

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION OF THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.

TOLERANCES ON DECIMAL DIMENSIONS ARE:

1 PLACE (0.1) - TOLERANCE \pm 0.015
2 PLACE (0.01) - TOLERANCE \pm 0.010
3 PLACE (0.001) - TOLERANCE \pm 0.005
& ON FRACTIONAL DIMENSIONS \pm 1/64
& ON ANGULAR DIMENSIONS \pm 0.5°

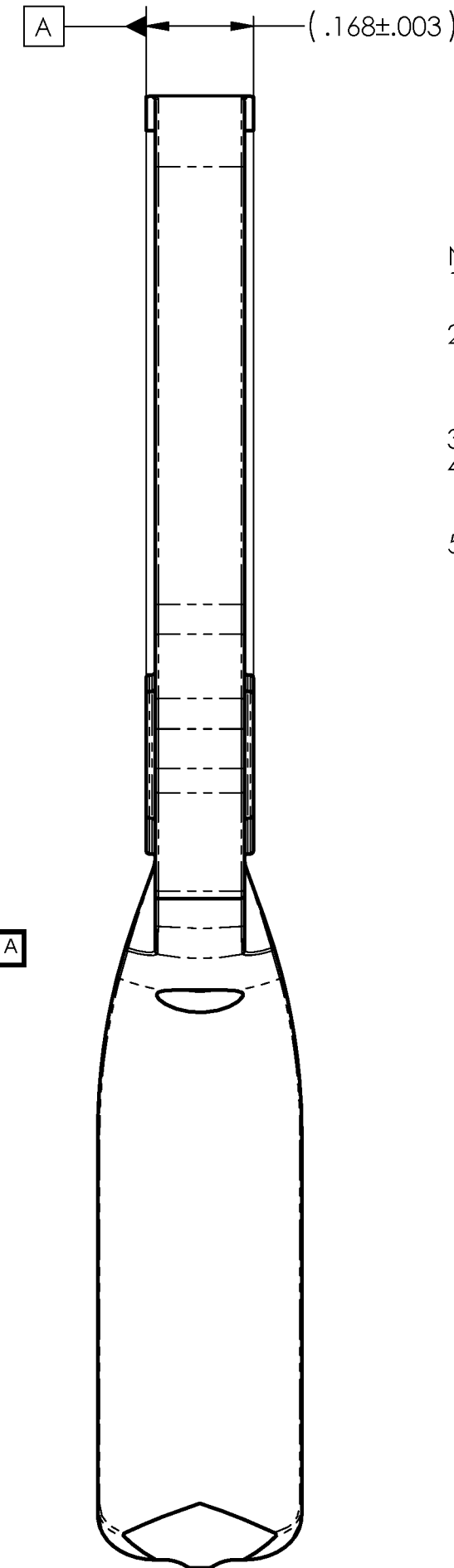
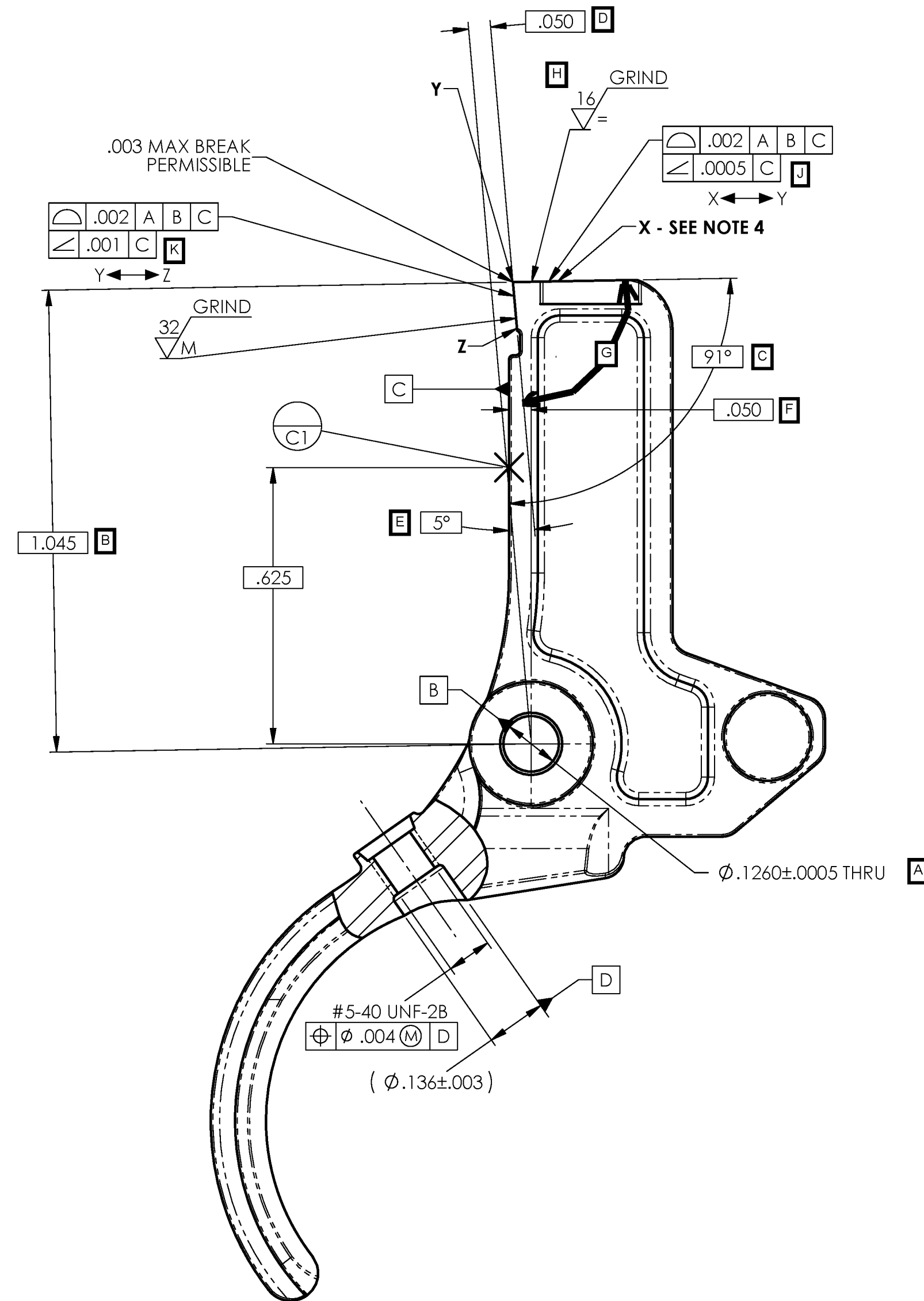
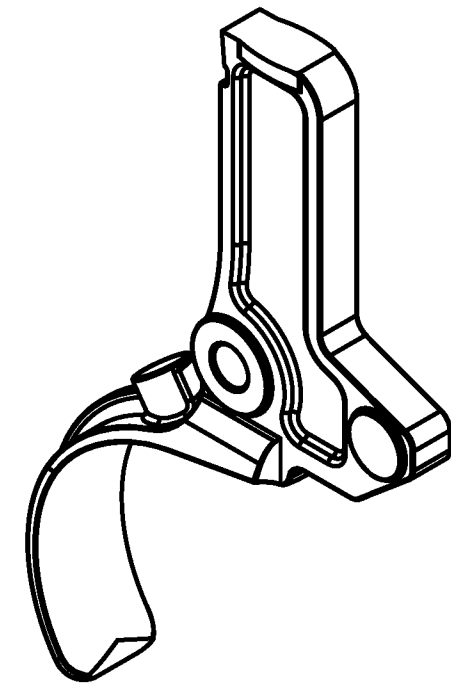
FINISHES ARE DESIGNATED BY R.M.S. MICRO-
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.

