

HIGH POWER RIFLE FIXED BOX MAGAZINE

600

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS LIST





The Remington Model 600 is a light weight, compact length rifle with a ventilated rib barrel. The Monte Carlo stock is full length and has a pistol grip. The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed from rifle for takedown purposes.

TO PUT BOLT IN RIFLE — Simply align bolt lugs to enter receiver properly, then ratate safety forward. Push bolt forward and into rifle.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from rifle.

SAFETY — (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Slide lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" rifle. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire rifle. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear—free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from rifle.

TO LOAD MAGAZINE — Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle. Repeat until magazine is empty.

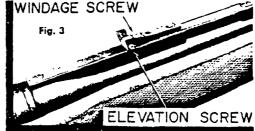
SIGHTS — The Remington Model 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation. ELEVATION — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise bullet impact at larget. With eyepiece lowered, range will shorten or bullet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move bullet impact to left.

RIFLE CLEANING AND CARE — Caution: Make sure rifle is empty of live ammo (before cleaning). To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

CLEANING OF BOLT—Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt—top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.



TO DISASSEMBLE BOLT PARTS — Remove bolt from rifle. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

REMINGTON ARMS COMPANY, INC.
Ilion, New York, U.S.A.

EXHIBIT "6"

CF 3:

ADDITIONAL CALIBERS

Remington,

COMPONENT PARTS

(Not Shown in Sectional View)

BOLT ACTION—HIGH POWER RIFLE
35 Rem., 222 Rem.

600

Note: Caliber part numbers not listed below same as 308. See page CF 38.

Part No.	NAME OF PART	Part No.	NAME OF PART
26682	Barrel Assembly, 35 Rem. (includes Barrel, Barrel Bracket, Barrel Stud (6), Receiver)		
26681	Barrel Assembly, 222 Rem. (includes Barrel, Barrel Bracket, Barrel Stud (6), Receiver)		
26775	Bolt Assembly, 35 Rem. and 222 Rem. (includes Bolt Body Assembly and Bolt Handle)		
26701	Bolt Final Assembly, 35 Rem. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly (not shown)		
26770	Bolt Final Assembly, 222 Rem. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly (not shown)		
15852	Ejector, 222 Rem.	1	
15850	Extractor, 222 Rem.	}	
27340	Extractor Rivet, 222 Rem.		
27261	Magazine Assembly, 222 Rem. (includes Magazine and Magazine Support)		
17975	Magazine Follower, 222 Rem.		
17983	Magazine Spring, 222 Rem.		

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COMPONENT PARTS

Remington,

600

BOLT ACTION—HIGH POWER Rifle

ALWAYS ORDER COMPONENTS BY PART NUMBER AND PART NAME

Part No.	NAME OF PART	Part No	. NAME OF PART
26680	Barrel Assembly (includes Barrel, Barrel	15727	Rear Sight Base
	Bracket, Barrel Stud (6), Receiver)	15733	Rear Sight Elevation Screw
26705	Bolt Assembly (includes Bolt Body Assembly and Bolt Handle)	15726	Rear Sight Eyepiece
26700	Boit Final Assembly (includes Bolt Assembly,	15728	Rear Sight Leaf
	Ejector, Ejector Pin, Ejector Spring, Extrac-	15418	Rear Sight Nut
	tor, Extractor Rivet, firing Pin Assembly) (not shown)	15732	Rear Sight Windage Screw
15409	Bolt Plug	15778	Rear Sight Wrench (not shown)
15412	Bolt Stop	17034	Receiver Plug Screw
24484	Balt Stop Pin	15488	Rib
15413	Bolt Stop Spring	15417	Rib Screw
15741	Butt Plate	26795	Safety Assembly (includes Safety and Safety
25410	Butt Plate Screw	1 20,73	Thumbpiece)
17017	Ejector	26850	Safety Detent Bail
17676	Ejector Pin	15432	Safety Detent Spring
17019	Ejector Spring	17043	Safety Pivot Pin
16254	Extractor	17044	Safety Snap Washer
27340	Extractor Rivet	26590	Sear and Safety Cam Assembly (includes Sear
15410	Firing Pin		Safety Cam)
26715	Firing Pin Assembly (includes Bolt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin	24476	Sear Pin
	Head, Main Spring)	17047	Sear Spring
17022	Firing Pin Cross Pin	27650	Stock Assembly (includes Butt Plate, Butt Plate
23321	Firing Pin Head		Screw and Stock)
15414	Front Guard Screw	15435	Trigger
27365	Front Sight Assembly (includes Front Sight and Front Sight Bead)	17049	Trigger Adjusting Screw
27260	Magazine Assembly (includes Magazine and Magazine Support)	26730	Trigger Assembly (includes Trigger Housing, Sear and Safety Cam Assembly, Sear Spring, Trigger, Trigger Adjusting Screw,
17056	Magazine Follower	}	Trigger Connector, Trigger Pin, Trigger Spring, Trigger Stop Screw) (not shown)
17891	Magazine Spring	15436	Trigger Connector
15416	Magazine Support Screw	15437	Trigger Guard
15411 17580	Main Spring	15429	Trigger Housing
1/380 26841	Rear Guard Screw	24477	Trigger Pin
40041	Rear Sight Assembly (includes Rear Sight Ele- vation Screw, Rear Sight Base, Rear Sight	(Trigger Spring
	Eyepiece, Rear Sight leaf, Rear Sight Wind-	i '	
		17978 17053	Trigger Stop Screw
	Basic 308 Caliber listed above. See Sectional View for proper identity of parts, See added page for other caliber part listings.		

ADDITIONAL CALIBERS Remington, COMPONENT PARTS

BOLT ACTION - HIGH POWER RIFLE

600 MODEL

35 Rem., 222 Rem.

Note: Caliber part numbers not listed below same as 308. See page CF 38.

Part No.	NAME OF BART				
	NAME OF PART	Part No.	NAM	E OF PART	
26682	Barrel Assembly, 35 Rem. (includes Barrel, Barrel Bracket, Barrel Stud (6), Receiver)				
26681	Barrel Assembly, 222 Rem. (includes Barrel, Barrel Bracket, Barrel Stud (6), Receiver)				
26775	Bolt Assembly, 35 Rem. and 222 Rem. (includes Bolt Body Assembly and Bolt Handle)				
26701	Bolt Final Assembly, 35 Rem. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly (not shown)				
26770	Bolt Final Assembly, 222 Rem. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly (not shown)				
15852	Ejector, 222 Rem.	1			
15850	Extractor, 222 Rem.				
27340	Extractor Rivet, 222 Rem.	ļ			
27261	Magazine Assembly, 222 Rem. (includes Magazine and Magazine Support)				
17975	Magazine Follower, 222 Rem				

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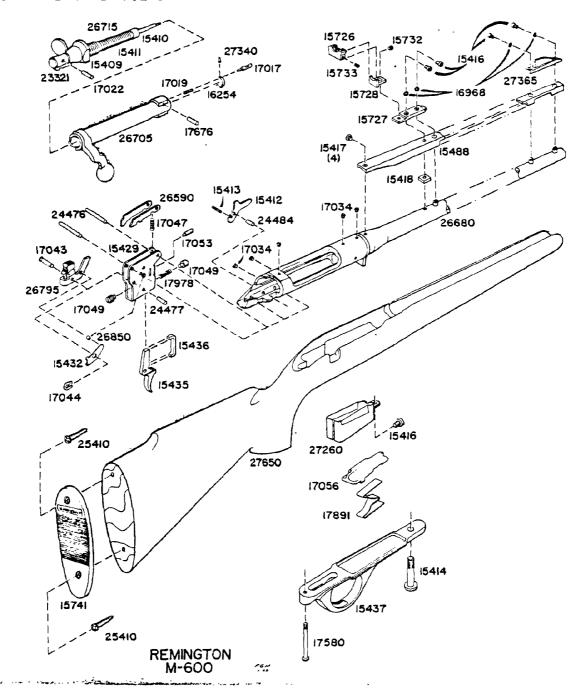
CF 39

Send all guns for factory service and inquiries on service and parts to

REMINGTON ARMS COMPANY, INC.
Arms Service Division
Ilian, New York

All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut **600**

SECTIONAL VIEW



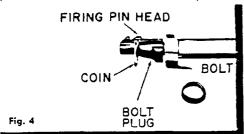
REPLACEMENT PARTS

When ordering parts specify model, calibor, part name and serial number ℓ the gun

4QTE: The sale of barrel assemblies and breech boilts is restricted. When

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be thipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

TO COCK BOLT — Bolt must remain cocked to put into rifle. If bolt becomes "unlocked" firing pin head will be forward and show as nearly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle nut. Cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry to rifle.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view), Lift away trigger guard and stock-

HANDLING — Oil-wipe barret, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

When ordering parts — please order by part number and part name. Give also model name and number of gun, serial number (if any), and state caliber or gauge. Please identify from the component parts, picture or section view.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

We will furnish parts for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in complete line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilian, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or aun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service—please attach complete letter of information securely on outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents—stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN—to avoid all possible delay in starting work on your gun a parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner we can reship your gun or parts at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

We will make repairs on discontinued models as long as the supply of parts is available. However, we cannot make repairs for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

llion, New York

CF 41	Printed in U.S.A.	Form RD 5473
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Remington HIGH POWER CARBINE FIXED BOX MAGAZINE

MODEL 600

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS LIST





The Remington Model 600 is a light weight, compact length carbine with a ventilated rib barrel. The Monte Carlo stock is full length and has a pistol grip. The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed from gun for takedown purposes.

TO PUT BOLT IN GUN - Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun.

TO REMOVE BOLT - Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bait stop. Balt stop is located in left rear of balt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift boit from gun.

SAFETY - (Fig. 2) Close bolt and rotate safety regressed to ON SAFE position. Slide lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" gun. When safety is ON SAFE boit handle cannot be raised to unlock and open action.

FIRE - Rotate safety with thumb to front stop position. Trigger can be pulled to fire gun, Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear - free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD - Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close boilt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL - Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE - Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE - Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from gun. Repeat until magazine is empty.

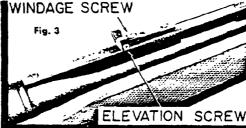
SIGHTS — The Remington Model 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise bullet impact at target. With eyepiece lowered, range will shorten or bullet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move bullet impact to left.

CLEANING AND CARE—Caution: Make sure gun is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from gun. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.



CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt - top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS - Remove bolt from gun. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

REMINGTON ARMS COMPANY, INC.

llion, New York, U.S.A.

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COMPONENT PARTS

Remington.

MODEL

BOLT ACTION — HIGH POWER CARBINE

308 Win., 35 Rem., 222 Rem.

ALWAYS ORDER COMPONENTS BY PART NUMBER AND PART NAME

Part No	. NAME OF PART	Part No	. NAME OF PART
26680	Barrel Assembly, 308 Win. (includes Barrel,	18186	Reinforcing Screw (not shown)
0.4305	Barrel Bracket, Barrel Stud (6), Receiver)	15488	Rib
26705	Boit Assembly, 308 Win. (includes Bolt Body Assembly and Boit Handle)	15417	Rib Screw
26700	Bolt Final Assembly, 308 Win. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector	26795	Safety Assembly (includes Safety and Safety Thumbpiece)
	Spring, Extractor, Extractor River, Firing Pin	26850	Safety Detent Ball
	Assembly) (not shown)	15432	Safety Detent Spring
15409	Boit Plug	17043	Safety Pivot Pin
15412	Bolt Stop	17044	Safety Snap Washer
24484	Bolt Stop Pin	26590	Sear and Safety Cam Assembly (includes Sear
15413	Bolt Stop Spring	24476	Safety Cam)
15741	Butt Plate	24476	Sear Pin
25410	Butt Plate Screw	17047	Sear Spring
17017	Ejector	15416	Sight Screw
17676	Ejector Pin	16968	Sight Washer
17019	Ejector Spring	27650	Stock Assembly (includes Butt Plate, Butt Plate Screw (2), and Stock)
16254	Extractor	15435	Trigger
27340	Extractor Rivet	17049	Trigger Adjusting Screw
15410	Firing Pin	26730	Trigger Assembly (includes Trigger Housing,
26715	Firing Pin Assembly (includes Balt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin Head, Main Spring)		Sear and Safety Cam Assembly, Sear Spring, Trigger, Trigger Adjusting Screw, Trigger Connector, Trigger Pin, Trigger
17022	Firing Pin Cross Pin		Spring, Trigger Stop Screw) (not shown)
23321	Firing Pin Head	15436	Trigger Connector
15414	Front Guard Screw	15437	Trigger Guard
27365	Front Sight Assembly (includes Front Sight and Front Sight Bead)	15429	Trigger Housing
27260	Magazine Assembly (includes Magazine and Magazine Support)	17978	Trigger Pin
17056	Magazine Follower	17053	Trigger Stop Screw
7891	Magazine Spring	l	
5416	Magazine Support Screw		ADDITIONAL CALIBERS
5411	Main Spring	1	
7580	Rear Guard Screw	1	(Not Shown in Sectional View)
26841	Rear Sight Assembly (includes Rear Sight Ele-	26682	Barrel Assembly, 35 Rem.
• •	vation Screw, Rear Sight Base, Rear Sight	26681	Barrel Assembly, 222 Rem.
	Eyepiece, Rear Sight Leaf, Rear Sight Wind-	26706	Bolt Assembly, 35 Rem.
5707	age Screw) (not shown)	26775	Bolt Assembly, 222 Rem.
15727	Rear Sight Base	26701	Bolt Final Assembly, 35 Rem.
5733	Rear Sight Elevation Screw	26770	Bolt Final Assembly, 222 Rem.
5726	Rear Sight Eyepiece	15852	Ejector, 222 Rem.
15728	Rear Sight Leaf	15850	Extractor, 222 Rem.
5418	Rear Sight Nut	27261	Magazine Assembly, 222 Rem
5732	Rear Sight Windage Screw	17975	Magazine Follower, 222 Rem.
1 <i>577</i> 8 17034	Rear Sight Wrench (not shown)	15285	Magazine Spacer, 222 Rem.
1/034	Receiver Plug Scraw	17983	Magazine Spring, 222 Rem
Si	ee Sectional View for proper identity of parts.		PARTS SUBJECT TO CHANGE WITHOUT NOTICE

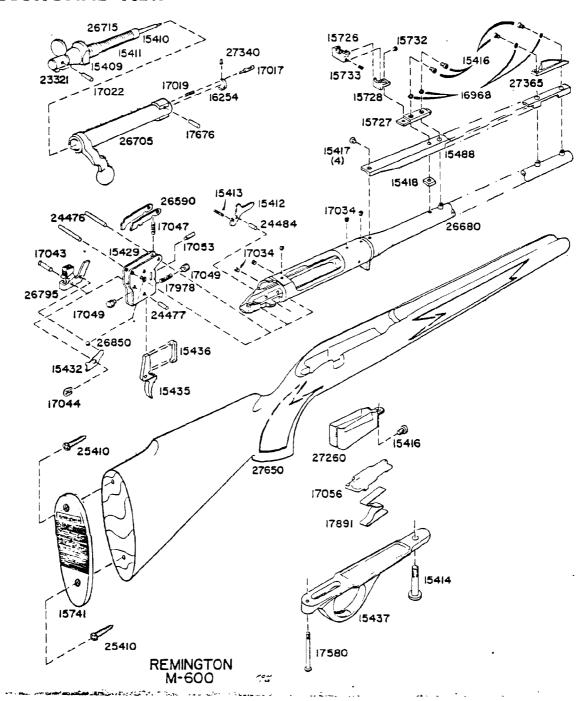
DELIVERIES ARE FOB. ILION, NY.

Send all guns for factory service and inquiries on service and parts to

REMINGTON ARMS COMPANY, INC.
Arms Service Division
Ilion, New York

All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut **600**

SECTIONAL VIEW



REPLACEMENT PARTS

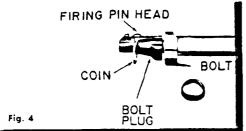
When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE. The sale of barrel assemblies and breach bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special looks and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

BARBER - PRESALE R 0122259

TO COCK BOLT — Bolt must remain cocked to put into gun. If bolt becomes "uncocked" firing pin head will be forward and show as nearly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking natch on rear engages firing pin head. Bolt is then cocked and ready for re-entry to gun.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

When ordering parts — please order by part number and part name. Give also model name and number of gun, serial number of any), and state caliber or gauge. Please identify from the component parts, picture or section view.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder See shipping instructions concerning FACTORY SERVICE.

We will furnish parts for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in complete line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Illion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on autside of each package returned to the factory for regains.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the ame letter — this delays service.

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Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Illian, New York

 CF 40
 Printed in U.S.A.
 Rev. 1263
 Form RD 5473



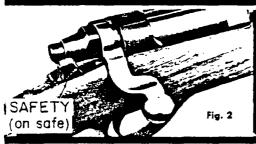
HIGH POWER CARBINE FIXED BOX MAGAZINE

MODEL

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS PRICE LIST





The Remington Model 600 is a light weight, compact length carbine with a ventilated rib barrel. The Monte Carlo stock is full length and has a pistol grip. The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed from gun for takedown purposes.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then ratate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY — (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Slide lever type safety is located at right rear of receiver. With safety in rear stop pasition, trigger cannot be pulled to "fire" gun. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire gun. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until builet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE - Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from gun. Repeat until magazine is empty.

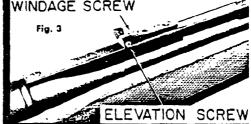
SIGHTS — The Remington Model 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise bullet impact at target. With eyepiece lowered, range will shorten ar bullet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move bullet Fig. 3

CLEANING AND CARE—Caution: Make sure gun is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from gun. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.



CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly, To prevent undue wear, lubricate cam surfaces at rear of balt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt from gun. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

REMINGTON ARMS COMPANY, INC.

llion, New York, U.S.A.

COMPONENT PARTS

Remington,

MODEL 600

BOLT ACTION — HIGH POWER CARBINE

308 Win., 35 Rem., 222 Rem., 6MM Rem.

ALWAYS ORDER COMPONENTS BY PART NUMBER AND PART NAME

Part No.	NAME OF PART L	ist Price	Part No.	NAME OF PART	List	Price
26680	Barrel Assembly, 308 Win. (includes Barrel,	<u> </u>	26850	Safety Detent Ball	\$.25
	Barrel Bracket, Barrel Stud (6), Receiver)		15432	Safety Detent Spring		.35
26705	Bolt Assembly, 308 Win. (includes Bolt Body	<u> </u>	17043	Safety Pivat Pin		.25
	Assembly and Bolt Handle)	} = <u>5</u>	17044	Safety Snap Washer		.25
26700	Bolt Final Assembly, 308 Win. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin	Price on Application	26590	Sear and Safety Cam Assembly (includes Sea Safety Cam)		1.65
	Assembly) (not shown)	J	24476	Sear Pin		.25
15409	Boit Plug	\$ 2.40	17047	Sear Spring		.25
15412	Bolt Stop	.35	15416	Sight Screw		.25
24484	Bolt Stop Pin	.25	16968	Sight Washer		.25
15413	Bolt Stop Spring	.25	27650	Stock Assembly (includes Burt Plate, Burt Plat		
15741	Butt Plate	.60	1	Screw (2), and Stock)		26.95
25410	Butt Plate Screw	.25	15435	Trigger		.90
17017	Ejector	.55	17049	Trigger Adjusting Screw		.25
17676	Ejector Pin	.25	26730	Trigger Assembly (includes Trigger Housing		
17019	Ejector Spring	.25		Sear and Safety Cam Assembly, Sea Spring, Trigger, Trigger Adjusting Screw (2		
16254	Extractor	1.35		Trigger Connector, Trigger Pin, Trigge	r	
27340	Extractor Rivet	.35		Spring, Trigger Stop Screw) (not shown)		9.00
15410	Firing Pin	2.70	15436	Trigger Connector		.3.
26715	Firing Pin Assembly (includes Bolt Plug, Firing		15437	Trigger Guard		.90
	Pin, Firing Pin Cross Pin, Firing Pin Head,		15429	Trigger Housing	-	2.40
	Main Spring)	7.50	24477	Trigger Pin		2.5
17022	Firing Pin Cross Pin	.25	17978	Trigger Spring		.25
23321	Firing Pin Head	1.00	17053	Trigger Stop Screw		.23
15414	Front Guard Screw	.25		ACCESSORIES		
27365	Front Sight Assembly (includes Front Sight and Front Sight Bead)	1.20	26990	Sling Strap Assembly and Mountings complet	e \$	8.00
27260	Magazine Assembly (includes Magazine and		15357	Front Swivel Nut		.25
	Magazine Support)	.90	15356	Front Swivel Screw		.60
17056	Magazine Follower	.60	15358	Rear Swivel Screw		.60
17891	Magazine Spring	.80	1			
15416	Magazine Support Screw	.25	26625	Sling Strap Assembly		3.00
15411	Main Spring	.35	26555	Swivel Assembly, Q.D(each	n)	2.10
17580	Rear Guard Screw	.25		ADDITIONAL CALIBERS		
26841	Rear Sight Assembly (includes Rear Sight Ele-			(Not Shown in Sectional View)		
	vation Screw, Rear Sight Base, Rear Sight Eyepiece, Rear Sight Leaf, Rear Sight Wind-		26682	Barrel Assembly, 35 Rem.		٦
	age Screw) (not shown)	3.00	26681	Barrel Assembly, 222 Rem.		1
15727	Rear Sight Base	.50	26683	Barrel Assembly, 6MM Rem.		ς.
15733	Rear Sight Elevation Screw	.35	26706	Bolt Assembly, 35 Rem.		Price on
15726	Rear Sight Eyepiece	1.50	26775	Bolt Assembly, 222 Rem.		- E
15728	Rear Sight Leaf	.60	26701	Bolt Final Assembly, 35 Rem.		
15418	Rear Sight Nut	.25	26770	Bolt Final Assembly, 222 Rem.		j
15732	Rear Sight Windage Screw	.35	15852	Ejector, 222 Rem		.9
15778	Rear Sight Wrench (not shown)	.25	15850	Extractor, 222 Rem		1.3.
17034	Receiver Plug Screw	.25	27342	Extractor Rivet, 222 Rem		.3.
18186	Reinforcing Screw (not shown)	.25	27261	Magazine Assembly, 222 Rem		.9
15488	Rib	1.20	27262	Magazine Assembly, 35 Rem.		.9
15417	Rib Screw	.25	16793	Magazine Follower, 222 Rem.		.6
26795	Safety Assembly (includes Safety and Safety		15742	Magazine Spacer, 222 Rem.		.3
	Thumbpiece)	1.20	17983	Magazine Spring, 222 Rem.		.9
			15600	Rear Sight Base, 35 Rem.		.5
	See Sectional View for proper identity of parts.					bove

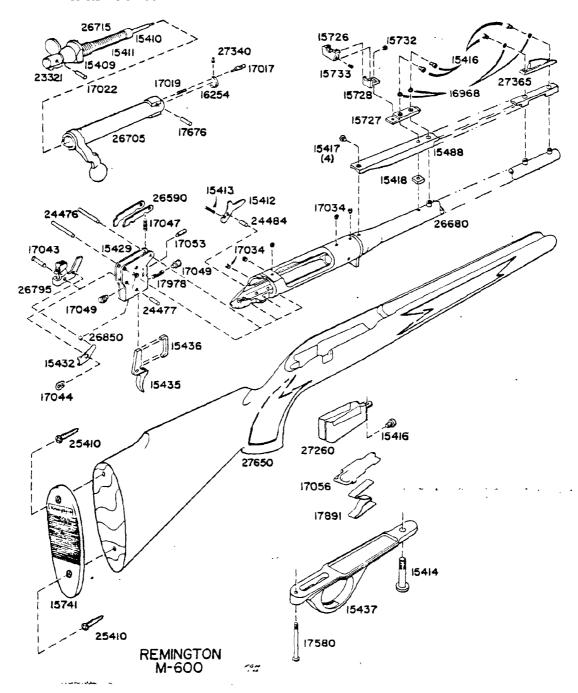
CF 38 DELIVERIES ARE F.O.B. ILION, N. Y.

