

- **Choke Tube Constriction/Patterning Concerns**

ACTION: B Orf to update drawings. Need to add some sort of ID mark on choke tubes. Tim Butler has some questions concerning transmitted spec versus current drawings. Fink to work with Butler.

- **Shotgun Bore Diameter-0.727" +/- .002"** - Current LE Process? Catalog guns? All barrels being forged to .718 and finished to .727", no longer issue. ACTION: Replace any barrels coming into Arms Service with a new barrel with the correct bore diameter.
- **1187 extractor is being used in 1100 Target guns.** This means old 1100 barrels will not fit new 1100's.

ACTION: Perniciaro to investigate when change took place, report at next meeting, and provide plan to revert to an 1100 extractor.

ILION BASED GENERAL TOPICS

ISS Conversion-S. Perniciaro

- Current status of lock and implementation dates
Scheduled to start phasing in October, 2004.
Regal will work on 332 next.
Haskin handling shotgun timeline, Zito handling rifle.
Action: Haskin/Zito to e-mail timeline to Trull/Fink.

R3 Pad on Wood Stocks-B. Orf

- Review status with team based on recent visit.
- 1st T&P on 700 magnum received 8-22- will submit CAR for white line spacer. Continuing to work on short stocks. Ed Owens is handling, will be at S&K at least one week per month.

Wood Stocks Dipped with Wood Pattern

- Develop contacts to test market an 1187-Need to see some samples, may do a SHOT Show special.
ACTION: B. Orf to get contact information from S. Perniciaro and have some stocks dipped for samples.

ILION BASED RIFLE PRODUCTS

2005 Ilion New Rifle Programs

Model 700 Synthetic Stock Redesign Status-J. Mroz/Mead

- Status Update on vendor progress
- Status update on production plans Balio

SPS

Stocks by October. Have equivalent wood stock guns scheduled to switch into SPS guns as soon as stock is delivered.

September 23rd delivery scheduled for LA magnum stocks. Would spend \$15K-\$20K for OT and reduce by one week. Mead to evaluate what can be done to expedite.

Model 700 XCR-Coatings-G. Sietsema

- Marketing has approved color on trigger guard and components
- Need an update on testing (salt fog, abrasion, endurance)
- Need an update on DAT/T&P to establish material flow process with vendor.
- Sietsema to present testing data and comparison to competitive offerings.