can be inserted in slot near back edge of firing pin head (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

The new Remington Models 660 and 660 MAGNUM are lightweight, compact length rifles. Capacity of five (5) cartridges is possible in the Model 660 — four (4) in the fixed magazine and one in the barrel chamber. Magazine capacity in the 222 caliber is five (5) cartridges. Capacity in the MAGNUM model is four (4) cartridges — three (3) in the magazine and one in the barrel chamber.

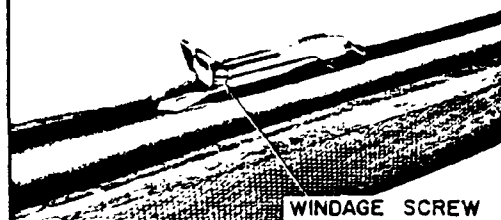
ACTION — These models include a strong, steel shrouded, bolt face. In the MAGNUM model, the action is custom-bedded in a rugged, moisture resistant, laminated stock. A "Delrin" tang support also gives the MAGNUM action added bearing in rear of stock.

STOCK — The full length Monte Carlo design features a form fitting pistol grip accentuated with black cap and white spacer. An attractive tip and spacer of the same material has been fitted to the fore-end. Custom checkering is applied and the entire stock protected by the tough Du Pont RK-W wood finish to add a lustrous appearance. On the MAGNUM model, a recoil pad and a carrying strap with quick detachable swivels are added as standard equipment.

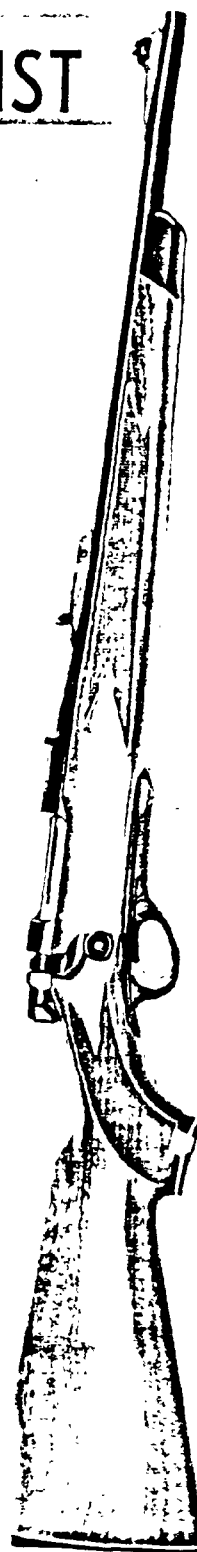
The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed for takedown purposes. A jacket type bolt plug is an added feature on these models.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. **Note:** Bolt must remain "cocked". See To Cock Bolt.

Fig. 3



WINDAGE SCREW



REMINGTON ARMS COMPANY, INC.

• Ilion, New York, U.S.A.

COMPONENT PARTS

*Remington***MODEL
660
AND
MAGNUM****BOLT ACTION — HIGH POWER RIFLES**

308 Win., 222 Rem., 6MM Rem., 243 Win.,

350 Rem. Mag., 6.5MM Rem. Mag.

When ordering parts — Model No., Part No. and Part Name must be given.

