

identifier	feature description	per print	1	2	3	4	5	6	7	8	9	10	AVG	STDEV
F	DISTANCE	0.750	0.7517	0.7503	0.7435	0.7493	0.7481	0.7497	0.7520	0.7512	0.7517	0.7533	0.7501	0.00276
G	DISTANCE	0.090	0.0901	0.090	0.0898	0.0902	0.0895	0.0902	0.0901	0.0891	0.0895	0.0913	0.0900	0.00059
H	DISTANCE	1.243	1.224	1.225	1.227	1.233	1.234	1.230	1.225	1.225	1.224	1.226	1.2273	0.003713
I	DEGREE	16'	16.61	16.81	16.80	16.89	16.18	16.81	16.64	16.98	16.59	16.52	16.6830	0.229107
J	DISTANCE	0.605	0.6070	0.6088	0.6129	0.6010	0.6034	0.6037	0.6097	0.5963	0.6088	0.6033	0.6055	0.004874
			11	12	13	14	15	16	17	18	19	20		
F	DISTANCE	0.750	0.7498	0.7511	0.7527	0.7494	0.7509	0.7511	0.7531	0.7524	0.7531	0.7525	0.7516	0.001343
G	DISTANCE	0.090	0.0900	0.0905	0.0892	0.0896	0.0891	0.0900	0.0892	0.0888	0.0888	0.0894	0.0895	0.00056
H	DISTANCE	1.243	1.231	1.225	1.230	1.226	1.228	1.226	1.228	1.225	1.224	1.226	1.2269	0.002283
I	DEGREE	16'	16.36	16.94	16.66	16.91	16.50	16.26	16.11	16.41	16.33	16.32	16.4800	0.275278
J	DISTANCE	0.605	0.6110	0.6049	0.6062	0.6055	0.5948	0.6074	0.5987	0.6170	0.6109	0.6089	0.6065	0.006305
			1	2	3	4	5	6	7	8	9	10		
K	RADIUS	0.294	0.2942	0.2848	0.2880	0.2968	0.2936	0.2864	0.3019	0.3031	0.2992	0.2858	0.2934	0.006848
L	DISTANCE	0.019	0.0195	0.0180	0.0241	0.0207	0.0176	0.0209	0.0235	0.0207	0.0222	0.0183	0.0206	0.00225
M	RADIUS	0.030	0.0333	0.0352	0.0329	0.0337	0.0358	0.0325	0.0315	0.0316	0.0309	0.0354	0.0333	0.001736
N	DISTANCE .294 / .126	X	0.0062	0.0105	0.0048	0.0056	0.0050	0.0085	0.0003	0.0011	0.004	0.0084	0.0054	0.003202
		Y	0.0040	0.0088	0.0025	0.0074	0.0052	0.0029	0.0105	0.0121	0.0086	0.0040	0.0066	0.003349
			11	12	13	14	15	16	17	18	19	20		
K	RADIUS	0.294	0.2934	0.2990	0.2962	0.3013	0.3021	0.2994	0.3039	0.2932	0.3039	0.2991	0.2992	0.003883
L	DISTANCE	0.019	0.0180	0.0244	0.0202	0.0195	0.0175	0.0213	0.0191	0.0167	0.0192	0.0154	0.0191	0.002528
M	RADIUS	0.030	0.0359	0.0291	0.0339	0.0354	0.0369	0.0361	0.0343	0.0347	0.0363	0.0381	0.0351	0.002441
N	DISTANCE .294 / .126	X	0.0076	0.0025	0.0042	0.0028	0.0046	0.003	0.0015	0.009	0.0034	0.0064	0.0045	0.002425
		Y	0.0018	0.0088	0.0054	0.0103	0.0108	0.0074	0.0111	0.0022	0.0129	0.0072	0.0078	0.003753
													#DIV/0!	#DIV/0!
													#DIV/0!	#DIV/0!
													#DIV/0!	#DIV/0!
Drawing:	D-300408													
Vendor:														
material:														
heat treat:														
Engineer:	MIKE KEENEY													
Inspected by:	STEVE WADE													
Date:	1/28/00													

identifier	feature description	per print	1	2	3	4	5	6	7	8	9	10	AVG	STDEV
F	DISTANCE	0.750	0.7517	0.7503	0.7435	0.7493	0.7481	0.7497	0.7520	0.7512	0.7517	0.7533	0.7501	0.00276
G	DISTANCE	0.090	0.0901	0.090	0.0898	0.0902	0.0895	0.0902	0.0901	0.0891	0.0895	0.0913	0.0900	0.00059
H	DISTANCE	1.243	1.224	1.225	1.227	1.233	1.234	1.230	1.225	1.225	1.224	1.226	1.2273	0.003713
I	DEGREE	16'	16.61	16.81	16.80	16.89	16.18	16.81	16.64	16.98	16.59	16.52	16.6830	0.229107
J	DISTANCE	0.605	0.6070	0.6088	0.6129	0.6010	0.6034	0.6037	0.6097	0.5963	0.6088	0.6033	0.6055	0.004874
			11	12	13	14	15	16	17	18	19	20		
F	DISTANCE	0.750	0.7498	0.7511	0.7527	0.7494	0.7509	0.7511	0.7531	0.7524	0.7531	0.7525	0.7516	0.001343
G	DISTANCE	0.090	0.0900	0.0905	0.0892	0.0895	0.0891	0.0900	0.0892	0.0888	0.0888	0.0894	0.0895	0.00056
H	DISTANCE	1.243	1.231	1.225	1.230	1.226	1.228	1.226	1.228	1.225	1.224	1.226	1.2269	0.002283
I	DEGREE	16'	16.36	16.94	16.68	16.91	16.50	16.26	16.11	16.41	16.33	16.32	16.4800	0.275278
J	DISTANCE	0.605	0.6110	0.6049	0.6062	0.6055	0.5948	0.6074	0.5987	0.6170	0.6109	0.6089	0.6065	0.006305
			1	2	3	4	5	6	7	8	9	10		
K	RADIUS	0.294	0.2942	0.2848	0.2888	0.2968	0.2936	0.2864	0.3019	0.3031	0.2992	0.2858	0.2934	0.006848
L	DISTANCE	0.019	0.0195	0.0180	0.0241	0.0207	0.0176	0.0209	0.0235	0.0207	0.0222	0.0183	0.0206	0.00225
M	RADIUS	0.030	0.0333	0.0352	0.0329	0.0337	0.0358	0.0325	0.0315	0.0316	0.0309	0.0354	0.0333	0.001736
N	DISTANCE .294 / .126	X	0.0062	0.0105	0.0048	0.0056	0.0050	0.0085	0.0003	0.0011	0.004	0.0084	0.0054	0.003202
		Y	0.0040	0.0088	0.0025	0.0074	0.0052	0.0029	0.0105	0.0121	0.0086	0.0040	0.0066	0.003349
													#DIV/0!	#DIV/0!
													#DIV/0!	#DIV/0!
													#DIV/0!	#DIV/0!
													#DIV/0!	#DIV/0!
													#DIV/0!	#DIV/0!
													#DIV/0!	#DIV/0!
													#DIV/0!	#DIV/0!
													#DIV/0!	#DIV/0!
													#DIV/0!	#DIV/0!
													#DIV/0!	#DIV/0!
Drawing:	D-300408													
Vendor:														
material:														
heat treat:														
Engineer:	MIKE KEENEY													
Inspected by:	STEVE WADE													
Date:	1/27/00													

