

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (0- TO .009) TOLERANCE ± 0.015
2 PLACE (0.01) TOLERANCE ± 0.010
3 PLACE (0.001) TOLERANCE ± 0.005
& ON FRACTIONAL DIMENSIONS $\pm 1/64$
& ON ANGULAR DIMENSIONS $\pm 0.5^\circ$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.

FINISH ROUGHNESS TO BE OR BETTER.
DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE
WITH ASME Y14.5-1994.

MATERIAL : MPIF F-0000-20 (7.1 G/CC MIN)

HEAT TREAT: NONE

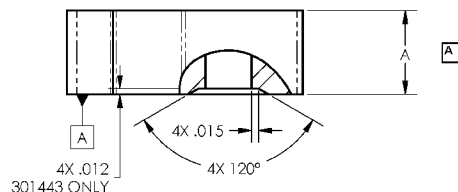
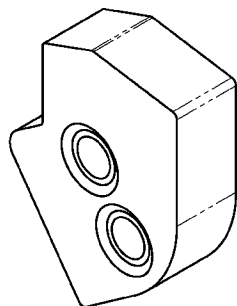
HEAT TREAT : NONE

HARDNESS : N/A

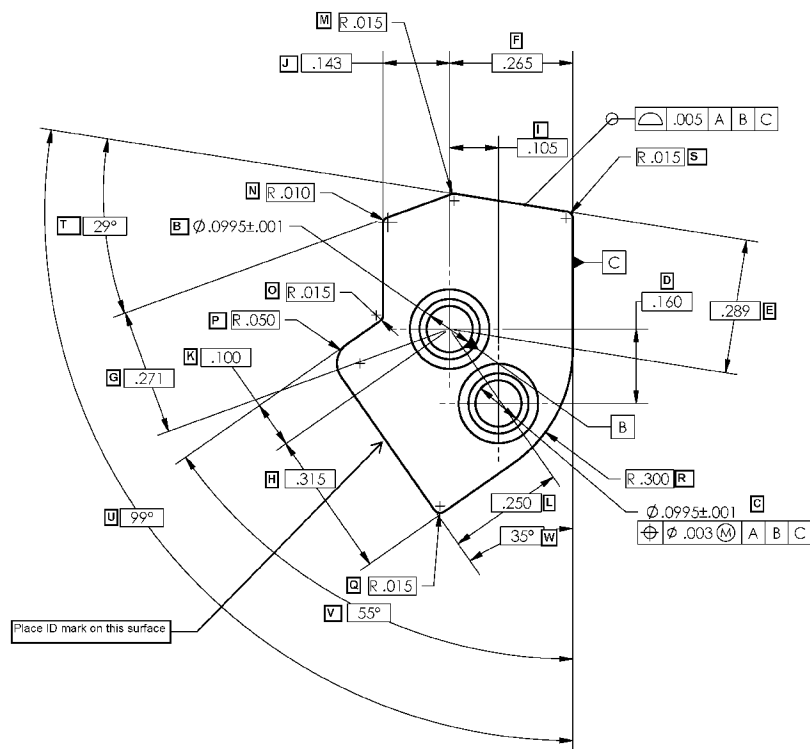
FINISH : NONE

HEAT TREAT AND FINISH TO BE DONE BY REMINGTON

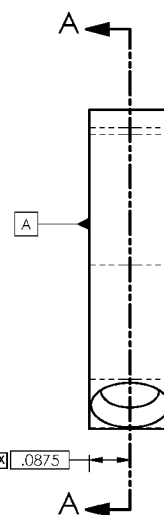
ALTERATIONS					
ALT.	ZONE	WAS	REF.	BY	DATE
A	B7	.38 WAS .375		JWR	04-02-03
B	B6	$\emptyset .168 \pm .007$ WAS $\emptyset .175$		JWR	04-02-03
C	B7	WAS $\emptyset .006$ WITHOUT BONUS		JWR	04-02-03
D	A4	NOT RELEASED FOR PRODUCTION		JWR	4-24-03
E	A7	UPDATED MODEL USAGE (2X)		JWR	4-24-03
F	B7	$.342 \pm .010$ WAS .38		JWR	5-17-03



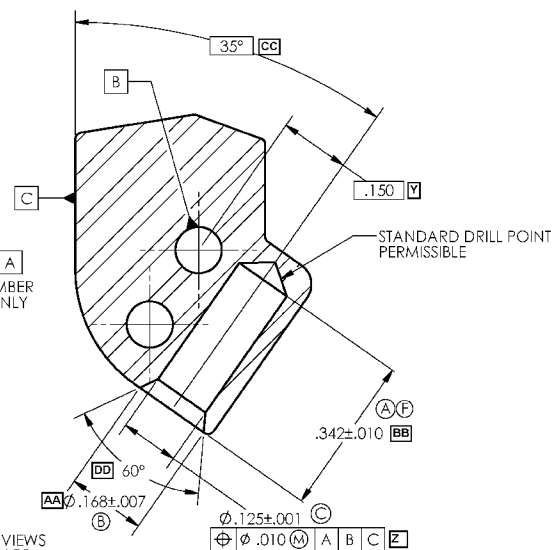
PART NUMBER	DIMENSION A
301443 - BLANK	0.180±.002
301444 - FINISHED PART	0.175±.001



NOTES:
1. RESIN IMPREGNATE BLANK.



FEATURES SHOWN IN THESE VIEWS
TO BE DONE BY REMINGTON TO
PART NUMBER 301444 AFTER
GRINDING TO THICKNESS



SECTION A-A

(E)	XR100	301443	REAR SPACER - BLANK
	XR100	301444	REAR SPACER
	MODEL	PART NO.	PART USE
	DES. BY DATE JWR 12-7-05	ORN. BY DATE JWR 01-05-06	CHK. BY DATE
TITLE REAR SPACER BLOCK			
SHEET SIZE C	NUMBER 301444	SCALE 5X	SUPERSEDES REFERENCE
REMINGTON ARMS CO., INC. Madison, NC 27025			

SolidWorks File: 301444 - Rear Spacer Block

© RELEASED FOR PRE-PRODUCTION ONLY