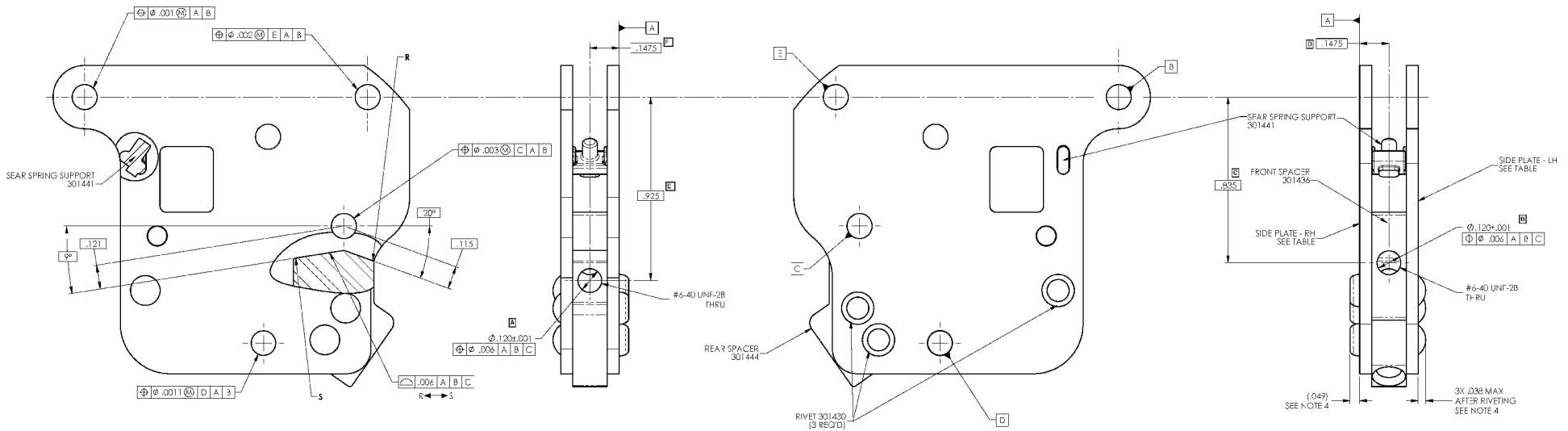
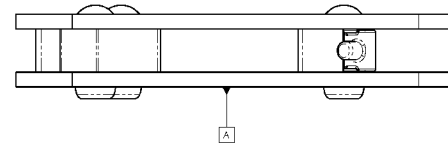
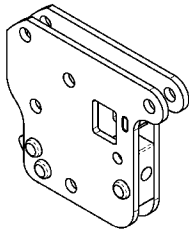


[illegible]

HEAT TREAT AND FINISH TO BE DONE BY REMINGTON

| A.I. | ZONE | WAS                         | #31 | BY  | DATE    |
|------|------|-----------------------------|-----|-----|---------|
| A    |      | WAS D-EX-9572               |     | JEK | 9-6-20  |
| B    |      | REVISED NOTE 5              |     | JEK | 5-6-20  |
| C    |      | REVISED AND REDRAWN         |     | JEK | 2-3-20  |
| D    | AS   | NOT RELEASED FOR PRODUCTION |     | JEK | 6-24-21 |
| E    | A/   | ADDED MODEL USAGE (2X)      |     | JEK | 6-24-21 |



| TRIGGER HOUSING ASSEMBLY | RIGHT HAND SIDE PLATE | LEFT HAND SIDE PLATE | DESCRIPTION          |
|--------------------------|-----------------------|----------------------|----------------------|
| 306365                   | 301442                | 301435               | TRIGGER HOUSING - RH |
| 306366                   | 301435                | 301447               | TRIGGER HOUSING - LH |

NOTES:

1. ASSEMBLY TO BE PLATED WITH 0.0002" - 0.0004" HIGH PHOSPHORUS ELECTROLESS NICKEL. ALL COMPONENTS MUST FINISHED AND BAKED AT 375° F FOR 24 HOURS, OR POST-PROCESS HEAT TREATED PER ASTM B850, CLASS ER-1 OR ER-17, WHICHEVER IS APPLICABLE.
2. DRILL AND TAP HOLES AFTER PLATING.
3. ALL DRILLED AND TAPPED HOLES TO BE DEBURRED.
4. NOTE THAT RIVET ORIENTATION S REVERSED ON ASSEMBLY 306366. ASSEMBLY 306365 SHOWN UNLESS OTHERWISE SPECIFIED.

|     |                                               |                |                      |             |
|-----|-----------------------------------------------|----------------|----------------------|-------------|
|     |                                               |                |                      |             |
|     |                                               |                |                      |             |
| (P) | XR100                                         | 306366         | TRIGGER HOUSING - LH |             |
|     | XR100                                         | 306365         | TRIGGER HOUSING - RH |             |
|     | MODEL                                         | PART NO.       | PART USE             |             |
|     | D.S. BY DATE                                  | D.H.I. BY DATE | C.H.I. BY DATE       |             |
|     | JWR 12-16-05                                  | JWR 01-10-06   |                      |             |
|     | <b>TRIGGER HOUSING ASSEMBLY</b>               |                |                      |             |
|     | ITEM #                                        | QTY            | UNIT PRICE           | TOTAL PRICE |
|     | D                                             | 305365         | 4X                   | \$99.87500  |
|     | REMINGTON ARMS CO., INC.<br>Madison, NC 27321 |                |                      |             |

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