BARBER - 5.22.06r0009408

DIT Measurements
1/28/00

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ET36414

Confidential - SHARP - 5.22.06r0009408 Order

Williams v. Remington

identifier	feature description	per print	1	2	3	4	5	6	7	8	9	10	AVG
A	HOLE I.D. MEASUREMENT	0.250	0.249	0.249	0.249	0.249	0.249	0.249	0.249	0.249	0.249	0.249	0.2490
B	O.D. DIAMETER MEASUREMENT	0.495	0.4945	0.494	0.4925	0.494	0.494	0.493	0.4935	0.494	0.494	0.494	0.4938
C	O.D. DIAMETER MEASUREMENT	0.695	0.6945	0.6945	0.6935	0.6945	0.6945	0.6945	0.695	0.6945	0.6945	0.6945	0.6945
D	HOLE I.D. MEASUREMENT	0.073	0.073	0.073	0.073	0.073	0.073	0.073	0.073	0.073	0.073	0.073	0.0730
E	HOLE I.D. MEASUREMENT	0.078	0.078	0.078	0.078	0.078	0.077	0.078	0.078	0.078	0.077	0.077	0.0777
F	DISTANCE MEASUREMENT	0.215	0.214	0.214	0.213	0.213	0.215	0.212	0.214	0.213	0.214	0.212	0.2134
G	DISTANCE MEASUREMENT	0.371	0.372	0.372	0.371	0.372	0.371	0.372	0.372	0.372	0.372	0.371	0.3717
H	DEPTH MEASUREMENT	0.1190	0.1180	0.1190	0.1180	0.1180	0.1180	0.1190	0.1190	0.1190	0.1190	0.1190	0.1186
I	HOLE I.D. MEASUREMENT	0.481	0.481	0.481	0.482	0.481	0.481	0.481	0.482	0.481	0.481	0.481	0.4812
J	DISTANCE MEASUREMENT	0.265	0.264	0.263	0.265	0.264	0.264	0.266	0.264	0.266	0.265	0.265	0.2646
K	DISTANCE MEASUREMENT	0.169	0.1715	0.1692	0.1702	0.1718	0.1707	0.1722	0.1681	0.1705	0.1725	0.1696	0.1706
L	HOLE I.D. MEASUREMENT	0.006	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	#DIV/0!
identifier	feature description	per print	11	12	13	14	15	16	17	18	19	20	AVG
A	HOLE I.D. MEASUREMENT	0.250	0.249	0.249	0.249	0.249	0.249	0.249	0.249	0.249	0.249	0.249	0.2490
B	O.D. DIAMETER MEASUREMENT	0.495	0.493	0.495	0.4925	0.4935	0.495	0.4935	0.494	0.4925	0.493	0.493	0.4935
C	O.D. DIAMETER MEASUREMENT	0.695	0.6945	0.6945	0.6935	0.6945	0.6945	0.695	0.6945	0.6945	0.6945	0.694	0.6944
D	HOLE I.D. MEASUREMENT	0.073	0.073	0.073	0.073	0.073	0.073	0.073	0.073	0.073	0.073	0.073	0.0730
E	HOLE I.D. MEASUREMENT	0.078	0.078	0.078	0.078	0.078	0.078	0.077	0.077	0.078	0.078	0.078	0.0778
F	DISTANCE MEASUREMENT	0.215	0.213	0.214	0.211	0.210	0.213	0.211	0.213	0.212	0.212	0.214	0.2123
G	DISTANCE MEASUREMENT	0.371	0.372	0.371	0.372	0.372	0.371	0.372	0.372	0.373	0.372	0.372	0.3719
H	DEPTH MEASUREMENT	0.1190	0.1190	0.1180	0.1190	0.1190	0.1190	0.1180	0.1190	0.1180	0.1190	0.1190	0.1187
I	HOLE I.D. MEASUREMENT	0.481	0.481	0.482	0.481	0.481	0.482	0.481	0.482	0.481	0.481	0.482	0.4814
J	DISTANCE MEASUREMENT	0.265	0.267	0.263	0.267	0.265	0.267	0.264	0.267	0.266	0.264	0.263	0.2653
K	DISTANCE MEASUREMENT	0.169	0.168	0.1675	0.1698	0.1704	0.1719	0.1718	0.1730	0.1717	0.1699	0.1706	0.1705
L	HOLE I.D. MEASUREMENT	0.006	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	#DIV/0!
Drawing:	E-300338 BOLT HEAD												
Vendor:													
material:	AISI 4140												
heat treat:	OIL QUENCH & TEMPER RC37-42												
Engineer:	MIKE KEENEY												
Inspected by:	JEFF WADE / STEVE WADE												
Date:	1/10/99												

