

M/504 CENTER FIRE .22 HORNET

- Component Design Changes Include:
 - Magazine:
 - Magazine Box, Follower, Spring, Box Bottom
 - Bolt:
 - Bolt Body, Main Spring, Firing Pin, Extractor, Ejector
 - Stock and Receiver:
 - Enlarge Magazine Well
- Design Concerns:
 - Center Fire Chamber Pressure
 - 17HMR Pressure
 - 26K PSI
 - 22 Hornet Pressure
 - 43K PSI
 - Verification of Lock-Up and Barrel Clamping System
 - Test Complete by 5/25/05
- Capital Expenditures
 - Mayfield estimates \$150k in Capital and Ops