View No.	Part No.	NAME OF PART	View No.	Part No.	NAME OF PART
	29860	Barrel Assembly, 308 Win. (includes Barrel, Barrel Bracket, Receiver)	22	17891	Magazine Spring
	29861	Barrel Assembly, 222 Rem.		17983	Magazine Spring, 222 Rem.
	29863	Barrel Assembly, 6MM Rem.	23	15411	Main Spring
	29865	Barrel Assembly, 243 Win.	24	17580	Rear Guard Screw
1	29866	Barrel Assembly, 6.5 Rem. Mag.	25	24525	Rear Sight Assembly (includes Rear Sight Collar, Rear Sight Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw)
	29867	Barrel Assembly, 350 Rem. Mag.	26	25313	Rear Sight Base
	29870	Bolt Assembly, 308 Win. (includes Bolt Body Assembly and Bolt Handle)	27	16023	Rear Sight Base Screw
	29871	Bolt Assembly, 222 Rem.	28	16456	Rear Sight Screw
2	29873	Bolt Assembly, 6.5 Rem. Mag., 350 Rem. Mag.	29	28095	Rear Sight Step (selected sizes)
	29890	Bolt Final Assembly, 308 Win. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly)	30	16968	Rear Sight Washer
	29891	Bolt Final Assembly, 222 Rem.	31	17034	Receiver Plug Screw
	29893	Bolt Final Assembly, 6.5 Rem. Mag., 350 Rem. Mag.	32	21386	Recoil Pad, Magnum Caliber
3	15676	Bolt Plug	33	25410	Recoil Pad Screw, Magnum Caliber
4	15412	Bolt Stop		15651	Reinforcing Screw
5	24484	Bolt Stop Pin	34	26795	Safety Assembly (includes Safety and Safety Thumbpiece)
6	15413	Bolt Stop Spring	35	26850	Safety Detent Ball
	15741	Butt Plate	36	15432	Safety Detent Spring
	25410	Butt Plate Screw	37	17043	Safety Pivot Pin
	14390	Butt Plate Spacer	38	17044	Safety Snap Washer
7	17017	Ejector	39	15666	Sear Safety Cam
	15852	Ejector, 222 Rem.	40	24476	Sear Pin
8	17676	Ejector Pin	41	17047	Sear Spring
9	17019	Ejector Spring		29835	Stock Assembly (includes Butt Plate, Butt Plate Screw (2), Butt Plate Spacer, Fore-end Tip, Fore-end Tip Plug, Fore-end Tip Spacer, Grip Cap, Grip Cap Inlay, Grip Cap Screw, Grip Cap Spacer, Reinforcing Screw (2), Stock)
	16254	Extractor	42	29880	Stock Assembly, Magnum Caliber (includes Fore-end Tip, Fore-end Tip Plug, Fore-end Tip Spacer, Grip Cap, Grip Cap Inlay, Grip Cap Screw, Grip Cap Spacer, Recoil Pad, Recoil Pad Screw (2), Front Swivel Nut, Reinforcing Screw (2), Stock)
10	15709	Extractor, 6.5 Rem. Mag., 350 Rem. Mag.			
	27340	Extractor Rivet	43	15883	Tang Support, Magnum Caliber
	27342	Extractor Rivet, 222 Rem.	44	15435	Trigger
11	27341	Extractor Rivet, 6.5 Rem. Mag., 350 Rem. Mag.	45	17049	Trigger Adjusting Screw
12	15410	Firing Pin		26730	Trigger Assembly (includes Trigger Housing, Safety Snap Washer, Sear Safety Cam, Sear Spring, Trigger, Trigger Adjusting Screw (2), Trigger Connector, Trigger Pin, Trigger Spring, Trigger Stop Screw)
13	28600	Firing Pin Assembly (includes Bolt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin Head, Main Spring)	46	15436	Trigger Connector
	17022	Firing Pin Cross Pin	47	15437	Trigger Guard
14	15673	Firing Pin Head	48	15429	Trigger Housing
15	15653	Front Guard Screw	49	24477	Trigger Pin
16	15373	Front Sight	50	17978	Trigger Spring
17	28510	Front Sight Ramp	51	17053	Trigger Stop Screw
18	28505	Front Sight Ramp Screw			SLING STRAP EQUIPMENT
19	15357	Front Swivel Nut	26990		Sling Strap Assembly and Mountings Complete Includes:
	14391	Grip Cap	52	15356	Front Swivel Screw
	15390	Grip Cap Inlay	53	15358	Rear Swivel Screw
	15757	Grip Cap Screw	54	26625	Sling Strap Assembly 7/8"
	14392	Grip Cap Spacer	55	26555	Swivel Assembly, Q.D.
	15433	Magazine			
	15842	Magazine, 222 Rem.			
20	15648	Magazine, 6.5 Rem. Mag., 350 Rem. Mag.			
	17056	Magazine Follower			
	16793	Magazine Follower, 222 Rem.			
21	15667	Magazine Follower, 6.5 Rem. Mag., 350 Rem. Mag.			
	15742	Magazine Spacer, 222 Rem.			