DIMENSIONAL INSPECTION OF DAT COMPONENTS (FIRING PIN, FIRING PIN TIP, BOLT PLUG
 PROJECT #: 241095
 TRACKING #: TLW 0002

	A	B	C	D	E
1	0.27500	4.891	0.40595	.0995	.144
1	0.27500	4.892	0.40575	.1000	.144
2	0.27500	4.890	0.40515	.0970	.144
3	0.27500	4.893	0.40595	.1010	.144
4	0.27500	4.896	0.40580	.1000	.144
5	0.27500	4.891	0.40570	.1000	.143
6	0.27500	4.893	0.40570	.1000	.144
7	0.27500	4.890	0.40585	.1000	.144
8	0.27500	4.893	0.40585	.1010	.144
9	0.27500	4.894	0.40570	.1000	.144
10	0.27505	4.892	0.40505	.1000	.144
11	0.27500	4.896	0.40595	.1000	.144
12	0.27515	4.896	0.40540	.1000	.144
13	0.27510	4.893	0.40600	.1035	.144
14	0.27505	4.891	0.40540	.0990	.144
15	0.27510	4.895	0.40515	.1010	.144

FIRING PIN DIMENSIONS
 DATE 1-5-00

1	0.14345	1.278	0.06765
2	0.14370	1.276	0.06710
3	0.14355	1.275	0.06725
4	0.14355	1.277	0.06755
5	0.14370	1.277	0.06780
6	0.14350	1.274	0.06754
7	0.14360	1.277	0.06750
8	0.14360	1.273	0.06750
9	0.14370	1.276	0.06750
10	0.14370	1.276	0.06760
11	0.14375	1.278	0.06755
12	0.14360	1.277	0.06785
13	0.14360	1.277	0.06735
14	0.14350	1.277	0.06760
15	0.14360	1.277	0.06755
16	0.14335	1.277	0.06755

FIRING PIN TIP DIMENSIONS
 DATE 1-6-00

	A	B	C	D	E	F	G	H
1	.180	.446	.473	.595	.490	.589	.295	.2800
2	.179	.450	.474	.598	.489	.589	.295	.2800
3	.181	.450	.475	.593	.490	.589	.295	.2800
4	.179	.449	.473	.594	.489	.590	.295	.2800
5	.180	.449	.472	.595	.490	.589	.295	.2800
6	.179	.446	.474	.586	.490	.590	.295	.2800
7	.179	.450	.476	.593	.490	.588	.295	.2800
8	.178	.450	.472	.588	.481	.590	.295	.2800
9	.180	.450	.472	.593	.491	.590	.295	.2800
10	.180	.450	.475	.594	.490	.589	.295	.2800
11	.180	.450	.476	.596	.490	.590	.295	.2800
12	.180	.450	.475	.592	.490	.590	.295	.2800
13	.180	.450	.472	.592	.488	.589	.295	.2800
14	.180	.450	.474	.595	.490	.590	.295	.2800
15	.181	.450	.476	.594	.490	.590	.295	.2800
16	.180	.450	.474	.594	.489	.590	.295	.2800

ET36416

17	.180	.450	.474	.595	.490	.589	.295	.2800
18	.180	.450	.476	.591	.490	.590	.295	.2800
19	.180	.450	.475	.594	.489	.590	.295	.2800
20	.179	.450	.474	.493	.489	.590	.295	.2800

BOLT PLUG
DATE 1-7-00.

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ET36417

Program: No name Units: Inches Time: Mon Jan 10 10:13:28 2000

Feature	Actual	Nominal	+Tol	-Tol	Dev/nom	Out/tol
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19 Text

Sample #1

Hole G Diameter	[4]					
Diameter	0.1259	0.1260	0.0005	0.0005	-0.0001	
X position	0.0003					
Y position	-0.0642					
Roundness	0.0002					
Hole A Diameter	[10]					
Diameter	0.1254	0.1260	0.0005	0.0005	-0.0006	0.0001
X position	-1.4281					
Y position	-0.0002					
Roundness	0.0004					
Hole B Diameter	[13]					
Diameter	0.1259	0.1260	0.0005	0.0005	-0.0001	
X position	-1.3062					
Y position	-0.6496					
Roundness	0.0002					
Hole C Diameter	[13]					
Diameter	0.1038	0.1040	0.0010	0.0010	-0.0002	
X position	-1.2594					
Y position	-1.1906					
Roundness	0.0005					
Hole D Diameter	[13]					
Diameter	0.1249	0.1260	0.0005	0.0005	-0.0011	0.0006
X position	-0.8404					
Y position	-1.2394					
Roundness	0.0005					
Hole E Diameter	[13]					
Diameter	0.1033	0.1040	0.0010	0.0010	-0.0007	
X position	-0.2973					
Y position	-1.1278					
Roundness	0.0006					
Hole F Diameter	[13]					
Diameter	0.0591	0.0600	0.0050	0.0050	-0.0009	
X position	-0.3973					
Y position	-0.9349					
Roundness	0.0016					

Program: C300333.MVP Units: Inches Time: Mon Jan 10 10:14:33 2000

Feature	Actual	Nominal	+Tol	-Tol	Dev/nom	Out/tol
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ET36418

X position	-1.3063				
Y position	-0.6499				
Roundness	0.0007				
Hole C Diameter [13]					
Diameter	0.1039	0.1040	0.0010	0.0010	-0.0001
X position	-1.2600				
Y position	-1.1914				
Roundness	0.0035				
Hole D Diameter [13]					
Diameter	0.1262	0.1260	0.0005	0.0005	0.0002
X position	-0.8404				
Y position	-1.2398				
Roundness	0.0003				
Hole E Diameter [13]					
Diameter	0.1038	0.1040	0.0010	0.0010	-0.0002
X position	-0.2974				
Y position	-1.1281				
Roundness	0.0005				
Hole F Diameter [13]					
Diameter	0.0585	0.0600	0.0050	0.0050	-0.0015
X position	-0.3974				
Y position	-0.9372				
Roundness	0.0037				

Program: C300333.MVP Units: Inches Time: Mon Jan 10 10:24:51 2000

Feature	Actual	Nominal	+Tol	-Tol	Dev/nom	Out/tol
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19 Text

~~Sample 3.22.00~~

Hole G Diameter [4]					
Diameter	0.1257	0.1260	0.0005	0.0005	-0.0003
X position	-0.0004				
Y position	-0.0635				
Roundness	0.0004				
Hole A Diameter [10]					
Diameter	0.1255	0.1260	0.0005	0.0005	-0.0005
X position	-1.4283				
Y position	0.0001				
Roundness	0.0005				
Hole B Diameter [13]					
Diameter	0.1256	0.1260	0.0005	0.0005	-0.0004
X position	-1.3063				
Y position	-0.6497				
Roundness	0.0005				
Hole C Diameter [13]					
Diameter	0.1037	0.1040	0.0010	0.0010	-0.0003
X position	-1.2591				
Y position	-1.1909				
Roundness	0.0007				
Hole D Diameter [13]					
Diameter	0.1256	0.1260	0.0005	0.0005	-0.0004
X position	-0.8401				
Y position	-1.2398				
Roundness	0.0008				

