

**Ilion Firearm Quality Meeting  
Summary**

*February 9th, 2005  
11:00 am - Noon*

**Attendees:** John Loschin, Ken Nickerson, Danny Evans, John Trull, Greg Foster, Bob Longo (conf), Fred Supry (conf), Bob Orf (conf), Steve Bernicaro (conf), Jeff McGlory (conf), Jerry Allen (conf), Chris Shoemaker (conf), Joe Pugliese (conf)  
**Absent:** John Fink, Jack Shannon, Ed Schoppman, Paul Cahan

**Agenda:**

- Accurizing Process
- Gallery target and testing spreadsheet
- Trigger Pull on 700 rifles
- Model 700 fails to extract
- Model 870 fails to feed/extractors sold
- Model 7400 Fore-Ends
- LE: HS Precision stocks

**Model 700:**

- Steve was asked about where he was with the accurizing process. Steve advised the team that they are continuing with their tests and that he should have something available by the end of February.
- Steve also advised that the gallery target and testing spreadsheet should be available soon for distribution. Chris advised that they were conducting 3, 4, 5 round tests.
- Tom addressed the team regarding the trigger pull code, 127, used in Arm Service. This code is used by the repairmen if they *can* readjust the trigger to factory specs. Code 178 is used when they *cannot* readjust to factory specs.
- Tom advised that the repairmen check trigger pulls parallel to the barrel.
- **I provided miss information in my last quality summary regarding acceptable trigger pulls. The correct information is as follows: tested over the comb 4.5' to 6.5'. Tested parallel to the barrel 4.75' - 6.75'.**
- John T. asked what the procedure in Arm Service is when they receive a trigger adjusted outside the factory. He was advised that the trigger would be readjusted or replaced.

Confidential

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