PARTS AND PRICES SUBJECT TO CHANGE WITHOUT NOTICE

Send all guns for factory service and inquiries on service and parts to

REMINGTON ARMS COMPANY, INC. Arms Service Division Ilion, New York All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut MODEL

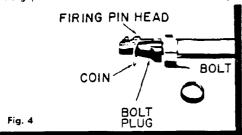
SECTIONAL VIEW



REPLACEMENT PARTS

when ordering parts specify model, caliber, part name and serial number of the gun NOTE. The sale of barrel assemblies and breach balts is restricted. When factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

TO COCK BOLT — Bolt must remain cocked to put into gun. If bolt becomes "uncocked" firing pin head will be forward and show as nearly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry to gun.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

When ordering parts — please order by part number and part name. Give also model name and number of gun, serial number (if any), and state caliber or gauge. Please identify from the component parts, picture or section view.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

We will furnish parts for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in complete line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders.
Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carron.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service—please attach complete letter of information securely on outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter—this delays service.

THEN—to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner we can reship your gun or parts at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

We will make repairs on discontinued models as long as the supply of parts is available. However, we cannot make repairs for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured-Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

llion, New York

CF 40 Printed in U.S.A. Rev. 564 Form RD 5473



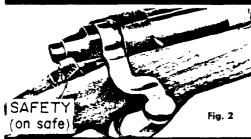
Remington HIGH POWER CARBINE FIXED BOX MAGAZINE

MODEL 600

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS PRICE LIST





The Remington Model 600 is a light weight, compact length carbine with a ventilated rib barrel. The Monte Carlo stock is full length and has a pistol grip. The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed from gun for takedown purposes.

TO PUT BOLT IN GUN - Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Balt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT Push safety forward to unlock bolt and raise balt handle. Pull balt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY - (Fig. 2) Close bolt and ratate safety rearward to ON SAFE position. Slide lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" gun. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire gun. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD - Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Clase bolt to chamber cartridge and lower bolt handle to lock action clased. Ratate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL - Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE - Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE - Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear Then push bolt forward until cartridge is released from magazine. Lift free cartridge from gun. Repeat until magazine is empty.

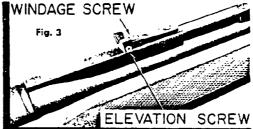
SIGHTS — The Remington Model 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION - Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation sciew. Ruise expilece for longer range or to raise bullet impact at target. With eyepiece lowered, range will shorten or bullet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move bullet Fig. 3 impact to left.

CLEANING AND CARE—Caution: Make sure gun is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt fram gun. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL - Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. if necessary. Wipe dry and re-oil bore and chamber very lightly.



CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt from gun. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

REMINGTON ARMS COMPANY, INC.

Ilion, New York, U.S.A.

COMPONENT PARTS



MODEL

BOLT ACTION — HIGH POWER CARBINE

600

308 Win., 35 Rem., 222 Rem., 6MM Rem.

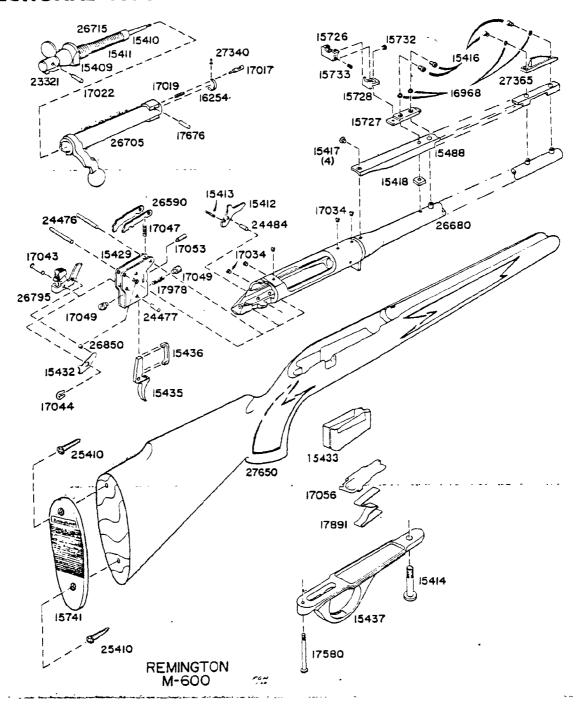
ALWAYS ORDER COMPONENTS BY PART NUMBER AND PART NAME

Part No	. NAME OF PART L	ist Price	Part No.	NAME OF PART	List Price
26680	Barrel Assembly, 308 Win. (includes Barrel,)	26850	Safety Detent Ball	\$.25
	Barrel Bracket, Barrel Stud (6), Receiver)		15432	Safety Detent Spring	.35
26705	Bolt Assembly, 308 Win. (includes Bolt Body	Price on Application	17043	Safety Pivot Pin	
26700	Assembly and Bolt Handle)		17044	Safety Snap Washer	
20700	Assembly, Ejector, Ejector Pin, Ejector	* d	26590	Sear and Safety Cam Assembly (includes Sear	
	Spring, Extractor, Extractor Rivet, Firing Pin		24474	Safety Cam)	
	Assembly) (not shown)	ر میمی	24476	Sear Spring	
15409	Bolt Plug		17047	Sight Screw	
15412	Bolt Stop	.35	16968	Sight Washer	
24484	Bolt Stop Pin	.25	27650	Stock Assembly (includes Butt Plate, Butt Plate	
15413	Bolt Stop Spring	.25	17030	Screw (2), and Stock)	
15741	Butt Plate	.60	15435	Trigger	
25410	Butt Plate Screw	.25	17049	Trigger Adjusting Screw	
17017	Ejector	.55 .25	26730	Trigger Assembly (includes Trigger Housing	,
17676	Ejector Pin			Sear and Safety Cam Assembly, Sear	•
17019	Extractor	.25 1.35		Spring, Trigger, Trigger Adjusting Screw (2) Trigger Connector, Trigger Pin, Trigger	
			ļ	Spring, Trigger Stop Screw) (not shown)	
27340 15410	Extractor Rivet	.3 <i>5</i> 2.70	15436	Trigger Connector	35
26715	Firing Pin Assembly (includes Bolt Plug, Firing	2.70	15437	Trigger Guard	
20/13	Pin, Firing Pin Cross Pin, Firing Pin Head,		15429	Trigger Housing	. 2.40
	Main Spring)	7.50	24477	Trigger Pin	25
17022	Firing Pin Cross Pin	.25	17978	Trigger Spring	25
23321	Firing Pin Head	1.00	17053	Trigger Stop Screw	25
15414	Front Guard Screw	.25		ACCESSORIES ·	
27365	Front Sight Assembly (includes Front Sight and				
	Front Sight Bead)	1.20	26990	Sling Strap Assembly and Mountings complete	
15433	Magazine	.90	15357	Front Swivel Nut	
17056	Magazine Follower	.60	15356	Front Swivel Screw	60
17891	Magazine Spring	.80	15358	Rear Swivel Screw)ه. ـ .
15411	Main Spring	.35	26625	Sling Strap Assembly	. 3.00
17580	Rear Guard Screw	.25	26555	Swivel Assembly, Q.D(each	2.10
26841	Rear Sight Assembly (includes Rear Sight Ele- vation Screw, Rear Sight Base, Rear Sight			ADDITIONAL CALIBERS	
	Eyepiece, Rear Sight Leaf, Rear Sight Wind-		ļ	ADDITIONAL CALIBERS	
	age Screw) (not shown)	3.00	24400	(Not Shown in Sectional View)	
15727	Rear Sight Base	.50	26682	Barrel Assembly, 35 Rem.	1
15733	Rear Sight Elevation Screw	.35	26681	Barrel Assembly, 222 Rem.	
15726	Rear Sight Eyepiece	1.50	26683	Balt Assembly, 6MM Rem.	
15728	Rear Sight Leaf	.60	26706	Bolt Assembly, 35 Rem.	٠ ﴿ يَعْلَى ا
15418	Rear Sight Nut	.25	26775	Bolt Final Assembly, 35 Rem.	
15732	Rear Sight Windage Screw	.35	1	Bolt Final Assembly, 222 Rem.	
15778	Rear Sight Wrench (not shown)	.25	15852	Ejector, 222 Rem.	
17034	Receiver Plug Screw	.25	15850	Extractor, 222 Rem.	
15651	Reinforcing Screw (not shown)	.25	27342	Extractor Rivet, 222 Rem.	
15488	Rib	1.20	15842	Magazine, 222 Rem.	
15417	Rib Screw	.25	15898	Magazine, 35 Rem.	
26795	Safety Assembly (includes Safety and Safety	1.00	15648	Magazine, 6MM Rem.	
	Thumbpiece)	1.20	16793	Magazine Follower, 222 Rem.	
			15742	Magazine Spacer, 222 Rem.	
			17983	Magazine Spring, 222 Rem.	
	En Castinad Wass for a second design of		15600	Rear Sight Base, 35 Rem.	5
	See Sectional View for proper identity of parts.		NOTE:	See basic 308 Win. Parts List for parts not list	ed above

Send all guns for factory service and inquiries on service and parts to

REMINGTON ARMS COMPANY, INC. Arms Service Division Ilion, New York All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut MODEL

SECTIONAL VIEW



REPLACEMENT PARTS

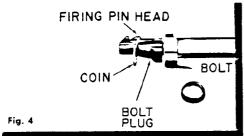
When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE. The sale of barrel assemblies and breech belts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the are

BARBER - PRESALE R 0122267

OCOCK BOLT — Bolt must remain cocked to put into gun. If bolt becomes "uncocked" firing pin head will be forward and show as learly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will am on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages iring pin head. Bolt is then cocked and ready for re-entry to gun.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

Please read carefully)

When ordering parts — please order by part number and part name. Give also model name and number of gun, serial number if any), and state caliber or gauge. Please identify from the omponent parts, picture or section view.

lover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the ame letter — this delays service.

*lease do not ship sample parts to Firearms Factory unless it is mpossible to identify from the Parts List or Instruction Folder.

•ee shipping instructions concerning FACTORY SERVICE.

We will furnish parts for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in complete line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Illion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Ise plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

'lease do not ship gun in a gun case, or special container that nust be returned from the factory. The return of your gun or parts vill be greatly speeded if properly packaged in a throw-away arton.

All shipments should have forwarding and return address clearly narked on gun package as well as on attached letter.

o further improve service — please attach complete letter of nformation securely on outside of each package returned to the actory for repairs.

'lease do not return gun accessories such as sling straps, quick elease swivels, special boots, covers, telescopes, mounts or any pecial equipment to the factory with the gun shipment.

Five full details of the contents of the shipment — state whether amplete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Five full condition of contents—stock and fore-end damage (if iny), metal damage (if any), barrel bent or damaged (if any), rarts missing, etc. A full description will enable us to more occurately list the needed repairs.

Tover only one subject in letter or order. Do not order spare arts and give instructions on repair of a gun or guns in the time letter — this delays service.

THEN—to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner we can reship your gun or parts at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

We will make repairs on discontinued models as long as the supply of parts is available. However, we cannot make repairs for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

llion, New York

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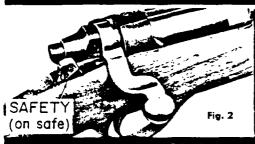
HIGH POWER CARBINE FIXED BOX MAGAZINE

MODEL MODEL

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS PRICE LIST





The Remington Model 600 is a light weight, compact length carbine with a ventilated rib barrel. The Monte. Carlo stock is full length and has a pistol grip. The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed from gun for takedown purposes.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT — Push sufety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY — (Fig. 2) Close bolt and ratate safety rearward to ON SAFE position. Slide lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" gun. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire gun. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear - free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Clase bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE - Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from gun. Repeat until magazine is empty.

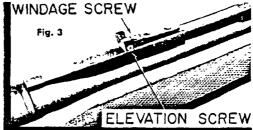
SIGHTS — The Remington Model 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise bullet impact at target. With eyepiece lowered, range will shorten or builtet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move builter impact on target to right. Moving to left will move builter impact to left.

CLEANING AND CARE—Caution: Make sure gun is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from gun. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly cited, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

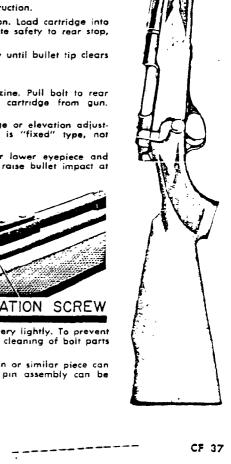


CLEANING OF BOLT — 8rush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt from gun. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

REMINGTON ARMS COMPANY, INC.

llion, New York, U.S.A.

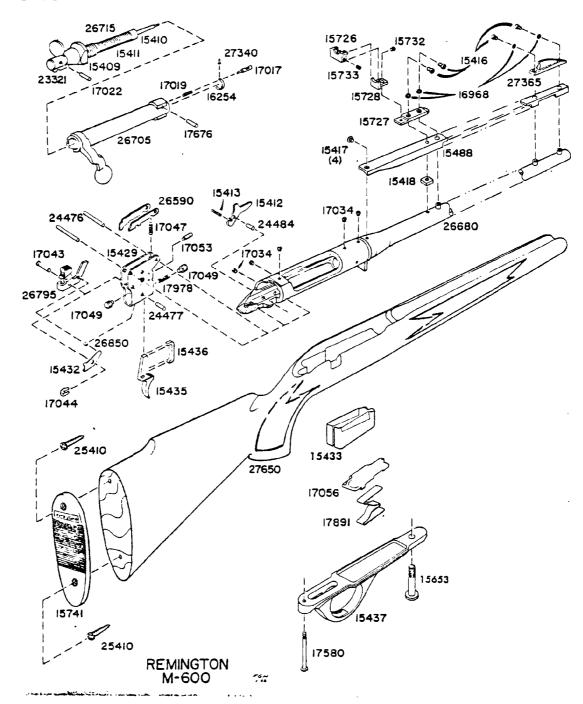


Send all guns for factory service and inquiries on service and parts to

REMINGTON ARMS COMPANY, INC.
Arms Service Division
Illion, New York

All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut **600**

SECTIONAL VIEW



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech belts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to class dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

COMPONENT PARTS



MODEL

BOLT ACTION — HIGH POWER CARBINE

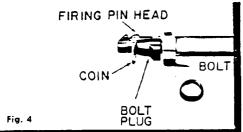
600

308 Win., 35 Rem., 222 Rem., 6MM Rem., 243 Win.

ALWAYS ORDER COMPONENTS BY PART NUMBER AND PART NAME

Part No.	NAME OF PART LI	st Price	Part No.	NAME OF PART	List Price
26680	Barrel Assembly, 308 Win. (includes Barrel,	1	15432	Safety Detent Spring	
	Barrel Bracket, Barrel Stud (6), Receiver)		17043	Safety Pivot Pin	25
26705	Bolt Assembly, 308 Win. (includes Bolt Body	Price on Application	17044	Safety Snap Washer	25
24700	Assembly and Bolt Handle)		26590	Sear and Safety Cam Assembly (includes Sea	
26700	Bolt Final Assembly, 308 Win. (includes Balt Assembly, Ejector, Ejector Pin, Ejector	- d 4		Safety Cam)	
	Spring, Extractor, Extractor Rivet, Firing Pin-		24476	Sear Pin	
	Assembly) (not shown)	j	17047	Sear Spring	
15409	Boit Plug	\$ 2.40	15416	Sight Screw	
15412	Boit Stop	.35	16968	Sight Washer	25
24484	Bolt Stop Pin	.25	27650	Stock Assembly (includes Butt Plate, Butt Plat	
15413	Bolt Stop Spring	.25	15405	Screw (2), and Stock)	
15741	Butt Plate	.60	15435	Trigger	
25410	Buit Plate Screw	.25	17049	Trigger Adjusting Screw	
17017	Ejector	.55	26730	Trigger Assembly (includes Trigger Housing Sear and Safety Cam Assembly, Sea	
17676	Ejector Pin	.25		Spring, Trigger, Trigger Adjusting Screw (2)	
17019	Ejector Spring	.25		Trigger Connector, Trigger Pin, Trigge	er .
16254	Extractor	1.35		Spring, Trigger Stop Screw) (not shown)	
27340	Extractor Rivet	.25	15436	Trigger Connector	3:
15410	Firing Pin	2.70	15437	Trigger Guard	
26715	Firing Pin Assembly (includes Bolt Plug, Firing		15429	Trigger Housing	2.40
	Pin, Firing Pin Cross Pin, Firing Pin Head,		24477	Trigger Pin	.2.9
	Main Spring)	7.50	17978	Trigger Spring	25
17022	Firing Pin Cross Pin	.25	17053	Trigger Stop Screw	.2 !
23321	Firing Pin Head	1.00	1		
15653	Front Guard Screw	.25		ACCESSORIES	
27365	Front Sight Assembly (includes Front Sight and Front Sight Bead)	1.20	26990	Sling Strap Assembly and Mountings complet Includes:	e \$ 9.10
27260	Magazine Assembly (includes Magazine and			15357 Front Swivel Nut	25
	Magazine Support)	.90		15356 Front Swivel Screw	60
17056	Magazine Follower	.60	İ	15358 Rear Swivel Screw	60
17891	Magazine Spring	.80	[26625 Sling Strap Assembly	3.45
15416	Magazine Support Screw	.25		26555 Swivel Assembly, Q.D (each	1) 2.10
15411	Main Spring	.35		ADDITIONAL CALIFORN	
17580	Rear Guard Screw	.25		ADDITIONAL CALIBERS	
26841	Rear Sight Assembly (includes Rear Sight Ele-			(Not Shown in Sectional View)	
	vation Screw, Rear Sight Base, Rear Sight Eyepiece, Rear Sight Leaf, Rear Sight Wind-		26682	Barrel Assembly, 35 Rem.	
	age Screw) (not shown)	3.00	26681	Barrel Assembly, 222 Rem.	
15727	Rear Sight Base	.50	26683 26685	Barrel Assembly, 6MM Rem.	5.
15733	Rear Sight Elevation Screw	.35	26706	Barrel Assembly, 243 Win	·· } ::
15726	Rear Sight Eyepiece	1.50	26775	Boit Assembly, 222 Rem.	1 -
15728	Rear Sight Leaf	.60	26701	Bolt Final Assembly, 35 Rem.	
15418			26770	Bolt Final Assembly, 222 Rem.	
15732	Rear Sight Windage Screw	.25	15852	Ejector, 222 Rem	
15778	Rear Sight Windage Screw	.35	15850	Extractor, 222 Rem.	1.3:
17034	Rear Sight Wrench (not shown)	.25	27342	Extractor Rivet, 222 Rem.	
18186	Receiver Plug Screw	.25	27366	Front Sight Assembly, 6MM Rem., 243 Win	
	Reinforcing Screw (not shown)	.25	27261	Magazine Assembly, 222 Rem.	90
15488	Rib	1.20	27262	Magazine Assembly, 35 Rem.	.91
15417	Rib Screw	.25	16793	Magazine Follower, 222 Rem.	
26795	Safety Assembly (includes Safety and Safety Thumbpiece)	1.20	15742	Magazine Spacer, 222 Rem.	.3:
26850	Safety Detent Ball	1.20 .25	17983 15600	Rear Sight Base, 35 Rem.	
		.20			
	See Sectional View for proper identity of parts.		L NOTE O	see basic 308 Win. Parts List for parts not liste	

TO COCK BOLT — Bolt must remain cocked to put into gun. If bolt becomes "uncocked" firing pin head will be forward and show as nearly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry to gun.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. **Trigger adjustment** is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

When ordering parts — please order by part number and part name. Give also model name and number of gun, serial number (if any), and state caliber or gauge. Please identify from the component parts, picture or section view.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter—this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

Parts will be furnished for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in Complete Line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders.
Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Illion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on our package as well as an attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list he needed repairs.

Tover only one subject in letter or order. Do not order spare parts

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and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner your gun or parts can be reshipped at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post an small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If five ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Illion, New York

Printed in U.S.A. Rev. 265 Form RD 5473



HIGH POWER CARBINE

350 REMINGTON MAGNUM FIXED BOX MAGAZINE

MODEL 600 **MAGNUM**

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS LIST

The new Remington MAGNUM Model 600 is, pound for pound, the most powerful carbine for big game hunting. This MAGNUM caliber model is an ideal brush gun and capable of downing the largest game on the North American Continent.

CAPACITY - of four (4) shots is possible, counting three cartridges in the fixed magazine and one in the barrel chamber.

ACTION — features the strong steel-shrouded bolt found in all Remington bolt action, high power rifles. For MAG-

NUM accuracy, the action is custom-bedded in a rugged, moisture resistant, laminated stock. A "Delrin" tang support also gives action added bearing in rear of stock. MONTE CARLO STOCK — of two-color laminate design, contains the action and barrel. The use of select wood laminates, carefully joined, shaped and sealed, guarantees strength and rigidity for this MAGNUM design. The stock is finely checkered at grip and fore-arm, and protected overall with the new Du Pont RK-W hard wearing wood finish.

A recoil pad at the butt and carrying strap with quick detachable swivels is standard equipment. MAGNUM weight barrel - is free-floating and turned extra heavy to keep the MAGNUM loads on target. On this

barrel is mounted the "Delrin" ventilated rib with factory open sights.

