

Month	Year	Description	Amount \$	Amount \$	Travel/	Total \$	Total \$	Total \$ by Month
			Outside	Remington	Total \$			
Jan.	1999	steel receiver insert (1)	\$ 3,550.00					
		preliminary test actions (2) (all empty test bbl & receiver ins.)	\$ 8,000.00					
		barrel sections (15)	\$ 3,525.00					
		alum. stock inletting sample	\$ 3,000.00					
		cosmetic bolt plug samples (rapid prototype)	\$ 1,000.00					
		tensile test samples 10 samples at \$100 ea	\$ 1,000.00					
		barrel assembly fixture (design and build)	\$ 20,000.00					
		barrel forging tooling	\$ 18,000.00					
		mold flow analysis	\$ 7,000.00					
		magazine box development	\$ 3,500.00					
		travel to ilion			\$ 1,200.00			
		Totals	\$ 66,575.00	\$ -	\$ 1,200.00	\$ -	\$ -	\$ 67,775.00
Feb.	1999	receiver insert molding tool (single cavity for develop)	\$ 75,000.00					
		heat test development	\$ 5,000.00		\$ 2,000.00			
		forging tool development	\$ 5,000.00		\$ 5,000.00			
		magazine development	\$ 5,000.00					
		misc. component for EET (12 guns @ \$1500 for comp)	\$ 18,000.00					
		travel 1 trip to atlanta, 1 trip to ilion @ \$1500/trip			\$ 3,000.00			
		bolt handle cosmetic samples rapid prototype	\$ 1,000.00					
		Totals	\$ 159,000.00	\$ 7,000.00	\$ 3,000.00	\$ -	\$ -	\$ 169,000.00
March	1999	barrel development	\$ 3,000.00	\$ 5,000.00				
		EET barrel hub machining (15 barrels @ \$400/barrel)	\$ 6,000.00					
		EET receivers (12 @ \$500/receiver)	\$ 6,000.00					
		magazine box development	\$ 5,000.00					
		EET ammo 3000 rds/gun, 12 guns, @ \$24 ea md	\$ 9,000.00					
		bolt plug inserts (30 pcs @ \$200 ea)	\$ 6,000.00					
		travel to ilion 2 people, 1 trip			\$ 3,000.00			
		stock mold	\$ 100,000.00					
		grip cap mold	\$ 30,000.00					
		Totals	\$ 165,000.00	\$ 5,000.00	\$ 3,000.00	\$ -	\$ -	\$ 173,000.00
April	1999	receiver insert tool changes	\$ 15,000.00					
		bolt plug tool changes	\$ 5,000.00					
		EET barrel heat treating	\$ 5,000.00					
		revised misc component reorder (\$1000/gun)	\$ 12,000.00					
		DAT component build	\$ 10,000.00					
		barrel development		\$ 3,000.00				
		travel to ilion 1 person (1 trip)			\$ 2,500.00			
		Totals	\$ 47,000.00	\$ 5,000.00	\$ 2,500.00	\$ -	\$ -	\$ 54,500.00
May	1999	DAT component build 40 guns (sourced parts to prod vendors)	\$ 40,000.00					
		travel to ilion 2 people			\$ 3,000.00			
		DAT barrel development \$400/bbl for 40 barrels	\$ 16,000.00		\$ 5,000.00			
		receiver insert tool changes	\$ 10,000.00					
		DAT bolt plug inserts 3000/pc, 40 pcs	\$ 8,000.00					
		DAT alum. stock block \$2500/pc, 5 pcs	\$ 12,500.00					
		DAT ammo 3000 rds/gun, 40 guns, \$24/md	\$ 30,000.00					
		DAT magazine assemblies (\$500/pc, 40 guns)	\$ 20,000.00					
		Totals	\$ 136,500.00	\$ 5,000.00	\$ 3,000.00	\$ -	\$ -	\$ 144,500.00
June	1999	DAT component rework	\$ 25,000.00					
		Totals	\$ 25,000.00	\$ -	\$ -	\$ -	\$ -	\$ 25,000.00
July	1999	DAT component rework	\$ 15,000.00					
		stock tool alterations	\$ 25,000.00					
		grip cap tool alterations	\$ 10,000.00					
		owners manual	\$ 4,500.00					
		owners manual translations	\$ 3,500.00					
		travel to ilion 2 trips			\$ 3,000.00			
		Totals	\$ 58,000.00	\$ -	\$ 3,000.00	\$ -	\$ -	\$ 61,000.00
August	1999	Catalog Samples (3 guns at \$3000/ea)	\$ 9,000.00					
		component rework	\$ 10,000.00					
		DAT ammo	\$ 20,000.00					
		travel to ilion 3 trips			\$ 4,500.00			
		Totals	\$ 39,000.00	\$ -	\$ 4,500.00	\$ -	\$ -	\$ 43,500.00
September	1999	Writers Seminar Samples (10 guns @ \$500/ea)	\$ 5,000.00					
		travel to ilion 2 trips			\$ 3,000.00			
		Totals	\$ 5,000.00	\$ -	\$ 3,000.00	\$ -	\$ -	\$ 8,000.00
October	1999	travel to ilion 2 weeks			\$ 4,000.00			
		component improvement	\$ 5,000.00					
		Totals	\$ 5,000.00	\$ -	\$ 4,000.00	\$ -	\$ -	\$ 9,000.00
November	1999	ilion support	\$ 10,000.00					
		travel to ilion 2 trips			\$ 3,000.00			
		Totals	\$ 10,000.00	\$ -	\$ 3,000.00	\$ -	\$ -	\$ 13,000.00

Model 710 Cost Est. by Month

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