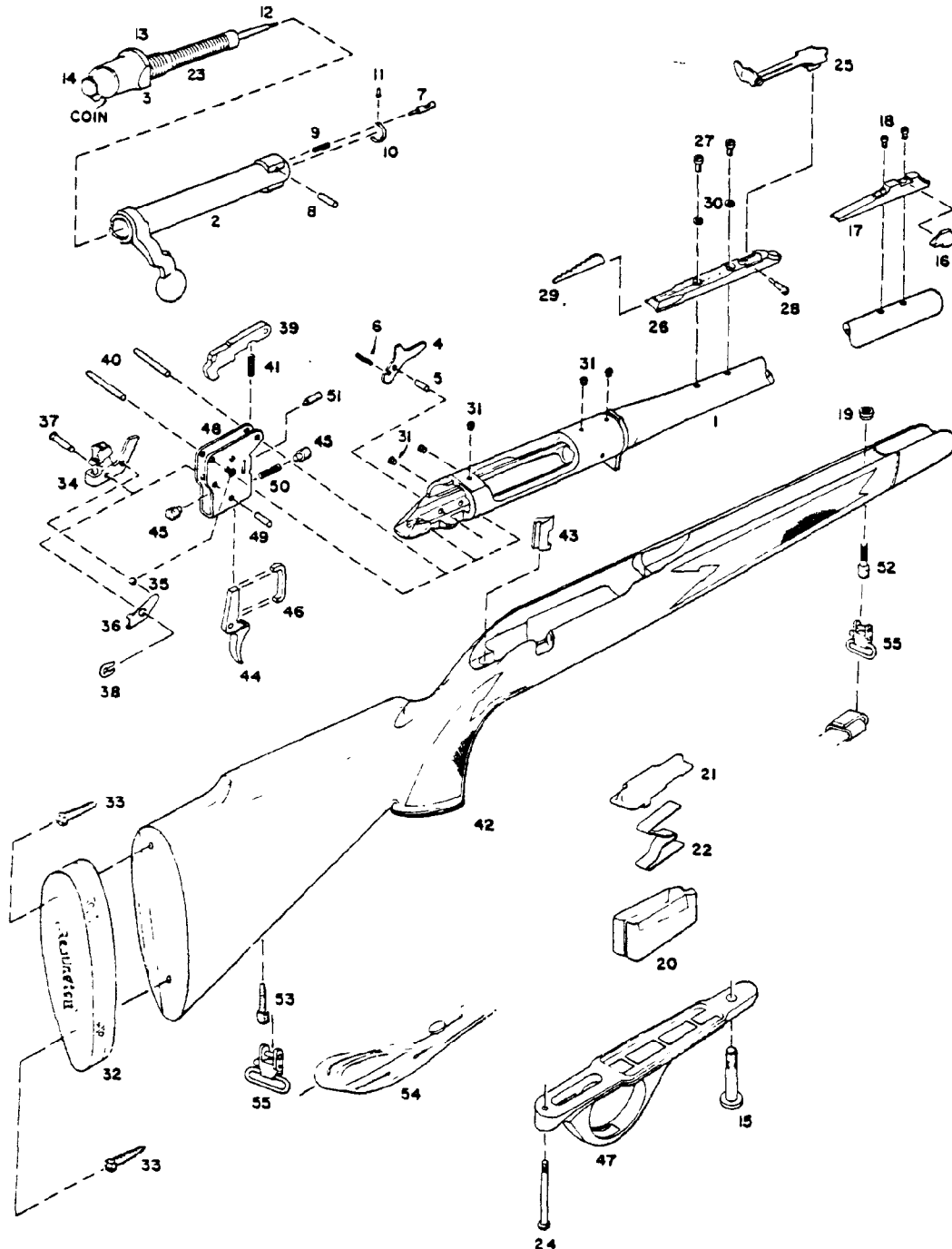
DELIVERIES ARE F.O.B. ILION, N. Y.

PARTS AND PRICES SUBJECT TO CHANGE WITHOUT NOTICE

Send all guns for factory service and inquiries on
service and parts to
REMINGTON ARMS COMPANY, INC.
Arms Service Division
Ilion, New York 13357

All other inquiries are to be addressed to
REMINGTON ARMS COMPANY, INC.
Bridgeport, Connecticut 06602

MODEL 660 AND MAGNUM



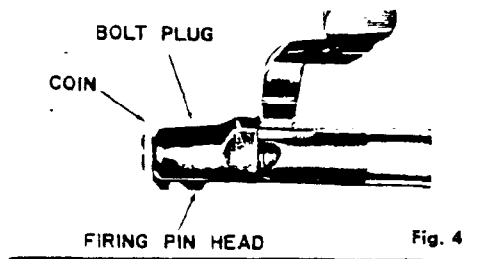
REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

O COCK BOLT — Bolt must remain cocked to put into rifle. If bolt becomes "uncocked" firing pin head will be forward and show as being deep inside bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on locking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock. **Note:** MAGNUM action may require added pressure to dislodge from custom-bedded stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

Please read carefully)

WHEN ORDERING PARTS **MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN.** Give also serial number (if any), and rate caliber or gauge and choke needed. Please identify from the component parts, picture or section view. When ordering interchangeable shotgun barrels, please list on separate order form. This will speed up shipment to you.

Order only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

The sale of barrels and bolts is restricted. Special tools, and gauges are required for assembly.

Parts will be furnished for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in Complete Line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders.

Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK 13357

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to the factory or repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list needed repairs.

Order only one subject in letter or order. Do not order spare parts

and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner your gun or parts can be reshipped at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.
ARMS SERVICE DIVISION
Ilion, New York 13357

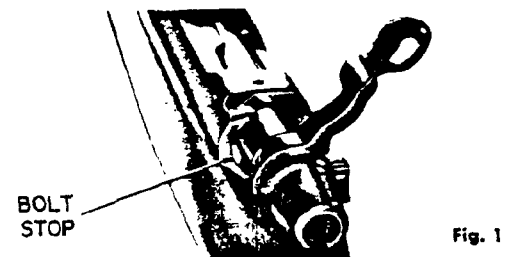
Remington**HIGH POWER RIFLES****FIXED BOX MAGAZINE****BOLT ACTION REPEATER****MODEL
660
AND
MAGNUM****INSTRUCTION FOLDER and PARTS LIST**

Fig. 1

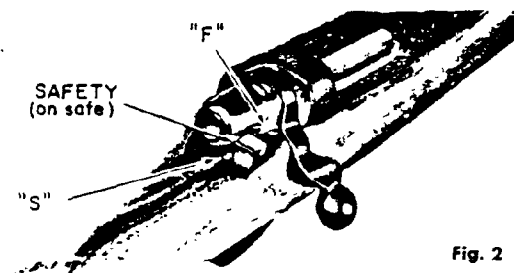


Fig. 2

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY (Fig. 2) — Close bolt and rotate safety to rear stop position marked "S" on receiver. Side lever type safety is located at right rear of receiver. With safety in rear stop (ON SAFE) position, trigger cannot be pulled to fire rifle and bolt handle cannot be raised to open action.