TELESCOPE MOUNTING (Fig. 1) - Remington is introducing a raised barrel bracket on this new MAGNUM Model 600. This newly designed bracket, located between receiver and barrel, provides a recoil shoulder or shooting support

BARREL BRACKET (Raised) Fig. 1

ISAFET

(on safe)

for telescope base. For standard eye relief, or telescopes mounted at the rear position, the receiver is drilled and tapped and fitted with removable plug screws.

With long eye relief mounts, the rear sight may be removed to locate bases at forward position. This forward mounting makes loading much easier, particularly during offhand shooting.

SAFETY — (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Side lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" gun. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire gun. Bolt handle can be raised to open action

Caution: Before firing make sure barrel is clear - free of eavy oil, grease, or any obstruction.

TO SINGLE LOAD - Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE—Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from gun. Repeat until

Fig. 2

magazine is empty.

SIGHTS — The Remington Model 600 is factory equipped with open sights. Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation. Both sights are easily removed.

ELEVATION — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise ar lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise bullet impact at target. With eyepiece lowered, range will shorten or bullet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position

with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move

bullet impact to left.

CLEANING AND CARE — Caution: Make sure gun is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from gun. Use a good petroleum solvent for cleaning of parts TO REMOVE BOLT (Fig. 3) — Push safety forward to unlock

bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Balt stop is located in left rear of balt channel in receiver. Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed

lift bolt from gun.
*O PUT BOLT IN GUN—Simply align bolt lugs to enter receiver operly, then rotate safety forward. Push bolt forward and ito gun. Note: Bolt must remain "cacked". See To Cock Bolt. CLEANING OF BOLT — Brush face of bolt to remove shooting. residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done. if necessary.

BOLT -RELEASE

ILION, NEW YORK, U.S.A.



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COMPONENT PARTS

Remington,

MODEL 600 MAGNUM

BOLT ACTION — HIGH POWER MAGNUM CARBINE

350 Remington Magnum

ALWAYS ORDER COMPONENTS BY PART NUMBER AND PART NAME

26707 E 26702 E 15409 E 15412 E 24484 E 15413 E 17017 E 17676 E 17019 E 15709 E 27341 E 15410 F	Barrel Assembly, 350 Rem. Mag. (includes Barrel, Barrel Bracket, Barrel Stud (6), Receiver) Bolt Assembly, 350 Rem. Mag. (includes Bolt Body Assembly and Bolt Handle) Bolt Final Assembly, 350 Rem. Mag. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly) (not shown) Bolt Stop Bin Bolt Stop Spring 17034 15651 15488 15417 26795 21387 25410 26850 15432 17043 17044 26590	Receiver Plug Screw Reinfarcing Screw (not shown) Rib Rib Screw Safety Assembly (includes Safety and Safety Thumbpiece) Recoil Pad Recoil Pad Screw Safety Detent Ball Safety Detent Spring Safety Pivot Pin Safety Snap Washer Sear and Safety Cam Assembly (includes Sear	
26702 8 15409 8 15412 8 24484 8 15413 8 17017 E 17676 E 17019 E 15709 E 27341 E	Bolt Assembly, 350 Rem. Mag. (includes Bolt Body Assembly and Bolt Handle) Bolt Final Assembly, 350 Rem. Mag. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly) (not shown) Bolt Stop Bolt Stop Pin Bolt Stop Spring Ejector Pin Ejector Spring Extractor	15488 15417 26795 21387 25410 26850 15432 17043 17044 26590	Rib Screw Safety Assembly (includes Safety and Safety Thumbpiece) Recoil Pad
26702 8 15409 8 15412 8 24484 8 15413 8 17017 E 17676 E 17019 E 15709 E 27341 E	Body Assembly and Bolt Handle) Soft Final Assembly, 350 Rem. Mag. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly) (not shown) Soft Plug Soft Stop Pin Soft Stop Spring Sjector Pin Sjector Spring Extractor	15417 26795 21387 25410 26850 15432 17043 17044 26590	Rib Screw Safety Assembly (includes Safety and Safety Thumbpiece) Recoil Pad
15409 8 15412 8 24484 8 15413 8 17017 E 17676 E 17019 E 15709 E 27341 E	Bolt Final Assembly, 350 Rem. Mag. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly) (not shown) Bolt Plug Bolt Stop Bolt Stop Pin Bolt Stop Spring Bijector Bijector Spring Bijector Spring	26795 21387 25410 26850 15432 17043 17044 26590	Safety Assembly (includes Safety and Safety Thumbpiece) Recoil Pad
15409 8 15412 8 24484 8 15413 8 17017 E 17676 E 17019 E 15709 E 27341 E	Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly) (not shown) Bolt Plug Bolt Stop Bolt Stop Pin Bolt Stop Spring Bijector Bijector Pin Bijector Spring Bijector Spring	21387 25410 26850 15432 17043 17044 26590	Thumbpiece) Recoil Pad Recoil Pad Screw Safety Detent Ball Safety Detent Spring Safety Pivot Pin Safety Snap Washer
15412 B 24484 B 15413 B 17017 E 17676 E 17019 E 15709 E 27341 E	Jolt Plug Jolt Stop Jolt Stop Pin Jolt Stop Spring Jector Jector Pin Jector Spring	25410 26850 15432 17043 17044 26590	Recoil Pad Screw Safety Detent Ball Safety Detent Spring Safety Pivot Pin Safety Snap Washer
15412 B 24484 B 15413 B 17017 E 17676 E 17019 E 15709 E 27341 E	Jolf Stop Jolf Stop Pin Jolf Stop Spring Jector Pin Jector Spring	26850 15432 17043 17044 26590	Safety Detent Ball Safety Detent Spring Safety Pivot Pin Safety Snap Washer
24484 B 15413 B 17017 E 17676 E 17019 E 15709 E 27341 E	Joit Stop Pin	15432 17043 17044 26590	Safety Detent Spring Safety Pivot Pin Safety Snap Washer
15413 B 17017 E 17676 E 17019 E 15709 E 27341 E	jector Pin jector Spring	17043 17044 26590	Safety Pivot Pin
17017 E 17676 E 17019 E 15709 E 27341 E	jector Pin jector Spring	17044 26590	Safety Snap Washer
17676 E 17019 E 15709 E 27341 E 15410 F	jector Pin	26590	
17019 E 15709 E 27341 E 15410 F	jector Spring		Sear and Safety Cam Assembly (includes Sear
15709 E 27341 E 15410 F	xtractor		Safety Cam)
27341 E 15410 F		24476	
15410 F	xtractor Rivet		Sear Spring
		17047	
	iring Pin	15416	Sight Screw
26715 F	Firing Pin Assembly (includes Bolt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin Head, Man Spring)	16968 26990	Slight Washer
17022 F	iring Pin Cross Pin		15357 Front Swivel Nut
	iring Pin Head	1	15356 Front Swivel Screw
	ront Guard Screw		15358 Rear Swivel Screw
	ront Sight Assembly (includes Front Sight and	Į.	26625 Sling Strap Assembly
	Front Sight Bead)	1	26555 Swivel Assembly, Q.D. (each)
15648 A	Aagazine	27651	Stock Assembly (includes Recoil Pad, Recoil Pad Screw (2), and Stock)
15667 A	Magazine Follower	15883	
17891 A	Aagazine Spring		Tang Support
15411 A	Agin Spring	15435	Trigger
17580 R	Rear Guard Screw	17049	Trigger Adjusting Screw
	Rear Sight Assembly (includes Rear Sight Elevation Screw, Rear Sight Base, Rear Sight Eyeptece, Rear Sight Leaf, Rear Sight Windage Screw) (not shown)	26730	Trigger Assembly (includes Trigger Housing, Sear and Safety Cam Assembly, Sear Spring, Trigger, Trigger Adjusting Screw (2), Trigger Cannector, Trigger Pin, Trigger Spring, Trig- ger Stop Screw) (not shown)
15727 R	tear Sight Base	15436	Trigger Connector
15733 R	lear Sight Elevation Screw	15437	Trigger Guard
15726 R	Rear Sight Eyepiece	15429	Trigger Housing
15728 R	Rear Sight Leaf	24477	Trigger Pin
15418 R	Rear Sight Nut	17978	Trigger Spring
15732 R	Rear Sight Windage Screw	17053	Trigger Stop Screw
15778 8	Rear Sight Wrench (not shown)		-
	See Sectional View for proper identity of parts.		

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DELIVERIES ARE F.O.B. ILION, N. Y

PARTS SUBJECT TO CHANGE WITHOUT NOTICE

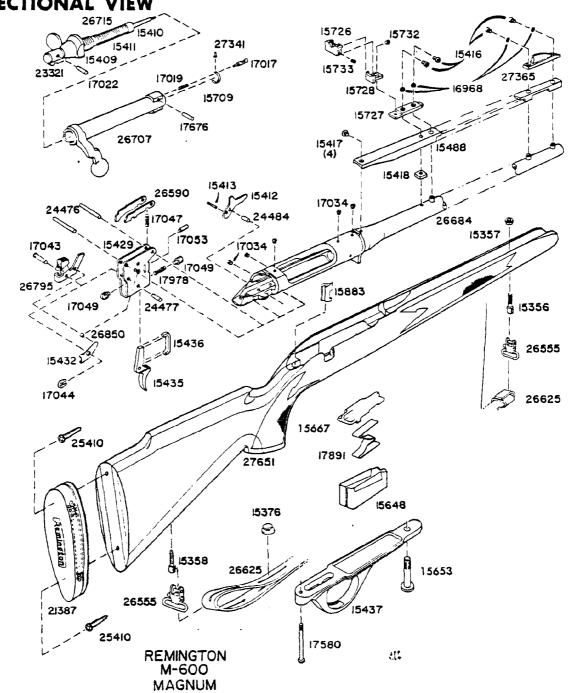
nd all guns for factory service and inquiries an

REMINGTON ARMS COMPANY, INC. Arms Service Division llion, New York

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MODEL 600 **MAGNUM**

SECTIONAL VIEW



REPLACEMENT PARTS

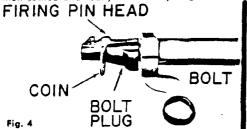
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operation. All other parts will be shipped as ordered but, since ions, the particular part may require slight

CLEANING OF BARREL - Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bare and cartridge chamber in barrel with a good bare salvent, if necessary. Wipe dry and re-oil bare and chamber very lightly.

TO DISASSEMBLE BOLT PARTS — Remove bolt from gun, Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in

TO COCK BOLT — Bolt must remain cocked to put into gun. If bolt becames "uncocked" firing pin head will be forward and show as nearly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt in then cocked and ready for re-entry to gun.



ACTION CLEANING - Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock. When reassembling, be sure that bottom leg of magazine spring lies centrally between magazine box tabs. Magazine spring must rest on floor plate of trigger guard. Magazine can then be filled to full capacity of three (3) cartridges. Also assemble rang support to action (at rear) before reassembling action to stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

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The sale of barrels and balts is restricted. Special tools, and gauges are required for assembly.

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IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

> REMINGTON ARMS COMPANY, INC. PARTS DEPT. ARMS SERVICE DIVISION llion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

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All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service - please attach complete letter of information securely an outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment - state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents - stack and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

Cover only one subject in letter or order. Do not order spare

parts and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner we can reship your gun or parts at the earliest possible date.

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Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts List.

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If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

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Ilion, New York

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Printed in U.S.A. Form RD 5653 Rev. 665



Fig. 1

HIGH POWER CARBINE FIXED BOX MAGAZINE

MODEL

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS PRICE LIST



The Remington Model 600 is a light weight, compact length carbine with a ventilated rib barrel. The Monte Carlo stock is full length and has a pistol grip. The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed from gun for takedown purposes.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY — (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Slide lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" gun. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position.

Trigger can be pulled to fire gun. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear - free of heavy oil, grease, or any obstruction.

Fig. 2

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Clase bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE - Open bolt and load cartridges directly into magazine.

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SIGHTS — The Remington Model 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise bullet impact at target. With eyepiece lowered, range will shorten or bullet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move bullet Fig. 3

CLEANING AND CARE—Caution: Make sure gun is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove balt from gun. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.



CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt from gun. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

REMINGTON ARMS COMPANY, INC.

llion, New York, U.S.A.

COMPONENT PARTS



MODEL

BOLT ACTION — HIGH POWER CARBINE

600

308 Win., 35 Rem., 222 Rem., 6MM Rem., 243 Win.

When ordering parts-Model No., Part No. and Part Name must be given.

Part No.	NAME OF PART	ist Price	Part No.	NAME OF PART	List	Price
26680	Barrel Assembly, 308 Win. (includes Barrel,)	15432	Safety Detent Spring	\$.35
	Barrel Bracket, Barrel Stud (6), Receiver)		17043	Safety Pivot Pin		.25
26705	Bolt Assembly, 308 Win. (includes Bolt Body	5.8	17044	Safety Snap Washer		.25
	Assembly and Bolt Handle)	€ 2.3	26590	Sear and Safety Cam Assembly (includes Sear		
26700	Boit Final Assembly, 308 Win. (includes Bolt	1 0		Safety Cam)		1.65
	Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin	,	24476	Sear Pin		.25
	Assembly) (not shown)		17047	Sear Spring		.25
15409	Boit Plug	\$ 2.40	15416	Sight Screw		.25
15412	Bolt Stop		16968	Sight Washer		.25
24484	Bolt Stop Pin	.25	27650	Stock Assembly (includes Burt Plate, Burt Plate	,	
15413	Bolt Stop Spring	.25		Screw (2), and Stock)	. 2	26.95
15741	Butt Plate		15435	Trigger		.90
25410	Burt Plate Screw		17049	Trigger Adjusting Screw		.25
17017	Ejector		26730	Trigger Assembly (includes Trigger Housing		
17676	Ejector Pin			Sear and Safety Cam Assembly, Sea		
17019	Ejector Spring			Spring, Trigger, Trigger Adjusting Screw (2) Trigger Connector, Trigger Pin, Trigge.		
16254	Extractor			Spring, Trigger Stop Screw) (not shown)		9.00
27340	Extractor Rivet		15436	Trigger Connector	_	.3.5
15410			15437	Trigger Guard		.90
26715	Firing Pin	2.70	15429	Trigger Housing		2.40
10/13	Firing Pin Assembly (includes Bolt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin Head,		24477	Trigger Pin		.25
	Main Spring)		17978	Trigger Spring		.25
17022	Firing Pin Cross Pin	.25	17053	Trigger Stop Screw		.25
23321	Firing Pin Head	1.00	1		•	
15653	Front Guard Screw	.25	İ	ACCESSORIES		
27365	Front Sight Assembly (includes Front Sight and Front Sight Bead)	1.20	26990	Sling Strap Assembly and Mountings complete Includes:	\$	9.10
27260	Magazine Assembly (includes Magazine and			15357 Front Swivel Nut		.25
	Magazine Support)	.90	1	15356 Front Swivel Screw		.60
17056	Magazine Follower	.60	1	15358 Rear Swivel Screw	•	.60
17891	Magazine Spring	.80	}	26625 Sling Strap Assembly		3.45
15416	Magazine Support Screw	.25	1	26555 Swivel Assembly, Q.D (each		2.10
15411	Main Spring	.35	Ì	today,		1
17580	Rear Guard Screw	.25	•	ADDITIONAL CALIBERS		
26841	Rear Sight Assembly (includes Rear Sight Ele-			(Not Shown in Sectional View)		
	vation Screw, Rear Sight Base, Rear Sight		26682	Barrel Assembly, 35 Rem.	. ¬	١
	Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw) (not shown)	3.00	26681	Barrel Assembly, 222 Rem.	-	
15727			26683	Barrel Assembly, 6MM Rem.		ع ا
15733	Rear Sight BaseRear Sight Elevation Screw	.50	26685	Barrel Assembly, 243 Win,		Price on Application
15726		.35	26706 26775	Bolt Assembly, 35 Rem.		P age
15728	Rear Sight Eyepiece	1.50	26701	Bolt Assembly, 222 Rem		\ \
	Rear Sight Leaf	.60	26770	Bolt Final Assembly, 222 Rem.		
	Rear Sight Nut	.25	15852	Ejector, 222 Rem.	-	.90
15732	Rear Sight Windage Screw	.35	15850	Extractor, 222 Rem.		1.35
15778	Rear Sight Wrench (not shown)	.25	27342	Extractor Rivet, 222 Rem.		.35
17034	Receiver Plug Screw	.25	27366	Front Sight Assembly, 6MM Rem., 243 Win		1.20
18186	Reinforcing Screw (not shown)	.25	27261	Magazine Assembly, 222 Rem.		.90
	Rib	1.20	27262	Magazine Assembly, 35 Rem.		.90
15417	Rib Screw	.25	16793	Magazine Follower, 222 Rem.		.60
26795	Safety Assembly (includes Safety and Safety		15742	Magazine Spacer, 222 Rem.		.35
14060	Thumbprece)	1.20	17983	Magazine Spring, 222 Rem.		.90
26850	Safety Detent Bail	.25	15600	Rear Sight Base, 35 Rem		.50

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DELIVERIES ARE F.O.B. ILION, N. Y.

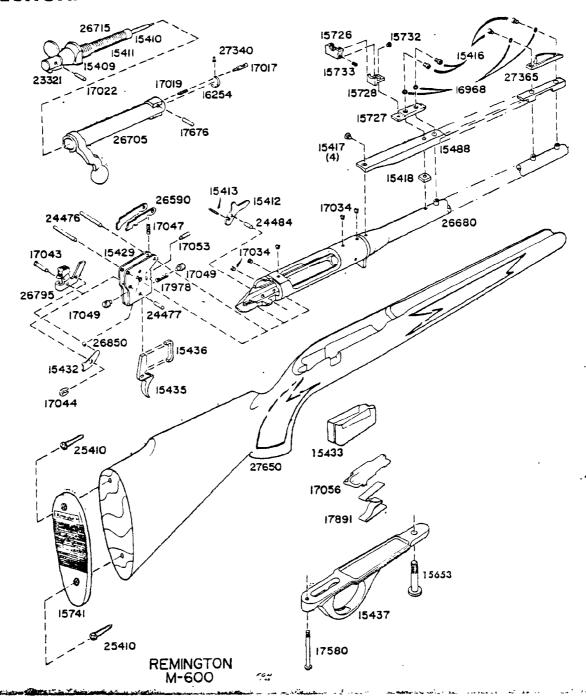
PARTS AND PRICES SUBJECT TO CHANGE WITHOUT NOTICE

iend all guns for factory service and inquiries on service and parts to

REMINGTON ARMS COMPANY, INC.
Arms Service Division
Ilion, New York

All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut MODEL

SECTIONAL VIEW



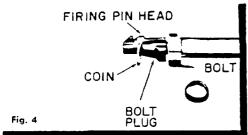
REPLACEMENT PARTS

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NOTE: The sale of berrel assemblies and breach bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

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ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. **Trigger adjustment** is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge. Please identify from the component parts, picture or section view.

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Illion, New York

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REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Illion, New York

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Printed in U.S.A.

Rev 1065 Form RD 5473



HIGH POWER CARBINE FIXED BOX MAGAZINE

600 WODEL

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS PRICE LIST





The Remington Model 600 is a light weight, compact length carbine with a ventilated rib barrel. The Monte Carlo stock is full length and has a pistol grip. The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed from gun for takedown purposes.

TO PUT BOLT IN GUN — Simply align boit lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

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FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire gun. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear — free of heavy oil, grease, or any obstruction.

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TO LOAD MAGAZINE - Open bolt and load cartridges directly into magazine.

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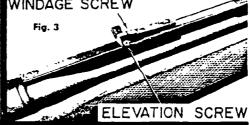
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REMINGTON ARMS COMPANY, INC.

llion, New York, U.S.A.

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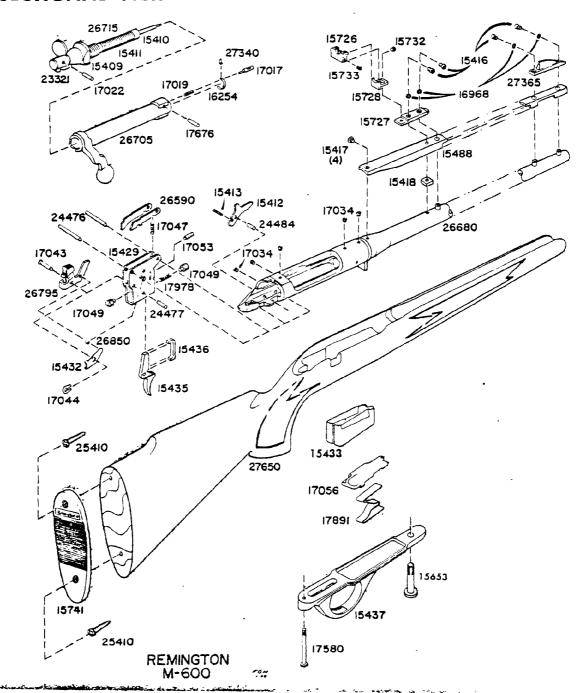
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SECTIONAL VIEW



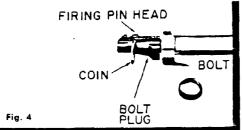
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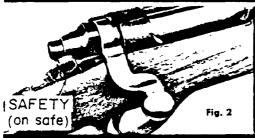
HIGH POWER CARBINE FIXED BOX MAGAZINE

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BOLT ACTION REPEATER

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TO UNLOAD MAGAZINE — Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from gun. Repeat until magazine is empty.

SIGHTS — The Remington Model 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation.

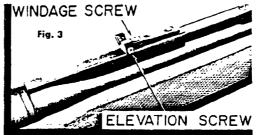
ELEVATION — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise bullet impact at target. With eyepiece lowered, range will shorten or bullet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move bullet impact to left.

Fig. 3

CLEANING AND CARE—Caution: Make sure gun is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from gun. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and carrridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.



CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

O DISASSEMBLE BOLT PARTS — Remove bolt from gun. Pull firing pin head back until coin or similar piece can be inserted (fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

REMINGTON ARMS COMPANY, INC.

Ilion, New York, U.S.A.

. COMPONENT PARTS



MODEL

BOLT ACTION — HIGH POWER CARBINE

600

308 Win., 35 Rem., 222 Rem., 6MM Rem., 243 Win.

When ordering parts—Model No., Part No. and Part Name must be given.