ET36419

Hole E Diameter	[13]				
Diameter	0.1033	0.1040	0.0010	0.0010	-0.0007
X position	-0.2971				
Y position	-1.1277				
Roundness	0.0008				
Hole F Diameter	[13]				
Diameter	0.0602	0.0600	0.0050	0.0050	0.0002
X position	-0.3971				
Y position	-0.9378				
Roundness	0.0008				

CONFIDENTIAL

ET36420

Program: C300333.MVP Units: Inches Time: Mon Jan 10 10:32:39 2000

Feature	Actual	Nominal	+Tol	-Tol	Dev/nom	Out/tol
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19 Text

~~Sample~~ 37

Hole G Diameter	[4]					
Diameter	0.1254	0.1260	0.0005	0.0005	-0.0006	0.0001
X position	-0.0011					
Y position	-0.0633					
Roundness	0.0005					

Hole A Diameter	[10]					
Diameter	0.1256	0.1260	0.0005	0.0005	-0.0004	
X position	-1.4280					
Y position	-0.0003					
Roundness	0.0005					

Hole B Diameter	[13]					
Diameter	0.1257	0.1260	0.0005	0.0005	-0.0003	
X position	-1.3058					
Y position	-0.6494					
Roundness	0.0006					

Hole C Diameter	[13]					
Diameter	0.1043	0.1040	0.0010	0.0010	0.0003	
X position	-1.2590					
Y position	-1.1910					
Roundness	0.0018					

Hole D Diameter	[13]					
Diameter	0.1255	0.1260	0.0005	0.0005	-0.0005	0.0000
X position	-0.8399					
Y position	-1.2392					
Roundness	0.0004					

Hole E Diameter	[13]					
Diameter	0.1033	0.1040	0.0010	0.0010	-0.0007	
X position	-0.2970					
Y position	-1.1273					
Roundness	0.0007					

Hole F Diameter	[13]					
Diameter	0.0591	0.0600	0.0050	0.0050	-0.0009	
X position	-0.3979					
Y position	-0.9423					
Roundness	0.0010					

Program: C300333.MVP Units: Inches Time: Mon Jan 10 10:40:03 2000

Feature	Actual	Nominal	+Tol	-Tol	Dev/nom	Out/tol
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ET36421

19 Text

~~Sample 4~~

Hole G Diameter	[4]					
Diameter	0.1258	0.1260	0.0005	0.0005	-0.0002	
X position	0.0021					
Y position	-0.0625					
Roundness	0.0004					
Hole A Diameter	[10]					
Diameter	0.1256	0.1260	0.0005	0.0005	-0.0004	
X position	-1.4281					
Y position	-0.0000					
Roundness	0.0002					
Hole B Diameter	[13]					
Diameter	0.1255	0.1260	0.0005	0.0005	-0.0005	
X position	-1.3059					
Y position	-0.6497					
Roundness	0.0006					
Hole C Diameter	[13]					
Diameter	0.1035	0.1040	0.0010	0.0010	-0.0005	53
X position	-1.2591					
Y position	-1.1908					
Roundness	0.0004					
Hole D Diameter	[13]					
Diameter	0.1251	0.1260	0.0005	0.0005	-0.0009	0.0004
X position	-0.8400					
Y position	-1.2400					
Roundness	0.0002					
Hole E Diameter	[13]					
Diameter	0.1029	0.1040	0.0010	0.0010	-0.0011	0.0001
X position	-0.2966					
Y position	-1.1273					
Roundness	0.0005					
Hole F Diameter	[13]					
Diameter	0.0608	0.0600	0.0050	0.0050	0.0008	
X position	-0.3969					
Y position	-0.9379					
Roundness	0.0006					

Program: C300333.MVP Units: Inches Time: Mon Jan 10 10:55:37 2000

Feature	Actual	Nominal	+Tol	-Tol	Dev/nom	Out/tol
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19 Text

~~Sample 5~~

Hole G Diameter	[4]				
Diameter	0.1259	0.1260	0.0005	0.0005	-0.0001
X position	-0.0007				
Y position	-0.0634				
Roundness	0.0004				
Hole A Diameter	[10]				
Diameter	0.1255	0.1260	0.0005	0.0005	-0.0005
X position	-1.4280				
Y position	-0.0000				
Roundness	0.0004				

ET36422

Hole B Diameter [13]
BARBER 5:22:06r0009417

Diameter 0.1258 0.1260 0.0005 0.0005 -0.0002
X position -1.3057
Y position -0.6494
Roundness 0.0006

Hole C Diameter [13]

Diameter 0.1041 0.1040 0.0010 0.0010 0.0001
X position -1.2592
Y position -1.1906
Roundness 0.0007

Hole D Diameter [13]

Diameter 0.1254 0.1260 0.0005 0.0005 -0.0006 0.0001
X position -0.8399
Y position -1.2393
Roundness 0.0006

Hole E Diameter [13]

Diameter 0.1031 0.1040 0.0010 0.0010 -0.0009
X position -0.2971
Y position -1.1273
Roundness 0.0012

Hole F Diameter [13]

Diameter 0.0597 0.0600 0.0050 0.0050 -0.0003
X position -0.3992
Y position -0.9362
Roundness 0.0009

Program: C300333.MVP Units: Inches Time: Mon Jan 10 11:03:35 2000

Feature Actual Nominal +Tol -Tol Dev/nom Out/tol

19 Text

6

Hole G Diameter [4]

Diameter 0.1253 0.1260 0.0005 0.0005 -0.0007 0.0002
X position 0.0007
Y position -0.0627
Roundness 0.0007

Hole A Diameter [10]

Diameter 0.1253 0.1260 0.0005 0.0005 -0.0007 0.0002
X position -1.4281
Y position 0.0001
Roundness 0.0004

Hole B Diameter [13]

Diameter 0.1254 0.1260 0.0005 0.0005 -0.0006 0.0001
X position -1.3061
Y position -0.6500
Roundness 0.0007