FIRE — Rotate safety to forward stop position marked "F" on receiver. Trigger can be pulled to fire rifle and bolt handle can be raised to open action.

Caution: Before firing make sure barrel bore is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from rifle.

TO LOAD MAGAZINE — Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — **Caution:** Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle. Repeat until magazine is empty.

SIGHTS — The Remington Model 660 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION OR RANGE — The rear sight may be raised or lowered by adjusting the notched sight step beneath the rear eyepiece. The elevation of the rear sight will increase range or raise bullet impact at target.

WINDAGE — The rear sight eyepiece may be moved to the left by turning the windage screw clockwise. By turning the windage screw counter clockwise the rear sight eyepiece may be moved to the right. This will move bullet impact at target to right.

Note: The windage screw is located beneath the eyepiece. (Fig. 3).

CLEANING AND CARE — **Caution:** Make sure rifle is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt. Pull firing pin head back until coin or similar piece can be inserted in slot near back edge of firing pin head (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

The new Remington Models 660 and 660 MAGNUM are lightweight, compact length rifles. Capacity of five (5) cartridges is possible in the Model 660 — four (4) in the fixed magazine and one in the barrel chamber. Magazine capacity in the 222 caliber is five (5) cartridges. Capacity in the MAGNUM model is four (4) cartridges — three (3) in the magazine and one in the barrel chamber.

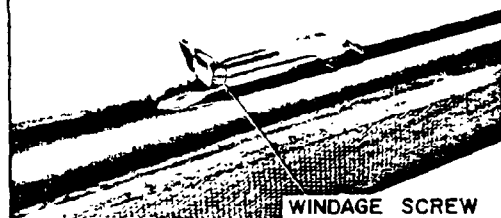
ACTION — These models include a strong, steel shrouded, bolt face. In the MAGNUM model, the action is custom-bedded in a rugged, moisture resistant, laminated stock. A "Delrin" tang support also gives the MAGNUM action added bearing in rear of stock.

STOCK — The full length Monte Carlo design features a form fitting pistol grip accentuated with black cap and white spacer. An attractive tip and spacer of the same material has been fitted to the fore-end. Custom checkering is applied and the entire stock protected by the tough Du Pont RK-W wood finish to add a lustrous appearance. On the MAGNUM model, a recoil pad and a carrying strap with quick detachable swivels are added as standard equipment.

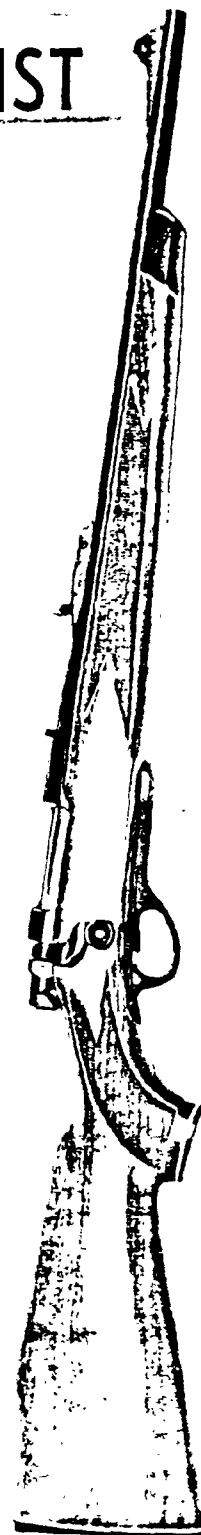
The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed for takedown purposes. A jacket type bolt plug is an added feature on these models.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. **Note:** Bolt must remain "cocked". See To Cock Bolt.

