

3. Weak extractor
- Correction:
1. Remove ejector and ream ejector hole
 2. Replace ejector spring
 3. Replace extractor
- Misfires
- Cause:
1. Damaged firing pin
 2. Firing pin binds
 3. Faulty ammunition
 4. Incorrect head space
- Correction:
1. Replace firing pin assembly
 2. Replace firing pin assembly
 3. Replace ammunition
 4. Replace bolt head
- Firing pin fails to cock (Follow down)
- Cause:
1. Sear binds
 2. Trigger binds
 3. Damaged firing pin assembly
- Correction:
1. Replace receiver insert assembly complete
 2. Replace receiver insert assembly complete
 3. Replace firing pin assembly
- Bolt opens hard:
- Cause:
1. Damaged extractor
 2. Burr on bolt face
 3. Damaged cartridge primer
- Correction:
1. Replace extractor
 2. Clean and deburr bolt face
 3. Clean and inspect chamber, replace ammunition
- Bolt slides out of receiver
- Cause:
1. Missing bolt stop
 2. Damaged bolt stop
 3. Damaged stock
- Correction:
1. Replace bolt stop
 2. Replace bolt stop
 3. Replace stock assembly