NAME OF PART	List Price	Part No.	NAME OF PART	List Price
irrel Assembly, 308 Win. (includes Barrel,		15432	Safety Detent Spring	\$.3:
Barrel Bracket, Barrel Stud (6), Receiver)	ı	17043	Safety Pivot Pin	2.
ilt Assembly, 308 Win. (includes Bolt Body	و.ق	17044	Safety Snap Washer	2.
Assembly and Bolt Handle)	۲3۶	15666	Sear Safety Cam	1.63
olt Final Assembly, 308 Win. (includes Boll Assembly, Ejector, Ejector Pin, Ejector	4	24476	Sear Pin	.25
Spring, Extractor, Extractor Rivet, Firing Pin		17047	Sear Spring	.2.
Assembly) (not shown)		15416	Sight Screw	.2
It Plug	\$ 2.40	16968	Sight Washer	.2
it Stop	35	27650	Stock Assembly (includes Butt Plate, Butt Plate	
it Stop Pin	25		Screw (2), and Stock)	
It Stop Spring	25	15435	Trigger	.90
tt Plate	60	17049	Trigger Adjusting Screw	.23
tt Plate Screw	25	26730	Trigger Assembly (includes Trigger Housing,	
ector	55		Sear and Safety Cam Assembly, Sear Spring,	
octor Pin	25		Trigger, Trigger Adjusting Screw (2), Trigger	
ector Spring			Connector, Trigger Pin, Trigger Spring, Trigger Stop Screw) (not shown)	
tractor	. 1.35	15436	Trigger Connector	
tractor Rivet	25	1		
ing Pin	2.70	15437	Trigger Guard	.90
ing Pin Assembly (includes Bolt Plug, Firing		15429	Trigger Housing	2.40
Pin, Firing Pin Cross Pin, Firing Pin Head,	•	24477	Trigger Pin	2.
Main Spring)		17978	Trigger Spring	.23
ing Pin Cross Pin	25	17053	Trigger Stop Screw	.25
ing Pin Head				
ont Guard Screw	25		ACCESSORIES	
ont Sight Assembly (includes Front Sight and Front Sight Bead)		26990	Sling Strap Assembly and Mountings complete Includes:	\$ 9.10
agazine (includes Magazine and Magazine			15357 Front Swivel Nut	.25
Support)		l	15356 Front Swivel Screw	60
agazine Follower		}	15358 Rear Swivel Screw	.60
agazine Spring			26625 Sling Strap Assembly	3.4
ain Spring		1	26555 Swivel Assembly, Q.D (each)	2.10
ar Guard Screw			ABBITION A	
ar Sight Assembly (includes Rear Sight Ele- vation Screw, Rear Sight Base, Rear Sight			ADDITIONAL CALIBERS (Not Shown in Sectional View)	
Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw) (not shown)		26682	Barrel Assembly, 35 Rem.	,
ar Sight Base		26681	Barrel Assembly, 222 Rem.	İ
ar Sight Elevation Screw		26683	Barrel Assembly, 6MM Rem.	L L
ar Sight Eyepiece		26685	Barrel Assembly, 243 Win.	
ar Sight Leaf		26706 26775	Bolt Assembly, 35 Rem.	~ \ \frac{1}{2}
		26701	Bolt Final Assembly, 35 Rem.	•
ar Sight Nut	.25	26770	Bolt Final Assembly, 222 Rem.	
ar Sight Windage Screw	.35	15852	Ejector, 222 Rem.	
ar Sight Wrench (nat shown)	.25	15850	Extractor, 222 Rem.	1.35
ceiver Plug Screw	.25	27342	Extractor Rivet, 222 Rem.	.33
inforcing Screw (not shown)	.25	27366	Front Sight Assembly, 6MM Rem., 243 Win	1.20
		27261	Magazine Assembly, 222 Rem	
		27262	Magazine Assembly, 35 Rem	
Thumbpiece)	1.20	ı		
, <u> </u>				
, =	.23	15600	Rear Sight Base, 35 Rem	.50
see Sectional View for proper identity of parts.		NOTE: S	ee basic 308 Win. Parts List for parts not live	l abous
Service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of the service of 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PARTS AND PRICES SUBJECT TO CHANGE WITHOUT NOTICE

Send all guns for factory service and inquiries on service and parts to

REMINGTON ARMS COMPANY, INC.

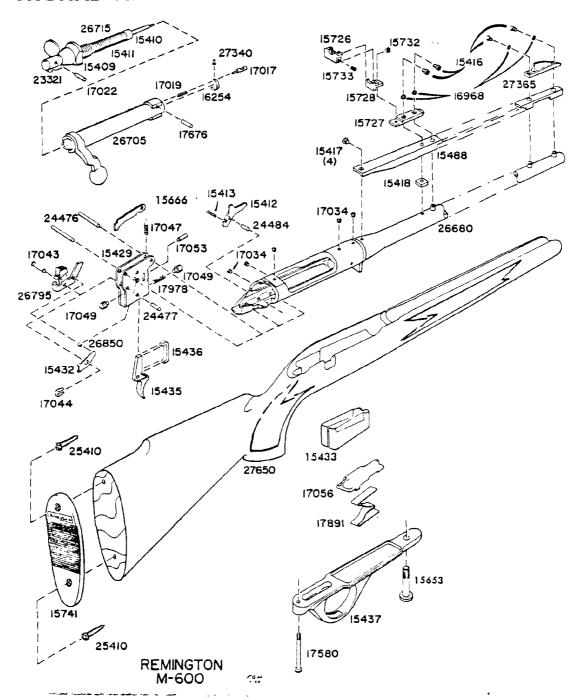
Arms Service Division

Ilion, New York

All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut

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SECTIONAL VIEW



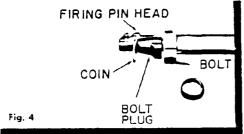
REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper aperation. All other parts will be thipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm

TO COCK BOLT — Bolt must remain cocked to put into gun. If bolt becomes "uncocked" firing pin head will be forward and show as nearly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking noich on rear ungages firing pin head. Bolt is then cocked and ready for re-entry to gun.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew bot front and rear guard screws (see sectional view). Lift away trigger guard and stock

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of maisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with ail. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shaoting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge. Please identify from the component parts, acture or section view.

Cover only one subject in letter or order. Do not order-spare parts and give instructions on repair of a gun or guns in the same letter—this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder, See shipping instructions concerning FACTORY SERVICE.

Parts will be furnished for discontinued models as long as the sup-

ply is available. We are unable to supply parts for models or repair guns not listed in Complete Line Parts List.

The sale of barrels and bolts is restricted. Special tools, and gauges are required for assembly.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as an attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

Lover only one subject in letter or order. Do not order spare parts

and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner your gun or parts can be reshipped at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Ilion, New York

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Printed in U.S.A.

Rev 1266 Form RD 5473

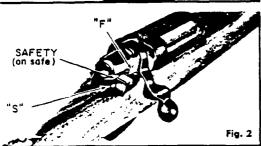
HIGH POWER CARBINE FIXED BOX MAGAZINE

600

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS LIST





The Mahawk 600 is a light-weight, compact length carbine. In the 308 Win., 6mm Rem. and 243 Win. calibers, capacity of five (5) cartridges is possible — four (4) in the fixed magazine and one in the barrel chamber. In the 222 Rem. caliber, magazine capacity is five (5) cartridges.

ACTION — The Mohawk 600 includes a strong, steel shrouded bolt face and a jacket type bolt plug. A solid piece bolt with close fitting handle can be easily removed for takedown purposes. The receiver is fitted with removable plug screws for receiver sights or telescope mounts.

STOCK — The full length Monte Carlo stock features a form fitting pistol grip and custom checkering. A sling strap, complete with mountings, is available as an accessory at extra cost.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY (Fig.2) — Close bolt and rotate safety to rear stopposition marked "S" on receiver. Side lever type safety is located at right rear of receiver. With safety in rear stop (ON SAFE) position; trigger cannot be pulled to fire rifle and bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety to forward stop position marked "F" on receiver. Trigger can be pulled to fire rifle and bolt handle can be raised to open action.

Caution: Before firing make sure barrel bore is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from rifle.

TO LOAD MAGAZINE - Open bolt and load cartridges directly into magazine.

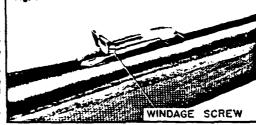
TO UNLOAD MAGAZINE — Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle. Repeat until magazine is empty.

SIGHTS — The Mohawk 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION OR RANGE — The rear sight may be raised or lowered by adjusting the natched sight step beneath the rear eyeptece. The elevation of the rear sight will increase range or raise bullet impact at target.

WINDAGE—The rear sight eyepiece may be moved to the left by turning the windage screw clockwise. By turning the windage screw counter clockwise the rear sight eyepiece may be moved to the right. This will move bullet impact at target to right.

Note: The windage screw is located beneath the eyepiece. (Fig. 3).



CLEANING AND CARE — Caution: Make sure rifle is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly ailed, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly. CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent

undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt. Pull firing pin head back until coin or similar piece can be inserted in slot near back edge of firing pin head iFig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing

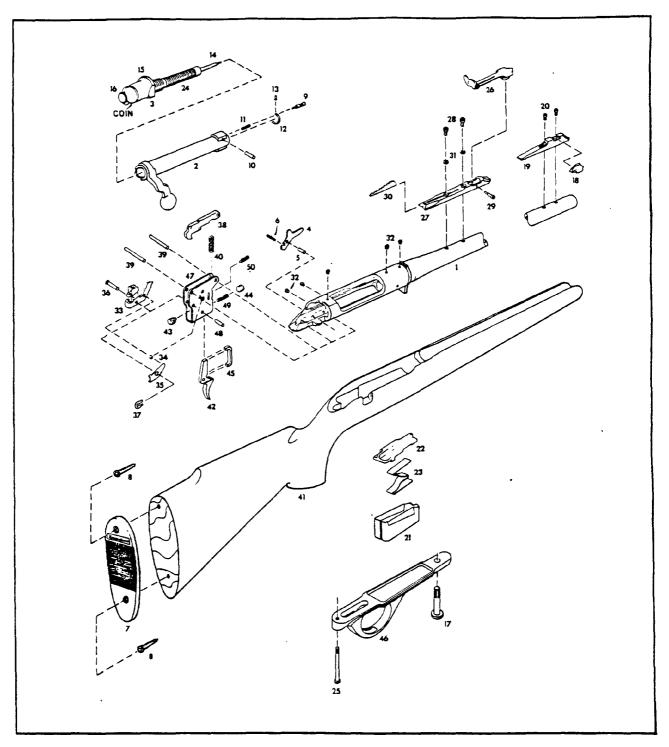
REMINGTON ARMS COMPANY, INC. • Ilion, New York, U.S.A.

pin assembly can be unscrewed and removed from boit assembly. Reassemble in reverse order.

Send all guns for factory service and inquiries on service and parts to

REMINGTON ARMS COMPANY, INC. Arms Service Division Ilion, New York 13357 All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut 06602

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REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

COMPONENT PARTS MOHAWK

600

BOLT ACTION — HIGH POWER CARBINE

308 Win., 222 Rem., 6mm Rem., 243 Win.,

When ordering parts - Model No., Part No. and Part Name must be given.

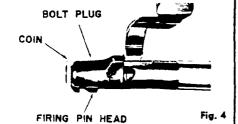
la.	Part Ne.	NAME OF PART	View No.		NAME OF PART
1	32435	Barrel Assembly, 308 Win. (includes Barrel, Bar-	25	17580	Rear Guard Screw
	22424	rel Bracket, Receiver)	26	24525	Rear Sight Assembly (includes Rear Sight Collar,
	32434	Barrel Assembly, 222 Rem.			Rear Sight Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw)
	32433	Barrel Assembly, 6mm Rem.	27	25313	Rear Sight Base
	32432	Barrel Assembly, 243 Win.	28	16023	Rear Sight Base Screw
	29870	Bolt Assembly, 308 Win. (includes Bolt Body Assembly and Bolt Handle)	29	16456	Rear Sight Screw
	29871	Balt Assembly, 222 Rem.	30	28095	Rear Sight Step (selected sizes)
	29890	Bolt Final Assembly, 308 Win. (includes Bolt	31	16968	Rear Sight Washer
	•	Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly)	32	17034	Receiver Plug Screw
	29891	Solt Final Assembly, 222 Rem.		15651	Reinforcing Screw
	15676	Bolt Plug	33	26795.	Safety Assembly (includes Safety and Safety Thumbpiece)
	15412	Bolt Stop	34	26850	Safety Detent Ball
	24484	Bolt Stop Pin	35	15432	Safety Detent Spring
	15413	Bolt Stop Spring	36	17043	Safety Pivot Pin
	15741	Butt Plate	37	17044	Safety Snap Washer
	25410	Butt Plate Screw	38	15666	Sear Safety Cam
	17017	Ejector	39	24476	•
	15852	Ejector, 222 Rem.	40	17047	Sear Pin
	17676	Ejector Pin	41	32445	Sear Spring
	17019	Ejector Spring	"	32443	Stock Assembly (includes Butt Plate, Butt Plate Screw (2), Butt Plate Spacer, Reinforcing Screw (2), Stock)
	14669	Extractor	42	90377	Trigger
	15850	Extractor, 222 Rem.	43	17049	Trigger Adjusting Screw
	27340	Extractor Rivet	44	14714	Trigger Adjusting Screw, Front
	27342	Extractor Rivet, 222 Rem.	İ	26730	Trigger Assembly (includes Trigger Housing,
	15410	Firing Pin	ļ		Safety Snap Washer, Sear Safety Cam, Sear Spring, Trigger, Trigger Adjusting Screw (2),
	28600	Firing Pin Assembly (includes Balt Plug, Firing Pin, Firing Pin Crass Pin, Firing Pin Head,			Trigger Connector, Trigger Pin, Trigger Spring, Trigger Stop Screw)
	. =	Main Spring)	45	15436	Trigger Connector
	17022	Firing Pin Cross Pin	46	15437	Trigger Guard
	15673	Firing Pin Head	47	15429	Trigger Housing
	15653	Front Guard Screw	48	24477	Trigger Pin
	15373	Front Sight	49	17978	Trigger Spring
	28510	Front Sight Ramp	50	17053	Trigger Stop Screw
	28505	Front Sight Ramp Screw	1		
	15433	Magazine			SPECIAL ACCESSORIES
	15842	Magazine, 222 Rem.		14604	
	17056	Magazine Follower		14694	Sling Strap Assembly and Mountings Camplete Includes:
	16793	Magazine Follower, 222 Rem.		15356	Front Swivel Screw
	15742	Magazine Spacer, 222 Rem.		15358	Rear Swivel Screw
	17891	Magazine Spring		30855	Sling Strap Assembly 7/8"
	17983	Magazine Spring, 222 Rem.		26555	Swivel Assembly, Q.D.
	15411	Main Spring		15357	Front Swivel Nut

DELIVERIES ARE FO.B. ILION, N Y

PARTS SUBJECT TO CHANGE WITHOUT NOTICE

BARBER - PRESALE R 0122290

TO COCK BOLT — Bult must remain cocked to put into rifle. If bult becomes "uncocked" firing pin head will be forward and show as being deep inside bult plug at rear. To cock belt, hold firing pin head firmly to prevent movement; then turn bult with handle. Bult will cam on cocking surface (beneath handle) against firing pin head. Continue turning bult handle until cocking notch on rear engages firing pin head. But is then cocked and ready for re-entry.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS.. MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge and choke needed. Please identify from the component parts, picture or exploded view. When ordering interchangeable shotgun barrels, please list on separate order form. This will speed up shoment.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

The sale of barrels, boits and receivers is restricted. Special tools and gauges are required for assembly.

Parts will be furnished for discontinued models as long as the supply is available. It is not possible to supply parts for models or repair any guns not listed in Complete Line Parts Lists.

All parts will be shipped as ordered. Since parts are made to close dimensions, a particular part may require slight adjustment or fitting to assure proper function of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from factory. The return of gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to factory with gun shipment.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will make possible a more accurate list of needed repairs.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

To avoid all possible delay in starting work on gun or parts, please include in first order or letter the trouble to be corrected, any changes desired or parts to be replaced.

If an estimate is required before work is started, please advise. Otherwise we will proceed with necessary work and send you a statement of the cost. In this manner, gun or parts can be reshipped at the earliest possible date,

Remington gun parts are not interchangeable with those of any other make. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts Lists.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail, All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Ilion, New York 13357

Printed in U.S.A.

Form RD 6633 171

-J. F.

HIGH POWER CARBINE FIXED BOX MAGAZINE

MOHAWK

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS LIST



SAFETY (on safe)

The Mohawk 600 is a light-weight, compact length carbine. In the 308 Win., 6mm Rem. and 243 Win. calibers, capacity of five (5) cartridges is possible — four (4) in the fixed magazine and one in the barrel chamber, in the 222 Rem. caliber, magazine capacity is five (5) cartridges.

ACTION — The Mohawk 600 includes a strong, steel shrouded bolt face and a jacket type bolt plug. A solid piece bolt with close fitting handle can be easily removed for takedown purposes. The receiver is fitted with removable plug screws for receiver sights or telescope mounts.

STOCK — The full length Monte Carlo stock features a form fitting pistol grip and custom checkering. A sling strap, complete with mountings, is available as an accessory at extra cost.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push balt forward and into gun. Note: Balt must remain "cocked". See To Cock Balt.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY (Fig.2) — Close bolt and rotate safety to rear stopposition marked "S" on receiver. Side lever type safety is located at right rear of receiver. With safety in rear stop (ON SAFE) position, trigger cannot be pulled to fire rifle and bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety to forward stop position marked "F" on receiver. Trigger can be pulled to fire rifle and bolt handle can be raised to open action.

Caution: Before firing make sure barrel bore is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise boit handle to unlock bolt. Pull boit handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL CHAMBER — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from rifle.

TO LOAD MAGAZINE - Open bolt and load cartridges directly into magazine.

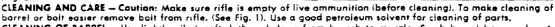
TO UNLOAD MAGAZINE — Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle. Repeat until magazine is empty.

SIGHTS—The Mohawk 600 is tactory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION OR RANGE — The rear sight may be raised or lowered by adjusting the notched sight step beneath the rear eyepiece. The elevation of the rear sight will increase range or raise bullet impact at target.

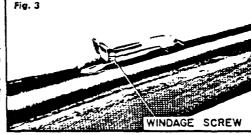
WINDAGE—The rear sight eyepiece may be moved to the left by turning the windage screw clockwise. By turning the windage screw counter clockwise the rear sight eyepiece may be moved to the right. This will move bullet impact at target to right.

Note: The windage screw is located beneath the eyepiece. (Fig. 3).



CLEANING OF BARREL — Use lightly ciled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly. CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt. Pull firing pin head back until coin or similar piece can be inserted in stor near back edge of firing pin head (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from balt assembly. Reassemble in reverse order.



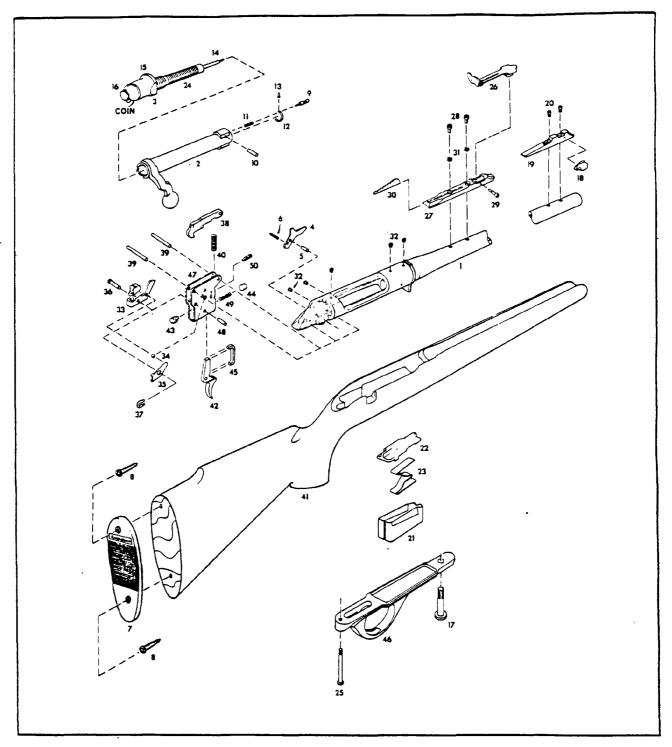
REMINGTON ARMS COMPANY, INC.

llion, New York, U.S.A.



Send all guns for factory service and inquiries of service and parts to

REMINGTON ARMS COMPANY, INC. Arms Service Division Ilion, New York 13357 All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut 06602 MOHAWK



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

MOHAWK 600

BOLT ACTION — HIGH POWER CARBINE

308 Win., 222 Rem., 6mm Rem., 243 Win.,

When ordering parts - Model No., Part No. and Part Name must be given.