Fig. 3



WINDAGE SCREW

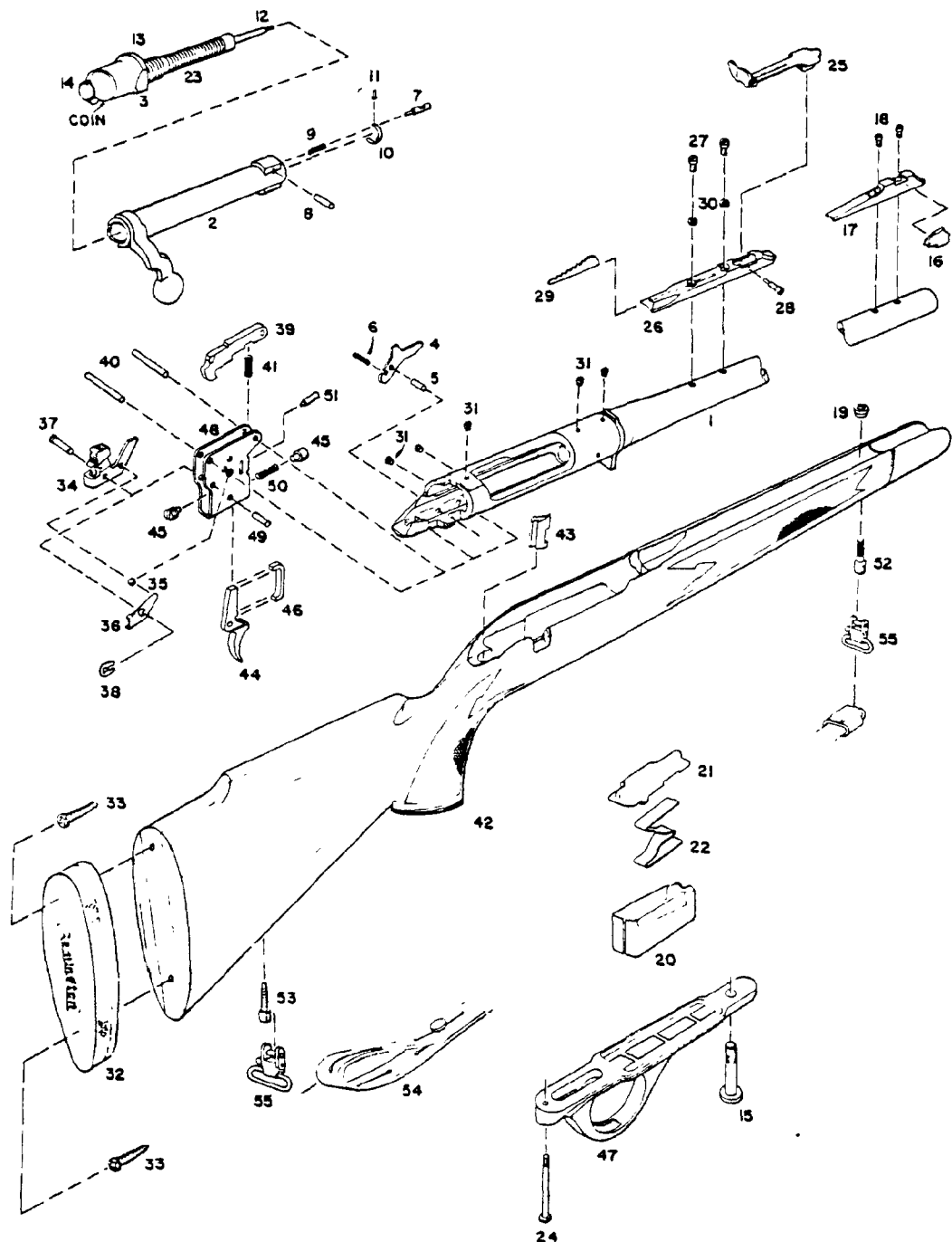


REMINGTON ARMS COMPANY, INC. • Ilion, New York, U.S.A.

Send all guns for factory service and inquiries on service and parts to
REMINGTON ARMS COMPANY, INC.
 Arms Service Division
 Ilion, New York 13357

All other inquiries are to be addressed to
REMINGTON ARMS COMPANY, INC.
 Bridgeport, Connecticut 06602

**MODEL
 660
 AND
 MAGNUM**



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

BARBER - PRESALE R 0122322

TO COCK BOLT — Bolt must remain cocked to put into rifle. If bolt becomes "uncocked" firing pin head will be forward and show as being deep inside bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry.

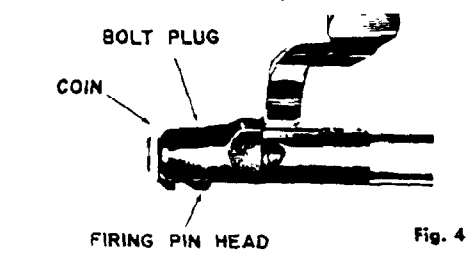


Fig. 4

ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock. Note: MAGNUM action may require added pressure to dislodge from custom-bedded stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS . . . MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge and choke needed. Please identify from the component parts, picture or section view. When ordering interchangeable shotgun barrels, please list on separate order form. This will speed up shipment to you.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

The sale of barrels and bolts is restricted. Special tools, and gauges are required for assembly.

Parts will be furnished for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in Complete Line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders.

Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.

PARTS DEPT.

ARMS SERVICE DIVISION

Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK 13357

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to the factory or repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list needed repairs.

