

14. If the trigger completely returns as specified in operation 13, pull and hold the trigger rearward and, using a small punch or screwdriver, depress the sear and release multiple times. The sear must return to the full upward position without hesitation. **If the sear does not freely return, reassemble the rifle and return it to a Remington® Authorized Service Center.**

WARNING! If the sear does not return to the full upward position without hesitation, then the rifle is NOT in a safe operating condition and it must NOT be used until you have been instructed by a Remington Authorized Service Center.

15. If the sear freely returns to the full upward position as specified in operation 14, release the trigger and operate the safety from the fire "F" to the safe "S" position multiple times. The safety must operate freely. The safety detent spring must position the safety in the full safe "S" or fire "F" position. The safety should not remain in a position anywhere between the full safe "S" or fire "F" position. If the safety does not freely return to the full safe "S" or fire "F" position, repeat operations 7 thru 15. **If the safety does not freely return to the safe "S" or fire "F" position after repeating operations 7 thru 15, return the firearm to a Remington Authorized Service Center for an inspection of the safety and trigger assembly.**

16. Place the safety in the safe "S" position and lightly spray the rifle with oil on all the external surfaces of the trigger assembly and receiver. Wipe off excess oil.

TO ASSEMBLE MODELS WITHOUT A FLOOR PLATE

- Put the magazine follower and the spring into the magazine.
- Put the stock over the receiver and trigger assembly.
- Replace and tighten the trigger guard (stock) screws. For the Model 710™ the user must adhere to the following torque specifications: Front screw - 55 to 60 inch pounds, Middle screw - 40 to 45 inch pounds and Rear screw - 15 to 20 inch pounds of torque.

WARNING! When you replace the trigger guard, make sure the trigger is free from obstructions.

- Replace the bolt assembly. See Instructions on page 8.

TO ASSEMBLE MODELS WITH A FLOOR PLATE ONLY:

Put the magazine all the way into the bottom of the receiver.

MODELS WITH FLOOR PLATE OR DETACHABLE MAGAZINE:

- Assemble the trigger guard assembly on the stock (Model 700™ only).
- Put the stock over the receiver and trigger assembly.
- Replace and tighten the trigger guard (stock) screws. For the Model 710 the user must adhere to the following torque specifications: Front screw - 55 to 60 inch pounds, Middle screw - 40 to 45 inch pounds and Rear screw - 15 to 20 inch pounds of torque.

- Close the floor plate or detachable magazine.

WARNING! Before you replace the bolt assembly, make sure the barrel is free of obstructions.

- Replace the bolt assembly. See Instructions on page 8.

WARNING! After cleaning the trigger assembly, check the trigger and magazine to make sure there are no obstructions. Then pump the trigger assembly mechanism in the stock on. Close the bolt empty. The firing pin must move forward to check and the trigger. The firing pin must fall. Repeat the test at least three times. If the firing pin will not drop, check when the bolt is closed and try. Return the firearm to the factory or a REMINGTON RECOMMENDED SERVICE CENTER.