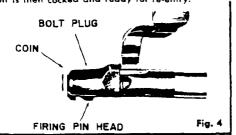
No.	Part No.	NAME OF PART	List Price	View No.	fart No.	NAME OF PART		List Price
1	32435	Barrel Assembly, 308 Win. (includes Barrel, Bar-	ì	25	17580	Rear Guard Screw	\$.30
		rei Bracket, Receiver)		26	24525	Rear Sight Assembly (includes Rear Sight Collar,		
	32434	Barrel Assembly, 222 Rem.	ļ	l		Rear Sight Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw)		4.00
	32433	Barrei Assembly, 6mm Rem.	ĺ	27	25313	Rear Sight Base		1.10
	32432	Barrel Assembly, 243 Win.	5 5	28	16023	Rear Sight Base Screw		.30
2	29870	Bolt Assembly, 308 Win. (includes Bolt Body Assembly and Bolt Handle)	Price an	29	16456	Rear Sight Screw		.30
	29871	Boit Assembly, 222 Rem.	-3	30	28095	Rear Sight Step (selected sizes)		.30
	29890	Bolt Final Assembly, 308 Win. (includes Bolt	-	31	16968	Rear Sight Washer		.30
		Assembly, Ejector, Ejector Pin, Ejector Spring,	1	32	17034	Receiver Plug Screw		.30
		Extractor, Extractor River, Firing Pin Assembly)	Ì		15651	Reinforcing Screw		.30
	29891	Bolt final Assembly, 222 Rem.		33	26795	Safety Assembly (includes Safety and Safety		
3	15676	Boit Plug				Thumbpiece)		1.45
4	15412	Bolt Stop	.40	34	26850	Safety Detent Ball		.30
5	24484	Bolt Stop Pin	.30	35	15432	Safety Detent Spring		.40
ó	15413	Bolt Stop Pin Spring	.30	36	17043	Safety Pivot Pin		.30
7	15741	Butt Plate	.75	37	17044	Safety Snap Washer		.30
8	25410	Butt Plate Screw	.30	38	15666	Sear Safety Cam		2.55
9	17017	Ejector	.70	39	24476	Sear Pin		.30
	15852	Ejector, 222 Rem.	1.10	40	17047	Sear Spring		.30
10	17676 17019	Ejector Pin	.30 .30	41	32445	Stock Assembly (includes Butt Plate, Butt Plate Screw (2), Butt Plate Spacer, Reinforcing Screw (2), Stock)	3	2.35
12	14669	Extractor	1.65	42	90377			1.65
	15850	Extractor, 222 Rem.	1.65	43	17049	Trigger		.30
3	27340	Extractor Rivet	.30	44	14714	Trigger Adjustment Screw		.30
	27342	Extractor Rivet, 222 Rem.	.40		26731	Trigger Adjustment Screw, Front		.30
4	15410	Firing Pin	.30		20/31	Safety Snap Washer, Sear Safety Cam, Sear		
15	28600	Firing Pin Assembly (includes Bolt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin Head,				Spring, Trigger, Trigger Adjusting Screw (2), Trigger Connector, Trigger Pin, Trigger Spring, Trigger Stop Screw)		1.3:
		Main Spring)	9.00	45	15436	Trigger Connector		.40
	17022	Firing Pin Cross Pin	.30	46	15437	Trigger Guard		1.10
6	15673	Firing Pin Head	1.20	47	15429	Trigger Housing		2.90
17	15653	Front Guard Screw	.30	48	24477	Trigger Pin		.30
8 1	15373	Front Sight	1.10	49	17978	Trigger Spring		.30
9	28510	Front Sight Ramp	1.80	50	17053	Trigger Stop Screw		.30
20	28505	Front Sight Ramp Screw	.30		1,000	migger stop serew		
? ?	15433	Magazine	1.10	1				
	15842	Magazine, 222 Rem.	1.10			SPECIAL ACCESSORIES		
22	17056	Magazine follower	.75		14694	Sling Strap Assembly and Mountings Complete	\$	9.10
	16793	Magazine Follower, 222 Rem.	.75			Includes:		
	15742	Magazine Spacer, 222 Rem.	.40		15356	Front Swivel Screw		.60
23	17891	Magazine Spring	1.00		15358 30855	Rear Swivel Screw		.60
	17983	Magazine Spring, 222 Rem.	1.10		26555	Swivel Assembly, Q.D.		3.45
24	15411	Main Spring	.40	-	15357	Front Swivel Nut		.25

DELIVERIES ARE FO & ILION, N Y

PARTS SUBJECT TO CHANGE WITHOUT NOTICE

. BARBER - PRESALE R 0122294

TO COCK BOLT — Bolt must remain cocked to put into rifle. If bolt becomes "uncocked" firing pin head will be forward and show as being deep inside bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

MAINTENANCE — Gun should be checked periodically by a competent gunsmith to ensure proper inspection and any necessary replacement of worn or damaged parts.

IMPORTANT — Remington firearms are designed, manufactured and proof tested to standards based on factory loaded ammunition. Improperly loaded handloads can be dangerous. Remington Arms Company, Inc. cannot assume responsibility for damages or injury caused by handloads or reloaded ammunition.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS...MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge and choke needed. Please identify from the component parts, picture or exploded view. When ordering interchangeable shotgun barrels, please list on separate order form. This will speed up shipment.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

The sale of barrels, bolts and receivers is restricted. Special tools and gauges are required for assembly.

Parts will be furnished for discontinued models as long as the supply is available. It is not possible to supply parts for models or repair any guns not listed in Complete Line Parts Lists,

All parts will be shipped as ordered. Since parts are made to close dimensions, a particular part may require slight adjustment or fitting to assure proper function of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

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Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will make possible a more accurate list of needed repairs.

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IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

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Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.
ARMS SERVICE DIVISION
Ilion, New York 13357

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Farm RD 6633 471

HIGH POWER CARBINE

монаwк **600**

FIXED BOX MAGAZINE

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS LIST



SAFETY (on safe)

The Mohawk 600 is a light-weight, compact length carbine. In the 308 Win., 6mm Rem. and 243 Win. calibers, capacity of five (5) cartridges is possible — four (4) in the fixed magazine and one in the barrel chamber. In the 222 Rem. caliber, magazine capacity is five (5) cartridges.

ACTION — The Mohawk 600 includes a strong, steel shrouded bolt face and a jacket type bolt plug. A solid piece bolt with close fitting handle can be easily removed for takedown purposes. The receiver is fitted with removable plug screws for receiver sights or telescope mounts.

STOCK — The full length Monte Carlo stock features a form fitting pistal grip and custom checkering. A sling strap, complete with mountings, is available as an accessory at extra cost.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY (Fig.2) — Close bolt and rotate safety to rear stapposition marked "S" on receiver. Side lever type safety is located at right rear of receiver. With safety in rear stop (ON SAFE) position, trigger cannot be pulled to fire rifle and bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety to forward stop position marked "F" on receiver. Trigger can be pulled to fire rifle and bolt handle can be raised to open action.

Caution: Before firing make sure barrel bare is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL CHAMBER — Raise bolt handle to unlock action, Pull bolt handle back carefully until builet tip clears receiver. Lift cartridge carefully from rifle.

TO LOAD MAGAZINE - Open bolt and load cartridges directly into magazine.

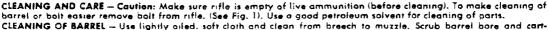
TC UNLOAD MAGAZINE — Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle. Repeat until magazine is empty.

SIGHTS — The Mohawk 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION OR RANGE — If shots are too high, loosen elevation screw and lower rear sight eyepiece. If shots are too low, rear sight eyepiece should be raised.

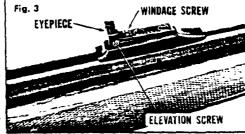
WINDAGE — The rear sight eyepiece may be moved left or right by loosening the windage screw. If rifle shoots to left, the rear sight eyepiece should be moved to right. Should rifle shoot to right, move rear sight eyepiece to left.

NOTE: Windage screw is located in front of the rear sight eyepiece.



CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bare and cartridge chamber in barrel with a good bare solvent, if necessary. Wipe dry and re-oil bare and chamber very lightly. CLEANING OF BOLT — Brush face of boil to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt. Pull firing pin head back until cain ar similar piece can be inserted in slot near back edge of firing pin head (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.



REMINGTON ARMS COMPANY, INC.

Ilion, New York, U.S.A.

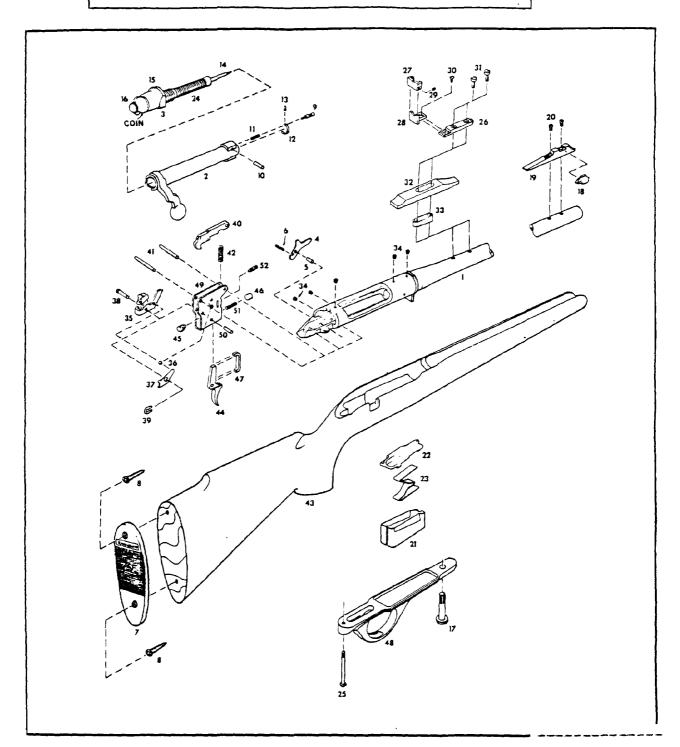


Send all guns for factory service and inquiries of service and parts to

REMINGTON ARMS COMPANY, INC. Arms Service Division Illion, New York 13357 All other inquiries are to be addressed to

REMINGTON ARMS COMPANY, INC.
Bridgeport, Connecticut 06602

600



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech balts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require ilight adjustment or fitting to assure proper functioning of the arm.

COMPONENT PARTS

MOHAWK 600

BOLT ACTION — HIGH POWER CARBINE

308 Win., 222 Rem., 6mm Rem., 243 Win.,

When ordering parts - Model No., Part No. and Part Name must be given.

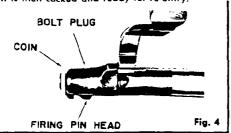
iew Ne.	Part No.	NAME OF PART	List Price	View No.	Part No.	NAME OF PART	List Price
1	32435	Barrel Assembly, 308 Win.		27	14238	Rear Sight Eyepiece	\$ 1.10
	32434	Barrel Assembly, 222 Rem.		28	15728	Rear Sight Leaf	
	32433	Barrel Assembly, 6mm Rem.		29	14236	Elevation Screw	.30
	32432	Barrel Assembly, 243 Win.		30	14240	Windage Screw	
2	29870	Bolt Assembly, 308 Win.		31	91043	Right Sight Screw	.30
	29871	Boit Assembly, 222 Rem.	••••	32	91041	Rear Sight Rib	.55
	29890	Bolt Final Assembly, 308 Win.		33	91042	Rear Sight Rib Spacer	
	29891	Bolt Final Assembly, 222 Rem.		34	17034	Receiver Plug Screw	
3	15676	Bolt Plug			15651	Reinforcing Screw	
4	15412	Bolt Stop		35	26795	Safety Assembly	
5	24484	Bolt Stop Pin		36	26850	Safety Detent Ball	
6	15413	Bolt Stop Pin Spring	.30	37	15432	Safety Detent Spring	
7	15741	Butt Plate		38	17043	Safety Deterit Spring	.30
8	25410	Butt Plate Screw		39	17044	Safety Pivot Pin	.30
9	17017	Ejector		40	15666	Safety Snap WasherSear Safety Cam	
	15852	Ejector, 222 Rem.	1.10	41	24476		
0	17676	Ejector Pin		42	17047	Sear Pin	
1	17019	Ejector Spring		43	32445	Sear Spring	
2	14669	Extractor		44	90377	Stock Assembly	
	15850	Extractor, 222 Rem.	1.65	45	17049	Trigger Trigger Adjustment Screw	
3	27340	Extractor Rivet	.30	46	14714	Trigger Adjustment Screw, Front	
	27342	Extractor Rivet, 222 Rem.	.40	40	26731		
4	15410	Firing Pin		47	15436	Trigger Assembly	
5	28600	Firing Pin Assembly	9.00	48	15437	Trigger Connector	
_	17022	Firing Pin Cross Pin		49	15437	Trigger Guard	1.10
6	15673	Firing Pin Head	1.20	50		Trigger Housing	
7	15653	Front Guard Screw		1	24477	Trigger Pin	
3	15373			51	17978	Trigger Spring	
9	28510	Front Sight Hamp		52	17053	Trigger Stop Screw	30
o O	28505	Front Sight Ramp					
1	15433	Front Sight Ramp Screw					
•	15842	Magazine 222 Barr				SPECIAL ACCESSORIES	
·2	17056	Magazine, 222 Rem.			14004	Clies Canas Assessable see tag	
2		Magazine Follower	75	1	14694	Sling Strap Assembly and Mountings Con	npiete \$9.10
	16793	Magazine Follower, 222 Rem.		ĺ		Includes:	
3	15742	Magazine Spacar, 222 Rem.		Ì		5	
3	17891	Magazine Spring	1.00		15356	Front Swivel Screw	
·4	17983 15411	Magazine Spring, 222 Rem.			15358	Rear Swivel Screw	60
·5	17580	Main Spring	40	1	30855	Sling Strap Assembly 7/8"	3.45
6		Rear Guard Screw	30		26555	Swivel Assembly, Q.D.	2.10
J	14237	Rear Sight Base	75		15357	Front Swivel Nut	
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DELIVERIES ARE FOB ILION, N. Y

PARTS SUBJECT TO CHANGE WITHOUT NOTICE

BARBER - PRESALE R 0122298

TO COCK BOLT — Buit must remain cacked to put into rifle. If bolt becames "uncacked" firing pin head will be forward and show as being duep inside bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Buit will cam an cacking surface ibeneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

MAINTENANCE — Gun should be checked periodically by a competent gunsmith to ensure proper inspection and any necessary replacement of worn or damaged parts.

IMPORTANT — Remington firearms are designed, manufactured and proof tested to standards based on factory loaded ammunition. Improperly loaded handloads can be dangerous. Remington Arms Company, Inc. cannot assume responsibility for damages or injury caused by handloads or reloaded ammunition.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS.. MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge and choke needed. Please identify from the component parts, picture or exploded view, When ordering interchangeable shotgun barrels, please list on separate order form. This will speed up shipment.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

The sale of barrels, boits and receivers is restricted. Special tools and gauges are required for assembly.

Parts will be furnished for discontinued models as long as the supply is available. It is not possible to supply parts for models or repair any guns not listed in Complete Line Parts Lists.

All parts will be shipped as ordered. Since parts are made to close dimensions, a particular part may require slight adjustment or fitting to assure proper function of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from factory. The return of gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to factory with gun shipment.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will make possible a more accurate list of needed repairs.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

To avoid all possible delay in starting work on gun or parts, please include in first order or letter the trouble to be corrected, any changes desired or parts to be replaced.

If an estimate is required before work is started, please advise. Otherwise we will proceed with necessary work and send you a statement of the cost. In this manner, gun or parts can be reshipped at the earliest possible date.

Remington gun parts are not interchangeable with those of any other make. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts Lists.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Ilion, New York 13357

Printed in U.S.A.

Form RD 6633 Rev 174

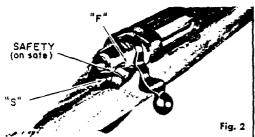
HIGH POWER CARBINE FIXED BOX MAGAZINE

монаwк **600**

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS LIST





The Mohawk 600 is a light-weight, compact length carbine. In the 308 Win., 6mm Rem. and 243 Win. calibers, capacity of five (5) cartridges is possible — faur (4) in the fixed magazine and one in the barrel chamber. In the 222 Rem. caliber, magazine capacity is five (5) cartridges.

ACTION — The Mohawk 600 includes a strong, steel shrouded bolt face and a tacket type bolt plug. A solid piece bolt with close fitting handle can be easily removed for takedown purposes. The receiver is fitted with removable plug screws for receiver sights or telescope mounts.

STOCK — The full length Monte Carlo stock teatures a form fitting pistal grip and custom checkering. A sling strap, complete with mountings, is available as an accessory at extra cost.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY (Fig.2) — Close bolt and rotate safety to rear stapposition marked "S" on receiver. Side lever type safety is located at right rear of receiver. With safety in rear stop (ON SAFE) position, trigger cannot be pulled to fire rifle and bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety to forward stop position marked "F" on receiver. Trigger can be pulled to fire rifle and bolt handle can be raised to open action.

Caution: Before firing make sure barrel bare is clear - free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL CHAMBER — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from rifle.

TO LOAD MAGAZINE — Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle. Repeat until magazine is empty.

SIGHTS—The Mohawk 600 is tactory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION OR RANGE — If shots are too high, loosen elevation screw and lower rear sight eyepiece. If shots are too low, rear sight eyepiece should be raised.

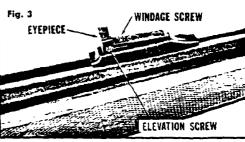
WINDAGE—The rear sight eyepiece may be moved left or right by loosening the windage screw. If rifle shoots to left, the rear sight eyepiece should be moved to right. Should rifle shoot to right, move rear sight eyepiece to left.

NOTE: Windage screw is located in front of the rear sight eyepiece.

CLEANING AND CARE — Caution: Make sure rifle is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly. CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt. Pull firing pin head back until coin or similar piece can be inserted in slot near back edge of firing pin head (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.



REMINGTON ARMS COMPANY, INC.

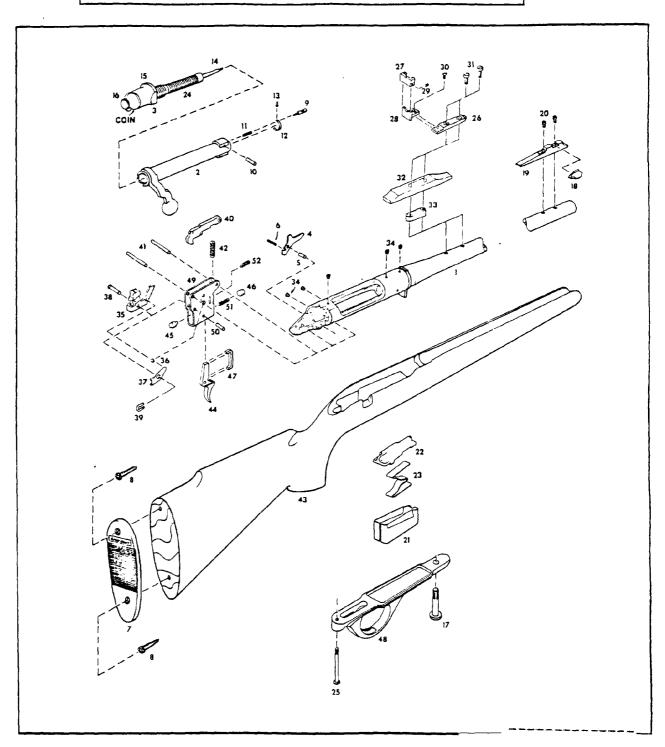
Ilion, New York, U.S.A.



Send all guns for factory service and inquiries a service and parts to

REMINGTON ARMS COMPANY, INC. Arms Service Division Ilion, New York 13357 All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Cannecticut 06602

MOHAWK



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech boits is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

COMPONENT PARTS

MOHAWK 600

BOLT ACTION — HIGH POWER CARBINE

308 Win., 222 Rem., 6mm Rem., 243 Win.,

When ordering parts — Model No., Part No. and Part Name must be given.

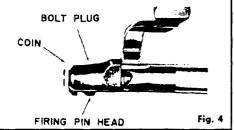
No.	Part No.	NAME OF PART	List Price	View No.	Part No.	NAME OF PART	List Price
1	32435	Barrel Assembly, 308 Win.		27	14238	Rear Sight Eyepiece	\$ 1.15
	32434	Barrel Assembly, 222 Rem.		28	15728	Rear Sight Leaf	.50
	32433	Barrei Assembly, 6mm Rem.		29	14236	Elevation Screw	.35
	32432	Barrel Assembly, 243 Win.		30	14240	Windage Screw	.35
2	29870	Bolt Assembly, 308 Win.		31	91043	Right Sight Screw	.35
	29871	Boit Assembly, 222 Rem.		32	91041	Rear Sight Rib	.65
	29890	Bolt Final Assembly, 308 Win.		33	91042	Rear Sight Rib Spacer	.50
	29891	Bolt Final Assembly, 222 Rem.		34	17034	Receiver Plug Screw	
3	15676	Bolt Plug			15651	Reinforcing Screw	
4	15412	Bolt Stop	.50	35	26795	Safety Assembly	
5	24484	Bolt Stop Pin	.35	36	26850	Safety Detent Ball	
6	15413	Bolt Stop Pin Spring	.35	37	15432	Safety Detent Spring	.50
7	15741	Butt Plate		38	17043	Safety Pivot Pin	
8	25410	Butt Plate Screw	.35	39	17044	Safety Snap Washer	.35
9	17017	Ejector	.80	40	15666	Sear Safety Cam	
	15852	Ejector, 222 Rem.		41	24476	Sear Pin	
0	17676	Ejector Pin	.35	42	17047	Sear Spring	
ī	17019	Ejector Spring		43	32445	Stock Assembly	_
2	14669	Extractor .	1.90	44	90377	Trigger	
	15850	Extractor, 222 Rem.		45	17049	Trigger Adjustment Screw	
3	27340	Extractor Rivet	35	46	14714	Trigger Adjustment Screw, Front	
	27342	Extractor Rivet, 222 Rem.	.50		26731	Trigger Assembly	13.05
4	15410	Firing Pin	.35	47	15436	Trigger Connector	50
5	28600	Firing Pin Assembly		48	15437	Trigger Guard	
	17022	Firing Pin Cross Pin	.35	49	15429	Trigger Housing	
6	15673	Firing Pin Head	1.40	50	24477	Trigger Pin	
7	15653	Front Guard Screw	.35	51	17978	Trigger Spring	35
}	15373	Front Sight	1.30	52	17053	Trigger Stop Screw	
9	28510	Front Sight Ramp	2.10				
0	28505	Front Sight Ramp Screw					
1	15433	Magazine				2950141 40050000150	
	15842	Magazine, 222 Rem.	1.30			SPECIAL ACCESSORIES	
2	17056	Magazine Follower			14694	Sling Strap Assembly and Mountings Complete	10.50
	16793	Magazine Follower, 222 Rem.				Includes:	10.50
	15742	Magazine Spacer, 222 Rem.					
3	17891	Magazine Spring	.50	}	15356	Front Swivel Screw	7.0
	17983	Magazine Spring, 222 Rem.			15358	Rear Swivel Screw	70
4	15411	Main Spring	1.30		30855	Sling Strap Assembly 7/8"	.70
5	17580	Rear Guard Screw			26555	Swivel Assembly, Q.D.	4 00
ß	14237	Rear Sight Base	.35		15357	Front Swivel Nut	
			90	1			30

DELIVERIES ARE FOR ILION, NY

PARTS SUBJECT TO CHANGE WITHOUT NOTICE

BARBER - PRESALE R 0122302

TO COCK BOLT — Bolt must remain cacked to put into rifle. If bolt becomes "uncocked" firing pin head will be forward and show as being deep inside bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care at replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting, invisible "prints" of maisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

MAINTENANCE — Gun should be checked periodically by a competent gunsmith to ensure proper inspection and any necessary replacement of warn or damaged parts.

IMPORTANT — Remington firearms are designed, manufactured and proof tested to standards based on factory loaded ammunition. Improperly loaded handloads can be dangerous. Remington Arms Company, Inc. cannot assume responsibility for damages or injury caused by handloads or reloaded ammunition.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS...MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge and choke needed. Please identify from the component parts, picture or exploded view. When ordering interchangeable shotgun barrels, please list on separate order form. This will speed up shipment.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

The sale of barrels, bolts and receivers is restricted. Special tools and gauges are required for assembly.