Cover only one subject in letter or order. Do not order spare parts

and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — To avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner your gun or parts can be reshipped at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Ilion, New York 13357

Remington

HIGH POWER RIFLES

FIXED BOX MAGAZINE

BOLT ACTION REPEATER

**MODEL
660
AND
MAGNUM**

INSTRUCTION FOLDER and PARTS PRICE LIST

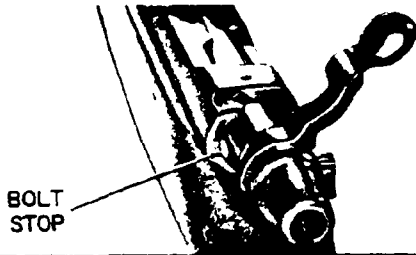


Fig. 1

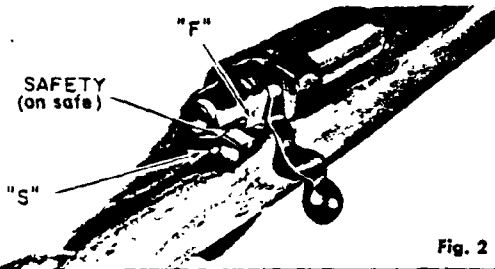


Fig. 2

The new Remington Models 660 and 660 MAGNUM are lightweight, compact length rifles. Capacity of five (5) cartridges is possible in the Model 660 — four (4) in the fixed magazine and one in the barrel chamber. Magazine capacity in the 222 caliber is five (5) cartridges. Capacity in the MAGNUM model is four (4) cartridges — three (3) in the magazine and one in the barrel chamber.

ACTION — These models include a strong, steel shrouded, bolt face. In the MAGNUM model, the action is custom-bedded in a rugged, moisture resistant, laminated stock. A "Delrin" tang support also gives the MAGNUM action added bearing in rear of stock.

STOCK — The full length Monte Carlo design features a form fitting pistol grip accentuated with black cap and white spacer. An attractive tip and spacer of the same material has been fitted to the fore-end. Custom checkering is applied and the entire stock protected by the tough Du Pont RK-W wood finish to add a lustrous appearance. On the MAGNUM model, a recoil pad and a carrying strap with quick detachable swivels are added as standard equipment.

The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt-with close fitting handle can be easily removed for takedown purposes. A jacket type bolt plug is an added feature on these models.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY (Fig. 2) — Close bolt and rotate safety to rear stop position marked "S" on receiver. Side lever type safety is located at right rear of receiver. With safety in rear stop (ON SAFE) position, trigger cannot be pulled to fire rifle and bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety to forward stop position marked "F" on receiver. Trigger can be pulled to fire rifle and bolt handle can be raised to open action.

Caution: Before firing make sure barrel bore is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from rifle.

TO LOAD MAGAZINE — Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — **Caution:** Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle. Repeat until magazine is empty.

SIGHTS — The Remington Model 660 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION OR RANGE — The rear sight may be raised or lowered by adjusting the notched sight step beneath the rear eyepiece. The elevation of the rear sight will increase range or raise bullet impact at target.

WINDAGE — The rear sight eyepiece may be moved to the left by turning the windage screw clockwise. By turning the windage screw counter clockwise the rear sight eyepiece may be moved to the right. This will move bullet impact at target to right.

Note: The windage screw is located beneath the eyepiece. (Fig. 3).

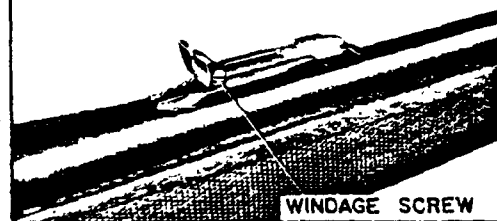
CLEANING AND CARE — **Caution:** Make sure rifle is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and chamber cartridge in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt. Pull firing pin head back until coin or similar piece can be inserted in slot near back edge of firing pin head (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

Fig. 3



WINDAGE SCREW



REMINGTON ARMS COMPANY, INC. • Ilion, New York, U.S.A.

COMPONENT PARTS

Remington

**MODEL
660
AND
MAGNUM**

BOLT ACTION—HIGH POWER RIFLES

**308 Win., 222 Rem., 6MM Rem., 243 Win.,
350 Rem. Mag., 6.5MM Rem. Mag.**

When ordering parts — Model No., Part No. and Part Name must be given.

