

I want a test plan assuming a spl fire control and a test plan assuming same fire control as now
thanks

From: Franz, Scott
Sent: Wed 6/29/2005 10:24 AM
To: Bristol II, Ronald H; Diaz, Danny; Lance, Kevin D.
Cc: Millner, Tommy; Campbell, Don H.; Trull, John; Norton, Vince; Snedeker, Jim; Reesor, Phillip K.
Subject: Re: Model 710 Short Action Test Plan

Ron,

As requested we have reviewed this program with Diaz's group and Mayfield and have put together a test plan to qualify this product for production. The short action utilizes the same parts as the existing M/710 with the following exceptions:

PART DIFFERENCES

- * Magazine Box
- * Magazine Follower
- * Magazine Box Bottom
- * Receiver Insert
- * Support Bracket
- * SPL Fire Control
- * Magazine Box Spacer

Changes to the stock tool will be required to add additional clearance for the safety arm/button and the fire control housing. The receiver rear diameter that accepts the new insert will also be different (larger) than the existing M/710.

With these changes the main focus in testing will be accuracy (for the 3 new calibers), feeding, and then function, endurance and abuse testing due to the integration of a new fire control in the Model 710 action. Based on manufacturing methods to produce parts, the long tooling lead times, and the risk involved a combined DAT/T&P test was requested. I concur with this approach. Since this will also be a T&P class test we should still sample product from a larger pool. With three calibers Mayfield's plan to build 50 guns/caliber should be adequate. We will randomly select 10 guns of each caliber for our test for a total sample size of 30 guns. With that said the following tests are planned:

TEST & MEASUREMENTS

- * Out of Box Inspection (All 30 Guns)