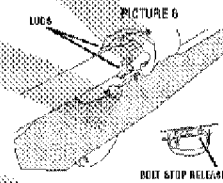


To Remove Bolt Assembly:

1. Point the firearm in a safe direction.
2. Put the safety mechanism in the 'S' position.
3. Do not touch the trigger while moving the safety mechanism.
4. Raise the bolt handle.
5. Rotate bolt stop counter-clockwise to vertical position (Model 700 only).
6. Pull the bolt handle all the way back.
7. Push bolt stop release in trigger guard. See Picture 8 (Model Seven™) / Model 700 only.
8. Slide the bolt assembly from the firearm.



The Trigger Assembly

The trigger is adjusted at the factory. All adjustments to the trigger assembly and firing mechanism must be made by the factory or a REMINGTON® RECOMMENDED GUNSMITH.

WARNING: NEVER remove the trigger mechanism or any other part of the trigger assembly or trigger assembly.

WARNING: NEVER put your finger on the trigger while you are going to fire the firearm.



The Barrel

The inside of the barrel must be clean and free of obstructions.

I. TO CHECK THE INSIDE OF THE BARREL:

1. Point the firearm in a safe direction.
2. Put the safety mechanism in the 'S' position.
3. Raise the bolt handle.
4. Pull the bolt all the way back.
5. Remove any ammunition from the chamber or magazine. See pages 10 and 11.
6. Remove the bolt.
7. Look through the inside of the barrel from the chamber end to the muzzle. See Picture 1.

II. TO REMOVE OBJECT FROM INSIDE THE BARREL:

1. Use correct size cleaning rod.
2. Push cleaning rod from the chamber end all the way through the barrel, until the rod comes out of the muzzle.
3. If an object cannot be easily pushed out of the barrel with a cleaning rod, return the firearm to the factory or a REMINGTON RECOMMENDED GUNSMITH.

WARNING: NEVER use a cleaning rod to remove an object from the barrel by loading another cartridge and firing. This may cause the barrel to blow up and cause serious personal injury.

III. TO CLEAN THE BARREL FOLLOW THE INSTRUCTIONS SHOWN ON PAGE 11.

Before loading the firearm, make sure the inside of the barrel is free of dirt or other obstructions.

To Load the Firearm

There are three types of Model 700 rifles: one with a FLOOR PLATE, one without a FLOOR PLATE, and one with a DETACHABLE MAGAZINE BOX.

I. TO LOAD ONE CARTRIDGE ONLY:

1. Point the firearm in a safe direction.
2. Put the safety mechanism in the 'S' position.
3. Raise the bolt handle.
4. Pull the bolt handle all the way back.
5. Put one cartridge of the correct caliber on the magazine follower or in the chamber. See Picture 9 on next page.
6. Slide the bolt handle forward, then push the bolt handle down to lock the cartridge into the chamber.

THE FIREARM IS NOW LOADED.

7. To fire the firearm put the safety mechanism in the 'T' position. THE FIREARM IS READY TO FIRE.

SPECIAL NOTICE

220 REM-UMC CARTRIDGES ARE 220 SA&W. This is a semi-rimmed cartridge. Therefore, to ensure proper feeding, make sure the rim of the cartridge is ahead of the rim of the cartridge below.

RIGHT

WRONG

