

Fails primers and/or bulges cartridge cases

Cause: 1. Oversized chamber
2. Incorrect head space
3. Damaged firing pin
4. Faulty ammunition

Correction: 1. Replace barrel assembly
2. Replace bolt head
3. Replace firing pin assembly
4. Replace ammunition

Bolt binds inside of receiver

Cause: 1. Excessive debris
2. Damaged bolt lugs
3. Damaged receiver insert assembly complete

Correction: 1. Clean and lubricate
2. Replace bolt head
3. Replace receiver insert assembly complete

EXPLODED VIEW PARTS LIST

BALLOON NUMBER	PART NAME	PART NUMBER
1	Firing Pin Assembly	300404
2	Bolt Body Assembly	300403
3	Bolt Assembly Pin	300330
4	Bolt Head	300338
5	Extractor	300489
6	Ejector Spring	300367
7	Ejector	300342
8	Ejector Pin	300493
9	Scope Rail Screw (4 req'd)	300495
10	Scope Rail	300441
11	Receiver Insert Assembly	300401
12	Barrel Assembly	305400 (30-06)
12	Barrel Assembly	305401 (270)
13	Recoil Pad	97973
14	Latch Spring	300398
15	Latch Pivot Pin	300371
16	Magazine Latch	300362