

**CONFIDENTIAL**

Remington Arms Company Inc.  
Research & Development Technical Center  
315 West Ring Road  
Elizabethtown, KY 42701

- With the action held firmly in a horizontal position pre-load the sear in the downward position using a small screwdriver and with a dial indicator zeroed on the top of the sear, gently rotate the Safety to the "On-Safe" position.
- Record the amount of vertical movement of the sear.
- Minimum sear lift is 0.006" and maximum sear lift is 0.018"

Data Required:

- Rifle Serial number
- Record Sear/Trigger Engagement
- Record Sear Lift

**CONFIDENTIAL** 83

J.R.Snedeker

Page 14 of 51

5:25 PM

11/02/00

TLW0300

Remington Confidential

Revision # 3

ET53515