View No.	Part No.	NAME OF PART	List Price
1	29860	Barrel Assembly, 308 Win. (includes Barrel, Barrel Bracket, Receiver)	
	29861	Barrel Assembly, 222 Rem.	
	29863	Barrel Assembly, 6MM Rem.	
	29865	Barrel Assembly, 243 Win.	
	29866	Barrel Assembly, 6.5 Rem. Mag.	
	29867	Barrel Assembly, 350 Rem. Mag.	
	29870	Bolt Assembly, 308 Win. (includes Bolt Body Assembly and Bolt Handle)	
	29871	Bolt Assembly, 222 Rem.	
2	29873	Bolt Assembly, 6.5 Rem. Mag., 350 Rem. Mag.	
	29890	Bolt Final Assembly, 308 Win. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly)	
	29891	Bolt Final Assembly, 222 Rem.	
	29893	Bolt Final Assembly, 6.5 Rem. Mag., 350 Rem. Mag.	
3	15676	Bolt Plug	\$ 2.40
4	15412	Bolt Stop	.35
5	24484	Bolt Stop Pin	.25
6	15413	Bolt Stop Spring	.25
	15741	Butt Plate	.60
	25410	Butt Plate Screw	.25
	14390	Butt Plate Spacer	.25
7	17017	Ejector	.55
	15852	Ejector, 222 Rem.	.90
8	17676	Ejector Pin	.25
9	17019	Ejector Spring	.25
	16254	Extractor	1.35
	15850	Extractor, 222 Rem.	1.35
10	15709	Extractor, 6.5 Rem. Mag., 350 Rem. Mag.	1.35
	27340	Extractor Rivet	.25
	27342	Extractor Rivet, 222 Rem.	.35
11	27341	Extractor Rivet, 6.5 Rem. Mag., 350 Rem. Mag.	.25
12	15410	Firing Pin	2.70
13	28600	Firing Pin Assembly (includes Bolt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin Head, Main Spring)	7.50
	17022	Firing Pin Cross Pin	.25
4	15673	Firing Pin Head	1.00
5	15653	Front Guard Screw	.25
6	15373	Front Sight	.90
7	28510	Front Sight Ramp	1.50
8	28505	Front Sight Ramp Screw	.25
9	15357	Front Swivel Nut	.25
	14391	Grip Cap	.25
	15390	Grip Cap Inlay	.25
	15757	Grip Cap Screw	.25
	14392	Grip Cap Spacer	.25
	15433	Magazine	.90
	15842	Magazine, 222 Rem.	.90
10	15648	Magazine, 6.5 Rem. Mag., 350 Rem. Mag.	1.20
	17056	Magazine Follower	.60
	16793	Magazine Follower, 222 Rem.	.60
1	15667	Magazine Follower, 6.5 Rem. Mag., 350 Rem. Mag.	.60
	15742	Magazine Spacer, 222 Rem.	.35
22	17891	Magazine Spring	\$.80
	17983	Magazine Spring, 222 Rem.	.90
23	15411	Main Spring	.35
24	17580	Rear Guard Screw	.25
25	24525	Rear Sight Assembly (includes Rear Sight Collar, Rear Sight Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw)	3.30
26	25313	Rear Sight Base	.90
27	16023	Rear Sight Base Screw	.25
28	16456	Rear Sight Screw	.25
29	28095	Rear Sight Strap (selected sizes)	.25
30	16968	Rear Sight Washer	.25
31	17034	Receiver Plug Screw	.25
32	21386	Recoil Pad, Magnum Caliber	3.75
33	25410	Recoil Pad Screw, Magnum Caliber	.25
	15651	Reinforcing Screw	.25
34	26795	Safety Assembly (includes Safety and Safety Thumbpiece)	1.20
35	26850	Safety Detent Ball	.25
36	15432	Safety Detent Spring	.35
37	17043	Safety Pivot Pin	.25
38	17044	Safety Snap Washer	.25
39	15666	Sear Safety Cam	2.10
40	24476	Sear Pin	
41	17047	Sear Spring	
	29835	Stock Assembly (includes Butt Plate, Butt Plate Screw (2), Butt Plate Spacer, Fore-end Tip, Fore-end Tip Plug, Fore-end Tip Spacer, Grip Cap, Grip Cap Inlay, Grip Cap Screw, Grip Cap Spacer, Reinforcing Screw (2), Stock)	35.50
42	29880	Stock Assembly, Magnum Caliber (includes Fore-end Tip, Fore-end Tip Plug, Fore-end Tip Spacer, Grip Cap, Grip Cap Inlay, Grip Cap Screw, Grip Cap Spacer, Recoil Pad, Recoil Pad Screw (2), Front Swivel Nut, Reinforcing Screw (2), Stock)	51.00
43	15883	Tang Support, Magnum Caliber	.25
44	15435	Trigger	.90
45	17049	Trigger Adjusting Screw	.25
	14714	Trigger Adjusting Screw, Front	.25
	26730	Trigger Assembly (includes Trigger Housing, Safety Snap Washer, Sear Safety Cam, Sear Spring, Trigger, Trigger Adjusting Screw (2), Trigger Connector, Trigger Pin, Trigger Spring, Trigger Stop Screw)	9.00
46	15436	Trigger Connector	.35
47	15437	Trigger Guard	.90
48	15429	Trigger Housing	2.40
49	24477	Trigger Pin	.25
50	17978	Trigger Spring	.25
51	17053	Trigger Stop Screw	.25
SLING STRAP EQUIPMENT			
	26990	Sling Strap Assembly and Mountings Complete Includes:	9.10
52	15356	Front Swivel Screw	
53	15358	Rear Swivel Screw	.60
54	26625	Sling Strap Assembly 7/8"	3.45
55	26555	Swivel Assembly, Q.D	2.10
	15357	Front Swivel Nut	.25

