## Ilion Firearm Quality Meeting

Summary

Janturfy 12, 2005
11.00 am - Now.

Attendees: John Loschin, Ken Nickerson, Danny, viais, Bob Longo (conf), Fred Supry (conf), Bob Orf (conf), Steve Perniciaro (conf), Jif Moclou, (Gopf), Jerry Allen (conf), Chris Shoemaker (conf), Paul Cahan (conf), Joe Pugliese (cont)
Absent: John Trull, John Fink, Jack Shannoi, Id Schoppman, Greg Foster

## Agenda:

- Accurizing Process
- Trigger Pull on 700 rifles

- Review codes on Spreadsheevfor Model 700
- Review Model 332
- Model 7400 International Fi\%-Ends.
- LE: ejector drop tests


## Model 700:

- John Loschin, requewid informationas to when the gallery target and testing spread sheet would be available. Stewe P. advised that they have almost completed all of the SKU tevini. Whe infornition should be available in about a week.
- Another discusionwas based on. ilie trigger pull for the Model 700. This was the number one repativodetsed for the Model 700 in 2004 (M127). There had been some confuston as to whellyetrigger pull should be. Steve advised that with the testing that bias beendone the trigger pull should be $4.5^{\prime} \cdots 6.5^{\prime}$
- Bob L. Ant Steve ofseussed the testing process and that they were getting two separate readie. ne from pulling upward and the other from pulling parallel to the bantel.
* The team tei.fy/additional research needed to be done regarding the M127 code (trigger pull ou $\%=50$ es). Was the trigger pull altered outside the factory? Did it feat s tie tactoy out of spec? Bob L. is going to research further.
- Discussion on Gode 129, fails to extract. A review of the Model 700 produced in 304 that went to an RARC or the factory shows that most of these were 300 Wilma, Wogs Further research should be done to determine cause.

