

Findlay presented prototype of proposed new rib design to bring our POI in line with SAAMI.  
**ACTION: Ilion to test in January and report on results of testing at next months PTM.**  
**Need samples shipped to Madison to evaluate.**

- 11-87 Super Mag

OBJECTIVE: Determine necessary changes to make this product to the performance requirements as originally specified.

**Action: Engineering to provide update on design recommendations and timeline for implementation. What testing needs to be done and when can we expect to make the transition in production?**

Findlay presented new gas collar design to give a better seal.

**ACTION: Report on test status**

Choke Tube Constriction/Patterning Concerns

OBJECTIVE: Conformance to SAAMI spec/product enhancement

Testing with the M1100 Tournament Skeet 20 GA showed that we had a problem with the extended choke tubes patterning too tight. This has sparked discussion of a full scale audit of all of our 12 and 20 GA choke tubes to verify patterns are correct. Findlay has proposed drawing changes that will be confirmed through a test plan.

**ACTION: Review test results at January PTM.**

**Corrective action date-**

**New Tube Identification-Need some sort of symbol or marking to differentiate new tubes from older tubes.**

## **ILION BASED GENERAL TOPICS**

- Elimination of ISS on common fire control and Model 700, Model 7

**ACTION: Establish final plan forward for ISS.**

- 3" Chambers in 20 ga deer barrels (NPP 2003-76)

OBJECTIVE: Uniformity across 20 gauge slug offerings.

**ACTION: Ilion to confirm 870 chambers changed to 3" and 1100 chamber stayed 2 3/4"**

Ilion confirmed that the M1100 20GA Magnum has a different action sleeve configuration than the non-magnum counterpart.

- R3 Pad on Wood Stocks

OBJECTIVE: Product enhancement

**Action: Ilion to confirm roll-in to begin Q2 and establish timeline by model.**

- Styrofoam Insert in Gun Boxes

OBJECTIVE: Product enhancement

**Action: Shumway to update team on progress.**

- Salt Bleed Out

OBJECTIVE: Quality Improvement

**We continue to see bluing salt bleed out all too frequently on both our shotguns and our rifles. Other manufacturers do not appear to have the same degree of problems with this issue.**

**ACTION: Ilion to advise on progress to eliminate(no-bleed tank project)**

## **ILION BASED RIFLE PRODUCTS**

### **2004 New Rifles**

- Model 700 CDL (Classic Deluxe)

**NPP-2004-24 RAMACS(7007,7015,7011,7017,7047,7049,7051,7053)**

OBJECTIVE: New Product