Hole C Diameter [13]

Diameter 0.1041 0.1040 0.0010 0.0010 0.0001
X position -1.2592
Y position -1.1910
Roundness 0.0002

Hole D Diameter [13]

Diameter 0.1253 0.1260 0.0005 0.0005 -0.0007 0.0002
X position -0.8397
Y position -1.2402

ET36423

Hole E Diameter [13]
 Diameter 0.1032 0.1040 0.0010 0.0010 -0.0008
 X position -0.2971
 Y position -1.1279
 Roundness 0.0009

Hole F Diameter [13]
 Diameter 0.0612 0.0600 0.0050 0.0050 0.0012
 X position -0.3970
 Y position -0.9384
 Roundness 0.0013

Program: C300333.MVP Units: Inches Time: Mon Jan 10 11:11:40 2000

Feature Actual Nominal +Tol -Tol Dev/nom Out/tol

19 Text

Sample 7

Hole G Diameter [4]
 Diameter 0.1258 0.1260 0.0005 0.0005 -0.0002 83
 X position -0.0009
 Y position -0.0628
 Roundness 0.0005

Hole A Diameter [10]
 Diameter 0.1257 0.1260 0.0005 0.0005 -0.0003
 X position -1.4283
 Y position -0.0003
 Roundness 0.0006

Hole B Diameter [13]
 Diameter 0.1255 0.1260 0.0005 0.0005 -0.0005 0.0000
 X position -1.3068
 Y position -0.6494
 Roundness 0.0006

Hole C Diameter [13]
 Diameter 0.1040 0.1040 0.0010 0.0010 0.0000
 X position -1.2592
 Y position -1.1903
 Roundness 0.0006

Hole D Diameter [13]
 Diameter 0.1256 0.1260 0.0005 0.0005 -0.0004
 X position -0.8401
 Y position -1.2391
 Roundness 0.0003

Hole E Diameter [13]
 Diameter 0.1039 0.1040 0.0010 0.0010 -0.0001
 X position -0.2977
 Y position -1.1277
 Roundness 0.0005

Hole F Diameter [13]
 Diameter 0.0594 0.0600 0.0050 0.0050 -0.0006
 X position -0.3976
 Y position -0.9385
 Roundness 0.0014

Program: C300333 MVP Units: Inches Time: Mon Jan 10 11:17:32 2000

ET36424

19 Text

Sample 8

Hole G Diameter	[4]					
Diameter	0.1257	0.1260	0.0005	0.0005	-0.0003	
X position	-0.0004					
Y position	-0.0624					
Roundness	0.0011					
Hole A Diameter	[10]					
Diameter	0.1251	0.1260	0.0005	0.0005	-0.0009	0.0004
X position	-1.4278					
Y position	0.0000					
Roundness	0.0007					
Hole B Diameter	[13]					
Diameter	0.1253	0.1260	0.0005	0.0005	-0.0007	0.0002
X position	-1.3059					
Y position	-0.6497					
Roundness	0.0005					
Hole C Diameter	[13]					
Diameter	0.1029	0.1040	0.0010	0.0010	-0.0011	0.0001
X position	-1.2592					
Y position	-1.1911					
Roundness	0.0014					
Hole D Diameter	[13]					
Diameter	0.1253	0.1260	0.0005	0.0005	-0.0007	0.0002
X position	-0.8400					
Y position	-1.2395					
Roundness	0.0004					
Hole E Diameter	[13]					
Diameter	0.1032	0.1040	0.0010	0.0010	-0.0008	
X position	-0.2972					
Y position	-1.1279					
Roundness	0.0008					
Hole F Diameter	[13]					
Diameter	0.0596	0.0600	0.0050	0.0050	-0.0004	
X position	-0.3984					
Y position	-0.9372					
Roundness	0.0005					

Program: C300333.MVP Units: Inches Time: Mon Jan 10 11:26:46 2000

Feature Actual Nominal +Tol -Tol Dev/nom Out/tol

19 Text

Sample 9

Hole G Diameter	[4]					
Diameter	0.1254	0.1260	0.0005	0.0005	-0.0006	0.0001
X position	0.0002					
Y position	-0.0626					
Roundness	0.0006					
Hole A Diameter	[10]					
Diameter	0.1250	0.1260	0.0005	0.0005	-0.0010	0.0005
X position	-1.4281					
Y position	-0.0001					

ET36425

Hole B Diameter [13]
 Diameter 0.1255 0.1260 0.0005 0.0005 -0.0005 0.0000
 X position -1.3062
 Y position -0.3497
 Roundness 0.0011

Hole C Diameter [13]
 Diameter 0.1038 0.1040 0.0010 0.0010 -0.0002
 X position -1.2592
 Y position -1.1907
 Roundness 0.0013

Hole D Diameter [13]
 Diameter 0.1249 0.1260 0.0005 0.0005 -0.0011 0.0006
 X position -0.8405
 Y position -1.2397
 Roundness 0.0011

Hole E Diameter [13]
 Diameter 0.1038 0.1040 0.0010 0.0010 -0.0002
 X position -0.2976
 Y position -1.1278
 Roundness 0.0007

Hole F Diameter [13]
 Diameter 0.0601 0.0600 0.0050 0.0050 0.0001
 X position -0.3952
 Y position -0.9395
 Roundness 0.0007

Program: C300333.MVP Units: Inches Time: Mon Jan 10 11:40:20 2000

Feature Actual Nominal +Tol -Tol Dev/nom Out/tol

19 Text

Sample 10

Hole G Diameter [4]
 Diameter 0.1259 0.1260 0.0005 0.0005 -0.0001
 X position 0.0006
 Y position -0.0626
 Roundness 0.0008

Hole A Diameter [10]
 Diameter 0.1256 0.1260 0.0005 0.0005 -0.0004
 X position -1.4280
 Y position -0.0001
 Roundness 0.0004

Hole B Diameter [13]
 Diameter 0.1256 0.1260 0.0005 0.0005 -0.0004
 X position -1.3059
 Y position -0.6498
 Roundness 0.0004

Hole C Diameter [13]
 Diameter 0.1042 0.1040 0.0010 0.0010 0.0002
 X position -1.2594
 Y position -1.1908
 Roundness 0.0014