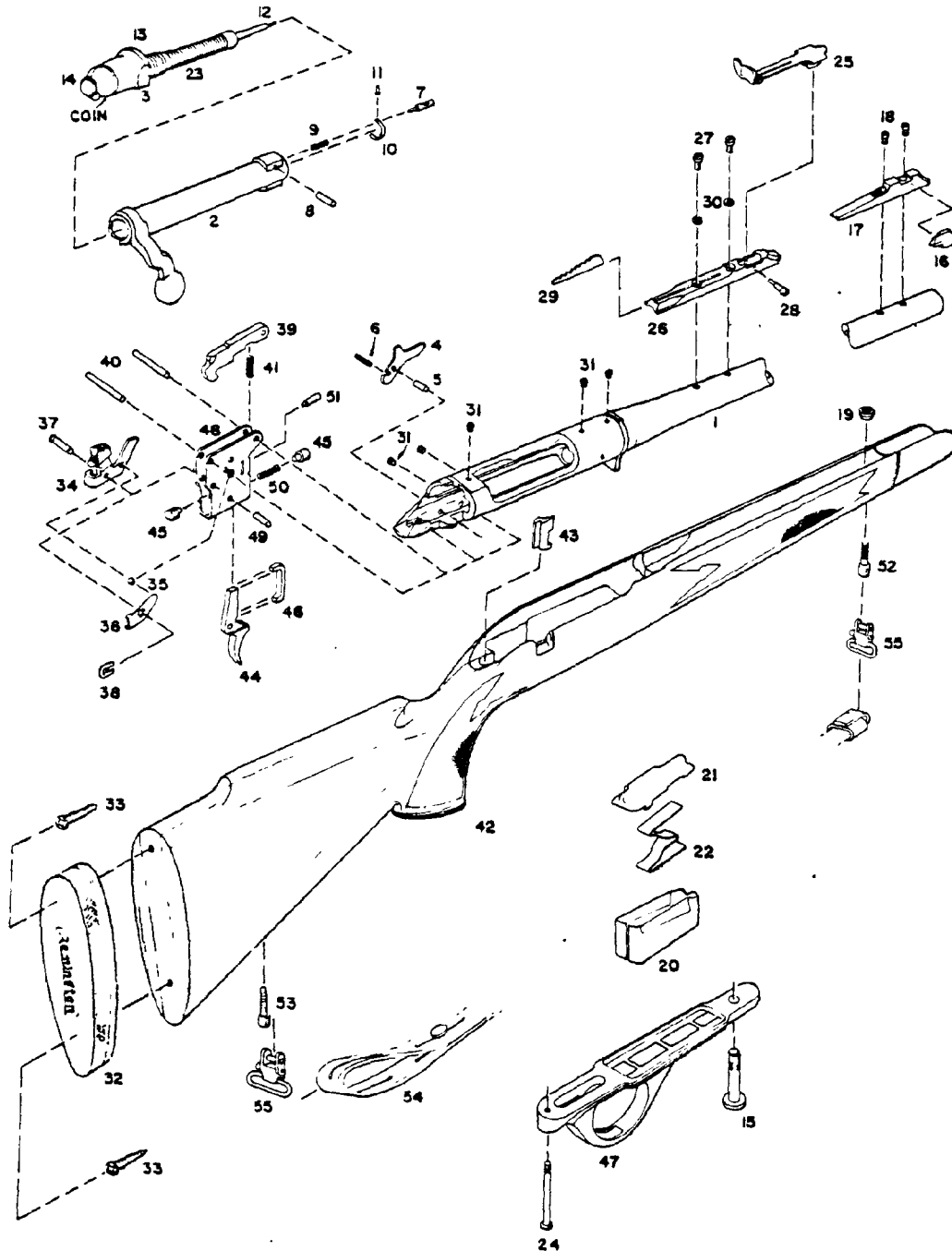
DELIVERIES ARE F O B. ILION, N. Y.

PARTS AND PRICES SUBJECT TO CHANGE WITHOUT NOTICE

Send all guns for factory service and inquiries on
service and parts to
REMINGTON ARMS COMPANY, INC.
Arms Service Division
Ilion, New York 13357

All other inquiries are to be addressed to
REMINGTON ARMS COMPANY, INC.
Bridgeport, Connecticut 06602

**MODEL
660
AND
MAGNUM**



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

TO COCK BOLT — Bolt must remain cocked to put into rifle. If bolt becomes "uncocked" firing pin head will be forward and show as being deep inside bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry.

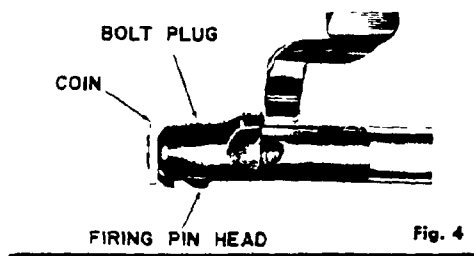


Fig. 4

ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock. Note: MAGNUM action may require added pressure to dislodge from custom-bedded stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS . . . MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge and choke needed. Please identify from the component parts, picture or section view. When ordering interchangeable shotgun barrels, please list on separate order form. This will speed up shipment to you.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

The sale of barrels and bolts is restricted. Special tools, and gauges are required for assembly.

Parts will be furnished for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in Complete Line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders.

Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making
shipment to the Firearms Plant at
ILION, NEW YORK 13357

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

Cover only one subject in letter or order. Do not order spare parts

and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner your gun or parts can be reshipped at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.
ARMS SERVICE DIVISION
Ilion, New York 13357