FINISH ROUGHNESS TO BE #error: broken link OR BETTER.

DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE
WITH ASME Y14.5-1994.

MATERIAL : MIM-4140 REF.
HEAT TREAT : CARBURIZE 0.7% C.P.
HARDNESS : HR15n 85-90; 0.008 MIN. EFF. CASE
FINISH : SEE NOTES
HEAT TREAT AND FINISH TO BE DONE BY REMINGTON

ALTERATIONS					
ALT.	ZONE	WAS	REF.	BY	DATE



- NOTES:
1. ALL MACHINING TO BE DONE PRIOR TO PLATING. PROTECT SHARP EDGE TO PREVENT DAMAGE PRIOR TO AND DURING PLATING.
 2. DUPLEX COATING, 0.0002"-0.0003" HIGH PHOSPHOREOUS ELECTROLESS NICKEL PLATE, UNDER 0.00005"-0.00015" CO-DEPOSITED MEDIUM PHOSPHORUS ELECTROLESS NICKEL PLATE WITH PTFE (TEFLON). ALL COMPONENTS BAKED @ 375°F FOR 24 HOURS.
 3. FOR DIMENSIONS NOT SHOWN, SEE E-301462.
 4. POINT X FOR THE PROFILE AND ANGULARITY TOLERANCE ZONE ON THE TOP SURFACE OF THE TRIGGER IS LOCATED .100 ALONG THE SURFACE FROM POINT Y AT THE SHARP EDGE.
 5. SURFACE FINISH IS TO BE MEASURED WITH A 10 MICRON PROFILOMETER TIP.

NOT RELEASED FOR PRODUCTION

	301463	TRIGGER	
MODEL	PART NO.	PART USE	
DES. BY DATE	DRN. BY DATE	CHK. BY DATE	
JWR 12-16-05	JWR 01-10-06		
TITLE TRIGGER			
SHEET SIZE	NUMBER	SCALE	SUPERSEDES
C	301463	4X	REFERENCE
REMINGTON ARMS CO., INC. Madison, NC 27025			