

## PARTS NOTES

(FROM TOM NAGLE'S VISIT)

Implied Warranty is based on 3 factors: age (generally, 2 years from purchase date), condition, type of repair (some repairs will be covered even if purchased more than 2 years ago).

Trigger Assemblies are sold as a unit.

In general (we need a better explanation), the firing pin is stopped by the sear safety cam. When the trigger is pulled, the sear safety cam is dislodged and the firing pin can move forward ....

Butt plates are sanded down to fit the stock. So, used butt plates are "custom fit" and may not fit another stock.

Sportsman 74 and 76 rear tap size 8 (screw size)-40 (threads per inch). Sight tap size is 6-48.

Brownells is the best supplier of gunsmith tools. They sell a nifty firing pin disassembly tool for the ML. We now have the catalogs. Pls note their tele number: 515 623 5401

It is not ok to dryfire a rifle. Has a firing pin float—not a spring to retract them.

If shells are stored poorly or if they get wet or damp, the powder can get contaminated and cause the powder to burn at a slower rate which causes higher pressures to build. Normal pressures are 8000-12000 psi. Shotguns are proofed at about 20,000 psi.

Model 3200 Note a design change with the hammer and sear connection about 25 years ago. We now charge \$350 for the upgrade---see your obsolete parts section for Model 3200---all of the parts for the upgrade are listed.

Magnum extractor—riveted extractor is used  
Standard extractor—rivetless extractor is used  
Extractors are sold by caliber. You also have to ask rivetless or riveted?

Refer to the Model 700 Facts page. Please note the underlined data (the last paragraph on that page) on the parts pages. Screw sizes, thread sizes, etc...

Note: take down screws are the same thing as front and rear trigger guard screws. The thread size (1/4 x 28) and head size (5/32) are the same for both—they are just different lengths.