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REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York 13357

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Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

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All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service - please attach complete letter of information securely on outside of each package returned to factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to factory with gun shipment.

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 $\ensuremath{\mathsf{IMPORTANT}}$. Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

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Please send repairs direct to.

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ARMS SERVICE DIVISION

Ilian, New York 13357

Form RD 6633
Rev 1/5

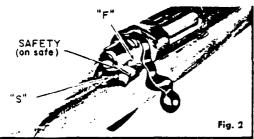
Printed in U.S.A.

HIGH POWER CARBINE FIXED BOX MAGAZINE **BOLT ACTION REPEATER**

MOHAWK 600

INSTRUCTION FOLDER and PARTS LIST





The Mohawk 600 is a light-weight, compact length carbine. In the 308 Win., 6mm Rem. and 243 Win. calibers, capacity of five (5) cartridges is possible - four (4) in the fixed magazine and one in the barrel chamber. In the 222 Rem. caliber, magazine capacity is five (5) cartridges.

ACTION — The Mohawk 600 includes a strong, steel shrouded bolt face and a jacket type bolt plug. A solid piece bolt with close fitting handle can be easily removed for takedown purposes. The receiver is fitted with removable plug screws for receiver sights or telescope mounts.

STOCK - The full length Monte Carlo stock features a form fitting pistol grip and custom checkering. A sling strap, complete with mountings, is available as an accessory at extra cost.

CAUTION - While handling, carrying, loading or unloading rifle, make sure that muzzle is pointed in a safe direction.

TO PUT BOLT IN RIFLE - Align bolt lugs to receiver, rotate safety forward and slide cocked bolt into rifle.

TO REMOVE BOLT - Push safety forward to unlock bolt and raise boit handle. Pull boit rearward. Press down on front of boit stop (located in left rear of boit channel of receiver) with small, flat key or screw driver (Fig. 1). Allow bolt to slide back and disassemble as boit stop is passed.

SAFETY (Fig. 2) — Side lever type safety is located at right rear of receiver. Close bolt and rotate safety to rear stop position marked "S" on receiver, in this position, trigger cannot be pulled to fire rifle and bolt handle cannot be raised to unlock and open action.

FIRE - Rotate safety to forward stop position marked "F" on receiver. Trigger can be pulled to fire rifle and bolt handle can be raised to open action. CAUTION: Before loading make sure barrel bore is clear - free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD - Raise bolt handle and pull bolt rearward to open action. With muzzle pointed in SAFE direction, load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action. Rotate safety to rear ON SAFE

TO UNLOAD BARREL CHAMBER - Point muzzle in SAFE direction. Rotate safety to forward FIRE position and raise bolt handle to unlock action. Pull bolt rearward until tip of bullet clears receiver. Lift cartridge from rifle.

TO LOAD MAGAZINE - Open bolt. Point muzzle in SAFE direction. Load cartridges directly into magazine in conventional

TO UNLOAD MAGAZINE - Caution: Make certain barrel chamber is empty when unloading magazine. Pull bolt rearward and then push forward until cartridge is released from magazine. Lift cartridge from rifle. Repeat until magazine is empty.

SIGHTS - The Mohawk 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

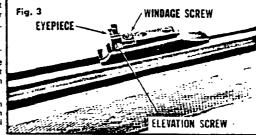
ELEVATION OR RANGE - If shots are too high, loosen elevation screw and lower rear sight eyepiece. If shots are too low, rear sight eyepiece should be raised.

WINDAGE - The rear sight eyepiece may be moved left or right by loosening the windage screw. If rifle shoots to left, the rear sight eyepiece should be moved to right. Should rifle shoot to right, move rear sight eyepiece to left.

NOTE: Windage screw is located in front of the rear sight eyepiece.

CLEANING AND CARE - Caution: Make sure rifle is empty of live ammunition before cleaning. To make cleaning of barrel or bolt pasier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL - Use lightly oiled, soft cloth and clean from breech to muzzie. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.



CLEANING OF BOLT - Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt - top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS - Remove bolt. Pull firing pin head back until coin or similar piece can be inserted in slot near back edge of firing pin head (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unknewed and removed from bolt assembly. Reassemble in reverse order.

REMINGTON ARMS COMPANY, INC.

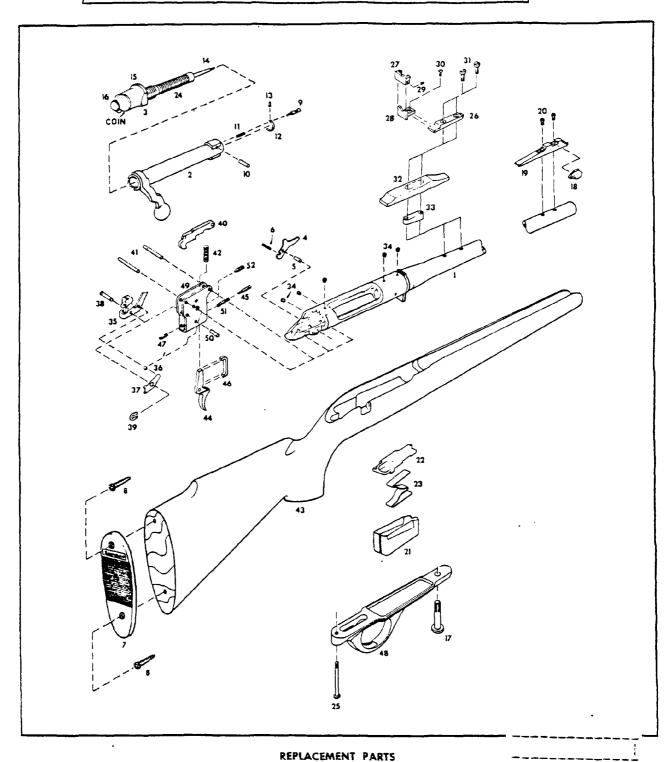
llion, New York, U.S.A.

for factory service and inquiries on service and parts to

REMINGTON ARMS COMPANY, INC. Arms Service Division Ilion, New York 13357

All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut 06602

MOHAWK 600



When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

COMPONENT PARTS

MOHAWK 600

BOLT ACTION — HIGH POWER CARBINE

308 Win., 222 Rem., 6mm Rem., 243 Win.,

When ordering parts — Model No., Part No. and Part Name must be given.

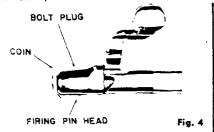
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	gazine, 222 Rem	- 2.05				
10700 14.	gazine Follower	- 1.05		26990	Sling Strap Assembly and Mountings Complete	120
16793 Mag	gazine Follower, 222 Rem	- 1.05			Includes:	
15742 Mag	gazine Spacer, 222 Rem	.60				
17891 Mag	gazine Spring	1.40		15356	Front Swivel Screw	.7
17983 Mag	igazine Spring, 222 Rem	1.40	1	15358	Rear Swivel Screw	
15411 Mai	iin Spring	.60		30855	Sling Strap Assembly 7/8"	5.
17580 Rea	ar Guard Screw	.40	1	26555	Swivel Assembly, Q.D	3.
14237 Rea	ar Sight Base	- 1.05]	15357	Front Swivel Nut	4
14238 Rea	ar Sight Eyepiece	- 1.40				
	ar Sight Leaf					
	evation Screw					
14240 Win	ndage Screw	- 35	1			
91043 Rea	ar Sight Screw	.40	1			
	ar Sight Rib					
	ar Sight Rib Spacer					
	ceiver Plug Screw					
15651 Rei						

DELIVERIES ARE FO.B. ILION, N. Y

PARTS SUBJECT TO CHANGE WITHOUT NOTICE

BARBER - PRESALE R 0122306

TO COCK BOLT — Bolt must remain cocked to put into rifle. If bolt becomes "uncocked" firing pin head will be forward and show as being deep inside bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see exploded view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

MAINTENANCE — Gun should be checked periodically by a competent gunsmith to ensure proper inspection and any necessary replacement of worn or damaged parts.

IMPORTANT — Remington firearms are designed, manufactured and proof tested to standards based on factory loaded ammunition. Improperly loaded handloads can be dangerous. Remington Arms Company, Inc. cannot assume responsibility for damages or injury caused by handloads or reloaded ammunition.

For instructions how to dress, ship and deliciously cook wild game, send for the Remington "Wild Game" Cookbook \$3.95 — Remington Sportsmen's Library, P.O. Box 432, Bridgeport, Conn. 06601.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS...MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge and choke needed. Please identify from the component parts, picture or exploded view. When ordering interchangeable shotgun barrels, please list on separate order form. This will speed up shipment.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

The sale of barrels, boits and receivers is restricted. Special tools and gauges are required for assembly.

Parts will be furnished for discontinued models as long as the supply is available. It is not possible to supply parts for models or repair any guns not listed in Complete Line Parts Lists.

All parts will be shipped as ordered. Since parts are made to close dimensions, a particular part may require slight adjustment or fitting to assure proper function of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT
ARMS SERVICE DIVISION
Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from factory. The return of gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to factory with gun shipment.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will make possible a more accurate list of needed repairs.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

To avoid all possible delay in starting work on gun or parts, please include in first order or letter the trouble to be corrected, any changes desired or parts to be replaced.

If an estimate is required before work is started, please advise. Otherwise we will proceed with necessary work and send you a statement of the cost. In this manner, gun or parts can be reshipped at the earliest possible date.

Remington gun parts are not interchangeable with those of any other make. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts Lists.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail, All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Ilion, New York 13357

Form RD 6633 Rev. 477

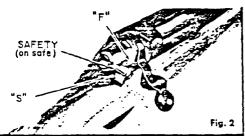
Printed in U.S.A.

HIGH POWER CARBINE FIXED BOX MAGAZINE BOLT ACTION REPEATER

MOHAWK

INSTRUCTION FOLDER and PARTS LIST





The Mohawk 600 is a light-weight, compact length carbine. In the 308 Win., 6mm Rem. and 243 Win., calibers, capacity of five (5) cartridges is possible — four (4) in the fixed magazine and one in the barrel chamber. In the 222 Rem. caliber, magazine capacity is five (5) cartridges.

ACTION — The Mohawk 600 includes a strong, steel shrouded bolt face and a jacket type bolt plug. A solid piece bolt with close fitting handle can be easily removed for takedown purposes. The receiver is fitted with removable plug screws for receiver sights or telescope mounts.

STOCK — The full length Monte Carlo stock features a form fitting pistol grip and custom checkering. A sling strap, complete with mountings, is available as an accessory at extra cost.

CAUTION — While handling, carrying, loading or unloading rifle, make sure that muzzle is pointed in a safe direction.

TO PUT BOLT IN RIFLE — Align boit lugs to receiver, rotate safety forward and slide cocked bolt into rifle.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop (located in left rear of bolt channel of receiver) with small, flat key or screw driver (Fig. 1). Allow bolt to slide back and disassemble as bolt stop is passed.

Fig. 2 SAFETY (Fig. 2) — Side lever type safety is located at right rear of receiver. Close bolt and rotate safety to rear stop position marked "S" on receiver. In this position, trigger cannot be pulled to fire rifle and bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety to forward stop position marked "F" on receiver. Trigger can be pulled to fire rifle and bolt handle can be raised to open action. CAUTION: Before loading make sure barrel bore is clear — free of heavy oil, grease, or any obstruction. TO SINGLE LOAD — Raise bolt handle and pull bolt rearward to open action. With muzzle pointed in SAFE direction, load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action. Rotate safety to rear ON SAFE

TO UNLOAD BARREL CHAMBER — Point muzzle in SAFE direction. Rotate safety to forward FIRE position and raise bolt handle to unlock action. Pull bolt rearward until tip of bullet clears receiver. Lift cartridge from rifle.

TO LOAD MAGAZINE - Open bolt. Point muzzle in SAFE direction, Load cartridges directly into magazine in conventional manner.

TO UNLOAD MAGAZINE — Caution: Make certain barrel chamber is empty when unloading magazine. Pull bolt rearward and then push forward until cartridge is released from magazine. Lift cartridge from rifle. Repeat until magazine is empty. SIGHTS — The Mohawk 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION OR RANGE — If shots are too high, loosen elevation screw and lower rear sight eyepiece. If shots are too low, rear sight eyepiece should be raised.

WINDAGE — The rear sight eyepiece may be moved left or right by loosening the windage screw. If rifle shoots to left, the rear sight eyepiece should be moved to right. Should rifle shoot to right, move rear sight eyepiece to left.

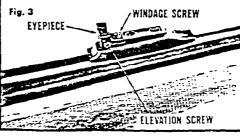
NOTE: Windage screw is located in front of the rear sight eyepiece.

CLEANING AND CARE — Caution: Make sure rifle is empty of live ammunition before cleaning. To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly ciled, soft cloth and clean from breech to muzzie. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt, Pull firing pin head back until coin or similar piece can be inserted in slot near back edge of firing pin head (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.



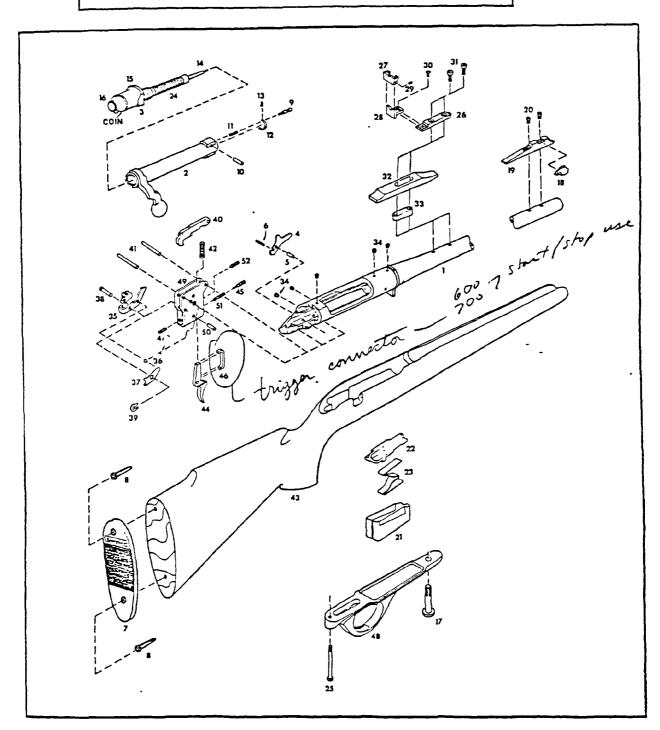
PLAINTIFFS EXHIBIT D-9

REMINGTON ARMS COMPANY, INC.

Ilion, New York, U.S.A.

iend all guns for factory co and inquiries a

REMINGTON ARMS COMPANY, INC. Arms Service Division Ilion, New York 13357 All other Inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut 06602 MOHAWK



REPLACEMENT PARTS

When ordering pairs specify model, caliber, part name and social number of the gun.

NOTE: The sale of barrel assemblies and breech belts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

COMPONENT PARTS MOHAWK 600

BOLT ACTION - HIGH POWER CARBINE

308 Win., 222 Rem., 6mm Rem., 243 Win.,

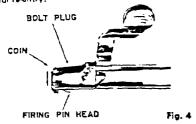
When ordering parts - Model No., Part No. and Part Name must be given.

Vi-	y Part Na,	NAME OF PART	Liet Prico	View Na.	fart Ne.	NAME OF PART	List Price
_		Barrel Assembly, 308 Win.		35	91468	Safety Assembly	\$ 2
		Bolt Assembly, 308 Win.		36	23222	Safety Detent Ball	
	15676	Bolt Plug	\$ 3.85	37	15368	Safety Detent Spring-	
	15412	Bolt Stop-	1.05	38	17043	Safety Pivot Pin	
	24484	Bolt Stop Pin	.40	39	17044	Safety Snap Washer	
	15413	Balt Stop Pin Spring-	.50	40	91470	Sear Safety Carn	
	15741	Butt Plate	1.20	41	24476	Sear Pin	
	25410	Butt Plate Screw	.40	42	17047	Sear Spring	
	17017	Ejector		43	32445	Stock Assembly	47
	15852	Ejector, 222 Rem.	1.50	44	15435	Trigger-	2
	17676	Ejector Pin-		45	17053	Trigger Adjustment Screw	_
	17019	Ejector Spring	.40]	91469	Trigger Assembly————————————————————————————————————	15
	14669	Extractor		46	15436	Trigger Connector	
	15850	Extractor, 222 Rem.	2.35	47	91128	Trigger Engagement Screw	
	27340	Extractor Rivet	.50	48	15437	Trigger Guard	
	27342	Extractor Rivet, 222 Rem.		49	26655	Trigger Housing Assembly	
	28600	Firing Pin Assembly		50	24477	Trigger Pin-	
	17022	Firing Pin Cross Pin-		51	15400	Trigger Spring	
	15653	Front Guard Screw-		52	15481	Trigger Stop Screw	
	15373	Front Sight-			10401	ringger stop salew	
	28510	Front Sight Ramp					
	28505	Front Sight Ramp Screw					
	15433	Magazine		1		SPECIAL ACCESSORIES	
	15842	Magazine, 222 Rem.				SI ECIAL ACCESSORIES	
	17056	Magazine Follower		1	26990	Sling Strap Assembly and Mountings Complete	
	16793	Magazine Follower, 222 Rem.			20950	Includes:	. 2 14
	15742					includes.	
	17891	Magazine Spring		1	15356	Front Swivel Screw	
	17983	Magazine Spring, 222 Rem.			15358	Rear Swivel Screw-	
	15411	Main Spring			30855	Sling Strap Assembly 7/8"	
	17580	Rear Guard Screw			26555	Swivel Assembly, Q.D.	_
	14237	Rear Sight Base			15357	Front Swivel Nut	_
	14238	Rear Sight Eyepiece			(3337	LIOUT OMINGI MAT	
	15728	Rear Sight Leat					
	14236	Elevation Screw		1			
	14240	Windage Screw		}			
	91043	Rear Sight Screw					
	91041	Rear Sight Rib-		1			
	91042	Rear Sight Rib Spacer		1			
	17034	Receiver Plug Screw		}			
	15651	Reinforcing Screw		1			

DELIVERIES ARE F.O.B. ILION, N. Y.

PARTS SUBJECT TO CHANGE WITHOUT NOTICE

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HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

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(Please read carefully)

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REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York 13357

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Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to factory with gun shipment.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will make possible a more accurate list of needed repairs.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

To avoid all possible delay in starting work on gun or parts, please include in first order or letter the trouble to be corrected, any changes desired or parts to be replaced.

If an estimate is required before work is started, please advise. Otherwise we will proceed with necessary work and send you a statement of the cost. In this manner, gun or parts can be reshipped at the earliest possible date.

Remington gun parts are not interchangeable with those of any other make. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts Lists.

IMPORTANT: Before Dackaging gums for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If five ammunition is included in package, shipment cannot be made by Insured Mail, All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Ilion, New York 13357

Form RD 6633 Rev. 378

Primed in U.S.A.

D7



Remington HIGH POWER CARBINE

350 REMINGTON MAGNUM FIXED BOX MAGAZINE

BOLT ACTION REPEATER

INSTRUCTION FOLDER and

MAGNUM Model 600 is, pound for pound, the most powerful carbine for big game hunting. This MAGNUM caliber model is an ideal brush gun and capable of downing the largest game on the North American Continent.

CAPACITY - of four (4) shots is possible, counting three cartridges in the fixed magazine and one in the barrel chamber.

ACTION — features the strong steel-shrouded bolt found in all Remington bolt action, high power rifles. For MAG-NUM accuracy, the action is custom-bedded in a rugged, moisture resistant, laminated stock. A "Delrin" tang support also gives action added bearing in rear of stock.

MONTE CARLO STOCK - of two-color laminate design, contains the action and barrel. The use of select wood laminates, carefully joined, shaped and sealed, guarantees strength and rigidity for this MAGNUM design. The stock is finely checkered at grip and fore-arm, and protected overall with the new Du Pant RK-W hard wearing wood finish. A recoil pad at the butt and carrying strap with quick detachable swivels is standard equipment.

MAGNUM weight barrel - is free-floating and turned extra heavy to keep the MAGNUM loads on target. On this barrel is mounted the "Delrin" ventilated rib with factory open sights.

TELESCOPE MOUNTING (Fig. 1)—Remington is introducing a raised barrel bracket on this new MAGNUM Model 600.

This newly designed bracket, located between receiver and barrel, provides a recoil shoulder or shooting support for telescope base.

for standard eye relief, or telescopes mounted at the rear position, the receiver is drilled and tapped and fitted with removable plua screws.

With long eye relief mounts, the rear sight may be removed to locate bases at forward position. This forward mounting makes loading much easier, particularly during offhand shooting.

AFETY - (Fig. 2) Close balt and rotate safety rearward to ON SAFE position. Side lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" gun. When safety is ON SAFE balt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire gun. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear — free of neavy oil, grease, or any obstruction.

TO SINGLE LOAD - Raise bolt handle to unlock bolt. Puil bolt randle back to open action. Load cartridge into breech. Close bolt to champer cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull boit handle back carefully until builet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE—Open boit and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt torward until cartriage is released from magazine. Lift free cartriage from gun. Repeat until

SIGHTS— The Remington Model 600 is factory equipped with open sights. Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation. Both sights are easily removed.

Fig. 2

ELEVATION — Turn elevation screw to loasen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise built impact at target. With eyepiece lowered, range will shorten or bullet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving signt leaf to right will move bullet impact on target to right. Moving to left will move

CLEANING AND CARE - Caution: Make sure gun is empty of live ammunition (before cleaning). To make cleaning

CLEANING AND CAKE — Caution: make sure gun is empty of live ammunition (before cleaning), of barrel or boit easier remove bolt from gun. Use a good petroleum solvent for cleaning of parts TO REMOVE BOLT (Fig. 3) — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is lacated in left rear of bott

channel in receiver. Use small flat key or screw driver. Allows boit to slide back and disassemble as boit stop is passed. lift boit from gun
TO PUT BOLT IN GUN—Simply align boit lugs to enter receive

BARREL BRACKET

(Raised)

ISAFET

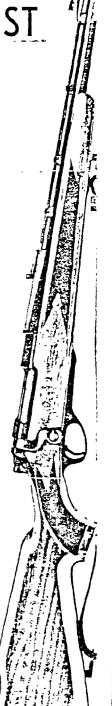
(on safe)

magazine is empty

properly, then rotate sarety forward. Push bolt forward and into gun Note: Bolt must remain "cocked" See To Cock Bolt CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent unaues wear, lubricate cam surfaces at rear of bolt - top and bol-RELEASE tom. Additional care and cleaning of boil parts can be done

ILION, NEW YORK, U.S.A.