Hole D Diameter [13]
 Diameter 0.1257 0.1260 0.0005 0.0005 -0.0003

ET36426

X position -0.8402
Y position -1.2395
Roundness 0.0003

Hole E Diameter [13]
Diameter 0.1038 0.1040 0.0010 0.0010 -0.0002
X position -0.2971
Y position -1.1276
Roundness 0.0007

Hole F Diameter [13]
Diameter 0.0597 0.0600 0.0050 0.0050 -0.0003
X position -0.3974
Y position -0.9368
Roundness 0.0006

Program: C300333.MVP Units: Inches Time: Mon Jan 10 11:46:56 2000

Feature	Actual	Nominal	+Tol	-Tol	Dev/nom	Out/tol
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19 Text

Sample 11

Hole G Diameter [4]
Diameter 0.1253 0.1260 0.0005 0.0005 -0.0007 0.0002
X position -0.0000
Y position -0.0630
Roundness 0.0008

Hole A Diameter [10]
Diameter 0.1254 0.1260 0.0005 0.0005 -0.0006 0.0001
X position -1.4277
Y position 0.0000
Roundness 0.0005

Hole B Diameter [13]
Diameter 0.1256 0.1260 0.0005 0.0005 -0.0004
X position -1.3057
Y position -0.6493
Roundness 0.0005

Hole C Diameter [13]
Diameter 0.1039 0.1040 0.0010 0.0010 -0.0001
X position -1.2587
Y position -1.1900
Roundness 0.0010

Hole D Diameter [13]
Diameter 0.1254 0.1260 0.0005 0.0005 -0.0006 0.0001
X position -0.8395
Y position -1.2388
Roundness 0.0005

Hole E Diameter [13]
Diameter 0.1033 0.1040 0.0010 0.0010 -0.0007
X position -0.2972
Y position -1.1268
Roundness 0.0008

Hole F Diameter [13]
Diameter 0.0602 0.0600 0.0050 0.0050 0.0002
X position -0.3962
Y position -0.9394
Roundness 0.0003

ET36427

Feature	Actual	Nominal	+Tol	-Tol	Dev/nom	Out/Tol
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12
12

Hole A Diameter	[4]					
Diameter	0.1251	0.1260	0.0005	0.0005	-0.0009	0.0004
X position	0.0002					
Y position	-0.0625					
Roundness	0.0005					

Hole A Diameter	[10]					
Diameter	0.1247	0.1260	0.0005	0.0005	-0.0013	0.0008
X position	-1.4280					
Y position	0.0002					
Roundness	0.0005					

Hole B Diameter	[13]					
Diameter	0.1255	0.1260	0.0005	0.0005	-0.0005	0.0000
X position	-1.4280					
Y position	-0.6505					
Roundness	0.0005					

Hole C Diameter	[13]					
Diameter	0.1251	0.1260	0.0005	0.0005	-0.0013	0.0008
X position	1.2591					
Y position	1.1171					
Roundness	0.0005					

Hole D Diameter	[13]					
Diameter	0.1247	0.1260	0.0005	0.0005	-0.0013	0.0008
X position	-0.0402					
Y position	1.2402					
Roundness	0.0005					

Hole E Diameter	[13]					
Diameter	0.1033	0.1040	0.0010	0.0010	-0.0007	
X position	-0.2970					
Y position	-1.1302					
Roundness	0.0007					

Hole F Diameter	[13]					
Diameter	0.0606	0.0600	0.0050	0.0050	0.0006	
X position	0.0001					
Y position	0.0001					
Roundness	0.0001					

Program: C000333 MVP Units: Inches Time: Mon Jan 10 12:44:42 2000

Feature	Actual	Nominal	+Tol	-Tol	Dev/nom	Out/Tol
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13
13

Hole G Diameter	[13]					
Diameter	0.1250	0.1260	0.0005	0.0005	-0.0010	0.0005
X position	0.0005					
Y position	-0.0602					
Roundness	0.0005					

Hole A Diameter	[10]					
Diameter	0.1252	0.1260	0.0005	0.0005	-0.0008	0.0003

ET36428

X position	-1.4283						
Y position	-0.0001						
Roundness	0.0003						
Hole B Diameter	[13]						
Diameter	0.1255	0.1260	0.0005	0.0005	-0.0005		
X position	-1.3063						
Y position	-0.6495						
Roundness	0.0005						
Hole C Diameter	[13]						
Diameter	0.1042	0.1040	0.0010	0.0010	0.0002		
X position	-1.2596						
Y position	-1.1908						
Roundness	0.0004						
Hole D Diameter	[13]						
Diameter	0.1255	0.1260	0.0005	0.0005	-0.0005		
X position	-0.8401						
Y position	-1.2398						
Roundness	0.0006						
Hole E Diameter	[13]						
Diameter	0.1035	0.1040	0.0010	0.0010	-0.0005		83
X position	-0.2972						
Y position	-1.1276						
Roundness	0.0004						
Hole F Diameter	[13]						
Diameter	0.0611	0.0600	0.0050	0.0050	0.0011		
X position	-0.3972						
Y position	-0.9377						
Roundness	0.0003						
Program: C300383.MVP Units: Inches Time: Mon Jan 10 12:54:13 2000							
Feature	Actual	Nominal	+Tol	-Tol	Dev/nom	Out/tol	

12 Text							
Sample 11							
Hole G Diameter	[4]						
Diameter	0.1249	0.1260	0.0005	0.0005	-0.0011	0.0006	
X position	0.0010						
Y position	-0.0628						
Roundness	0.0008						
Hole A Diameter	[10]						
Diameter	0.1244	0.1260	0.0005	0.0005	-0.0016	0.0011	
X position	-1.4274						
Y position	-0.0003						
Roundness	0.0026						
Hole B Diameter	[13]						
Diameter	0.1255	0.1260	0.0005	0.0005	-0.0005	0.0000	
X position	-1.3057						
Y position	-0.6499						
Roundness	0.0006						
Hole C Diameter	[13]						
Diameter	0.1037	0.1040	0.0010	0.0010	-0.0003		
X position	-1.2590						
Y position	-1.1908						
Roundness	0.0012						

ET36429

Diameter	0.1251	0.1260	0.0005	0.0005	-0.0009	0.0004
X position	-0.8401					
Y position	-1.2398					
Roundness	0.0003					

Hole E Diameter [13]

