

November 17th, 2004 7:30 am EST - Ilion

## **Future Meetings**

December 15th, Ilion

### **Future Important Dates**

January 28<sup>th</sup> – 31st SHOT Show – Las Vegas, NV April 15<sup>th</sup> -17th NRA Show – Houston, TX

#### **Business Review**

Jay Bunting to provide overview of current business environment

# ILION BASED SHOTGUN PRODUCTS

### **New Shotgun Product**

Model 332-Skinner, Orf.

OBJECTIVE: Establish a legitimate presence in the @@market

Production Status:

Shooting Open-Update
Top Lever Template

Grinding Lugs

Communicating with Arms Service-Any New Repairs?

Action: Look at improving efficiencies and cost. (Orf)

Potential Show Special-M332 Camo-Need to have (2) 26" bbl guns & (2) 28" bbl guns dipped in New Mossy Oak Break-Up and (1) 30" bbl gun in New Shadowgrass by Mid-December 2004.

### M332 Sporting DL-D.Dlaz

Need 10K rounds shot through 3 guns to assess durability of design. Need to look at frame treatment. R. Murphy to work with B. Orf on improving design. Must have design complete and finalized by June 1, 2005 for a 2006 Spring Gun introduction.

Current Status

3200 style barrel hanger-Designed barrel hanger set, .040" convergance. Plans to braze 3-5 barrel sets week of 7:21. Barrels will be crowned but not tubed and shot for POI. Side Panels-Update.

5 prototype barrels with .040" versus .120" converagance built. Will ship to R. Murphy week of 8.23. Not overbored or choked, will shoot for POI/POA. Need to go to a light contour barrel 28" 30" 32" 34" barrels, tapered rib, stepped rib, straight comb.

Current design has bottom barrel 1" higher than top barrel. Need taper of approximately .014" like 3200. Barrels would be straight allowing tube sets to work.

Barrels went together well, less labor

DAT complete first week of December. T&P-barrels should not be an issue. Biggest issue is raised side panels.

Action: Make sure all future drawings/communications are funneled through Orf. (Diaz/Murphy)

Action: Checkering patterns are an option that need addressed. (Fink) Decision to stay with flat side panels.

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6/5/2006