

**M1100 Sporting DL-B. Orf**

- Current Status-Make 1100 bbl with 105 ID and choke tubes, 735" with lengthened forcing cones. Goal is to have 10 barrels by September 1<sup>st</sup>. Boyds should make adjustable comb stock

Target sights

Glass beaded/shot blasted receiver

**ACTION:** Jeweling bolt-need to investigate bolt cosmetics. Fluting was proposed as an option. B. Orf to look into what is feasible.

Investigating ways to improve surface finish: action bars, slide, action tube, receiver with nickel Teflon finish. Polish hammer, locking block, action spring tube follower, link and hammer plunger with coating. Will have shooting prototypes by the end of September.

**Action:** Fink contact Kolar to have 5 adjustable comb stocks made from 1100 Sporting stocks.

Bolt-have not come up with option for jewelling or fluting. Body cote may be an option for the bolt.

Assuming cosmetics finalized by mid September, production could start end of first quarter.

**2005 Spring Shotguns-Skinner, Mroz, Orf**

- Current Status  
2005-06 SP-10 Mossy Oak Obsession **October production-400 by year end**  
2005-07 11-87 SM NWTF-Royalties **1500 by year end**  
Call Tom Nagle regarding returns on 1187 SM.  
2005-08 870 SM Thumbhole **850 by year end, 50 by the end of September**  
2005-09 870 Exp Jr. NWTF-Royalties **750 by year end**  
**925 Team NWTF guns in October**

**1187 Sportsman Synthetic Line -**

Update \$37K total in stranded parts, \$11K is recoil pads that can be used.

**ACTION:** Skinner-12 gauge production schedule- 12 gauges are structured with schedules starting in October for 12/26&28 and 12/21 FR CL.

**ACTION:** B. Orf - 20 gauge fore end status. 9 weeks & \$15K to modify 1100 20 gauge tool.

**Ilion Quality – Shotguns**

**Shotgun POI-Pernicciaro, Orf**

**OBJECTIVE:** Conformance to SAAMI spec

**ACTION:** Ilion Engineering to provide status of this project. Priority of shotguns in which to incorporate these changes first:

1. All 1100 Target, 1100 Classic Field and Synthetic
2. 11-87 Premier and SP/SPS
3. 870 Wingmaster and SPS
4. 870 Express
5. SP-10

Jack Kast has picked up. Trying smaller bead to evaluate POI. Lab time is being consumed for MCS at this point of time. Late July early August at this point for an answer. **By next PTM we should have results.**

- **Choke Tube Constriction/Patterning Concerns**

**ACTION:** B Orf to update drawings. Need to add some sort of ID mark on choke tubes.

**Tim Butler has some questions concerning transmitted spec versus current drawings. Fink to work with Butler.**