Diameter	0.1032	0.1040	0.0010	0.0010	-0.0008	
X position	-0.2972					
Y position	-1.1277					
Roundness	0.0009					

Hole F Diameter [13]

Diameter	0.0609	0.0600	0.0050	0.0050	0.0009	
X position	-0.3970					
Y position	-0.9378					
Roundness	0.0005					

Program: C300333.MVP Units: Inches Time: Mon Jan 10 13:09:41 2000

Feature	Actual	Nominal	+Tol	-Tol	Dev/nom	Out/tol
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19 Text

Sample 15

Hole G Diameter [4]

Diameter	0.1253	0.1260	0.0005	0.0005	-0.0007	0.0002
X position	-0.0010					
Y position	-0.0625					
Roundness	0.0003					

Hole A Diameter [10]

Diameter	0.1253	0.1260	0.0005	0.0005	-0.0007	0.0002
X position	-1.4282					
Y position	0.0001					
Roundness	0.0008					

Hole B Diameter [13]

Diameter	0.1259	0.1260	0.0005	0.0005	-0.0001	
X position	-1.3060					
Y position	-0.6499					
Roundness	0.0006					

Hole C Diameter [13]

Diameter	0.1042	0.1040	0.0010	0.0010	0.0002	
X position	-1.2591					
Y position	-1.1907					
Roundness	0.0003					

Hole D Diameter [13]

Diameter	0.1252	0.1260	0.0005	0.0005	-0.0008	0.0003
X position	-0.8399					
Y position	-1.2400					
Roundness	0.0007					

Hole E Diameter [13]

Diameter	0.1033	0.1040	0.0010	0.0010	-0.0007	
X position	-0.2969					
Y position	-1.1277					
Roundness	0.0008					

Hole F Diameter [13]

Diameter	0.0601	0.0600	0.0050	0.0050	0.0001	
X position	-0.3977					
Y position	-0.9381					

ET36430

Roundness 0.0016

Program: C300333.MVP Units: Inches Time: Mon Jan 10 13:13:15 2000

Feature	Actual	Nominal	+Tol	-Tol	Dev/nom	Out/tol
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19 Text

~~Sample~~ 16

Hole G Diameter	[4]					
Diameter	0.1266	0.1260	0.0005	0.0005	0.0006	0.0001
X position	-0.0002					
Y position	-0.0639					
Roundness	0.0004					

Hole A Diameter	[10]					
Diameter	0.1258	0.1260	0.0005	0.0005	-0.0002	
X position	-1.4278					
Y position	-0.0002					
Roundness	0.0006					

Hole B Diameter	[13]					
Diameter	0.1262	0.1260	0.0005	0.0005	0.0002	83
X position	-1.3058					
Y position	-0.6496					
Roundness	0.0002					

Hole C Diameter	[13]					
Diameter	0.1043	0.1040	0.0010	0.0010	0.0003	
X position	-1.2591					
Y position	-1.1904					
Roundness	0.0019					

Hole D Diameter	[13]					
Diameter	0.1254	0.1260	0.0005	0.0005	-0.0006	0.0001
X position	-0.8399					
Y position	-1.2390					
Roundness	0.0007					

Hole E Diameter	[13]					
Diameter	0.1039	0.1040	0.0010	0.0010	-0.0001	
X position	-0.2972					
Y position	-1.1273					
Roundness	0.0005					

Hole F Diameter	[13]					
Diameter	0.0597	0.0600	0.0050	0.0050	-0.0003	
X position	-0.3960					
Y position	-0.9377					
Roundness	0.0004					

Program: C300333.MVP Units: Inches Time: Mon Jan 10 13:21:08 2000

Feature	Actual	Nominal	+Tol	-Tol	Dev/nom	Out/tol
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19 Text

~~Sample~~ 17

Hole G Diameter	[4]					
Diameter	0.1253	0.1260	0.0005	0.0005	-0.0007	0.0002
X position	0.0008					
Y position	-0.0629					
Roundness	0.0004					

ET36431

Hole A Diameter	[10]						
Diameter	0.1244	0.1260	0.0005	0.0005	-0.0016	0.0011	
X position	-1.4279						
Y position	-0.0000						
Roundness	0.0004						
Hole B Diameter	[13]						
Diameter	0.1249	0.1260	0.0005	0.0005	-0.0011	0.0006	
X position	-1.3059						
Y position	-0.6500						
Roundness	0.0007						
Hole C Diameter	[13]						
Diameter	0.1036	0.1040	0.0010	0.0010	-0.0004		
X position	-1.2591						
Y position	-1.1909						
Roundness	0.0010						
Hole D Diameter	[13]						
Diameter	0.1254	0.1260	0.0005	0.0005	-0.0006	0.0001	
X position	-0.8399						
Y position	-1.2401						
Roundness	0.0004						
Hole E Diameter	[13]						
Diameter	0.1027	0.1040	0.0010	0.0010	-0.0013	0.0003	
X position	-0.2970						
Y position	-1.1276						
Roundness	0.0007						
Hole F Diameter	[13]						
Diameter	0.0612	0.0600	0.0050	0.0050	0.0012		
X position	-0.3970						
Y position	-0.9381						
Roundness	0.0008						
Program: C300333:MVP Units: Inches Time: Mon Jan 10 13:43:46 2000							
Feature	Actual	Nominal	+Tol	-Tol	Dev/nom	Out/tol	
19 Text							
Sample 18							
Hole G Diameter	[4]						
Diameter	0.1253	0.1260	0.0005	0.0005	-0.0007	0.0002	
X position	-0.0007						
Y position	-0.0616						
Roundness	0.0004						
Hole A Diameter	[10]						
Diameter	0.1249	0.1260	0.0005	0.0005	-0.0011	0.0006	
X position	-1.4283						
Y position	-0.0001						
Roundness	0.0003						
Hole B Diameter	[13]						
Diameter	0.1254	0.1260	0.0005	0.0005	-0.0006	0.0001	
X position	-1.3065						
Y position	-0.6501						
Roundness	0.0008						
Hole C Diameter	[13]						
Diameter	0.1041	0.1040	0.0010	0.0010	0.0001		
X position	-1.2593						
Y position	-1.1910						

ET36432

Roundness 0.0006

Hole D Diameter [13]