MODEL

600

MAGNUN

REMINGTON ARMS COMPANY, INC.

COMPONENT PAL S

MODEL 600 MAGNUM

Remington, BOLT ACTION — HIGH POWER MAGNUM CARBINE

350 Remington Magnum

ALWAYS ORDER COMPONENTS BY PART NUMBER AND PART NAME

Barrel Assembly, 350 Rem. Mag. (includes Barrel, Barrel Bracket, Barrel Stud (6), Receiver) Bolt Assembly, 350 Rem. Mag. (includes Bolt Body Assembly and Bolt Handle)	17034 15651 15488 15417 26795 21387 25410 26850	Receiver Plug Screw Reinforcing Screw (not shown) Rib Rib Screw Safety Assembly (includes Safety and Safety Thumbpiece) Recoil Pad Recoil Pad Screw
rel, Barrel Bracket, Barrel Stud (6), Receiver) Bolt Assembly, 350 Rem. Mag. (includes Bolt Boay Assembly and Bolt Handle)	15488 15417 26795 21387 25410 26850	Rib Screw
Body Assembly and Bolt Handle)	15417 26795 21387 25410 26850	Rib Screw Safety Assembly (includes Safety and Safety Thumbpiece) Recoil Pad
Bolt Final Assembly, 350 Rem. Mag. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly) (not shown) Bolt Plug Bolt Stop Bolt Stop Pin Bolt Stop Spring	26795 21387 25410 26850	Safety Assembly (includes Safety and Safety Thumbpiece)
Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly) (not shown) Bolt Plug Bolt Stop Bolt Stop Pin Bolt Stop Spring	21387 25410 26850	Thumbpiece) Recoil Pad
Bolt Plug	25410 26850	
Bolt Stop Pin Bolt Stop Spring	26850	Recoil Pad Screw
Boit Stop Pin		
Bolt Stop Spring	1 15400	Safety Detent Ball
	15432	Safety Detent Spring
Ejector	17043	Safety Pivot Pin
	17044	Safety Snap Washer
Ejector Pin	26590	Sear and Safety Cam Assembly (includes Sear
Ejector Spring		Safety Cam)
Extractor	24476	Sear Pin
Extractor Rivet	17047	Sear Spring
Firing Pin	15416	Sight Screw
Firing Pin Assembly (includes Bolt Plug, Firing	16968	Sight Washer
Pin, Firing Pin Cross Pin, Firing Pin Head, Man Spring)	26990	Sling Strap Assembly and Mountings complete Includes:
Firing Pin Cross Pin		15357 Frant Swivel Nut
Firing Pin Head		15356 Front Swivel Screw
Front Guard Screw		15358 Rear Swivel Screw
Front Sight Assembly (includes Front Sight and Front Sight Bead)		26625 Sling Strap Assembly
Magazine	27651	Stock Assembly (includes Recoil Pad, Recoil Pac Screw (2), and Stock)
Magazine Fallower	15883	Tang Support
Magazine Spring		Trigger
Main Spring		Trigger Adjusting Screw
Rear Guard Screw		
Rear Sight Assembly (includes Rear Sight Elevation Screw, Rear Sight Base, Rear Sight Eyepiece, Rear Sight Leaf, Rear Sight Windage Screwi (not shown)	18730	Trigger Assembly (includes Trigger Housing Sear and Safety Cam Assembly, Sear Spring Trigger, Trigger Adjusting Screw (2), Trigge Connector, Trigger Pin, Trigger Spring, Trig ger Stop Screw) (not shown)
Rear Sight Base	15436	Trigger Connector
Rear Signt Elevation Screw	15437	Trigger Guard
Rear Signt Eyepiece	15429	Trigger Housing
Rear Sight Leaf	24477	Trigger Pin
Rear Sight Nut	17978	Trigger Spring
Rear Sight Windage Screw	17053	Trigger Stop Screw
Rear Sight Wrench (not shown)		<u></u>
EFF FFF	xtractor Rivet iring Pin iring Pin Assembly (includes Bolt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin Head. Man Spring) iring Pin Cross Pin iring Pin Head iront Guard Screw Front Sight Assembly (includes Front Sight and Front Sight Bead) Aagazine Aagazine Spring Main Spring Rear Guard Screw Rear Sight Assembly (includes Rear Sight Elevation Screw, Rear Sight Base, Rear Sight Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw; (not shown) Rear Sight Base Rear Sight Elevation Screw Rear Sight Leaf Rear Sight Nut Rear Sight Windage Screw	xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtractor xtr

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DELIVERIES ARE FO.B. ILION, N. Y.

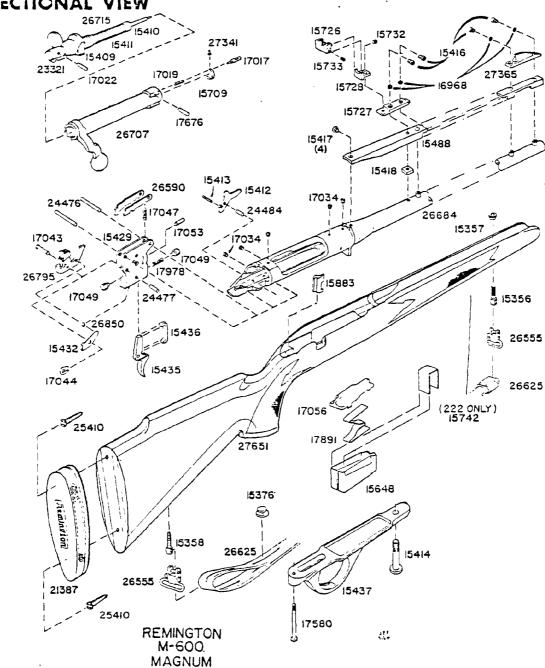
PARTS SUBJECT TO CHANGE WITHOUT NOTICE

REMINGTON ARMS COMPANY, INC. Arms Service Division llion, New York

All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut

MODEL 600 **MAGNUM**

SECTIONAL VIEW



REPLACEMENT PARTS

When ordering parts specify medel, coliber, part name and

NOJE. The rais of barrol assemblies and breach balts is restricted. Who these parts are needed for replacement, the arm must be returned to the

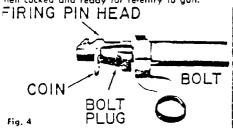
proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm

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ILIANING (IF BARREL — Use lightly oiled, so — n and clean from breech to muzzle. Scrub ba — sore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe any and re-oil bare and chamber very lightly.

O DISASSEMBLE BOLT PARTS — Remove bolt from gun. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then rold bolt handle and turn bolt plug at rear until firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in everse order.

(O COCK BOLT — Bolt must remain cocked to put into gun. If bolt becomes "uncocked" firing pin head will be forward and show as nearly lush to bolt plug at rear. To-cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking urface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is hen cocked and ready for re-entry to gun.



ACTION CLEANING — Action parts in stack will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stack, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock. When reassembling, be sure that bottom leg of magazine soring lies centrally between magazine box tabs. Magazine spring must rest on floor plate of trigger guard. Magazine can then be filled to full capacity of three (3) cartridges. Also assemble tang support to action (at rear) before reassembling action to stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prinis" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

Please read carefully)

When ordering parts — please order by part number and part name. Give also model name and number of gun, serial number if any), and state caliber or gauge. Please identify from the omponent parts picture, or section view.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the ame letter—this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. Dee shipping instructions concerning FACTORY SERVICE.

Parts will be furnished for discontinued models as long as the

supply is available. We are unable to supply parts for models or repair guns not listed in Complete Line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders airect to:

REMINGTON ARMS COMPANY, INC.

PARTS DEPT.

ARMS SERVICE DIVISION

Ilion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that nust be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away arton.

All shipments should have forwarding and return address clearly narked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to the actory for repairs.

Please do not return gun accessories such as sling straps, quick elease swivels, special boots, covers, telescopes, mounts or any pecial equipment to the factory with the gun shipment.

Dive full details of the contents of the shipment — state whether omplete gun or part. List model name and model number, serial number of any), and caliber or gauge.

Dive full condition of contents — stock and fore-end damage (if iny), metal damage (if any), barrel bent or damaged (if any), arts missing, etc. A full description will enable us to more accrately list the needed repairs.

over only one subject in letter or order. Do not order spare

parts and give instructions on repair of a gun or guns in the same letter—this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner we can resnip your gun or parts at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Ilian, New York

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Printed in U.S.A.

Form RD 5653

Remington,

HIGH POWER RIFLES

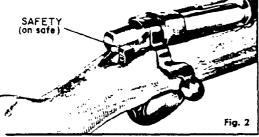
FIXED BOX MAGAZINE

MODEL 660 MAGNUM



INSTRUCTION FOLDER and PARTS LIST





The new Remington Models 660 and 660 MAGNUM are lightweight, compact length rifles. Capacity of five (5) cartridges is possible in the Model 660 — four (4) in the fixed magazine and one in the barrel chamber. Magazine capacity in the 222 caliber is five (5) cartridges. Capacity in the MAG-NUM model is four (4) cartridges — three (3) in the magazine and one in the barrel chamber.

ACTION — These models include a strong, steel shrouded, bolt face. In the MAGNUM model, the action is custom-bedded in a rugged, moisture resistant, laminated stock. A "Delrin" tang support also gives the MAGNUM action added bearing in rear of stock.

STOCK — The full length Monte Carlo design features a form fitting pistol grip accentuated with black cap and white spacer. An attractive tip and spacer of the same material has been fitted to the fore-end. Custom checkering is applied and the entire stock protected by the tough Du Pont RK-W wood finish to add a lustrous appearance. On the MAGNUM model, a recoil pad and a carrying strap with quick detachable swivels are added as standard equipment.

The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed for takedown purposes. A jacket type bolt plug is an added feature on these models.

TO PUT BOLT IN GUN - Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

O REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY - (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Side lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to fire rifle. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire rifle. Bolt handle can be raised

Caution: Before firing make sure barrel bare is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD - Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL - Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from rifle.

TO LOAD MAGAZINE - Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE - Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle. Repeat until magazine is empty.

SIGHTS — The Remington Model 660 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION OR RANGE - The rear sight may be raised or lowered by adjusting the notched sight step beneath the rear eyepiece. The elevation of the rear sight will increase range or raise bullet impact at target.

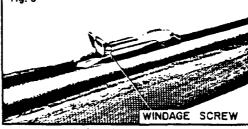
WINDAGE—The rear sight eyepiece may be moved to the left by turning the windage screw clockwise. By turning the windage screw counter clockwise the rear sight eyepiece may be moved to the right. This will move bullet impact at target to right.

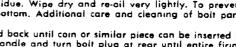
Note: The windage screw is located beneath the eyepiece.

CLEANING AND CARE - Caution: Make sure rifle is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL - Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartidge chamber in barrel with a good bore salvent, if necessary. Wipe dry and re-oil bore and chamber very lightly. LEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-ail very lightly. To prevent undue wear, lubricate cam surfaces at rear of balt - top and bottom. Additional care and cleaning of balt parts

TO DISASSEMBLE BOLT PARTS — Remove bolt, Pull firing pin head back until coin or similar piece can be inserted in slat near back edge of firing pin head (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.





REMINGTON ARMS COMPANY, INC.

Ilion, New York, U.S.A.



COMPONENT PARTS

Remington,

MODEL 660 AND MAGNUM

BOLT ACTION—HIGH POWER RIFLES

308 Win., 222 Rem., 6MM Rem., 243 Win., 350 Rem. Mag., 6.5MM Rem. Mag.

When ordering parts - Model No., Part No. and Part Name must be given.

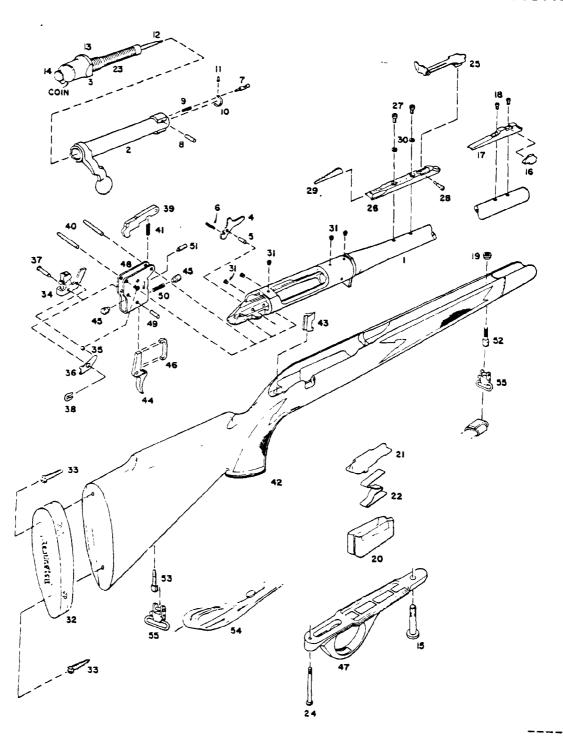
1	29860 29861	Barrel Assembly, 308 Win. (includes Barrel,			
1			22	17891	Magazine Spring
1	20841	Barrel Bracket, Receiver)		17983-	Magazine Spring, 222 Rem.
1		Barrel Assembly, 222 Rem.	23	15411	Main Spring
1	29863	Barrel Assembly, 6MM Rem.	24	17580	Rear Guard Screw
1	29865	Barrel Assembly, 243 Win.	25	24525	Rear Sight Assembly (includes Rear Sight Collar,
	29866	Barrel Assembly, 6.5 Rem. Mag.	1	2-020	Rear Sight Eyepiece, Rear Sight Leaf, Rear
	29867	Barrel Assembly, 350 Rem. Mag.			Sight Windage Screw)
	29870	Boit Assembly, 308 Win. (includes Boit Body As-	26	25313	Rear Sight Base
		sembly and Bolt Handle)	27	16023	Rear Sight Base Screw
	29871	Bolt Assembly, 222 Rem.	28	16456	Rear Sight Screw
2	29873	Bolt Assembly, 6.5 Rem. Mag., 350 Rem. Mag.	29	28095	Rear Sight Step (selected sizes)
	29890	Bolt Final Assembly, 308 Win. (includes Bolt	30	16968	Rear Sight Washer
	•	Assembly, Ejector, Ejector Pin, Ejector Spring,	31	17034	Receiver Plug Screw
Ī		Extractor, Extractor Rivet, Firing Pin Assembly)	32	21386	Recoil Pad, Magnum Caliber
	29891	Bolt Final Assembly, 222 Rem.	33	25410	Recoil Pad Screw, Magnum Caliber
	29893	Balt Final Assembly, 6.5 Rem. Mag., 350 Rem.		15651	Reinforcing Screw
		Mag	34	26795	Safety Assembly (includes Safety and Safety
3	15676	Boit Plug			Thumbpiece)
4	15412	Bolt Stop	35	26850	Safety Detent Ball
5	24484	Bolt Stop Pin	36	15432	Safety Detent Spring
5	15413	Bolt Stop Spring	37	17043	Safety Pivot Pin
	15741	Butt Plate	38	17044	Safety Snap Washer
	25410	Butt Plate Screw	39	15666	Sear Safety Cam
	14390	Butt Plate Spacer	40	24476	Sear Pin
7	17017	Ejector	41	17047	Sear Spring
	15852	Ejector, 222 Rem.	• •	29835	Stock Assembly (includes Butt Plate, Butt Plate
8	17676	Ejector Pin	1 1	47633	Screw (2), Butt Plate Spacer, Fore-end Tip,
9	17019	Ejector Spring	1		Fore-end Tip Plug, Fore-end Tip Spacer, Grip
1	16254	Extractor			Cap, Grip Cap Inlay, Grip Cap Screw, Grip
	15850	Extractor, 222 Rem.			Cap Spacer, Reinforcing Screw (2), Stock)
۱.			42	29880	Stock Assembly, Magnum Caliber (includes Fore-
0	15709	Extractor, 6.5 Rem. Mag., 350 Rem. Mag.	1		end Tip, Fore-end Tip Plug, Fore-end Tip
- 1	27340	Extractor Rivet			Spacer, Grip Cap, Grip Cap Inlay, Grip Cap Screw, Grip Cap Spacer, Recoil Pad, Recoil
.	27342	Extractor Rivet, 222 Rem.			Pad Screw (2), Front Swivel Nut, Reinforcing
1	27341	Extractor Rivet, 6.5 Rem. Mag., 350 Rem. Mag.			Screw (2), Stock)
2	15410	Firing Pin	43	15883	Tang Support, Magnum Caliber
3	28600	Firing Pin Assembly (includes Bolt Plug, Firing	44	15435	Trigger
ļ		Pin, Firing Pin Cross Pin, Firing Pin Head, Main Spring)	45	17049	Trigger Adjusting Screw
	17022			26730	Trigger Assembly (includes Trigger Housing,
	15673	Firing Pin Cross Pin	İ	20/30	Safety Snap Washer, Sear Safety Cam, Sear
4		Firing Pin Head	1		Spring, Trigger, Trigger Adjusting Screw (2),
5	15653	Front Guard Screw	- 1	•	Trigger Connector, Trigger Pin, Trigger Spring,
٥	15373	Front Sight			Trigger Stop Screw)
7	28510	Front Sight Ramp	46	15436	Trigger Connector
8	28505	Front Sight Ramp Screw	47	15437	Trigger Guard
9	15357	Front Swivel Nut	48	15429	Trigger Housing
	14391	Grip Cap	49	24477	Trigger Pin
	15390	Grip Cap Inlay	50	17978	Trigger Spring
- }	15757		51	17053	Trigger Stop Screw
	14392	Grip Cap Spacer	1		
	15433	Magazine			SLING STRAP EQUIPMENT
- 1	15842	Magazine, 222 Rem.			
0	15648	Magazine, 6.5 Rem. Mag., 350 Rem. Mag.	- 1	26990	Sling Strap Assembly and Mountings Complete
- 1	17056	Magazine Follower	1		Includes:
	16793	Magazine Follower, 222 Rem.	52	15356	Front Swivel Screw
21	15667	Magazine Follower, 6.5 Rem. Mag., 350 Rem.	53	15358	Rear Swivel Screw
		Mag.	54	26625	Sling Strap Assembly 7/8"
- 1	15742		55	26555	· · · · · · · · · · · · · · · · · · ·

DELIVERIES ARE FOB. ILION, N Y.

PARTS AND PRICES SUBJECT TO CHANGE WITHOUT NOTICE

Send all guns for factory service and inquiries on service and parts to

REMINGTON ARMS COMPANY, INC. Arms Service Division Ilion, New York 13357 All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut 06602 MODEL 660 AND MAGNUM



REPLACEMENT PARTS

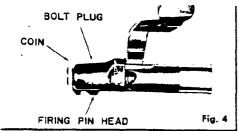
When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech boits is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to clase dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

BARBER - PRESALE R 0122318

O COCK BULT — Bolt must remain cocked to put into rifle. If bolt becomes "uncocked" firing pin head will be forward and show as being teep inside bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on ocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. tolt is then cocked and ready for re-entry.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view), Lift away trigger guard and stock. Note: MAGNUA action may require added pressure to dislodge from custom-bedded stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

Please read carefully)

VHEN ORDERING PARTS MODEL NUMBER, PART NUMBER and 'ART NAME MUST BE GIVEN. Give also serial number (if any), and tate caliber or gauge and choke needed. Please identify from the amponent parts, picture or section view. When ordering interhangeable shotgun barrels, please list on separate order form. his will speed up shipment to you.

over only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter - this delays service.

Tease do not ship sample parts to Firearms Factory unless it is imassible to identify from the Parts List or Instruction Folder. See hipping instructions concerning FACTORY SERVICE. The sale of barrels and bolts is restricted. Special tools, and gauges are required for assembly.

Parts will be furnished for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in Complete Line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders.
Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK 13357

lease package carefully when shipping firearms to factory. Use ilenty of cushioning material to prevent movement of gun or gun iarts in package during transit.

flease do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be ireally speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly narked on gun package as well as on attached letter.

a further improve service — please attach complete letter of infornation securely on outside of each package returned to the factory or repairs.

'lease do not return gun accessories such as sling straps, quick elease swivels, special boots, covers, telescopes, mounts or any pecial equipment to the factory with the gun shipment.

Five full details of the contents of the shipment — state whether omplete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Sive full condition of contents — stock and fore-end damage (if iny), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list ne needed repairs.

over only one subject in letter or order. Do not order spare parts

and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner your gun or parts can be reshipped at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Ilion, New York 13357

rinted in U.S.A.

Form RD 5733

Remington,

HIGH POWER RIFLES FIXED BOX MAGAZINE

MODEL

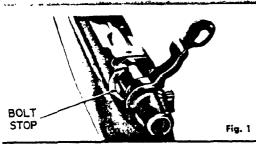
- 660

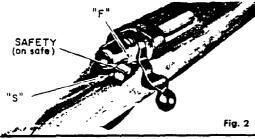
AND

MAGNUM

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS LIST





The new Remington Models 660 and 660 MAGNUM are lightweight, compact length rifles. Capacity of five (5) cartridges is possible in the Model 660 — four (4) in the fixed magazine and one in the barrel chamber. Magazine capacity in the 222 caliber is five (5) cartridges. Capacity in the MAGNUM model is four (4) cartridges — three (3) in the magazine and one in the barrel chamber.

ACTION — These models include a strong, steel shrouded, bolt face. In the MAGNUM model, the action is custom-bedded in a rugged, moisture resistant, laminated stock. A "Defrin" tang support also gives the MAGNUM action added bearing in rear of stock.

STOCK — The full length Monte Carlo design features a form fitting pistol grip accentuated with black cap and white spacer. An attractive tip and spacer of the same material has been fitted to the fore-end. Custom checkering is applied and the entire stock protected by the tough Du Pont RK-W wood finish to add a lustrous appearance. On the MAGNUM model, a recoil pad and a carrying strap with quick detachable swivels are added as standard equipment.

The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed for takedown purposes. A jacket type bolt plug is an added feature on these models.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY (Fig.2) — Close bolt and rotate safety to rear stop position marked "S" on receiver. Side lever type safety is located at right rear of receiver. With safety in rear stop (ON SAFE) position, trigger cannot be pulled to fire rifle and bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety to forward stop position marked "F" on receiver. Trigger can be pulled to fire rifle and bolt handle can be raised to open action.

Caution: Before firing make sure barrel bare is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from rifle.

TO LOAD MAGAZINE - Open bolt and load cartridges directly into magazine.

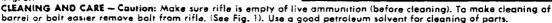
TO UNLOAD MAGAZINE — Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle. Repeat until magazine is empty.

