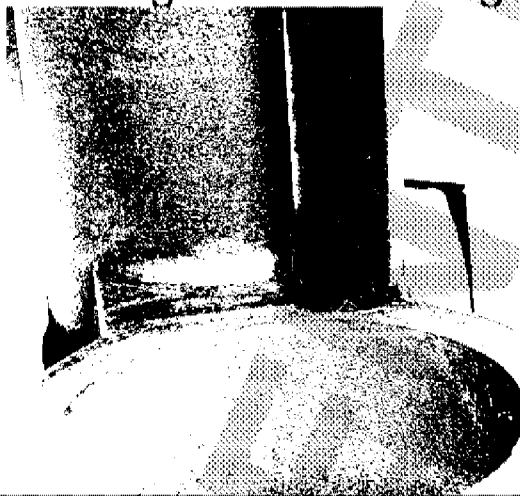


Using Detent Staking Tool



Start with light tapping of hammer