Diameter 0.1251 0.1260 0.0005 0.0005 -0.0009 0.0004

X position -0.8404

Y position -1.2401

Roundness 0.0004

Hole E Diameter [13]

Diameter 0.1029 0.1040 0.0010 0.0010 -0.0011 0.0001

X position -0.2973

Y position -1.1280

Roundness 0.0007

Hole F Diameter [13]

Diameter 0.0611 0.0600 0.0050 0.0050 0.0011

X position -0.3971

Y position -0.9383

Roundness 0.0007

Program: C300333.MVP Units: Inches Time: Mon Jan 10 13:56:01 2000

Feature	Actual	Nominal	+Tol	-Tol	Dev/nom	Out/tol
19 Text						
Sample 19						
Hole G Diameter [4]						
Diameter	0.1253	0.1260	0.0005	0.0005	-0.0007	0.0002
X position	-0.0003					
Y position	-0.0622					
Roundness	0.0004					
Hole A Diameter [10]						
Diameter	0.1249	0.1260	0.0005	0.0005	-0.0011	0.0006
X position	-1.4282					
Y position	0.0003					
Roundness	0.0005					
Hole B Diameter [13]						
Diameter	0.1254	0.1260	0.0005	0.0005	-0.0006	0.0001
X position	-1.3063					
Y position	-0.6497					
Roundness	0.0004					
Hole C Diameter [13]						
Diameter	0.1037	0.1040	0.0010	0.0010	-0.0003	
X position	-1.2593					
Y position	-1.1911					
Roundness	0.0006					
Hole D Diameter [13]						
Diameter	0.1254	0.1260	0.0005	0.0005	-0.0006	0.0001
X position	-0.8400					
Y position	-1.2400					
Roundness	0.0004					
Hole E Diameter [13]						
Diameter	0.1034	0.1040	0.0010	0.0010	-0.0006	
X position	-0.2970					
Y position	-1.1281					
Roundness	0.0004					
Hole F Diameter [13]						
Diameter	0.0607	0.0600	0.0050	0.0050	0.0007	

19 Text

Sample 19

Hole G Diameter [4]

Diameter 0.1253 0.1260 0.0005 0.0005 -0.0007 0.0002

X position -0.0003

Y position -0.0622

Roundness 0.0004

Hole A Diameter [10]

Diameter 0.1249 0.1260 0.0005 0.0005 -0.0011 0.0006

X position -1.4282

Y position 0.0003

Roundness 0.0005

Hole B Diameter [13]

Diameter 0.1254 0.1260 0.0005 0.0005 -0.0006 0.0001

X position -1.3063

Y position -0.6497

Roundness 0.0004

Hole C Diameter [13]

Diameter 0.1037 0.1040 0.0010 0.0010 -0.0003

X position -1.2593

Y position -1.1911

Roundness 0.0006

Hole D Diameter [13]

Diameter 0.1254 0.1260 0.0005 0.0005 -0.0006 0.0001

X position -0.8400

Y position -1.2400

Roundness 0.0004

Hole E Diameter [13]

Diameter 0.1034 0.1040 0.0010 0.0010 -0.0006

X position -0.2970

Y position -1.1281

Roundness 0.0004

Hole F Diameter [13]

Diameter 0.0607 0.0600 0.0050 0.0050 0.0007

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X position -0.3972
Y position -0.9383
Roundness 0.0010

Program: C300333.MVP Units: Inches Time: Mon Jan 10 14:02:49 2000

Feature Actual Nominal +Tol -Tol Dev/nom Out/tol

19 Text
Sample 20

Hole G Diameter [4]
Diameter 0.1257 0.1260 0.0005 0.0005 -0.0003
X position 0.0002
Y position -0.0625
Roundness 0.0008

Hole A Diameter [10]
Diameter 0.1254 0.1260 0.0005 0.0005 -0.0006 0.0001
X position -1.4281
Y position 0.0000
Roundness 0.0005

Hole B Diameter [13]
Diameter 0.1257 0.1260 0.0005 0.0005 -0.0003
X position -1.3063
Y position -0.6496
Roundness 0.0005

Hole C Diameter [13]
Diameter 0.1048 0.1040 0.0010 0.0010 0.0008
X position -1.2593
Y position -1.1913
Roundness 0.0016

Hole D Diameter [13]
Diameter 0.1261 0.1260 0.0005 0.0005 0.0001
X position -0.8403
Y position -1.2395
Roundness 0.0005

Hole E Diameter [13]
Diameter 0.1048 0.1040 0.0010 0.0010 0.0008
X position -0.2976
Y position -1.1282
Roundness 0.0017

Hole F Diameter [13]
Diameter 0.0600 0.0600 0.0050 0.0050 0.0000
X position -0.3958
Y position -0.9418
Roundness 0.0009

ET36434

Program: C300333.MVP Units: Inches Time: Mon Jan 10 14:10:39 2000

Feature Actual Nominal +Tol -Tol Dev/nom Out/tol

19 Text

~~Sample 05-00~~ 20

Hole G Diameter	[4]					
Diameter	0.1256	0.1260	0.0005	0.0005	-0.0004	
X position	0.0023					
Y position	-0.0619					
Roundness	0.0008					
Hole A Diameter	[10]					
Diameter	0.1254	0.1260	0.0005	0.0005	-0.0006	0.0001
X position	-1.4280					
Y position	-0.0002					
Roundness	0.0004					
Hole B Diameter	[13]					
Diameter	0.1257	0.1260	0.0005	0.0005	-0.0003	
X position	-1.3063					
Y position	-0.6498					
Roundness	0.0004					
Hole C Diameter	[13]					
Diameter	0.1049	0.1040	0.0010	0.0010	0.0009	
X position	-1.2523					
Y position	-1.1913					
Roundness	0.0015					
Hole D Diameter	[13]					
Diameter	0.1261	0.1260	0.0005	0.0005	0.0001	
X position	-0.8402					
Y position	-1.2394					
Roundness	0.0006					
Hole E Diameter	[13]					
Diameter	0.1050	0.1040	0.0010	0.0010	0.0010	0.0000
X position	-0.2975					
Y position	-1.1282					
Roundness	0.0017					
Hole F Diameter	[13]					
Diameter	0.0600	0.0600	0.0050	0.0050	0.0000	
X position	-0.3957					
Y position	-0.9417					
Roundness	0.0005					

ET36435