

Model 700/Seven, FINAL 2/23/01 9:37 AM Page 8

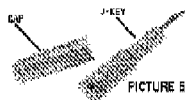
THIS SECURITY SYSTEM DOES NOT ELIMINATE THE NEED FOR CAREFUL HANDLING AND STORAGE, INCLUDING KEEPING THIS AND EVERY GUN UNLOADED AND LOCKED IN A SECURE PLACE WHEN NOT IN USE. READ AND FOLLOW THESE AND OTHER SAFETY RULES IN THIS INSTRUCTION BOOK. FAILURE TO READ, UNDERSTAND AND OBEY THESE RULES CAN RESULT IN SERIOUS PERSONAL INJURY OR DEATH. SEE THE TEN COMMANDMENTS OF FIREARM SAFETY ON PAGE 2.

The security system provided with this firearm will not allow the bolt to be closed when the security system is engaged. The existence of the security system does not change the function of the firearm's safety mechanism. See page 7.

Once the bolt assembly is installed, on the left side of the firearm you will see a security button on the bolt plug of the bolt assembly. See Picture 5 on page 7.

On the security button there is a "J" shaped slot. This "J" slot is the key hole for engaging and disengaging the security system. Also on the sides of the security button you will see a RED and a WHITE indicator dot. When the security button is viewed from the rear of the firearm, the dot indicates whether or not the security system is engaged or disengaged. If the RED dot is visible from the rear of the firearm, the security system is disengaged and the bolt can be cammed into the firing position. (See pages 8 and 9 for instructions on closing and opening the bolt.) If the WHITE dot is visible from the rear of the firearm, the security system is engaged and the bolt cannot be cammed into the firing position. The RED dot is viewed from the top.

To engage the security system the bolt must be installed in the firearm. NEVER ATTEMPT TO ENGAGE OR DISENGAGE THE INTEGRATED SECURITY SYSTEM WHEN THE BOLT IS CAMMED BY THE FIRING POSITION. With your new firearm you will receive two (2) keys. If your key has a cap, remove the cap before using. See Picture 6.

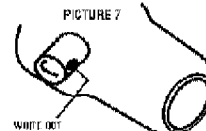


PICTURE 5

When the white dot is visible from the rear of the firearm the security system is engaged. To disengage the security system, push the key into the "J" slot with the bolt assembly in the open position. BE SURE TO PUSH THE KEY IN AS FAR AS IT WILL GO. Once the key is in place, push the key clockwise as far as it will go. From the rear of the firearm you will now see a RED dot. Once the red dot is in place remove the key.

THE SECURITY SYSTEM IS NOW DISENGAGED AND THE BOLT CAN BE CLOSED AND CAMMED INTO THE FIRING POSITION.

To engage the security system, FIRST ENSURE THAT THE BOLT IS IN THE OPEN POSITION, then push the key into the "J" slot. Once the key is in place turn it clockwise as far as it will go. From the rear of the firearm you will now see a WHITE dot. See Picture 7. Once the white dot is in place remove the key. THE SECURITY SYSTEM IS NOW ENGAGED AND THE BOLT CANNOT BE CAMMED INTO THE FIRING POSITION.



PICTURE 7

IMPORTANT: Do not lock the firearm unless engaged with the bolt open. Do not attempt to engage MSS when bolt is locked up.

In operating the security button, NEVER use excessive force to turn the key. If the key will not turn freely, contact a Remington® authorized repair center.

Keep your security system engaged when your firearm is not in use. Keep your keys in a secure place, inaccessible to others. DO NOT leave your keys or any ammunition with your firearm, which should be kept unloaded and locked in a safe place. You know you have properly engaged the system when the bolt will not close.

If you lose the key, DO NOT attempt to disengage the security system using a foreign object. This will damage your firearm. Contact your Remington authorized dealer for a replacement key. Even if you think the security system is engaged, care less handling can cause the firearm to fire. SEE THE TEN COMMANDMENTS OF FIREARM SAFETY ON PAGE 2.

To Install Bolt Assembly: The bolt assembly locks the cartridge into the chamber.



1. Point the firearm in a safe direction.
2. Put the safety mechanism in the "S" position.
3. Rotate the bolt stop counter-clockwise to the vertical position (Model 710 only).
4. Align the lugs on the bolt assembly with the receiver. See Picture 8 on next page.
5. Slide the bolt assembly into the receiver and push all the way in.
6. Rotate the bolt stop clockwise until it snaps into place (horizontal) (Model 710 only).
7. To place the bolt assembly in closed position, push the bolt handle down.