

Danner, Dale

From: Franz, Scott
 Sent: Wednesday, November 22, 2000 3:00 PM
 To: Bristol, Il Ronald H.; Russo, Al; Trull, John C.; Golemboski, Matt R.; Zajk, Joseph J; Diaz, Danny; Keeney, Mike; Danner, Dale; Snedeker, Jim; Reesor, Phillip K.; Franz, Scott
 Subject: T & P Conf. Call Topics
 Importance: High

Disregard earlier e-mail. The following topics will be discussed at 4:00 pm.

- Schedule update
- Part breakages:
 - Bolt stop - 1 failure @ 29 rds.
 - Bolt handle - 3 failures
 - 1 during normal shooting @ 79 rds.
 - 2 during abusive slam test - test stopped
- Extractor sticking - 1 gun @ 28 rds.
- SAAMI drop test - on hold, can't adjust triggers to process minimum
- Grip caps falling out - 13 of 29
- Take down screws loose - confirms what Mayfield has seen
- Bracket screws loose
- Followers binding - 11 boxes, ranged in rds. from 11 to 87 rds.
- Bore sight results - not as good as last test
- The "worst" case sample for trigger position, side to side, was sent to Matt's attention Tuesday. T & P is now a 29 gun test
- Scopes have not yet been sent to Al Russo. Will go out either today or Monday.

NOTE: Topics in red are new.

*Box Bottom - Fold in fix - Add use parts in process
 Bottom cut for bottom stamping in box bottom prior to test*

Engagement - Measurement / Setup Issue

Trigger Pull Force - Hoosings (10) + Seals

*Bolt Stop - Full Radius / Non-Heat Treat
 - Also Contact on Bolt Stop Loose*

*Bolt Handle - New Process / Junk on New Work Existing Product
 - Slam Test*

Bracket Screw Loose - Adding Spec and Removable Locktight

*Take Down Screw - Process Eng Advice Tightening - Report the phenomenon.
 Monitor Rotation - Locktight?*

Mag. Follower - Machine Follower Edge / Weld Up Tool

Bore Sight - No Issue

Grip Cap - Adhesion Promoter / Locktight

*Scopes - Fuzzy Scopes / Rotated Reticle -
 - Torque of Scope*

ISS Plunger - No Change

Scope Rail Deformation - No Chg

Pillar Baring on Tag - Gone

Box Removal - No Chg.

Extractor Sticking - Bolt Cuts Incorrect?

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