SIGHTS — The Remington Model 660 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION OR RANGE — The rear sight may be raised or lowered by adjusting the natched sight step beneath the rear eyepiece. The elevation of the rear sight will increase range or raise bullet impact at target.

WINDAGE—The rear sight eyepiece may be moved to the left by turning the windage screw clockwise. By turning the windage screw counter clockwise the rear sight eyepiece may be moved to the right. This will move bullet impact at target to right.

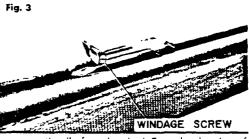
Note: The windage screw is located beneath the eyepiece. (Fig. 3).



CLEANING OF BARREL — Use lightly cited, soft cloth and clean from breech to muzzle. Scrub barrel bore and carridge chamber in barrel with a good bare solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly. CLEANING OF BOLT — Brush face of balt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary

TO DISASSEMBLE BOLT PARTS — Remove bolt. Pull firing pin head back until coin or similar piece can be inserted in slot near back edge of firing pin head (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.







COMPONENT PARTS

Remington,

MODEL 660 AND MAGNUM

BOLT ACTION—HIGH POWER RIFLES

308 Win., 222 Rem., 6MM Rem., 243 Win., 350 Rem. Mag., 6.5MM Rem. Mag.

When ordering parts - Model No., Part No. and Part Name must be given.

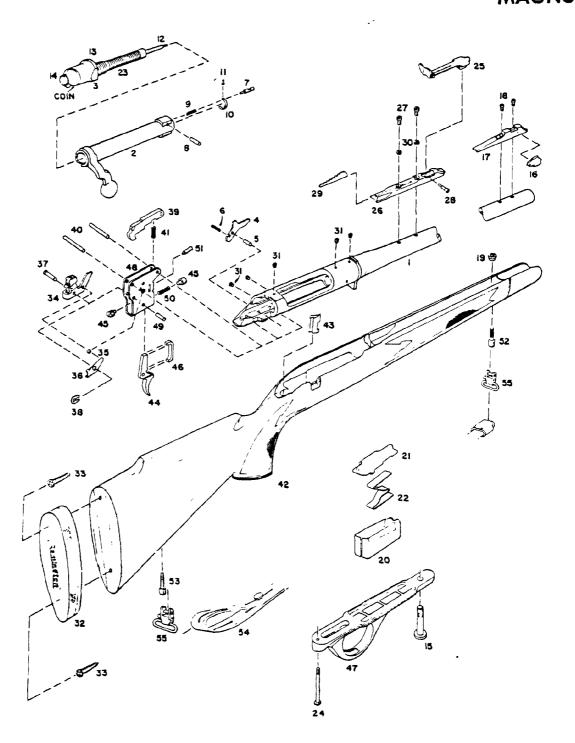
iew Ne.	Part No.	NAME OF PART	View No.		NAME OF PART
	29860	Barrel Assembly, 308 Win. (includes Barrel,	22	17891	Magazine Spring
- {		Barrel Bracket, Receiver)		17983	Magazine Spring, 222 Rem.
1	29861	Barrel Assembly, 222 Rem.	23	15411	Main Spring
	29863	Barrel Assembly, 6MM Rem.	24	17580	Rear Guard Screw
1	29865	Barrel Assembly, 243 Win.	25	24525	Rear Sight Assembly (includes Rear Sight Collar,
	29866	Barrel Assembly, 6.5 Rem. Mag.	"		Rear Sight Eyepiece, Rear Sight Leaf, Rear
	29867	Barrel Assembly, 350 Rem. Mag.			Sight Windage Screw)
1	29870	Bolt Assembly, 308 Win. (includes Bolt Body As-	26	25313	Rear Sight Base
		sembly and Boit Handle)	27	16023	Rear Sight Base Screw
	29871	Balt Assembly, 222 Rem.	28	16456	Rear Sight Screw
	29873	Bolt Assembly, 6.5 Rem. Mag., 350 Rem. Mag.	29	28095	Rear Sight Step (selected sizes)
	29890	Bolt Final Assembly, 308 Win. (includes Bolt	30	16968.	Rear Sight Washer
		Assembly, Ejector, Ejector Pin, Ejector Spring,	31	17034	Receiver Plug Screw
1		Extractor, Extractor Rivet, Firing Pin Assembly)	32	21386	Recoil Pad, Magnum Caliber
	29891	Bolt Final Assembly, 222 Rem.	33	25410	Recoil Pad Screw, Magnum Caliber
-	29893	Bolt Final Assembly, 6.5 Rem. Mag., 350 Rem.	"	15651	Reinforcing Screw
		Mag	34	26795	Safety Assembly (includes Safety and Safety
	15676	Bolt Plug	"	20/73	Thumbpiece)
1	15412	Bolt Stop	35	26850	Safety Detent Ball
1	24484	Bolt Stop Pin	36	15432	Safety Detent Spring
1	15413	Balt Stop Spring	37	17043	Cafety Diver Bia
	15741	Butt Plate			Safety Pivot Pin
-	25410	Butt Plate Screw	38	17044	Safety Snap Washer
1	14390	Butt Plate Spacer	39	15666	Sear Safety Cam
1	17017	Ejector	40	24476	Sear Pin
1		· ·	41	17047	Sear Spring
-	15852	Ejector, 222 Rem.	1 1	29835	Stock Assembly (includes Butt Plate, Butt Plate
ŧ	17676	Ejector Pin	1 1		Screw (2), Butt Plate Spacer, Fore-end Tip,
	17019	Ejector Spring ,			Fore-end Tip Plug, Fore-end Tip Spacer, Grip
1	16254	Extractor	- 1 1		Cap, Grip Cap Inlay, Grip Cap Screw, Grip Cap Spacer, Reinforcing Screw (2), Stock)
	15850	Extractor, 222 Rem.	42	29880	Stock Assembly, Magnum Caliber (includes Fore-
1	15709	Extractor, 6.5 Rem. Mag., 350 Rem. Mag		2.000	end Tip, Fore-end Tip Plug, Fore-end Tip
	27340	Extractor Rivet	1 1		Spacer, Grip Cap, Grip Cap Inlay, Grip Cap
-	27342	Extractor Rivet, 222 Rem.	1 1		Screw, Grip Cap Spacer, Recail Pad. Recail
- [27341	Extractor Rivet, 6.5 Rem. Mag., 350 Rem. Mag.			Pad Screw (2), Front Swivel Nut, Reinforcing
2	15410	Firing Pin	1		Screw (2), Stock)
	28600	Firing Pin Assembly (includes Bolt Plug, Firing	43	15883	Tang Support, Magnum Caliber
1		Pin, Firing Pin Cross Pin, Firing Pin Head,	44	15435	Trigger
1		Main Spring)	45	17049	Trigger Adjusting Screw
	17022	Firing Pin Cross Pin		26730	Trigger Assembly (includes Trigger Housing,
1	15673	Firing Pin Head			Safety Snap Washer, Sear Safety Cam, Sear
-	15653	Front Guard Screw			Spring, Trigger, Trigger Adjusting Screw (2), Trigger Connector, Trigger Pin, Trigger Spring,
1	15373	Front Sight	1		Trigger Stop Screw)
	28510	Front Sight Ramp	46	15436	. Trigger Connector
-	28505	Front Sight Ramp Screw	47	15437	Trigger Guard
-	15357	Front Swivel Nut	48	15429	_
- {	14391	Grip Cap	49	24477	Trigger Housing
1	15390	Grip Cap Inlay]	Trigger Pin
1	15757	Grip Cap Screw	50	17978	Trigger Spring
1	14392		51	17053	Trigger Stop Screw
		Grip Cap Spacer	1	1	
1	15433	Magazine	1	1	SLING STRAP EQUIPMENT
	15842	Magazine, 222 Rem.		24000	
1	15648	Magazine, 6.5 Rem. Mag., 350 Rem. Mag.	1	26990	Sling Strap Assembly and Mountings Complete
	17056	Magazine Follower			includes:
	16793	Magazine Follower, 222 Rem.	52	15356	Front Swivel Screw
	15667	Magazine Follower, 6.5 Rem. Mag., 350 Rem.	53	15358	Rear Swivel Screw
- 1		Mag	54	26625	Sling Strap Assembly 7/8"
1	15742	Magazine Spacer, 222 Rem	55	26555	Swivel Assembly, Q.D.
- 1			1	1	
- [1	j .	

DELIVERIES ARE F.O.B. ILION, N. Y.

PARTS AND PRICES SUBJECT TO CHANGE WITHOUT NOTICE

Send all guns for factory service and inquiries on service and parts to

REMINGTON ARMS COMPANY, INC. Arms Service Division Ilion, New York 13357 All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut 06602 MODEL 660 AND MAGNUM



REPLACEMENT PARTS

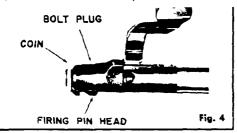
When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech balts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

BARBER - PRESALE R 0122322

TO COCK BOLT — Bolt must remain cocked to put into rifle. If bolt becomes "uncocked" firing pin head will be forward and show as being Jeep inside bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock. Note: MAGNUM action may require added pressure to dislodge from custom-bedded stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with ail. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS.... MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge and choke needed. Please identify from the component parts, picture or section view. When ordering interchangeable shotgun barrels, please list on separate order form. This will speed up shipment to you.

Caver only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

The sale of barrels and bolts is restricted. Special tools, and gauges are required for assembly.

Parts will be furnished for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in Complete Line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK 13357

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

lease do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be preatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly narked on gun package as well as on attached letter.

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ave full details of the contents of the shipment — state whether amplete gun or part. List model name and model number, serial umber (if any), and caliber or gauge.

rive full condition of contents — stock and fare-end damage (if ny), metal damage (if any), barrel bent or damaged (if any), parts ussing, etc. A full description will enable us to more accurately list be needed repairs.

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and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner your gun or parts can be reshipped at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages,

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Ilion, New York 13357

inted in U.S.A.

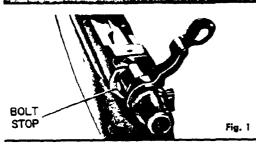
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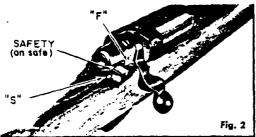
Remington HIGH POWER RIFLES FIXED BOX MAGAZINE

MODEL 660 MAGNUM



INSTRUCTION FOLDER and PARTS PRICE LIST





The new Remington Models 660 and 660 MAGNUM are lightweight, compact length rifles. Capacity of five (5) cartridges is possible in the Model 660 - four (4) in the fixed magazine and one in the barrel chamber. Magazine capacity in the 222 caliber is five (5) cartridges. Capacity in the MAG-NUM model is four (4) cartridges - three (3) in the magazine and one in the barrel chamber.

ACTION — These models include a strong, steel shrouded, balt face. In the MAGNUM model, the action is custom-bed-ded in a rugged, moisture resistant, laminated stock. A "Delrin" tang support also gives the MAGNUM action added bearing in rear of stock.

STOCK — The full length Monte Carlo design features a form fitting pistol grip accentuated with black cap and white spacer. An attractive tip and spacer of the same material has been fitted to the fore-end. Custom checkering is applied and the entire stock protected by the tough Du Pont RK-W wood finish to add a lustrous appearance. On the MAGNUM model, a recoil pad and a carrying strap with quick detachable swivels are added as standard equipment.

The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt-with close fitting handle can be easily removed for takedown purposes. A jacket type bolt plug is an added feature on these

TO PUT BOLT IN GUN - Simply align bolt lugs to enter receiv-

Fig. 2 | er properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun. SAFETY (Fig.2) — Close bolt and rotate safety to rear stop position marked "5" on receiver, Side lever type safety is

located at right rear of receiver. With safety in rear stop (ON SAFE) position, trigger cannot be pulled to fire rifle and bolt handle cannot be raised to unlock and open action.

FIRE - Rotate safety to forward stop position marked "F" on receiver. Trigger can be pulled to fire rifle and bolt handle can be raised to open action.

Caution: Before firing make sure barrel bore is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD - Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL - Raise bolt handle to unlock action. Pull balt handle back carefully until builet tip clears receiver. Lift cartridge carefully from rifle.

TO LOAD MAGAZINE - Open boit and load cartridges directly into magazine.

TO UNLOAD MAGAZINE - Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle, Repeat until magazine is empty.

SIGHTS — The Remington Model 660 is factory equipped with open sights (fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION OR RANGE - The rear sight may be raised or lowered by adjusting the notched sight step beneath the rear eyepiece. The elevation of the rear sight will increase range or raise builet impact at target.

WINDAGE—The rear sight eyepiece may be moved to the left by turning the windage screw clockwise. By turning the windage screw counter clockwise the rear sight eyepiece may be moved to the right. This will move built impact at target to right.

Note: The windage screw is located beneath the eyepiece.



CLEANING AND CARE — Caution: Make sure rifle is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly cited, soft cloth and clean from breech to muzzle. Scrub barrel bare and carridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bare and chamber very lightly. CLEANING OF BOLT - Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly, To prevent undue wear, lubricate cam surfaces at rear of bolt — top and battom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt. Pull firing pin head back until coin or similar piece can be inserted in slot near back edge of firing pin head (Fig. 4). Then hold bolt handle and turn balt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order,

REMINGTON ARMS COMPANY, INC. . .

Ilion, New York, U.S.A.



COMPONENT PARTS

Remington

660 AND MAGNUM

MODEL

BOLT ACTION - HIGH POWER RIFLES

308 Win., 222 Rem., 6MM Rem., 243 Win., 350 Rem. Mag., 6.5MM Rem. Mag.

When ordering parts - Model No., Part No. and Part Name must be given.

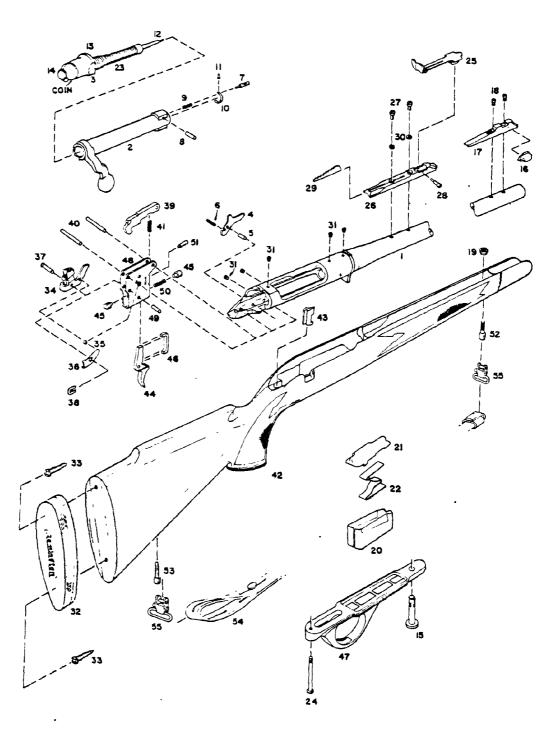
lo.	Part No.	NAME OF PART	Li: Pri			art No.	NAME OF PART	Lis Frie
T	29860	Barrel Assembly, 308 Win. (includes Barrel,	7	2	2 178	391	Magazine Spring	\$.
-		Barrel Bracket, Receiver)	-	- [-	179		Magazine Spring, 222 Rem.	
-	29861	Barrel Assembly, 222 Rem.	1	2			Main Spring	
-	29863	Barrel Assembly, 6MM Rem	[2	- 1	580	Rear Guard Screw	
	29865	Barrel Assembly, 243 Win,		2	. 1		Rear Sight Assembly (includes Rear Sight Collar,	
1	29866	Barrel Assembly, 6.5 Rem. Mag.	- 1	{ -	1 1		Rear Sight Eyepiece, Rear Sight Leaf, Rear	
1	29867	Barrel Assembly, 350 Rem. Mag.		۔ ا			Sight Windage Screw)	3.
	29870	Boit Assembly, 308 Win. (includes Boit Body As-	5	≧ 2	6 253	313	Rear Sight Base	
		sembly and Bolt Handle)	}	≗ 2	7 160	23	Rear Sight Base Screw	
	29871	Bolt Assembly, 222 Rem.	Price on	g 2	8 164	156	Rear Sight Screw	
.	29873	Boit Assembly, 6.5 Rem. Mag., 350 Rem. Mag.	- 1	₹ 2	9 280	95	Rear Sight Step (selected sizes)	
- (29890	Bolt Final Assembly, 308 Win. (includes Bolt	- 1	3	0 169	869	Rear Sight Washer	
Ì		Assembly, Ejector, Ejector Pin, Ejector Spring,		3	1 170	34	Receiver Plug Screw	
İ		Extractor, Extractor Rivet, Firing Pin Assembly)	İ	3			Recoil Pad, Magnum Caliber	3.
	29891	Bolt Final Assembly, 222 Rem.	- 1	3			Recoil Pad Screw, Magnum Caliber	
	29893.	Bolt Final Assembly, 6.5 Rem. Mag., 350 Rem.		١٠	156		Reinforcing Screw	
		Mag.	J	_ 3			Safety Assembly (includes Safety and Safety	
	15676	Balt Plug	\$ 2.4	0 3	23/	7.3	Thumbpiece)	1.
1	15412	Bolt Stop	.3	5 3	5 268	150	Safety Detent Bail	•
1	24484	Bolt Stop Pin	.2		1		Safety Detent Spring	
1	15413	Balt Stop Spring	.2				Safety Pivot Pin	
	15741	Butt Plate	.6	. •			·	
	25410	Butt Plate Screw	.2	1 7	- 1		Safety Snap Washer	
١	14390	Butt Plate Spacer	.2	_ "			Sear Safety Cam	2.
ĺ	17017	Ejector	.5	- 1 -			Sear Pin	
	15852	Ejector, 222 Rem.	.9	7			Sear Spring	
	17676			1	298	335	Stock Assembly (includes Butt Plate, Butt Plate	
	17019	Ejector Pin	.2	- 1			Screw (2), Butt Plate Spacer, Fore-end Tip, Fore-end Tip Plug, Fore-end Tip Spacer, Grip	
ł		Ejector Spring	.2	ı	- (Cap, Grip Cap Inlay, Grip Cap Screw, Grip	
١	16254	Extractor	1.3				Cap Spacer, Reinforcing Screw (2), Stock)	35
	15850	Extractor, 222 Rem.	1.3	1 4	2 298	80		
	15709	Extractor, 6.5 Rem. Mag., 350 Rem. Mag.	1.3	5	- -/		end Tip, Fore-end Tip Plug, Fore-end Tip	
1	27340	Extractor Rivet	.2	5	1	•	Spacer, Grip Cap, Grip Cap Inlay, Grip Cap	
Ì	27342	Extractor Rivet, 222 Rem.	.3	5	1		Screw, Grip Cap Spacer, Recoil Pad, Recoil	
	27341	Extractor Rivet, 6.5 Rem. Mag., 350 Rem. Mag.	.2	5	- 1		Pad Screw (2), Front Swivel Nut, Reinforcing	٠.
	15410	Firing Pin	2.7	، ا ه	. ,		Screw (2), Stock)	
	28600	Firing Pin Assembly (includes Bolt Plug, Firing		١.*			Tang Support, Magnum Caliber	
		Pin, Firing Pin Cross Pin, Firing Pin Head,		4			Trigger	
		Main Spring)	7.5	0 4	5 170	349	Trigger Adjusting Screw	
	17022	Firing Pin Cross Pin	.2		147	714	Trigger Adjusting Screw, Front	
	15673	Firing Pin Head			267	730	Trigger Assembly (includes Trigger Housing,	
	15653		1.0		ĺ		Safety Snap Washer, Sear Safety Cam, Sear	
		Front Guard Screw	.2	5	1		Spring, Trigger, Trigger Adjusting Screw (2),	
	15373	Front Sight	.9	0	ļ		Trigger Connector, Trigger Pin, Trigger Spring, Trigger Stop Screw)	9
	28510	Front Sight Ramp	1.5	0 4	4 154	134	Trigger Connector	
	28505	Front Sight Ramp Screw	.2				_	
	15357	Front Swivel Nut	.2	_ 1 7	1 -		Trigger Guard	_
	14391	Grip Cap			1		Trigger Housing	
			.2	-			Trigger Pin	
	15390	Grip Cap Inlay	.2	- !			Trigger Spring	
	15757	Grip Cap Screw	.2	5 5	1 170	53	Trigger Stop Screw	
	14392	Grip Cap Spacer	.2	5	1			
	15433	Magazine	.9	o l	1		SLING STRAP EQUIPMENT	
	15842	Magazine, 222 Rem.	.9	i	269	200		_
	15648	Magazine, 6.5 Rem. Mag., 350 Rem. Mag.		- 1	209	70	Sling Strap Assembly and Mountings Complete	5
	17056		1.2	_ 1			Includes:	
		Magazine Follower	.6	1 -	· I		Front Swivel Screw	
	16793	Magazine Follower, 222 Rem	6.	0 5	3 153	58	Rear Swivel Screw	
ı	15667	Magazine Follower, 6.5 Rem. Mag., 350 Rem.		5	4 266	25	Sling Strap Assembly 7/8"	
		Mag.	.6	0 5.	5 265	555	Swivel Assembly, Q.D	3
	15742	Magazine Spacer, 222 Rem.						4

DELIVERIES ARE FO B. ILION, N. Y.

PARTS' AND PRICES SUBJECT TO CHANGE WITHOUT NOTICE

Send all guns for factory service and inquiries on service and parts to

REMINGTON ARMS COMPANY, INC. Arms Service Division Ilion, New York 13357 All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut 06602 MODEL 660 AND MAGNUM



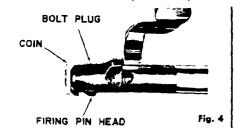
REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech boils is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

TO COCK BOLT — Bolt must remain cocked to put into rifle. If bolt becomes "uncocked" firing pin head will be forward and show as being deep inside bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry.



ACTION CLEANING — Action parts in stock will remain clean langer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock, Note: MAGNU/ action may require added pressure to disladge from custom-bedded stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS.... MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge and chake needed. Please identify from the component parts, picture or section view. When ordering interchangeable shotgun barrels, please list an separate order form. This will speed up shipment to you.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

The sale of barrels and bolts is restricted. Special tools, and gauges are required for assembly.

Parts will be furnished for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in Complete Line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders.

Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilian, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK 13357

Please package carefully when shipping firearms to factory. Use alenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly narked on gun package as well as an attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Sive full condition of contents — stock and fore-end damage (If any), metal damage (If any), barrel bent or damaged (If any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

Cover only one subject in letter or order. Do not order spare parts

and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner your gun or parts can be reshipped at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.
ARMS SERVICE DIVISION
Ilion, New York 13357

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